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**دانلود جزوه و نمونه سوالات استخدامی**

**SOLUTIONS MANUAL**  
**TO ACCOMPANY**

**KINEMATICS AND  
DYNAMICS OF  
MACHINES**

**SECOND EDITION**

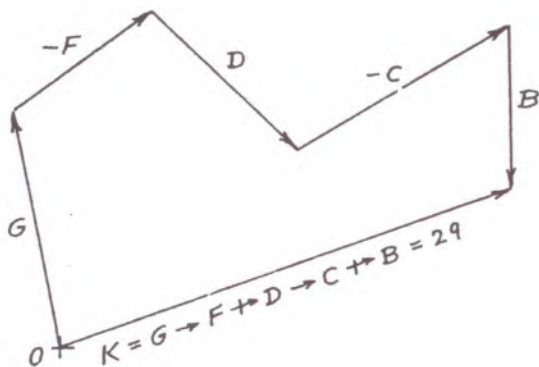
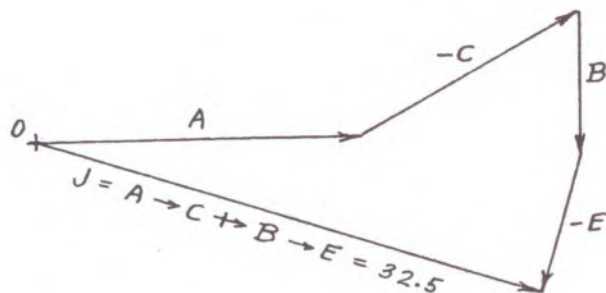
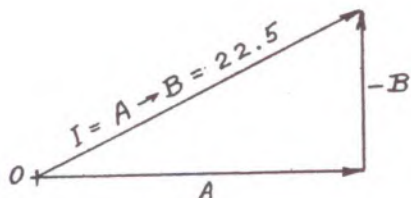
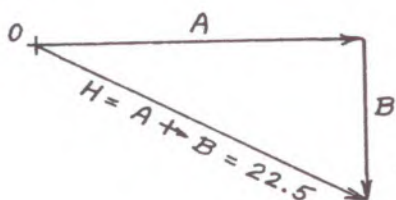
**GEORGE H. MARTIN**

# CHAPTER 1. FUNDAMENTAL CONCEPTS

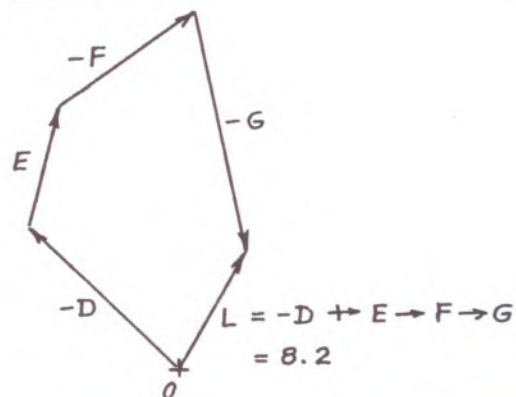
1-1

- (a) is a mechanism
- (b) is a structure
- (c) is an unconstrained kinematic chain
- (d) is a mechanism

1-2



1-2 (CONT.)



1-3

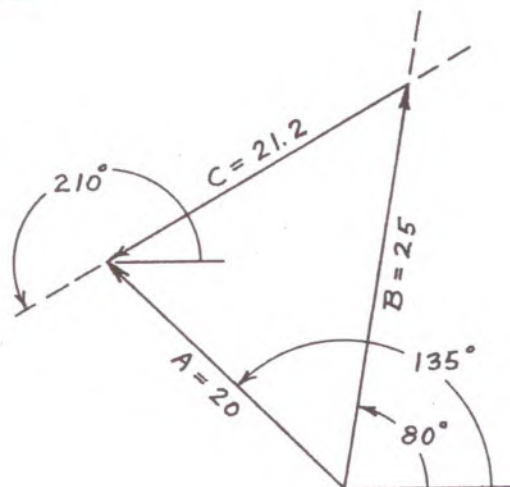
$$(a) R = A + (-B) + C + (-D) = A + B + C + D$$

$$(b) R = (-A) + B + C + (-D) = (-A) + B + C + D$$

$$(c) R = M + (-N) + (-P) = M + N + P$$

$$(d) R = (-M) + (-N) + P + (-Q) = (-M) + N + P + Q$$

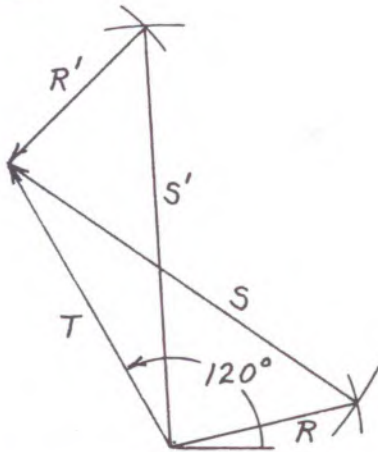
1-4



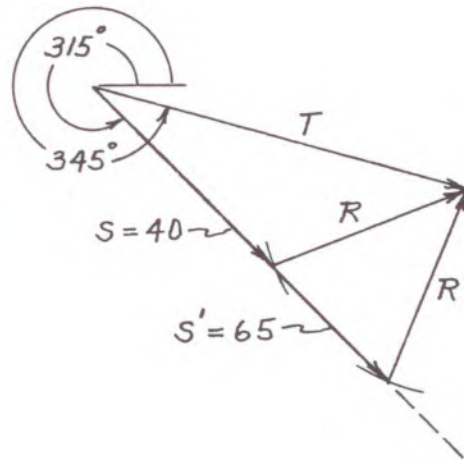


CHAPTER 1. FUNDAMENTAL CONCEPTS

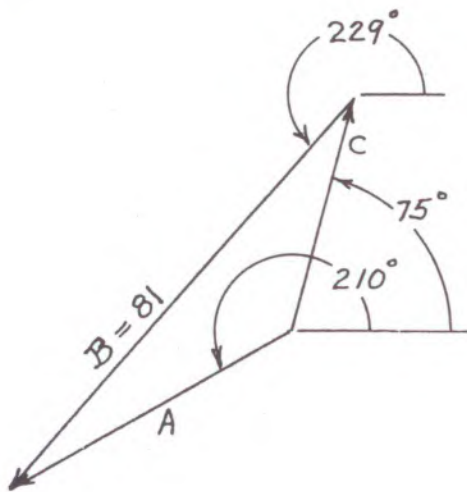
1-5



1-7



1-6





# CHAPTER 2. PROPERTIES OF MOTION

2-1

$$V = \pi D n$$

$$n = \frac{V}{\pi D}$$

$$n = \frac{100(12)}{\pi(6)} = \underline{\underline{63.8 \text{ r/min}}}$$

2-2

$$V_B = R_B \omega, \quad V_C = R_C \omega$$

$$\frac{R_B}{R_C} = \frac{V_B}{V_C} = \frac{700}{880} = 0.796$$

$$R_B = 0.796 R_C$$

$$R_C - R_B = 2 \text{ in.}, \quad R_C - 0.796 R_C = 2$$

$$0.204 R_C = 2, \quad R_C = \frac{2}{0.204} = \underline{\underline{9.76 \text{ in}}}$$

$$R_B = 0.796 R_C = 0.796(9.76) = \underline{\underline{7.76 \text{ in}}}$$

2-3

$$a) \text{ circumference} = 686\pi = 2160 \text{ mm}$$

$$\frac{2160(700)60}{1000000} = \underline{\underline{90.5 \text{ km/h}}}$$

$$b) \frac{90.5(1000)}{60 \times 60} = \underline{\underline{25.1 \text{ m/s}}}$$

$$c) \frac{700(2\pi)}{60} = \underline{\underline{73.3 \text{ rad/s}}}$$

2-4

$$a) V = 2\pi R n$$

$$n = \frac{V}{2\pi R} = \frac{96500(2)}{60(2\pi)0.686} = \underline{\underline{747 \text{ r/min}}}$$

$$b) 747(4) = \underline{\underline{2988 \text{ r/min}}}$$

$$c) V = 2\pi R n$$

$$= 2\pi \frac{0.0445}{60} (2988) = \underline{\underline{13.9 \text{ m/s}}}$$

2-4 (CONT.)

$$d) \omega = 2\pi n$$

$$= 2\pi (2988) = \underline{\underline{18774 \text{ rad/min}}}$$

$$e) \text{ Piston travel per rev. of engine}$$

$$= 2(0.0889) = 0.1778 \text{ m}$$

$$\text{Time for 1 rev. of engine}$$

$$= \frac{1}{2988} \text{ min}$$

$$V_{av} = \frac{s}{t} = \frac{0.1778(2988)}{60} = \underline{\underline{8.85 \text{ m/s}}}$$

$$f) \text{ Tire circumference}$$

$$= \pi D = \pi(0.686) = 2.16 \text{ m}$$

$$\text{Revs. of wheel per kilometer of car travel}$$

$$= \frac{1000}{2.16} = 463$$

$$\text{Revs. of engine per kilometer of car travel}$$

$$= 4(463) = 1852$$

$$\text{From part (e) piston travel}$$

$$\text{per rev. of engine} = 0.1778 \text{ m}$$

$$1852(0.1778) = \underline{\underline{329 \text{ m}}}$$

2-5

$$a) t = \frac{s}{V} = \frac{0.457}{1.22} = \underline{\underline{0.375 \text{ s}}}$$

$$b) V = \frac{s}{t} = \frac{0.457}{0.200} = \underline{\underline{2.29 \text{ m/s}}}$$

2-6

$$32.2 \text{ km/h} = \frac{32200}{60 \times 60} = 8.94 \text{ m/s}$$

$$96.6 \text{ km/h} = \frac{96600}{60 \times 60} = 26.8 \text{ m/s}$$

# CHAPTER 2. PROPERTIES OF MOTION

## 2-6 (CONT.)

$$\begin{aligned} a) \quad s &= v_0 t + \frac{1}{2} A t^2 \\ A &= \frac{2(s - v_0 t)}{t^2} \\ &= \frac{2[89.3 - 8.94(5)]}{25} \\ &= \frac{2(44.6)}{25} = \underline{\underline{3.57 \text{ m/s}^2}} \end{aligned}$$

$$\begin{aligned} b) \quad A &= \frac{V - V_0}{\Delta t} = \frac{26.8 - 8.94}{5} \\ &= \frac{17.9}{5} = \underline{\underline{3.58 \text{ m/s}^2}} \end{aligned}$$

## 2-7

For interval of uniform vel.

$$V = \frac{s}{t} = \frac{5.49}{3} = \underline{\underline{1.83 \text{ m/s}}}$$

For interval of constant accel.

$$V = V_0 + At$$

$$1.83 = 0 + A(4)$$

$$A = \frac{1.83}{4} = \underline{\underline{0.457 \text{ m/s}^2}}$$

## 2-8

$$\begin{aligned} a) \quad \omega &= \frac{2\pi n}{60} = \frac{2\pi(2000)}{60} \\ &= \underline{\underline{209 \text{ rad/s}}} \end{aligned}$$

$$\begin{aligned} \alpha &= \frac{\omega - \omega_0}{t} = \frac{209 - 0}{5} \\ &= \underline{\underline{41.9 \text{ rad/s}^2}} \end{aligned}$$

$$\begin{aligned} b) \quad \theta &= \frac{1}{2}(\omega_0 + \omega)t \\ &= \frac{1}{2}(0 + 209)5 = 523 \text{ rad} \\ &= \frac{523}{2\pi} = \underline{\underline{83.2 \text{ revolutions}}} \end{aligned}$$

## 2-9

$$\begin{aligned} a) \quad \omega_0 &= 1000 \text{ r/min} \\ &= \frac{1000(2\pi)}{60} = 105 \text{ rad/s} \\ \omega &= 2000 \text{ rpm} = 210 \text{ rad/s} \\ \alpha &= \frac{\omega - \omega_0}{t} = \frac{210 - 105}{20} \\ &= \underline{\underline{5.25 \text{ rad/s}^2}} \end{aligned}$$

$$\begin{aligned} b) \quad \theta &= \frac{1}{2}(\omega_0 + \omega)t \\ &= \frac{1}{2}(105 + 210)20 \\ &= 3150 \text{ rad} \\ &= \frac{3150}{2\pi} = \underline{\underline{501 \text{ revolutions}}} \end{aligned}$$

## 2-10

$$\begin{aligned} a) \quad \omega &= \frac{2\pi n}{60} = \frac{2\pi(2000)}{60} \\ &= 209 \text{ rad/s} \\ \alpha &= \frac{\omega - \omega_0}{t} = \frac{209 - 0}{5} \\ &= 41.8 \text{ rad/s}^2 \end{aligned}$$

$$R = \frac{3.75}{2(12)} = 0.156 \text{ ft}$$

$$\begin{aligned} A^t &= R\alpha = 0.156(41.8) \\ &= \underline{\underline{6.55 \text{ ft/s}^2}} \end{aligned}$$

$$\begin{aligned} b) \quad A^n &= R\omega^2 = 0.156(209)^2 \\ &= 0.156(43681) \\ &= \underline{\underline{6840 \text{ ft/s}^2}} \end{aligned}$$



2-11

$$V = \frac{2\pi R n}{60}, \quad R = \frac{914}{2} = 457 \text{ mm}$$

$$= \frac{2\pi (457) 12000}{1000 (60)} = \underline{\underline{574 \text{ m/s}}}$$

$$A^n = \frac{V^2}{R} = \frac{(574)^2}{0.457}$$

$$= \underline{\underline{7.21 \times 10^5 \text{ m/s}^2}}$$

2-12

$$R = 203 \text{ mm} = 0.203 \text{ m}$$

$$\omega = \frac{2\pi n}{60} = \frac{2\pi (200)}{60}$$

$$= 20.9 \text{ rad/s}$$

$$\omega t = \theta = 60^\circ, \quad \sin 60^\circ = 0.866$$

$$V = -R\omega \sin \omega t$$

$$= -0.203 (20.9) 0.866 = \underline{\underline{-3.67 \text{ m/s}}}$$

$$A = -R\omega^2 \cos \omega t$$

$$= -0.203 (20.9)^2 \cos 60^\circ$$

$$= -0.203 (437) 0.5 = \underline{\underline{-44.4 \text{ m/s}^2}}$$

2-13

a) Time for 1 rev. of crank

$$= 2 (0.125) = 0.250 \text{ s}$$

$$= \frac{0.250}{60} = 0.00416 \text{ min}$$

$$r/\text{min} = \frac{1}{0.00416} = \underline{\underline{240 \text{ r/min}}}$$

$$b) \quad \omega = \frac{2\pi n}{60} = \frac{2\pi (240)}{60}$$

$$= 25.1 \text{ rad/s}$$

$$R = \frac{1}{2} (\text{stroke}) = \frac{356}{2} = 178 \text{ mm}$$

$$V_{\max} = R\omega = 0.178 (25.1) = \underline{\underline{4.47 \text{ m/s}}}$$

2-13 (CONT.)

$$c) \quad A_{\max} = R\omega^2 = 0.178 (25.1)^2$$

$$= 0.178 (630) = \underline{\underline{112 \text{ m/s}^2}}$$

2-14

$$a) \quad \omega = 2\pi (7) = 44 \text{ rad/s}$$

$$A_{\max} = R\omega^2$$

$$R = \frac{A_{\max}}{\omega^2} = \frac{0.737}{(44)^2}$$

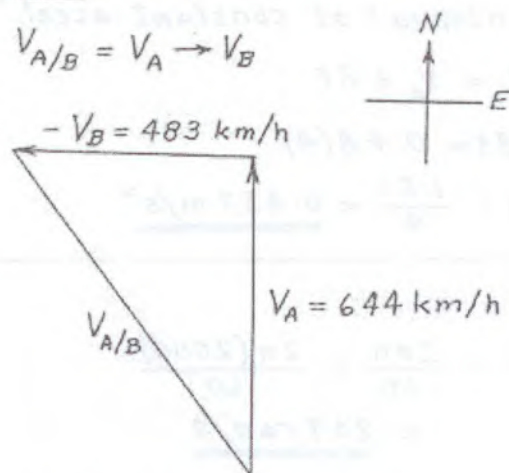
$$= \frac{0.737}{1936} = \underline{\underline{3.81 \times 10^{-4} \text{ m}}}$$

$$b) \quad V_{\max} = R\omega = 3.81 \times 10^{-4} (44.0)$$

$$= \underline{\underline{1.68 \times 10^{-2} \text{ m/s}}}$$

2-15

$$V_{A/B} = V_A \rightarrow V_B$$

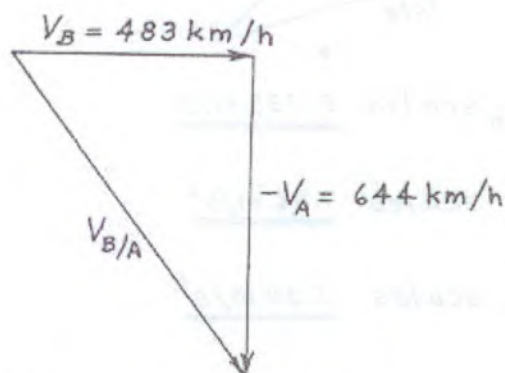


$$\underline{\underline{V_{A/B} \text{ scales } 805 \text{ km/h}}}$$



2-15 (CONT.)

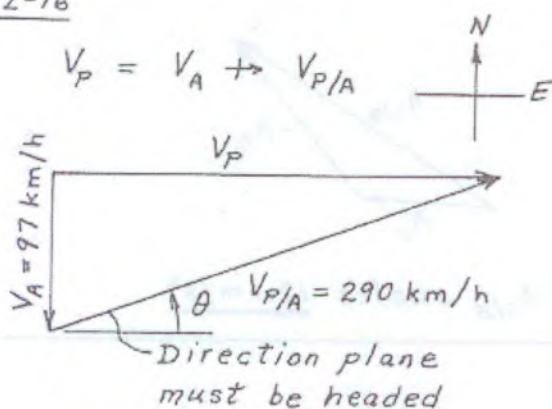
$$V_{B/A} = V_B \rightarrow V_A$$



$V_{B/A}$  scales 805 km/h

2-16

$$V_P = V_A + V_{P/A}$$



$\theta$  measures  $19.5^\circ$

$V_P$  scales 274 km/h

$$t = \frac{s}{V} = \frac{644}{274} = \underline{2.35 \text{ h}}$$

2-17

$$V_{O_2} = 30 \text{ mi/h} = \frac{30(5280)}{60(60)} = \underline{44 \text{ ft/s}}$$

$$V_{B/O_2} = \underline{44 \text{ ft/s}}$$

$$V_B = V_{O_2} + V_{B/O_2}$$

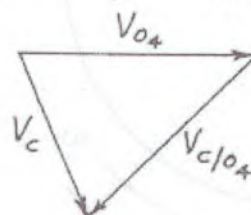
2-17 (CONT.)

$$V_{O_2} = 44 \quad V_{B/O_2} = 44$$

$$V_B = 44 + 44 = \underline{88 \text{ ft/s}}$$

$$V_{O_4} = 44 \text{ ft/s}, \quad V_{C/O_4} = 44 \text{ ft/s}$$

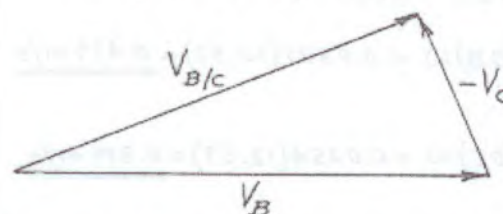
$$V_C = V_{O_4} + V_{C/O_4}$$



$V_C$  scales 33.9 ft/s

$$V_{B/C} = V_B - V_C$$

$$= V_B + (-V_C)$$



$V_{B/C}$  scales 81 ft/s

$$\omega_2 = \frac{V_{B/O_2}}{O_2 B} = \frac{44}{1.5} = \underline{29.3 \text{ rad/s cw}}$$

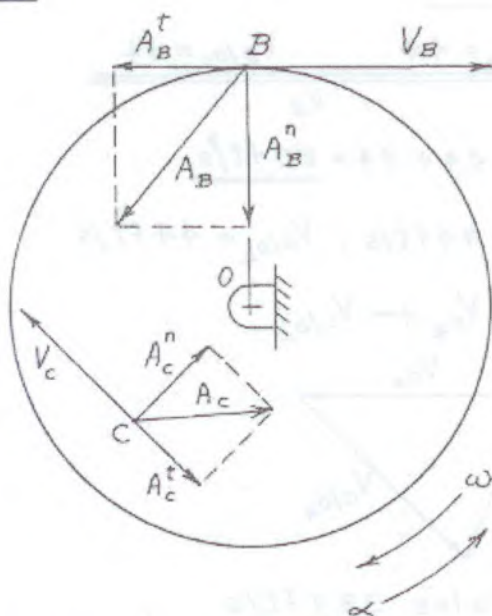
$$\omega_4 = \frac{V_{C/O_4}}{O_4 C} = \frac{44}{1} = \underline{44 \text{ rad/s cw}}$$

$$\omega_{2/4} = \omega_2 - \omega_4$$

$$= -29.3 - (-44)$$

$$= -29.3 + 44 = \underline{14.7 \text{ rad/s ccw}}$$

2-18



$$\omega = 120 \text{ r/min}$$

$$= \frac{120(2\pi)}{60} = 12.57 \text{ rad/s}$$

$$\alpha = 132 \text{ rad/s}^2$$

$$V_B = (OB)\omega = 0.0381(12.57) = \underline{0.479 \text{ m/s}}$$

$$V_C = (OC)\omega = 0.0254(12.57) = \underline{0.319 \text{ m/s}}$$

$$A_B^n = (OB)\omega^2 = 0.0381(12.57)^2 = \underline{6.02 \text{ m/s}^2}$$

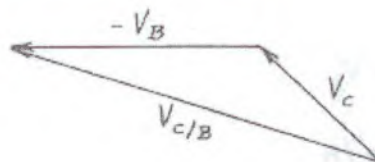
$$A_B^t = (OB)\alpha = 0.0381(132) = \underline{5.03 \text{ m/s}^2}$$

$$A_C^n = (OC)\omega^2 = 0.0254(12.57)^2 = \underline{4.01 \text{ m/s}^2}$$

$$A_C^t = (OC)\alpha = 0.0254(132) = \underline{3.35 \text{ m/s}^2}$$

$$V_{C/B} = V_C \rightarrow V_B$$

$$= V_C + (-V_B)$$



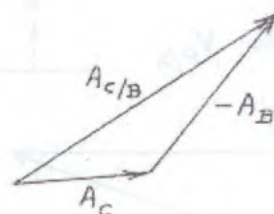
$$V_{C/B} \text{ scales } \underline{0.735 \text{ m/s}}$$

$$A_B \text{ scales } \underline{7.86 \text{ m/s}^2}$$

$$A_C \text{ scales } \underline{5.30 \text{ m/s}^2}$$

$$A_{C/B} = A_C \rightarrow A_B$$

$$= A_C + (-A_B)$$



$$A_{C/B} \text{ scales } \underline{12.1 \text{ m/s}^2}$$

2-19

$$\omega = 100 \text{ r/min} = \frac{100(2\pi)}{60} = 10.47 \text{ rad/s}$$

$$\alpha = 90 \text{ rad/s}^2$$

$$V_B = (OB)\omega = 0.0635(10.47) = \underline{0.665 \text{ m/s}}$$

$$V_C = (OC)\omega = 0.0445(10.47) = \underline{0.465 \text{ m/s}}$$

$$A_B^n = (OB)\omega^2 = 0.0635(10.47)^2 = \underline{6.96 \text{ m/s}^2}$$

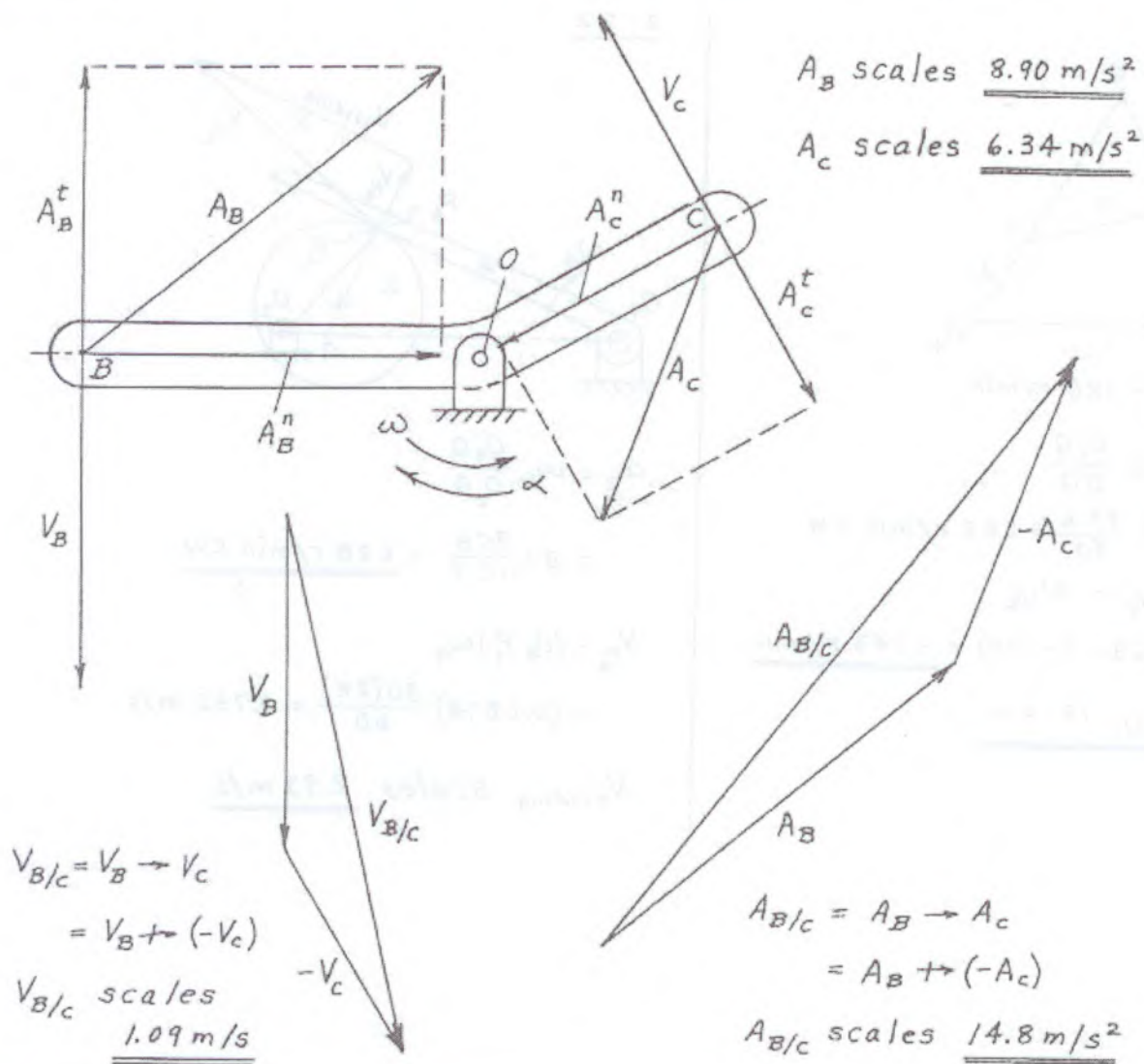
$$A_B^t = (OB)\alpha = 0.0635(90) = \underline{5.72 \text{ m/s}^2}$$

$$A_C^n = (OC)\omega^2 = 0.0445(10.47)^2 = \underline{4.87 \text{ m/s}^2}$$

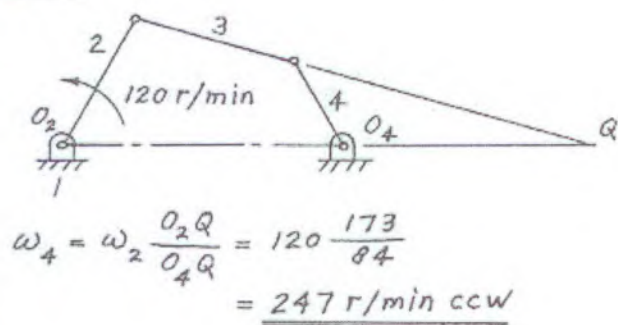
$$A_C^t = (OC)\alpha = 0.0445(90) = \underline{4.00 \text{ m/s}^2}$$



2-19 (CONT.)



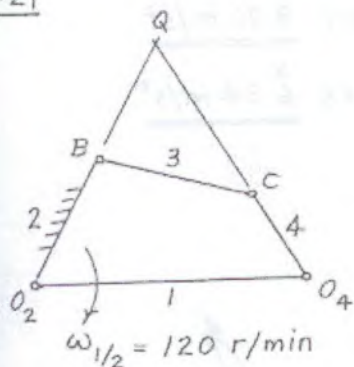
2-20





# CHAPTER 2. PROPERTIES OF MOTION

2-21



$$\omega_{3/2} = \omega_{1/2} \frac{O_2 Q}{BQ}$$

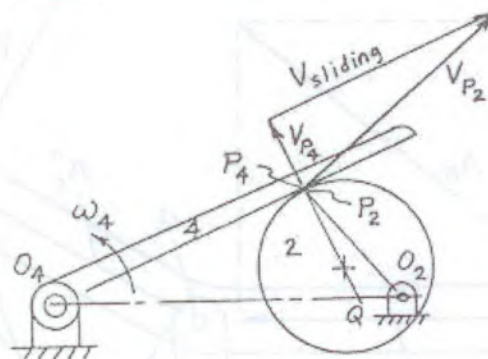
$$= 120 \frac{87.6}{40} = 263 \text{ r/min cw}$$

$$\omega_{3/1} = \omega_{3/2} - \omega_{1/2}$$

$$= -263 - (-120) = \underline{\underline{-143 \text{ r/min}}}$$

Thus  $\omega_{3/1}$  is cw.

2-22



$$\omega_2 = \omega_4 \frac{O_4 Q}{O_2 Q}$$

$$= 80 \frac{95.8}{12.2} = \underline{\underline{628 \text{ r/min cw}}}$$

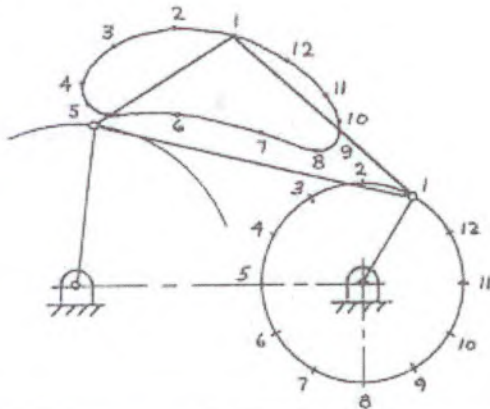
$$V_{P_4} = (O_4 P_4) \omega_4$$

$$= (0.0874) \frac{80(2\pi)}{60} = 0.732 \text{ m/s}$$

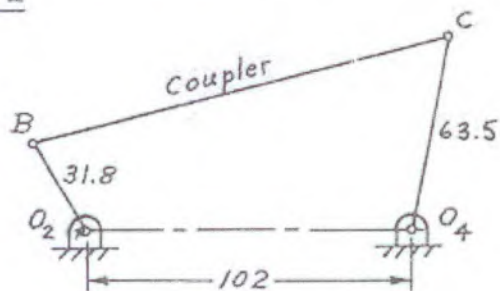
$V_{sliding}$  scales 2.93 m/s

# CHAPTER 3. LINKAGES

3-1

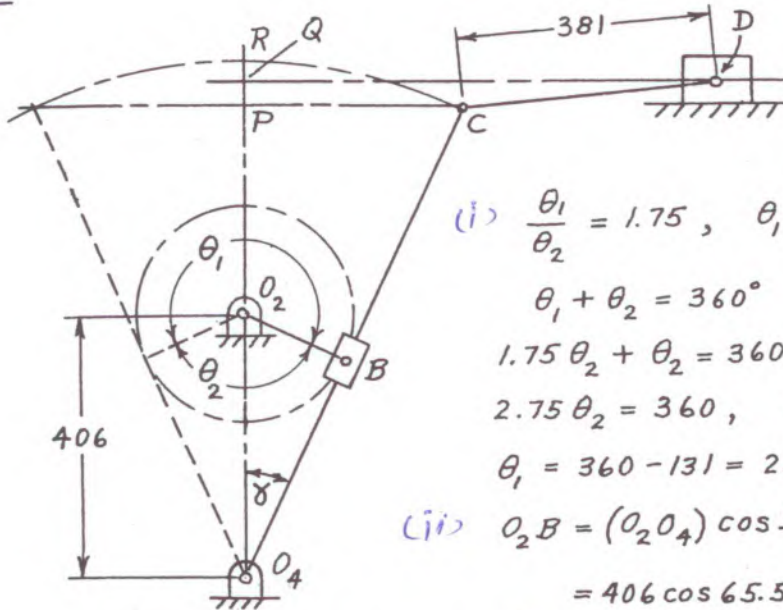


3-2



1.  $31.8 + BC + 63.5 > 102$   
or  $BC > 102 - 31.8 - 63.5 > 6.70 \text{ mm}$
  2.  $31.8 + 102 + 63.5 > BC$   
or  $BC < 197.3 \text{ mm}$
  3.  $31.8 + BC - 63.5 < 102$   
or  $BC < 102 - 31.8 + 63.5 < 133.7 \text{ mm}$
  4.  $BC - 31.8 + 63.5 > 102$   
or  $BC > 102 + 31.8 - 63.5 > 70.3 \text{ mm}$
- $\therefore$  to satisfy all four conditions
- $70.3 \text{ mm} < BC < 133.7 \text{ mm}$

3-3



$$(i) \frac{\theta_1}{\theta_2} = 1.75, \quad \theta_1 = 1.75 \theta_2$$

$$\theta_1 + \theta_2 = 360^\circ$$

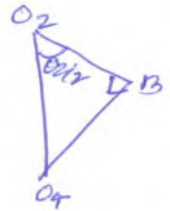
$$1.75 \theta_2 + \theta_2 = 360$$

$$2.75 \theta_2 = 360, \quad \theta_2 = 131^\circ$$

$$\theta_1 = 360 - 131 = 229^\circ \quad \Delta^{le} O_4 O_2 B$$

$$(ii) O_2 B = (O_2 O_4) \cos \frac{\theta_2}{2}$$

$$= 406 \cos 65.5^\circ = 406(0.4147) = \underline{168 \text{ mm}}$$



$$PC = \frac{\text{stroke}}{2} = \frac{660}{2} = 330 \text{ mm}$$

$$\gamma = 180 - 90 - \frac{\theta_2}{2}$$

$$= 90 - 65.5 = 24.5^\circ$$

$$\frac{PC}{O_4 P} = \tan \gamma$$

$$O_4 P = \frac{PC}{\tan \gamma} = \frac{330}{0.4557} = 724 \text{ mm}$$

$$O_4 C = \frac{PC}{\sin \gamma} = \frac{330}{0.4147} = \underline{796 \text{ mm}}$$

$$O_4 Q = O_4 P + \frac{O_4 R - O_4 P}{2}$$

$$= 724 + \frac{796 - 724}{2}$$

$$= 724 + 36 = \underline{760 \text{ mm}}$$

Time for 1 rev. of crank

$$= \frac{1}{40} \text{ min} = \frac{60}{40} = 1.5 \text{ s}$$

$$\text{Time for rot. } \theta_1 = \frac{229}{360} (1.5) = 0.954 \text{ s}$$

$$\text{" " " } \theta_2 = \frac{131}{360} (1.5) = 0.546 \text{ s}$$

Cutting stroke:

$$V_{AV} = \frac{s}{t} = \frac{0.660}{0.954} = \underline{0.692 \text{ m/s}}$$

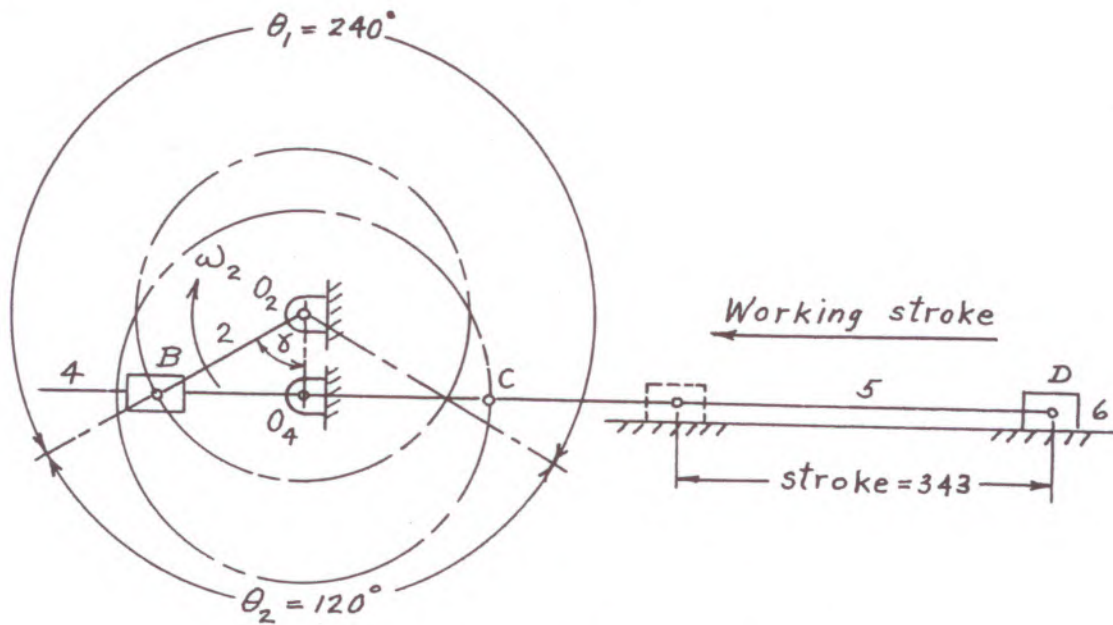
Return stroke:

$$V_{AV} = \frac{0.660}{0.546} = \underline{1.21 \text{ m/s}}$$

660 mm → stroke length



3-4



$$\frac{\theta_1}{\theta_2} = 2, \quad \theta_1 = 2\theta_2$$

$$\theta_1 + \theta_2 = 360^\circ$$

$$2\theta_2 + \theta_2 = 360^\circ$$

$$3\theta_2 = 360^\circ, \quad \theta_2 = 120^\circ$$

$$\theta_1 = 360 - 120 = 240^\circ$$

$$\gamma = \frac{\theta_2}{2} = \frac{120}{2} = 60^\circ$$

$$O_2B = \frac{O_2O_4}{\cos \gamma} = \frac{76.2}{0.5} = \underline{\underline{152 \text{ mm}}}$$

$$O_4C = \frac{\text{stroke}}{2} = \frac{343}{2} = \underline{\underline{172 \text{ mm}}}$$

$$CD = 3(O_4C) = 3(172) = \underline{\underline{516 \text{ mm}}}$$

# CHAPTER 3. LINKAGES

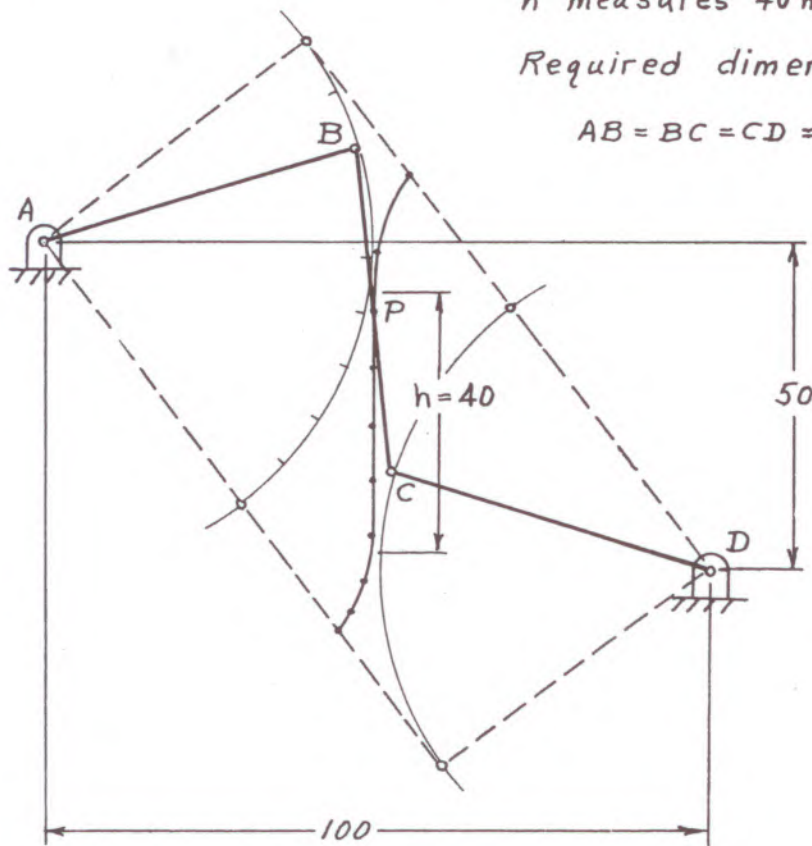
3-5

Assume  $AB = BC = CD = 50 \text{ mm}$

$h$  measures 40 mm approx.

Required dimensions:

$$AB = BC = CD = 50 \left( \frac{76}{40} \right) = 95 \text{ mm}$$



3-6 From eq (3-2)

$$\omega_3 = \omega_2 \frac{1 - \sin^2 \theta_3 \sin^2 \delta}{\cos \delta}$$

$$\omega_{3 \max.} \text{ when } \sin \theta_3 = 0; \text{ i.e. } \theta_3 = 0^\circ$$

$$\omega_{3 \max.} = \frac{\omega_2}{\cos \delta}$$

$$\omega_{3 \min.} \text{ when } \sin \theta_3 = 1; \text{ i.e. } \theta_3 = 90^\circ$$

$$\omega_{3 \min.} = \omega_2 \frac{1 - \sin^2 \delta}{\cos \delta}$$

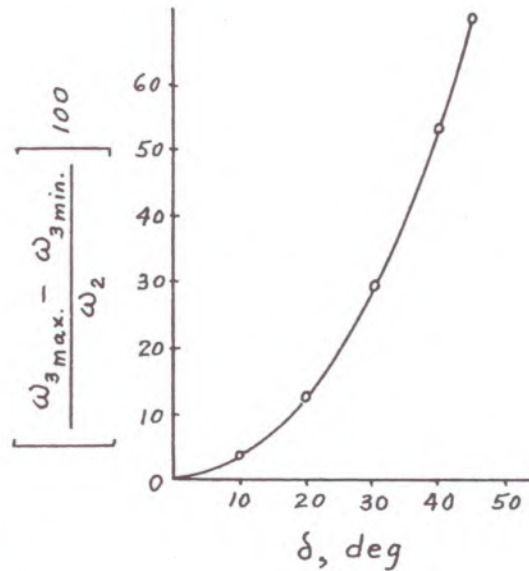
$$\frac{\omega_{3 \max.} - \omega_{3 \min.}}{\omega_2} = \frac{1}{\cos \delta} - \frac{1 - \sin^2 \delta}{\cos \delta}$$

$$= \frac{1}{\cos \delta} [1 - (1 - \sin^2 \delta)]$$

$$= \frac{\sin^2 \delta}{\cos \delta}$$

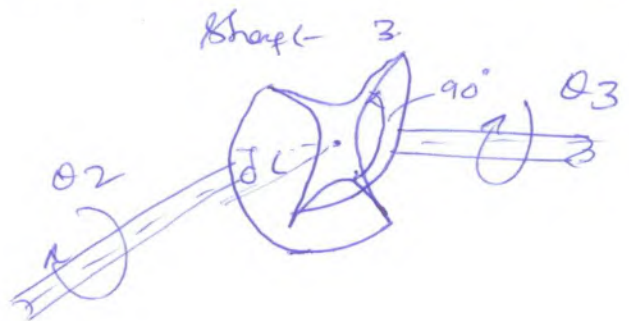
$$= \underline{\underline{\sin \delta \tan \delta}}$$

$\delta, \text{deg}$	$\frac{\omega_{3 \max.} - \omega_{3 \min.}}{\omega_2}$
0	0
10	0.0306
20	0.124
30	0.289
40	0.539
45	0.707



$$\frac{\omega_2}{\omega_3} = \frac{\cos \delta}{1 - \sin^2 \theta_3 \sin^2 \delta}$$

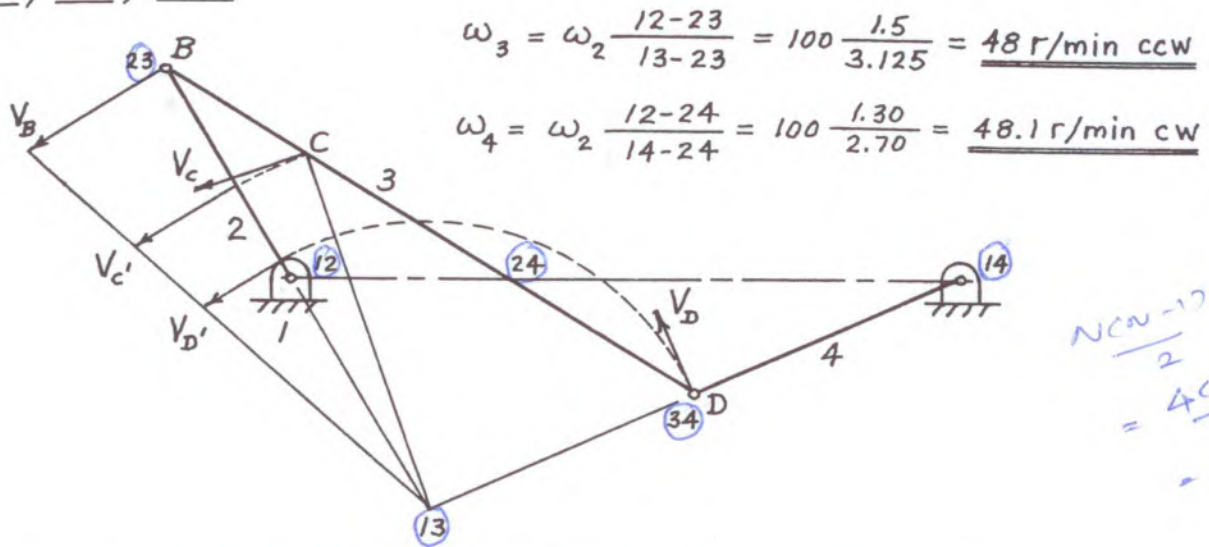
$\theta_3$  - Angle of rotation of



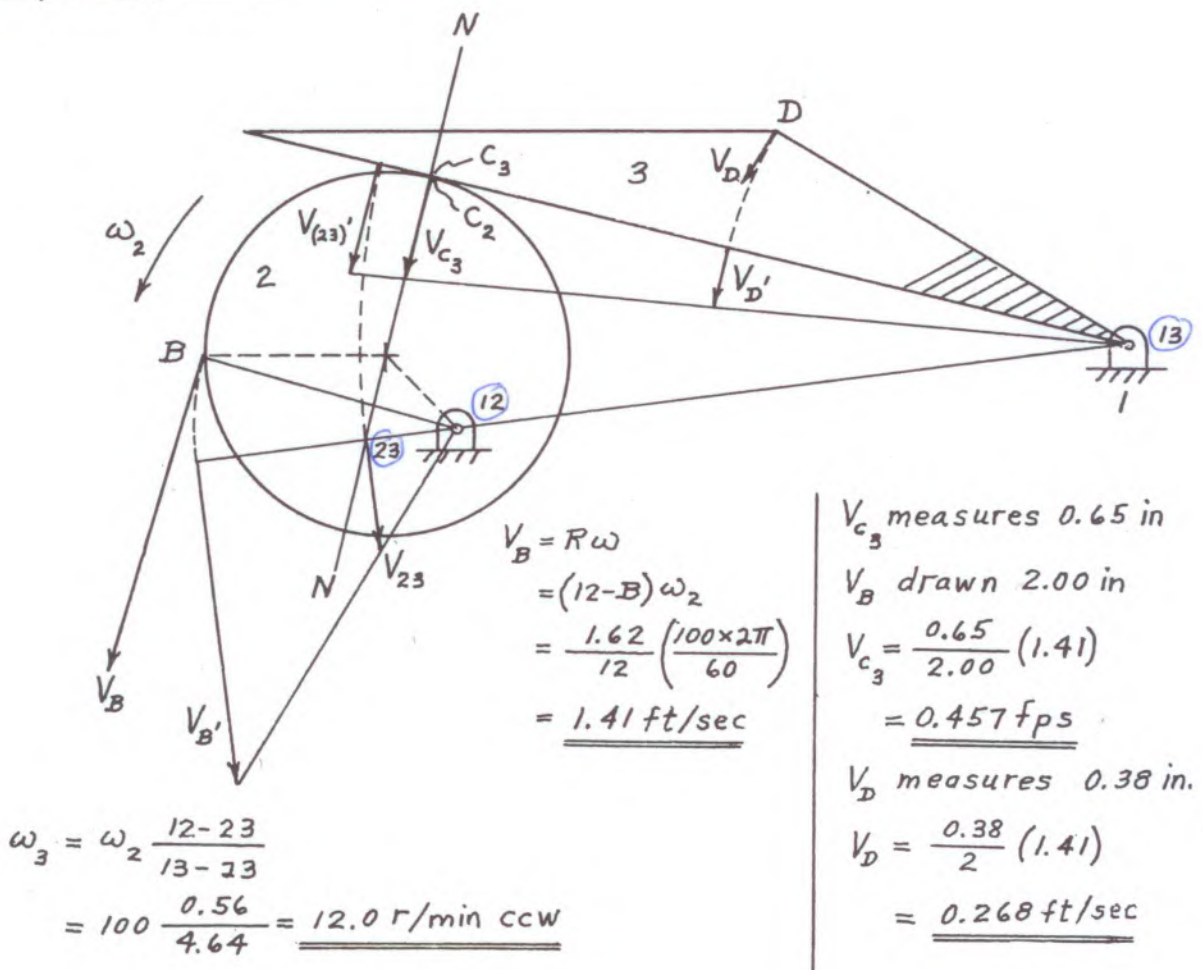


CHAPTER 4. INSTANT CENTERS  
CHAPTER 5. VELOCITIES BY INSTANT CENTERS AND BY COMPONENTS

4-1, 5-1, 5-10



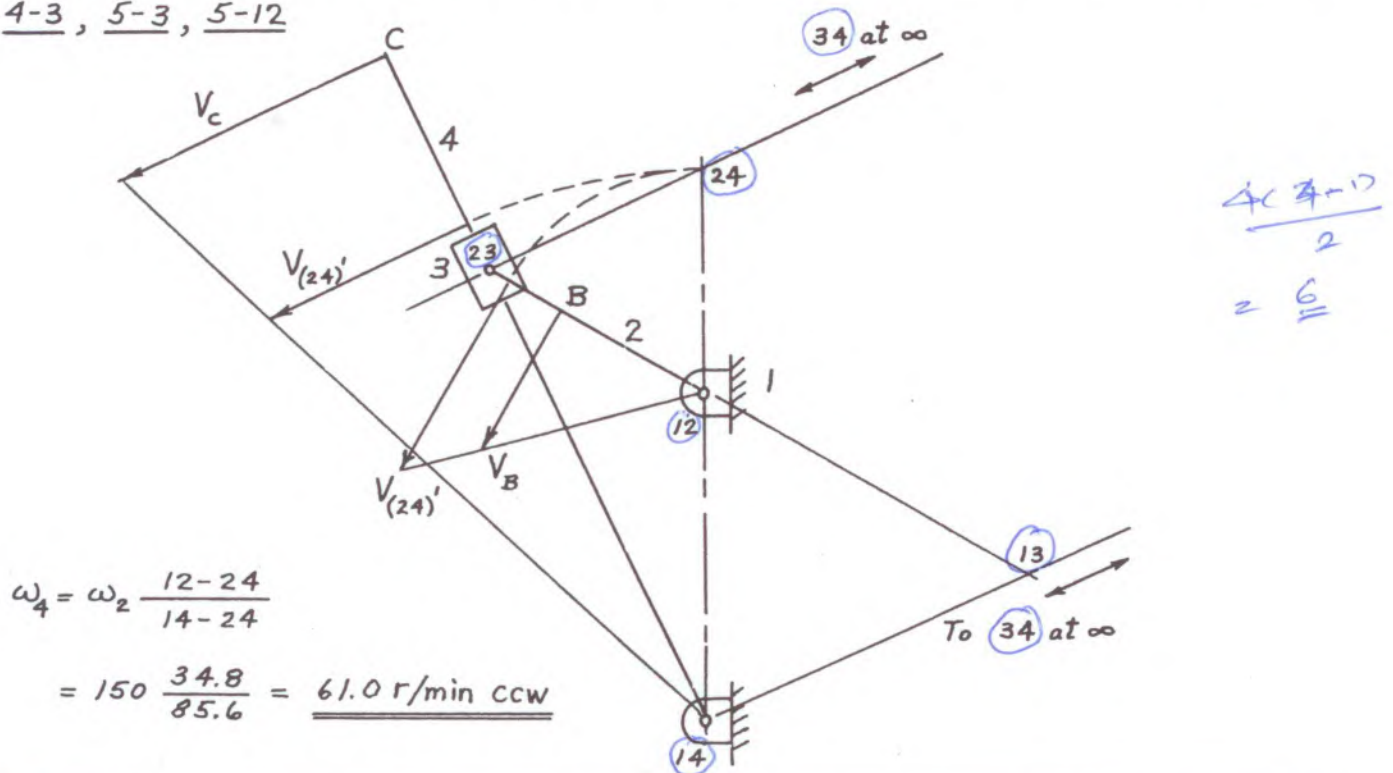
4-2, 5-2, 5-11



CHAPTER 4. INSTANT CENTERS

CHAPTER 5. VELOCITIES BY INSTANT CENTERS AND BY COMPONENTS

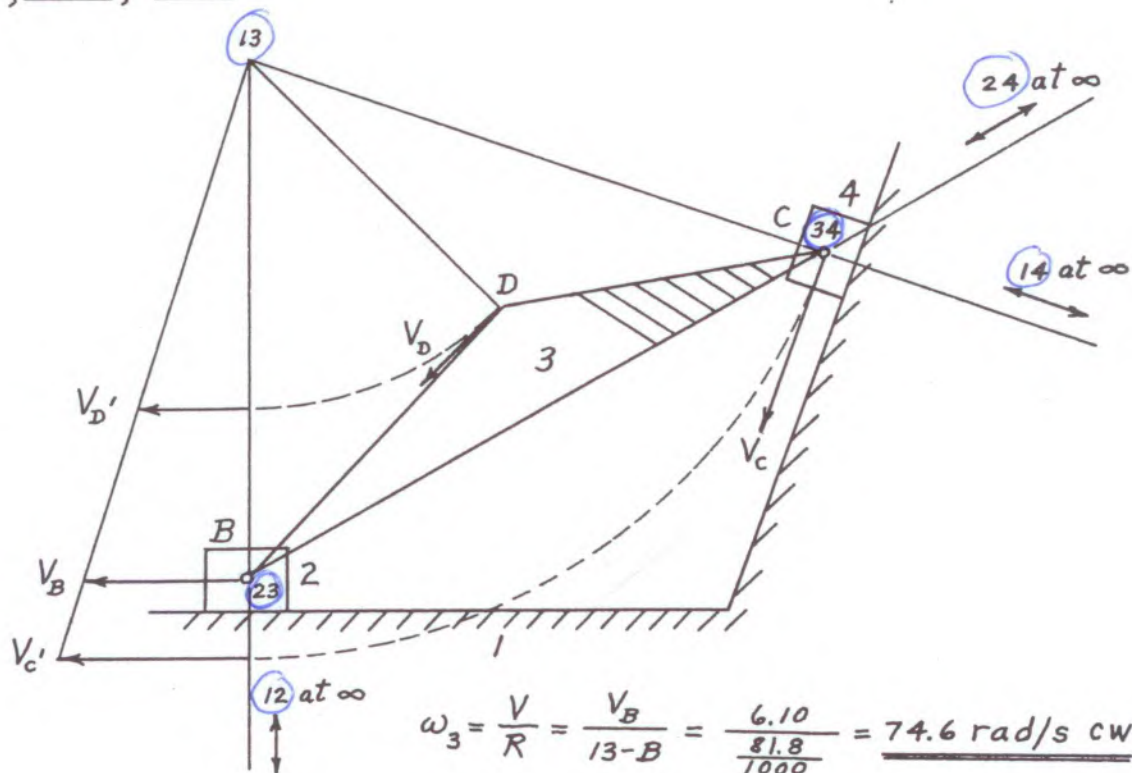
4-3, 5-3, 5-12



$$\omega_4 = \omega_2 \frac{I_{12}-I_{24}}{I_{14}-I_{24}}$$

$$= 150 \frac{34.8}{85.6} = \underline{\underline{61.0 \text{ r/min ccw}}}$$

4-4, 5-4, 5-13

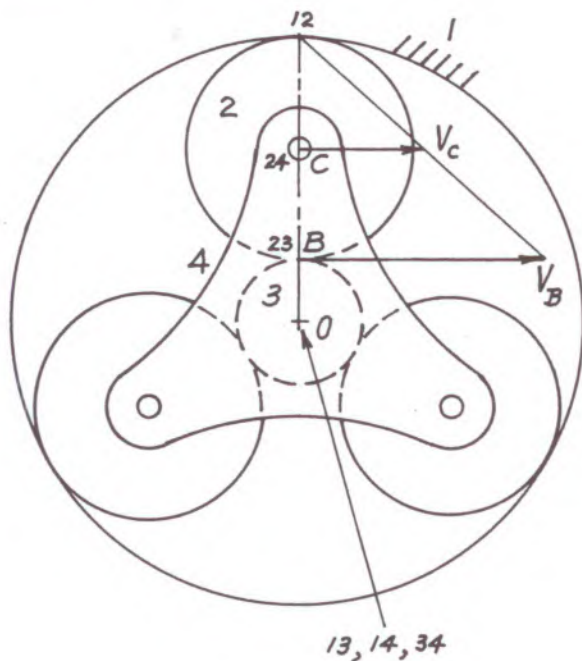


$$\frac{4(4-1)}{2} = 6$$



CHAPTER 4. INSTANT CENTERS  
CHAPTER 5. VELOCITIES BY INSTANT CENTERS AND BY COMPONENTS

4-5, 5-5, 5-14



$$\omega_3 = \frac{V_B}{OB}, \quad \omega_4 = \frac{V_C}{OC}$$

$$\frac{\omega_3}{\omega_4} = \frac{V_B(OC)}{(OB)V_C}$$

$$\text{But } V_C = \frac{V_B}{2}$$

$$\frac{\omega_3}{\omega_4} = \frac{V_B(OC)2}{(OB)V_B}$$

$$\text{Also } OB = 28.6 \text{ mm}$$

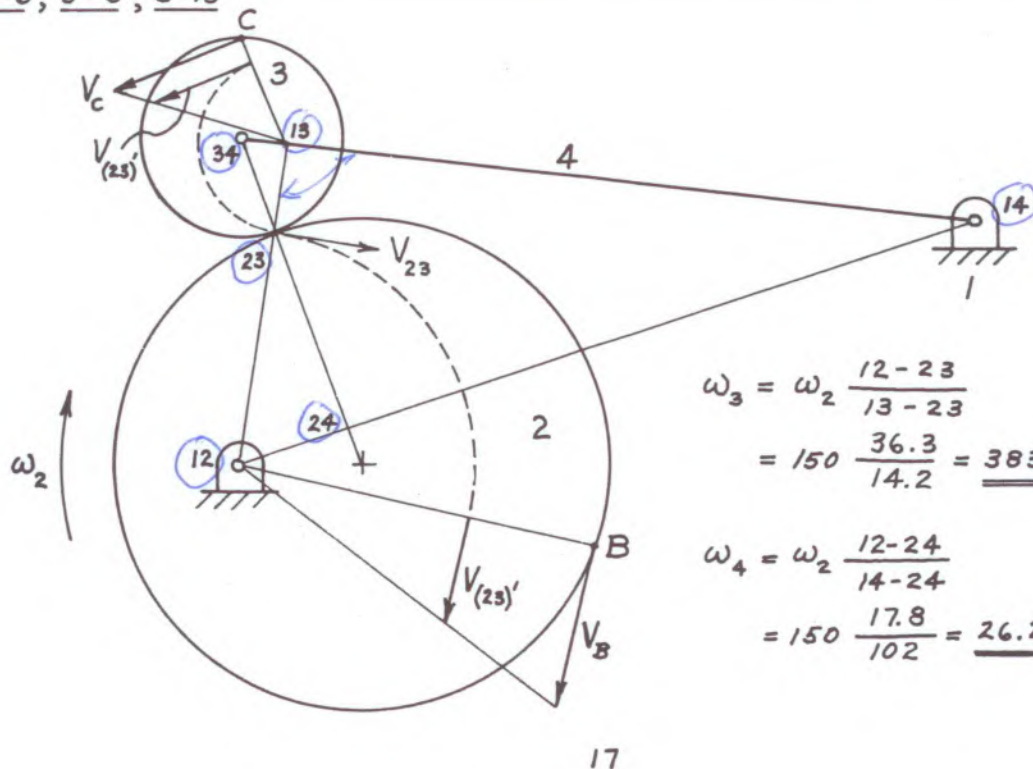
$$OC = OB + BC$$

$$= 28.6 + 52.5$$

$$= 81.1 \text{ mm}$$

$$\frac{\omega_3}{\omega_4} = \frac{(81.1)2}{28.6} = \underline{5.67}$$

4-6, 5-6, 5-15



$$\omega_3 = \omega_2 \frac{12-23}{13-23}$$

$$= 150 \frac{36.3}{14.2} = \underline{383 \text{ r/min ccw}}$$

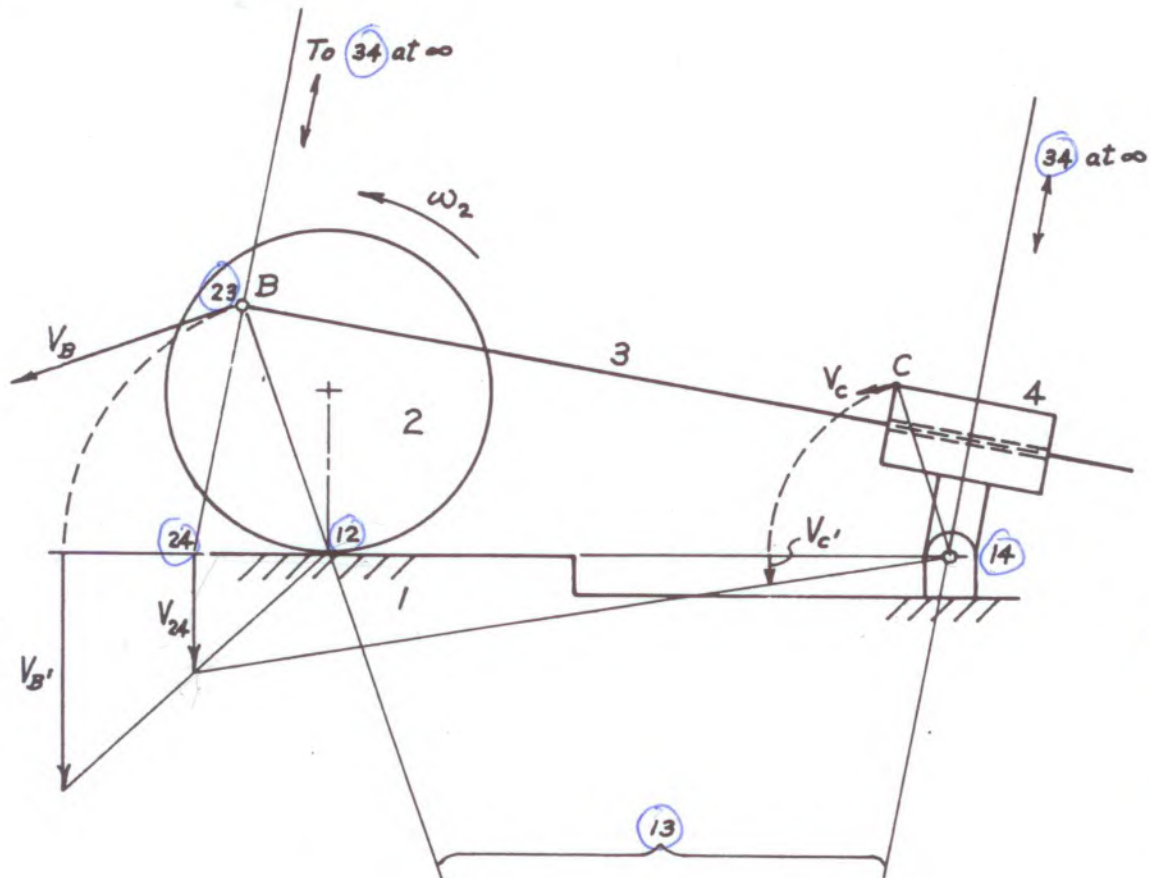
$$\omega_4 = \omega_2 \frac{12-24}{14-24}$$

$$= 150 \frac{17.8}{102} = \underline{26.2 \text{ r/min ccw}}$$



CHAPTER 4. INSTANT CENTERS  
CHAPTER 5. VELOCITIES BY INSTANT CENTERS AND BY COMPONENTS

4-7, 5-7, 5-16

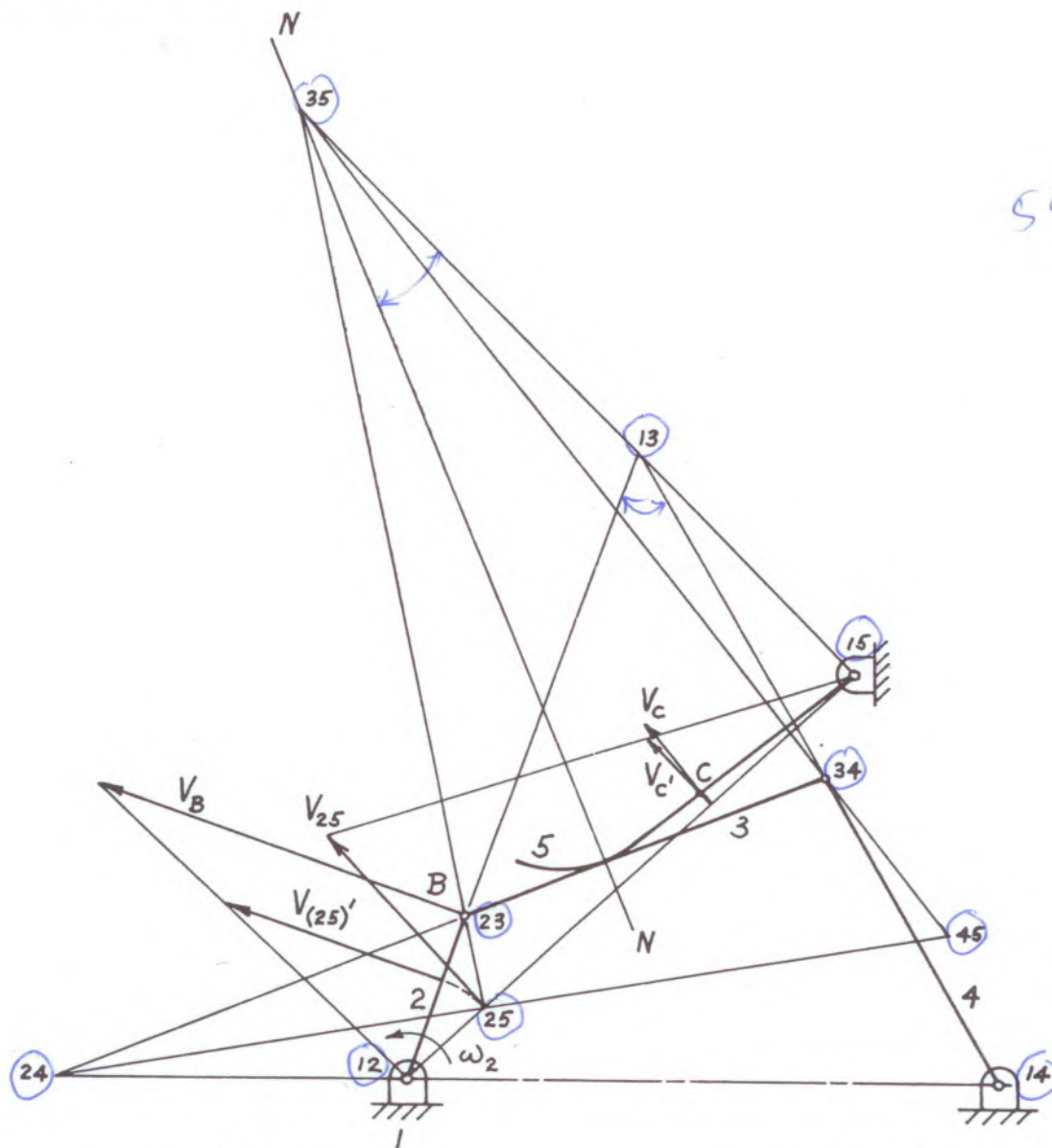


$\frac{4(4-1)}{2}$   
 $\frac{2 \cdot 6}{2}$

$$\omega_4 = \omega_2 \frac{I_2 - I_{24}}{I_4 - I_{24}} = 120 \frac{20.8}{117} = \underline{\underline{21.3 \text{ r/min ccw}}}$$

CHAPTER 4. INSTANT CENTERS  
CHAPTER 5. VELOCITIES BY INSTANT CENTERS AND BY COMPONENTS

4-8, 5-8, 5-17



$$\begin{aligned}\omega_3 &= \omega_2 \frac{12-23}{13-23} \\ &= 75 \frac{28.6}{80.3} = \underline{26.7 \text{ r/min CW}}\end{aligned}$$

$$\begin{aligned}\omega_4 &= \omega_2 \frac{12-24}{14-24} \\ &= 75 \frac{57.9}{153} = \underline{28.4 \text{ r/min CCW}}\end{aligned}$$

$$\begin{aligned}\omega_5 &= \omega_2 \frac{12-25}{15-25} \\ &= 75 \frac{17.3}{80.5} \\ &= \underline{16.1 \text{ r/min CW}}\end{aligned}$$

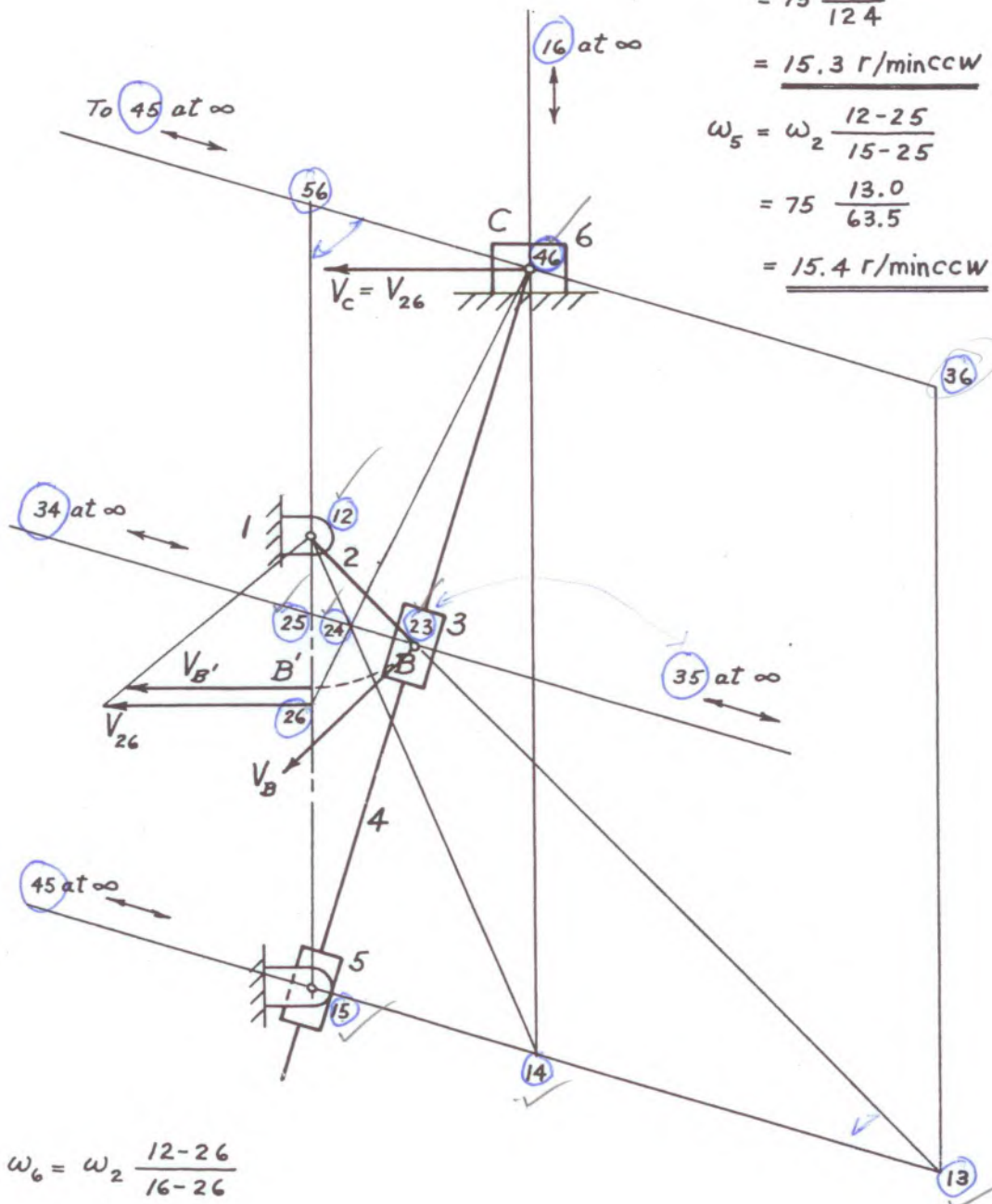
CHAPTER 4. INSTANT CENTERS  
CHAPTER 5. VELOCITIES BY INSTANT CENTERS AND BY COMPONENTS

4-9, 5-9, 5-18

606-12  
215

$$\begin{aligned}\omega_3 &= \omega_2 \frac{12-23}{13-23} \\ &= 75 \frac{25.4}{124} \\ &= \underline{15.3 \text{ r/minccw}}\end{aligned}$$

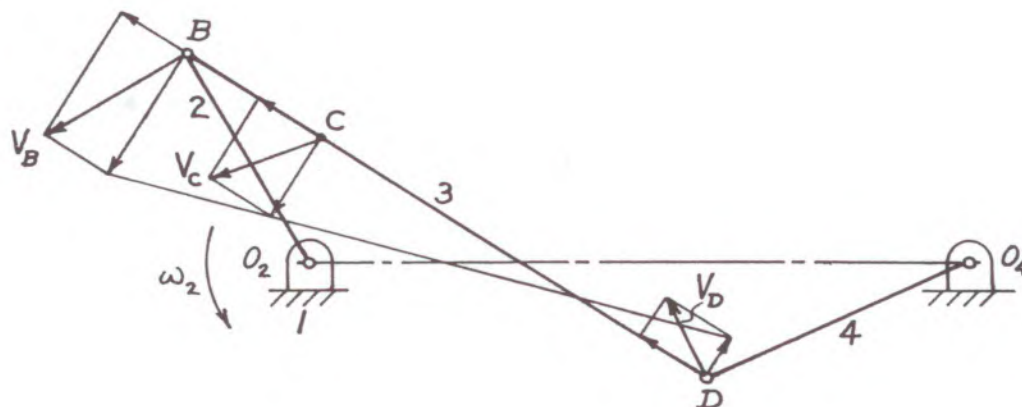
$$\begin{aligned}\omega_5 &= \omega_2 \frac{12-25}{15-25} \\ &= 75 \frac{13.0}{63.5} \\ &= \underline{15.4 \text{ r/minccw}}\end{aligned}$$



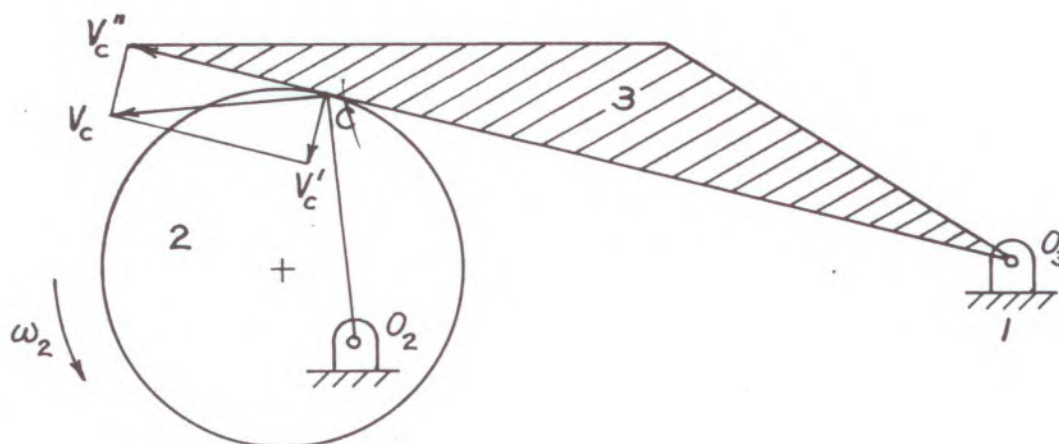
$$\begin{aligned}\omega_6 &= \omega_2 \frac{12-26}{16-26} \\ &= 75 \frac{27.9}{\infty} = \underline{0}\end{aligned}$$



5-19



5-20



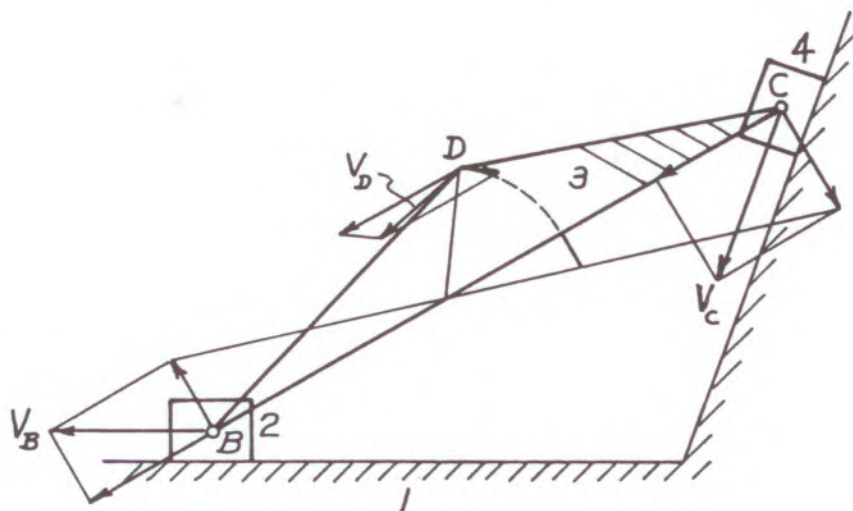
$$V_C = (O_2C) \omega_2$$

$$= \frac{1.54}{12} \frac{2\pi(100)}{60} = 1.34 \text{ ft/s}$$

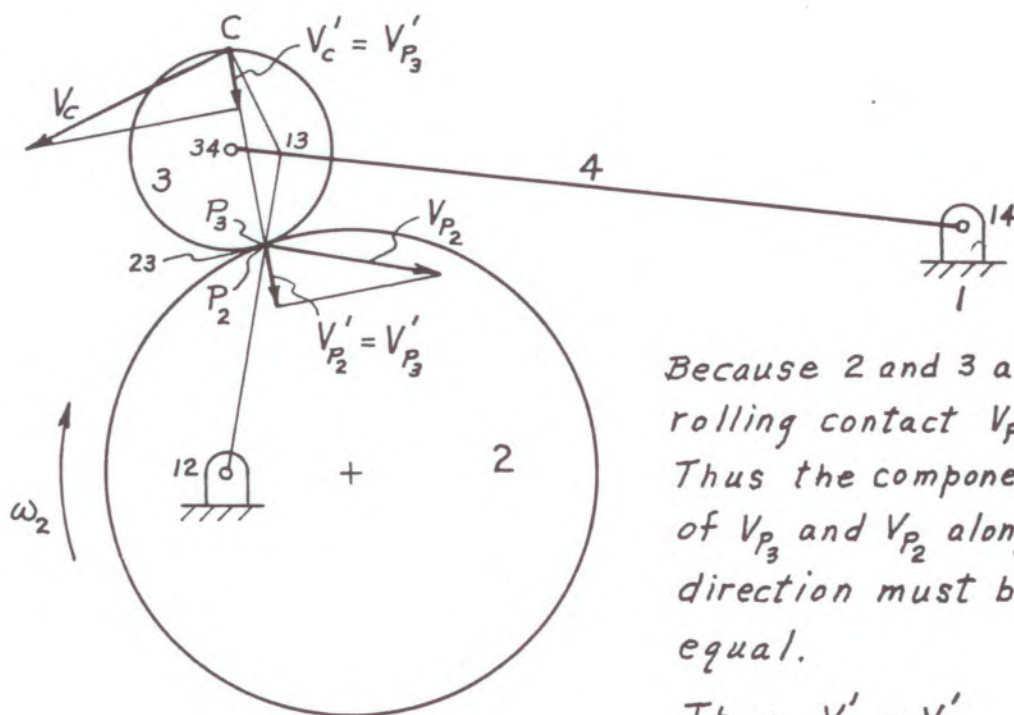
$V'_C$  scales 0.46 ft/s; sliding vel.  $V''_C$  scales 1.27 ft/s

$$\omega_3 = \frac{V'_C}{O_3C} = \frac{0.46(60)}{\frac{4.28}{12}(2\pi)} = \underline{12.3 \text{ r/min ccw}}$$

5-21



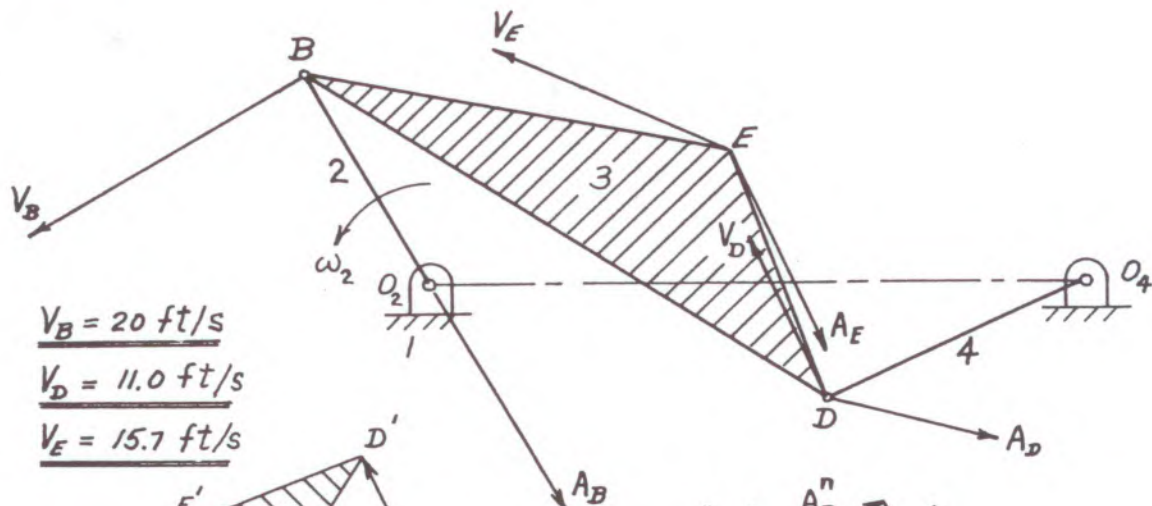
5-22



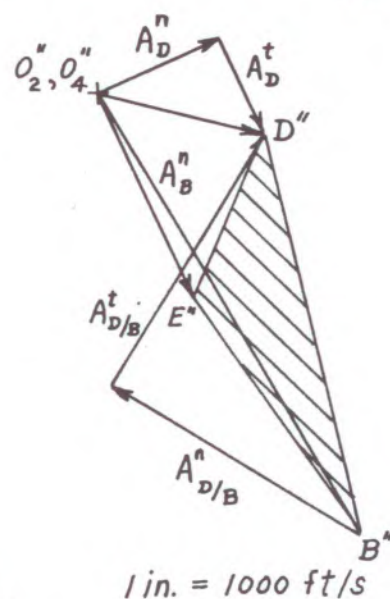
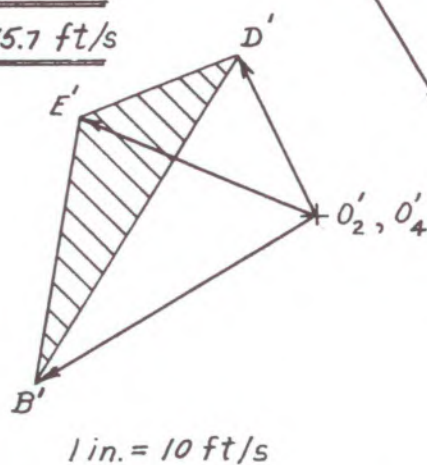
Because 2 and 3 are in rolling contact  $V_{P_3} = V_{P_2}$ . Thus the components of  $V_{P_3}$  and  $V_{P_2}$  along any direction must be equal.

Thus  $V_{P_3}' = V_{P_2}'$

6-1, 7-1



$\vec{V}_B = \vec{V}_{B/O_2} + \vec{V}_{O_2}$   
 $\vec{V}_E = \vec{V}_{E/O_4} + \vec{V}_{O_4}$   
 $\vec{V}_E = \vec{V}_{E/D} + \vec{V}_D$   
 $\vec{V}_{E/D} + \vec{V}_D = \vec{V}_{E/D} + \vec{V}_D$



$$\omega_2 = \frac{V_B}{O_2B} = \frac{20}{1.5/12} = 160 \text{ rad/s ccw}$$

$$\omega_3 = \frac{V_{D/B}}{BD} = \frac{23.9}{3.75/12} = 76.6 \text{ rad/s ccw}$$

$$\omega_4 = \frac{V_D}{O_4D} = \frac{11}{1.75/12} = 75.3 \text{ rad/s cw}$$

$$A_D^t + A_D^n = A_B^t + A_B^n + A_{D/B}^t + A_{D/B}^n$$

$$A_D^n = \frac{V_D^2}{O_4D} = \frac{(11.0)^2}{1.75/12} = 830 \text{ ft/s}^2$$

$$A_B^n = \frac{V_B^2}{O_2B} = \frac{(20)^2}{1.5/12} = 3200 \text{ ft/s}^2$$

$$A_{D/B}^n = \frac{V_{D/B}^2}{BD} = \frac{(23.9)^2}{3.75/12} = 1825 \text{ ft/s}^2$$

$$A_B = 3200 \text{ ft/s}^2$$

$$A_D = 1060 \text{ ft/s}^2$$

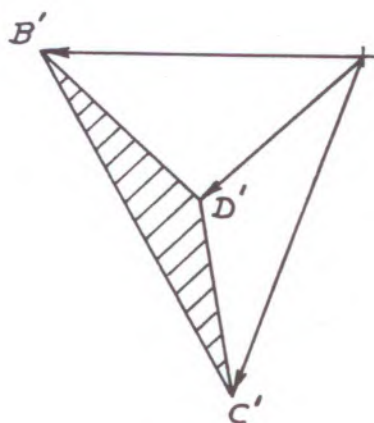
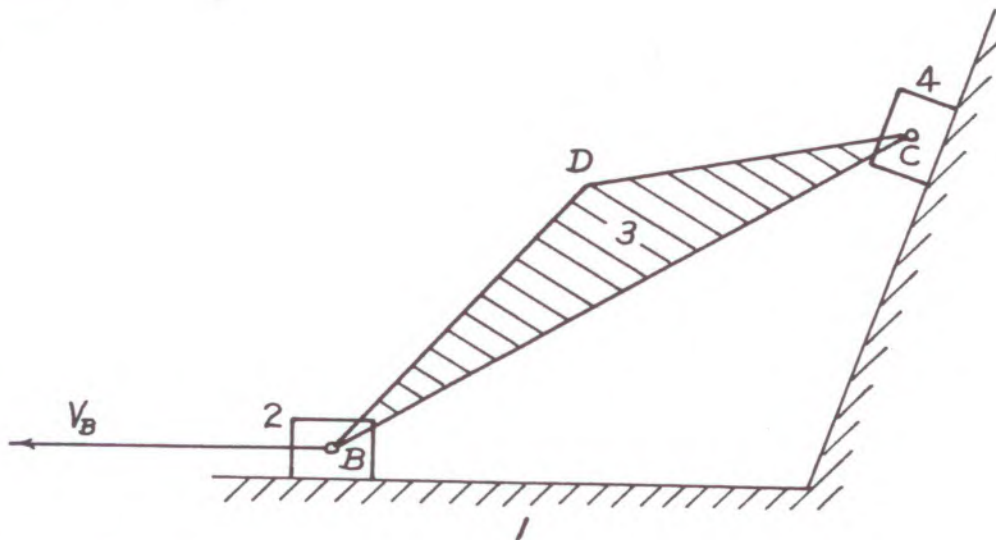
$$A_E = 1390 \text{ ft/s}^2$$

$$\alpha_3 = \frac{A_{D/B}^t}{BD} = \frac{1810}{3.75/12} = 5800 \text{ rad/s ccw}$$

$$\alpha_4 = \frac{A_D^t}{O_4D} = \frac{670}{1.75/12} = 4590 \text{ rad/s ccw}$$



6-2, 7-2

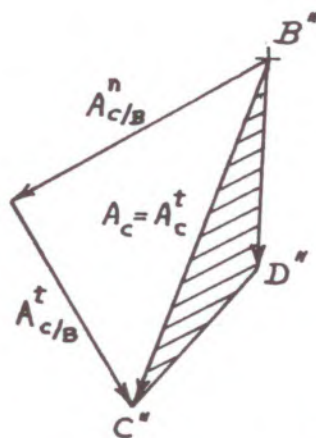


$$1 \text{ mm} = 0.120 \text{ m/s}$$

$$\omega_3 = \frac{V_{C/B}}{BC} = \frac{7.44}{0.102} = \underline{72.9 \text{ rad/s cw}}$$

$$A_c^n + A_c^t = A_B^n + A_B^t + A_{C/B}^n + A_{C/B}^t$$

$$A_{C/B}^n = \frac{V_{C/B}^2}{BC} = \frac{(7.44)^2}{0.102} = 543 \text{ m/s}^2$$



$$1 \text{ mm} = 12.0 \text{ m/s}^2$$

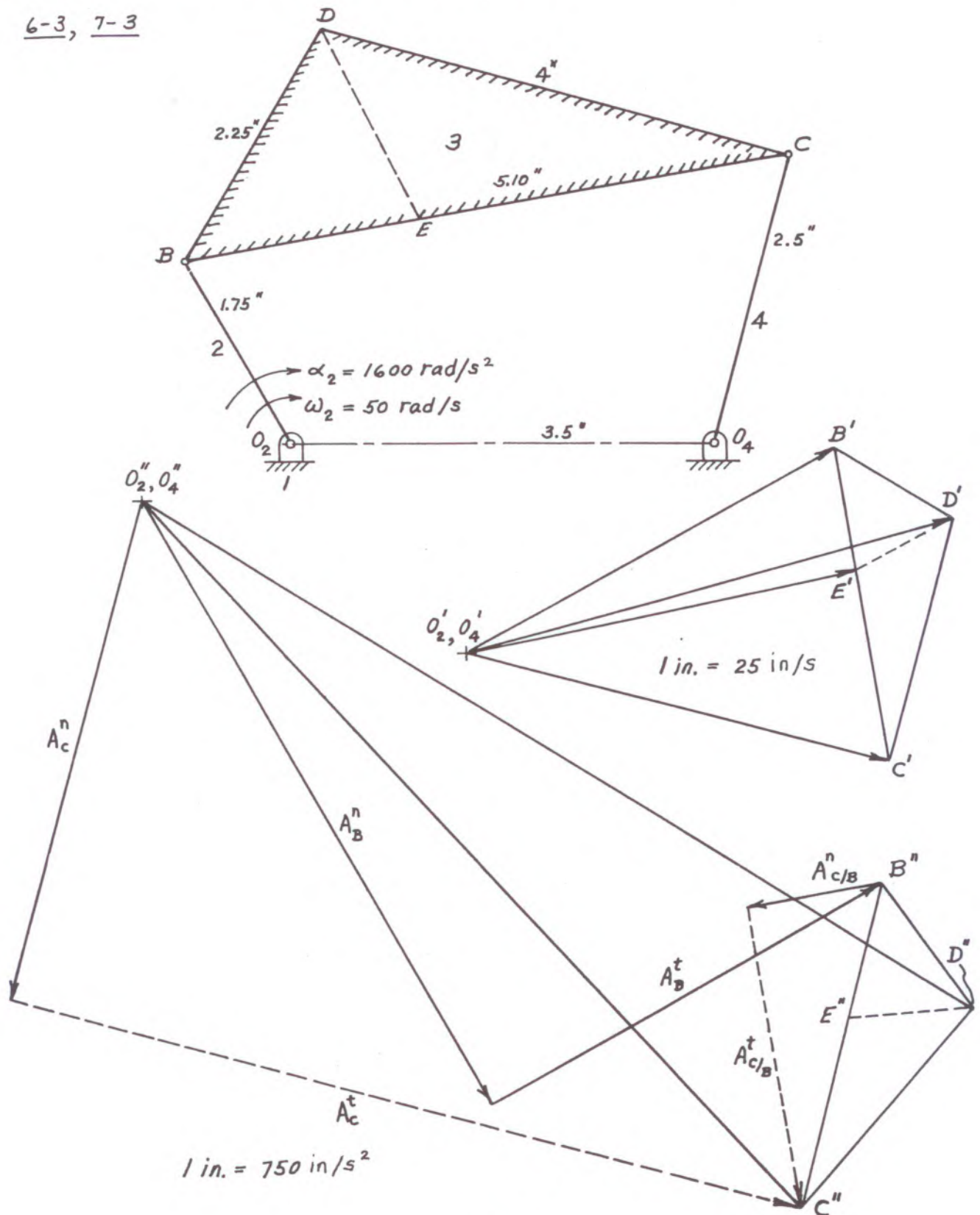
$$A_c \text{ scales } \underline{713 \text{ m/s}^2}$$

$$A_D \text{ scales } \underline{402 \text{ m/s}^2}$$

$$\alpha_3 = \frac{A_{C/B}^t}{BC} = \frac{457}{0.102}$$

$$= \underline{4480 \text{ rad/s}^2 \text{ cw}}$$

6-3, 7-3



CHAPTER 6. VELOCITIES IN MECHANISMS BY METHOD OF RELATIVE VELOCITIES  
CHAPTER 7. ACCELERATIONS IN MECHANISMS

6-3 (CONT.), 7-3 (CONT.)

$$V_B = 1.75 (50) = 87.5 \text{ in/s}$$

$$V_C \text{ scales } 90 \text{ in/s}$$

$$V_{C/B} \text{ scales } 66.5 \text{ in/s}$$

$$\omega_3 = \frac{V_{C/B}}{BC} = \frac{66.5}{5.10} = \underline{13.02 \text{ rad/s cw}}$$

$$\overset{vv}{A}_C^n + \overset{-v}{A}_C^t = \overset{vv}{A}_B^n + \overset{vv}{A}_B^t + \overset{vv}{A}_{C/B}^n + \overset{-v}{A}_{C/B}^t$$

$$A_B^n = \frac{V_B^2}{O_2B} = \frac{(87.5)^2}{1.75} = \frac{7650}{1.75} = 4365 \text{ in/s}^2$$

$$A_B^t = (O_2B) \alpha_2 = 1.75 (1600) = 2800 \text{ in/s}^2$$

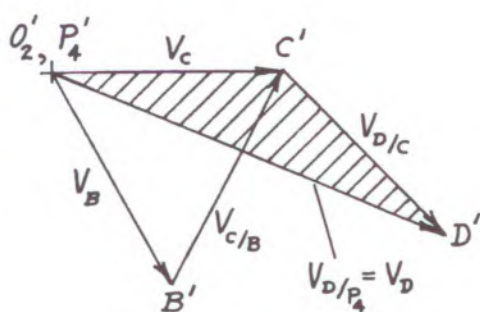
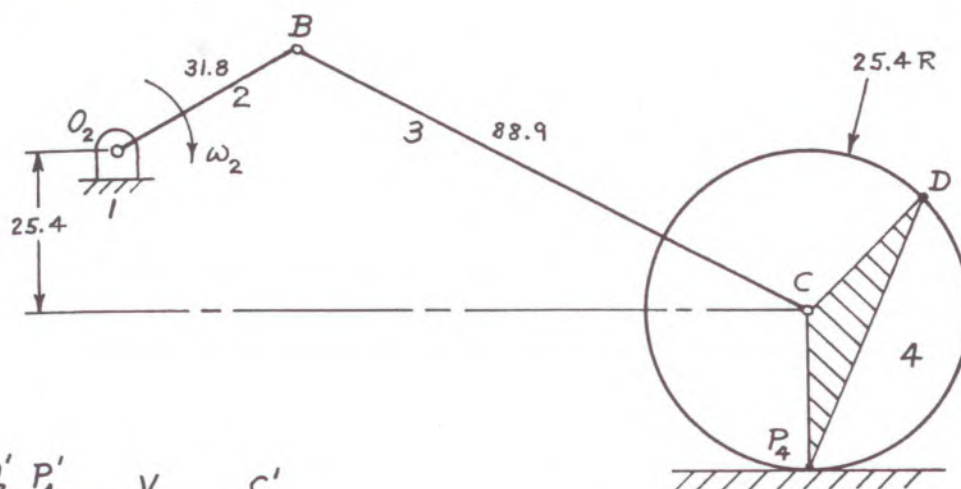
$$A_C^n = \frac{V_C^2}{O_4C} = \frac{(90)^2}{2.5} = 3240 \text{ in/s}^2, \quad A_{C/B}^n = \frac{V_{C/B}^2}{BC} = \frac{(66.5)^2}{5.10} = 865 \text{ in/s}^2$$

$$A_{C/B}^t \text{ scales } 1920 \text{ in/s}^2, \quad A_C^t \text{ scales } 5090 \text{ in/s}^2$$

$$\alpha_3 = \frac{A_{C/B}^t}{BC} = \frac{1920}{5.10} = \underline{376 \text{ rad/s}^2 \text{ cw}} \quad \alpha_4 = \frac{A_C^t}{O_4C} = \frac{5090}{2.5} = \underline{2040 \text{ rad/s}^2 \text{ cw}}$$



6-4, 7-9



$$V_B = (O_2 B) \omega_2 = 0.0318(144) = 4.58 \text{ m/s}$$

$$\vec{V}_C = \vec{V}_B + \vec{V}_{C/B}$$

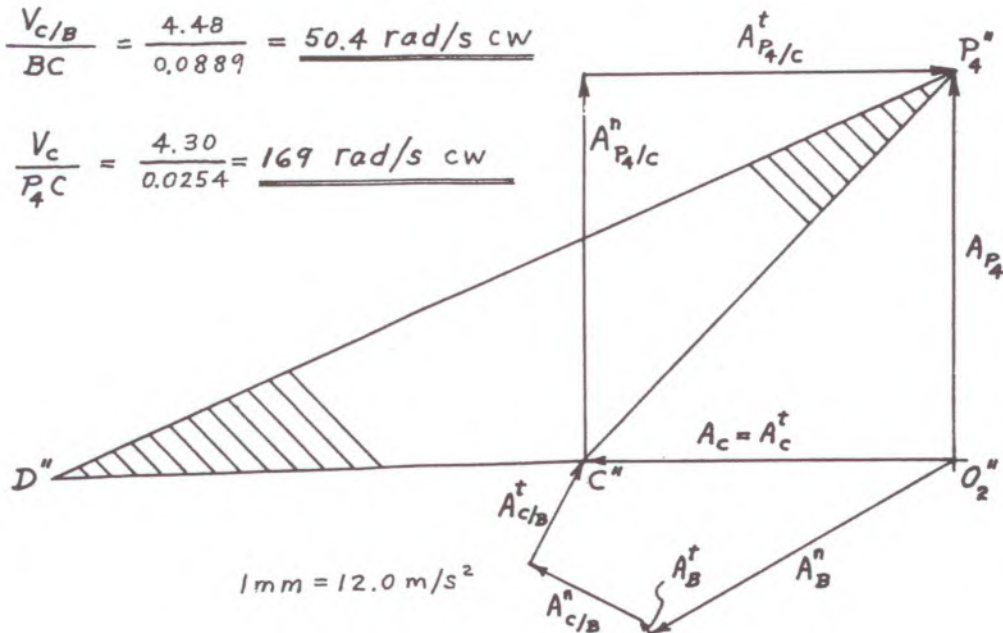
$$\vec{V}_D = \vec{V}_C + \vec{V}_{D/C}$$

$$\vec{V}_D = \vec{V}_{P_4} + \vec{V}_{D/P_4}$$

$$1 \text{ mm} = 0.120 \text{ m/s}$$

$$\omega_3 = \frac{V_{C/B}}{BC} = \frac{4.48}{0.0889} = \underline{50.4 \text{ rad/s cw}}$$

$$\omega_4 = \frac{V_C}{P_4 C} = \frac{4.30}{0.0254} = \underline{169 \text{ rad/s cw}}$$



$$1 \text{ mm} = 12.0 \text{ m/s}^2$$

7-9 (CONT.)

$$A_B^n = (O_2B)\omega_2^2 = 0.0318(144)^2 = 659 \text{ m/s}^2$$

$$A_B^t = (O_2B)\alpha_2 = 0.0318(1000) = 31.8 \text{ m/s}^2$$

$$A_C^n + A_C^t = A_B^n + A_B^t + A_{C/B}^n + A_{C/B}^t$$

$$A_{C/B}^n = \frac{V_{C/B}^2}{BC} = \frac{(4.48)^2}{0.0889} = 226 \text{ m/s}^2$$

$$A_{P_4/C}^n = \frac{V_{P_4/C}^2}{P_4C} = \frac{(4.30)^2}{0.0254} = 728 \text{ m/s}^2$$

$$A_{P_4}^n = A_{P_4/C}^n$$

$D^n$  located by image method.

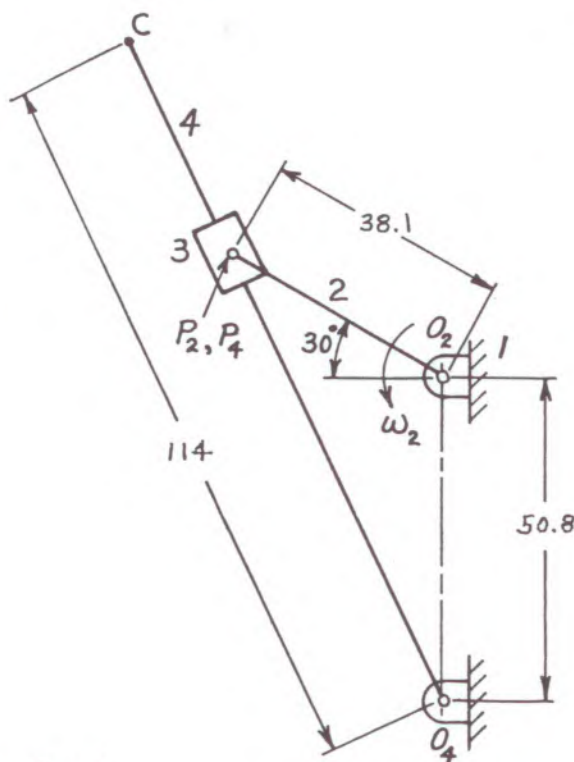
$$\alpha_3 = \frac{A_{C/B}^t}{BC} = \frac{213}{0.0889}$$

$$= 2396 \text{ rad/s}^2 \text{ ccw}$$

$$\alpha_4 = \frac{A_{P_4/C}^t}{P_4C} = \frac{692}{0.0254}$$

$$= 27,200 \text{ rad/s}^2 \text{ ccw}$$

6-5, 7-10

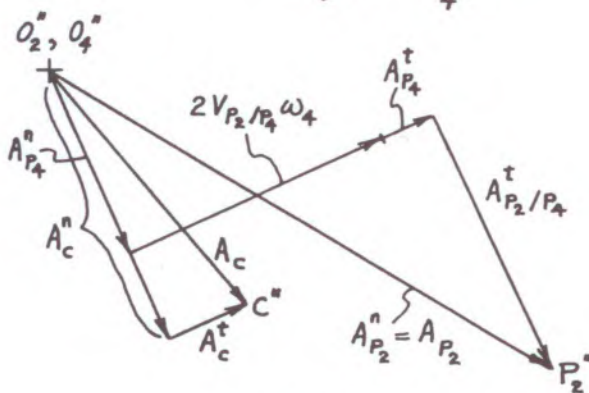
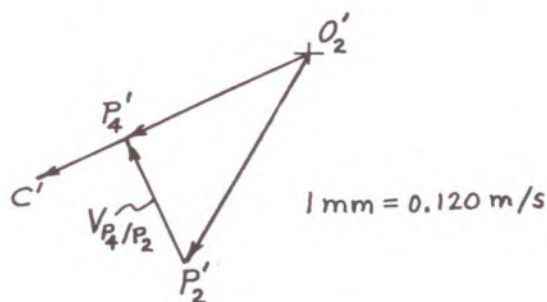


$$V_{P_2} = (O_2 P_2) \omega_2 = 0.0381(120) = 4.57 \text{ m/s}$$

$$\vec{V}_{P_4} = \vec{V}_{P_2} + \vec{V}_{P_4/P_2}$$

$$\frac{V_C}{V_{P_4}} = \frac{O_4 C}{O_4 P_4}, \quad V_C = \frac{O_4 C}{O_4 P_4} V_{P_4} = \frac{114}{77.0} V_{P_4} = 1.48 V_{P_4}$$

$$\omega_4 = \frac{V_{P_4}}{O_4 P_4} = \frac{3.81}{0.077} = \underline{49.5 \text{ rad/s ccw}}$$



$$1 \text{ mm} = 6.00 \text{ m/s}^2$$

$$2 V_{P_2/P_4} \omega_4 = 2(2.59)49.5 = 256 \text{ m/s}^2$$

$$A_C^n = \frac{V_C^2}{O_4 C} = \frac{(5.64)^2}{0.114} = 279 \text{ m/s}^2$$

$$A_C^t = A_{P_4}^t \frac{O_4 C}{O_4 P_4} = 54.9 \frac{0.114}{0.077} = 81.3 \text{ m/s}^2$$

$$\alpha_4 = \frac{A_C^t}{O_4 C} = \frac{81.3}{0.114} = \underline{713 \text{ rad/s}^2 \text{ cw}}$$

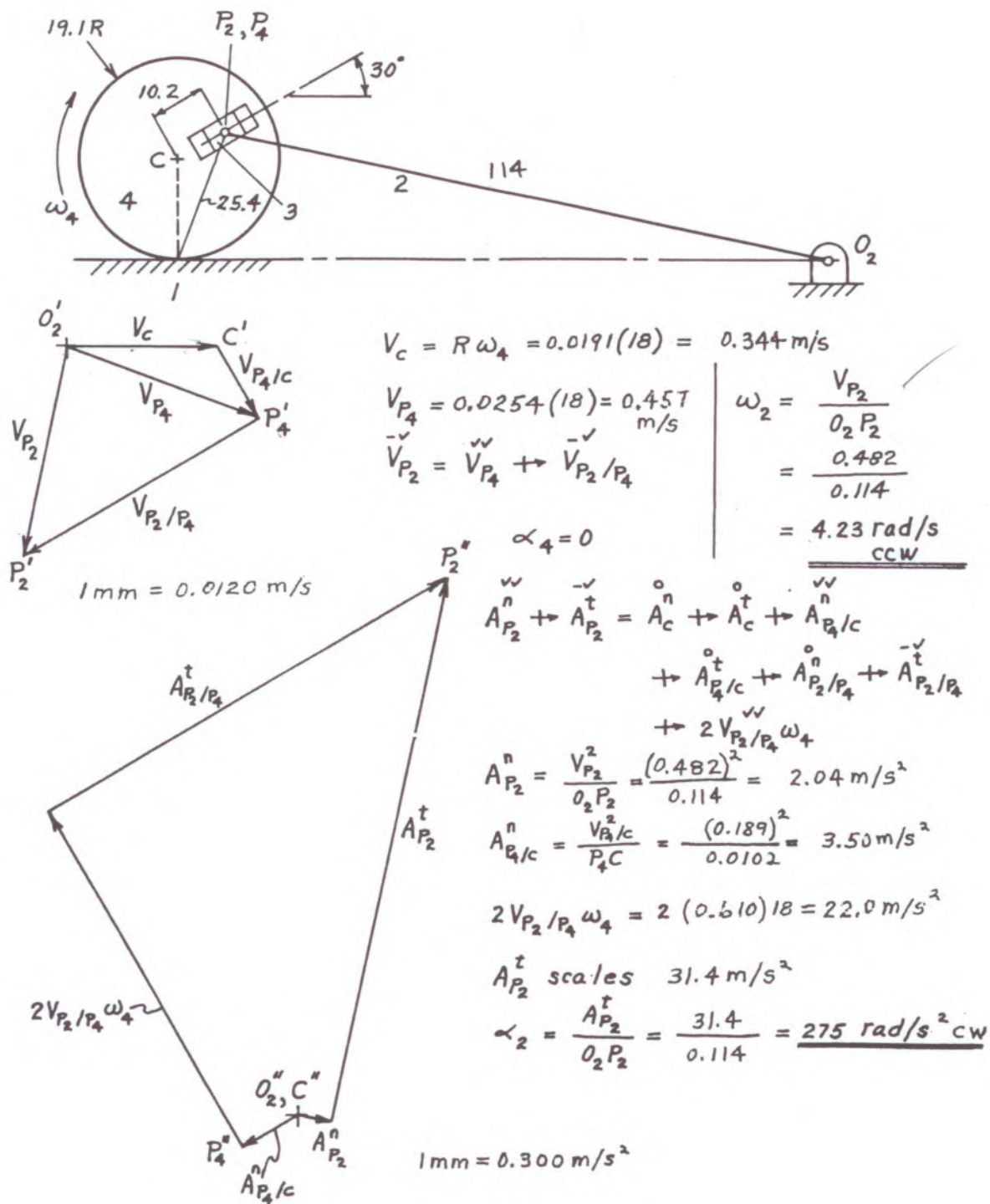
$$\vec{A}_{P_2}^n + \vec{A}_{P_2}^t = \vec{A}_{P_4}^n + \vec{A}_{P_4}^t + \vec{A}_{P_2/P_4}^n + \vec{A}_{P_2/P_4}^t + 2 \vec{V}_{P_2/P_4} \omega_4$$

$$A_{P_2}^n = (O_2 P_2) \omega_2^2 = 0.0381(120)^2 = 549 \text{ m/s}^2$$

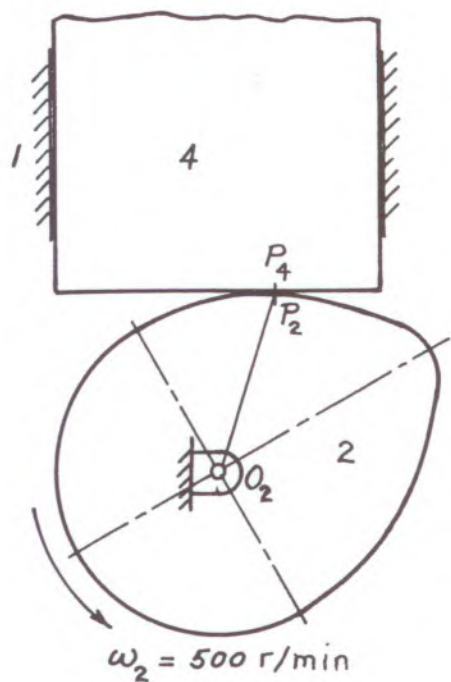
$$A_{P_4}^n = \frac{V_{P_4}^2}{O_4 P_4} = \frac{(3.81)^2}{0.077} = 189 \text{ m/s}^2$$



6-6, 7-13



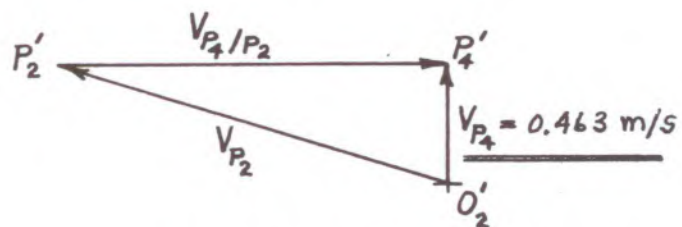
6-7



$$\omega_2 = 500 \frac{2\pi}{60} = 52.4 \text{ rad/s}$$

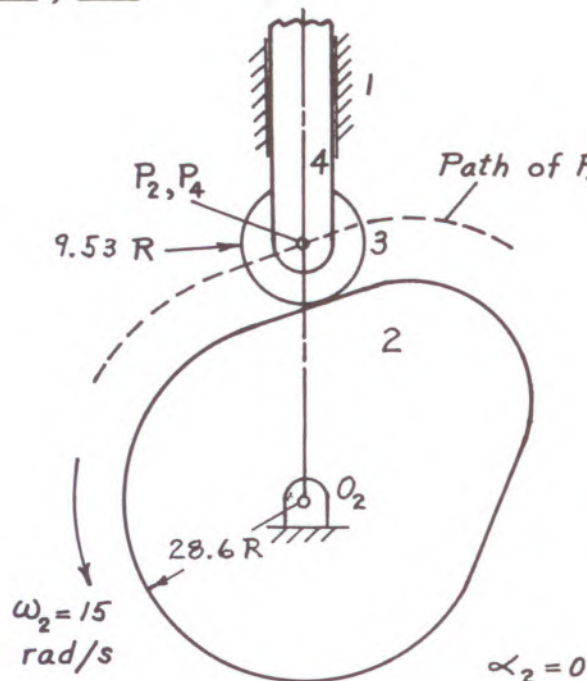
$$V_{P_2} = (O_2 P_2) \omega_2 = 0.0292(52.4) = 1.53 \text{ m/s}$$

$$\vec{V}_{P_4} = \vec{V}_{P_2} + \vec{V}_{P_4/P_2}$$



Scale: 1 mm = 0.0240 m/s

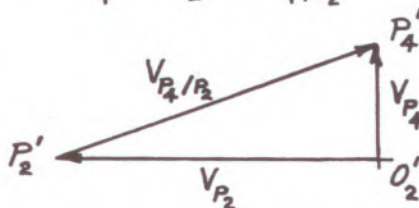
6-8, 7-11



$$V_{P_2} = (O_2 P_2) \omega_2$$

$$= 0.0406(15) = 0.610 \text{ m/s}$$

$$\vec{V}_{P_4} = \vec{V}_{P_2} + \vec{V}_{P_4/P_2}$$



$$1 \text{ mm} = 0.012 \text{ m/s}$$

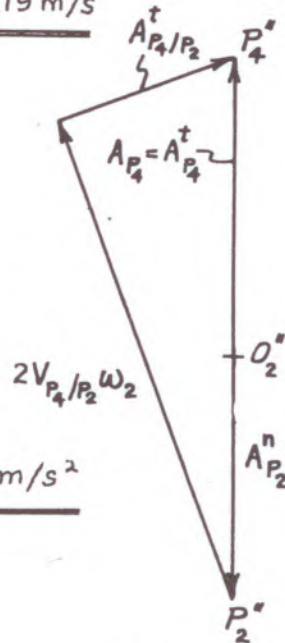
$$\underline{V_{P_4} \text{ scales } 0.219 \text{ m/s}}$$

$$\vec{A}_{P_4}^n + \vec{A}_{P_4}^t = \vec{A}_{P_2}^n + \vec{A}_{P_2}^t + \vec{A}_{P_4/P_2}^n + \vec{A}_{P_4/P_2}^t + 2\vec{V}_{P_4/P_2} \omega_2$$

$$A_{P_2}^n = (O_2 P_2) \omega_2^2 = 0.0406(15)^2 = 9.14 \text{ m/s}^2$$

$$2V_{P_4/P_2} \omega_2 = 2(0.640)15 = 19.2 \text{ m/s}^2$$

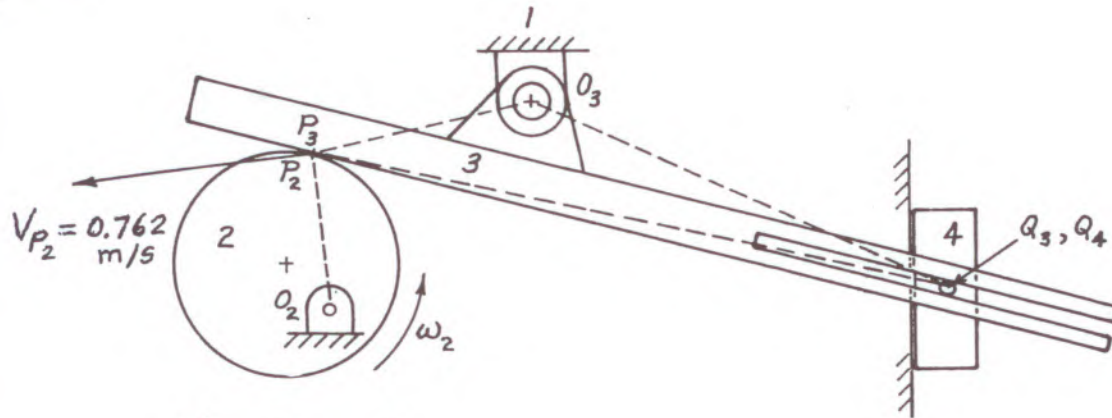
$$\underline{A_{P_4} \text{ scales } 11.2 \text{ m/s}^2}$$



$$1 \text{ mm} = 0.240 \text{ m/s}^2$$



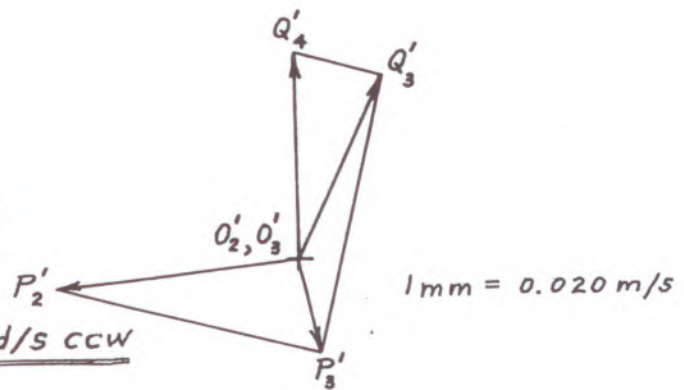
6-9



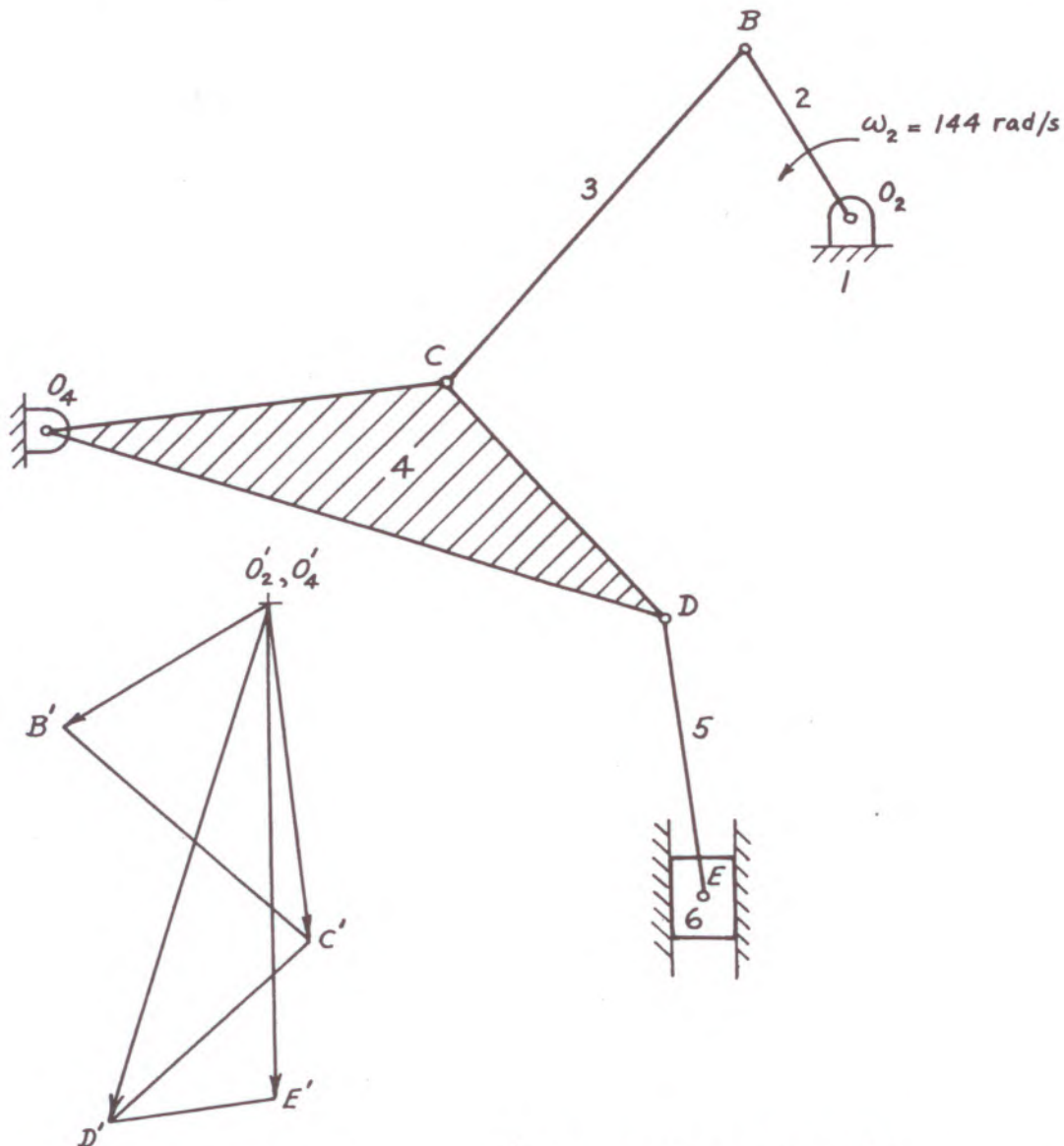
$$\begin{aligned}\vec{V}_{P_3} &= \vec{V}_{P_2} + \vec{V}_{P_3/P_2} \\ \vec{V}_{Q_3} &= \vec{V}_{P_3} + \vec{V}_{Q_3/P_3} \\ \vec{V}_{Q_4} &= \vec{V}_{Q_3} + \vec{V}_{Q_4/Q_3}\end{aligned}$$

$V_{Q_4}$  scales 0.640 m/s

$$\begin{aligned}\omega_3 &= \frac{V_{P_3}}{O_3 P_3} \\ &= \frac{0.305}{0.0349} = \underline{\underline{8.74 \text{ rad/s ccw}}}\end{aligned}$$



6-10



$$1 \text{ mm} = 0.120 \text{ m/s}$$

$$V_B = (O_2 B) \omega_2 = 0.0318(144) = 4.579 \text{ m/s}$$

$$\vec{V}_C = \vec{V}_B + \vec{V}_{C/B}$$

$$\vec{V}_D = \vec{V}_C + \vec{V}_{D/C}$$

$$\vec{V}_E = \vec{V}_D + \vec{V}_{E/D}$$

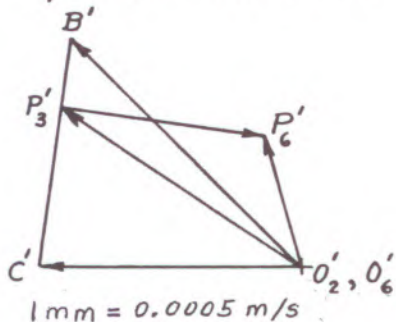
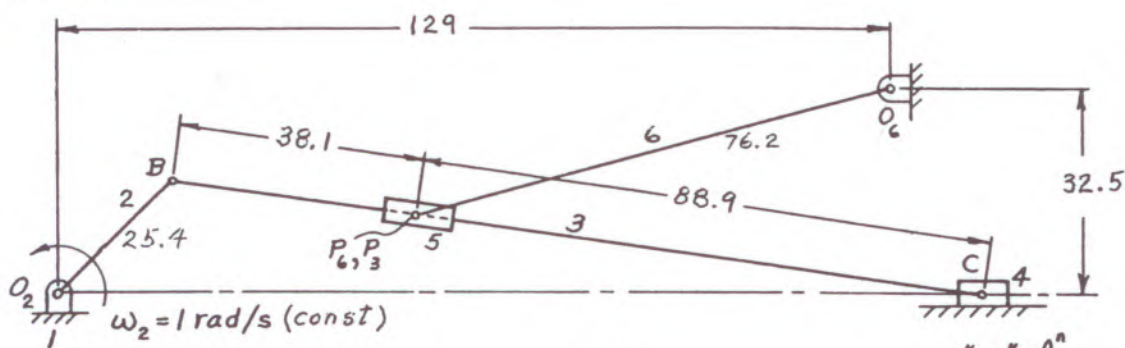
$$V_E \text{ scales } 9.45 \text{ m/s}$$

$$\omega_3 = \frac{V_{C/B}}{BC} = \frac{6.22}{0.0699} = \underline{\underline{89.0 \text{ rad/s ccw}}}$$

$$\omega_4 = \frac{V_{D/O_4}}{O_4 D} = \frac{10.4}{0.102} = \underline{\underline{102 \text{ rad/s cw}}}$$

$$\omega_5 = \frac{V_{D/E}}{DE} = \frac{3.29}{0.0445} = \underline{\underline{73.9 \text{ rad/s ccw}}}$$

6-11, 7-14



$$V_B = (O_2 B) \omega_2 = 0.0254(1) = 0.0254 \text{ m/s}$$

$$V_{B/C} \text{ scales } 0.0180 \text{ m/s}$$

$P_3'$  located by image method.

$$V_{P_6} \text{ scales } 0.0104 \text{ m/s}$$

$$V_{P_6/P_3} \text{ scales } 0.0163 \text{ m/s}$$

$$\omega_3 = \frac{V_{B/C}}{BC} = \frac{0.0180}{0.127} = 0.142 \text{ rad/s cw}$$

$$\omega_6 = \frac{V_{P_6}}{O_6 P_6} = \frac{0.0104}{0.0762} = 0.136 \text{ rad/s cw}$$

$$A_c^n + A_c^t = A_B^n + A_B^t + A_{c/B}^n + A_{c/B}^t$$

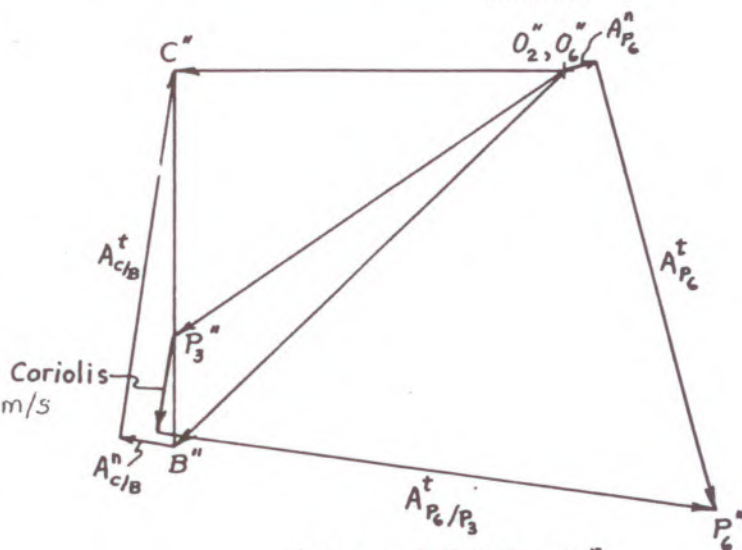
$$A_B^n = \frac{V_B^2}{O_2 B} = \frac{(0.0254)^2}{0.0254} = 0.0254 \text{ m/s}^2$$

$$A_{c/B}^n = \frac{V_{c/B}^2}{BC} = \frac{(0.0180)^2}{0.127} = 0.00255 \text{ m/s}^2$$

The vector diagram for Eq. (1) is then drawn. Next  $P_3''$  is located by image method i.e.

$$B''P_3'' = \frac{BP_3}{BC} (B''C'')$$

$$A_{P_6}^n + A_{P_6}^t = A_{P_3}^n + A_{P_6/P_3}^n + A_{P_6/P_3}^t + 2V_{P_6/P_3} \omega_3 \quad (2)$$



$$1 \text{ mm} = 0.0003 \text{ m/s}^2$$

$$A_{P_6}^n = \frac{V_{P_6}^2}{O_6 P_6} = \frac{(0.0104)^2}{0.0762} = 0.00142 \text{ m/s}^2$$

$$2V_{P_6/P_3} \omega_3 = 2(0.0163)(0.142) = 0.00463 \text{ m/s}^2$$

$$\alpha_3 = \frac{A_{c/B}^t}{CB} = \frac{0.0175}{0.127}$$

$$= 0.138 \text{ rad/s}^2 \text{ ccw}$$

$$\alpha_6 = \frac{A_{P_6/O_6}^t}{O_6 P_6} = \frac{0.0218}{0.0762}$$

$$= 0.286 \text{ rad/s}^2 \text{ ccw}$$

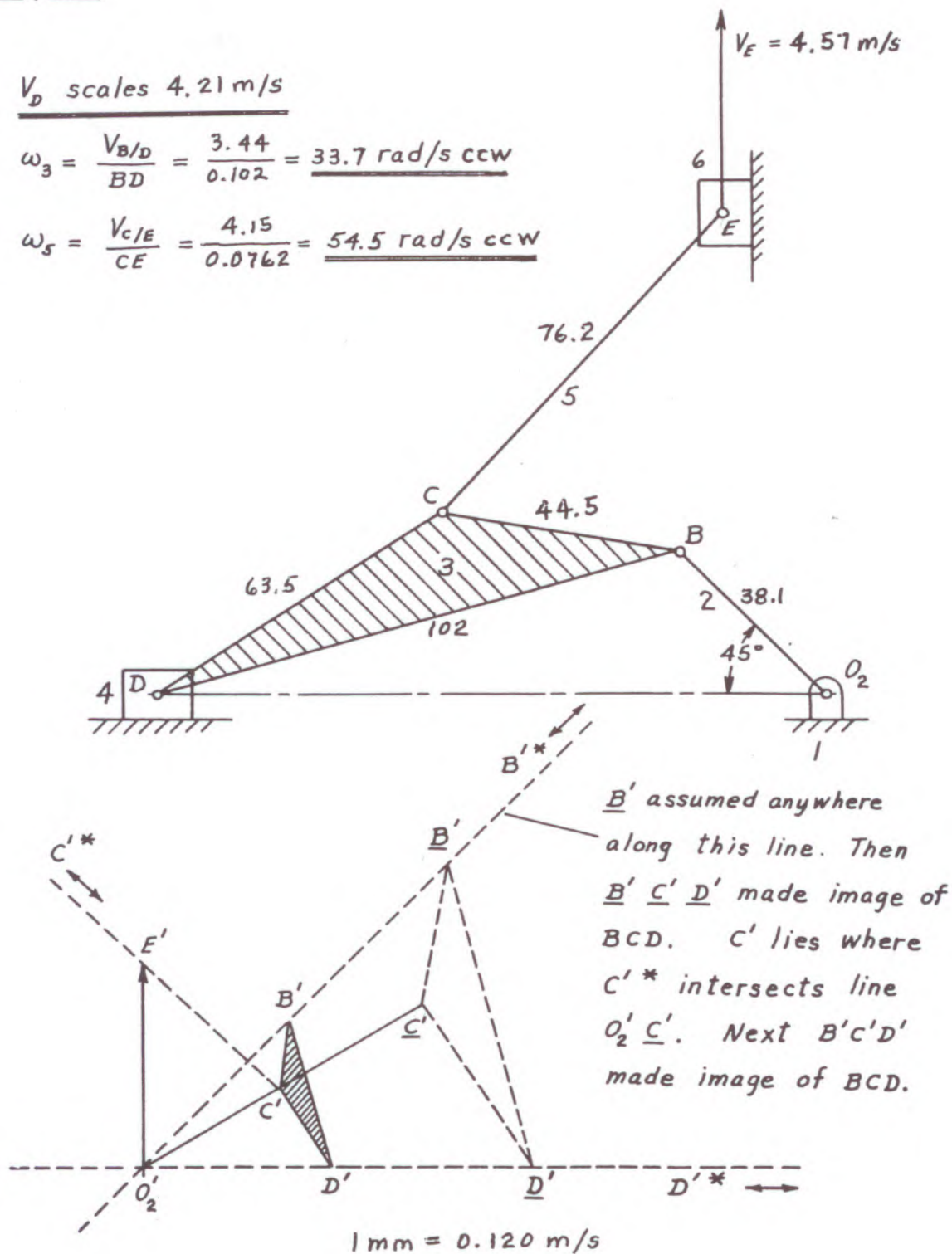


6-12, 7-5

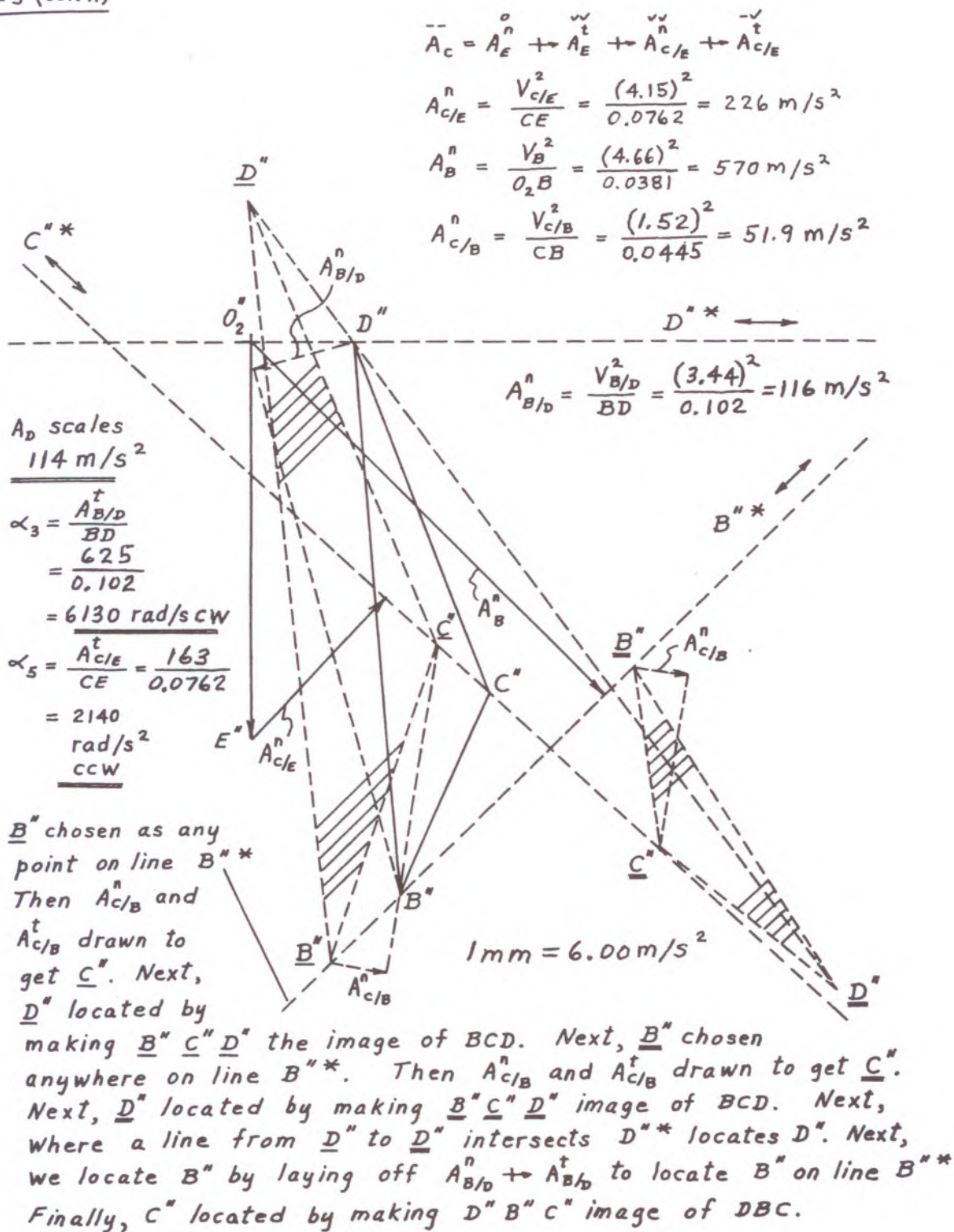
$V_D$  scales 4.21 m/s

$$\omega_3 = \frac{V_{B/D}}{BD} = \frac{3.44}{0.102} = \underline{33.7 \text{ rad/s ccw}}$$

$$\omega_5 = \frac{V_{C/E}}{CE} = \frac{4.15}{0.0762} = \underline{54.5 \text{ rad/s ccw}}$$



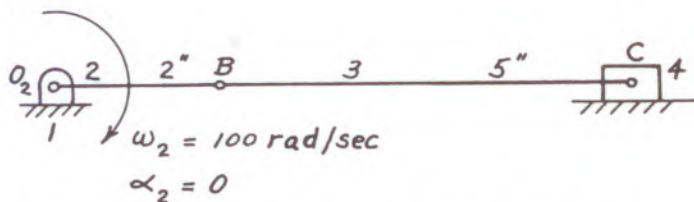
7-5 (CONT.)





7-4

a)



$$V_B = (O_2B)\omega_2 = (0.0508)100 = 5.08 \text{ m/s}$$

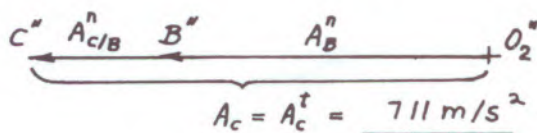
$$\vec{V}_C = \vec{V}_B + \vec{V}_{C/B}$$

$$\vec{A}_C^n + \vec{A}_C^t = \vec{A}_B^n + \vec{A}_B^t + \vec{A}_{C/B}^n + \vec{A}_{C/B}^t$$

$$A_B^n = \frac{V_B^2}{O_2B} = \frac{(5.08)^2}{0.0508} = 508 \text{ m/s}^2$$

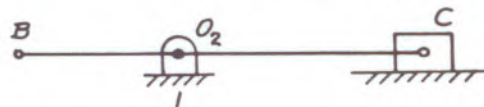
$$A_B^t = (O_2B)\alpha_2 = 0$$

$$A_{C/B}^n = \frac{V_{B/C}^2}{BC} = \frac{(5.08)^2}{0.127} = 203 \text{ m/s}^2$$

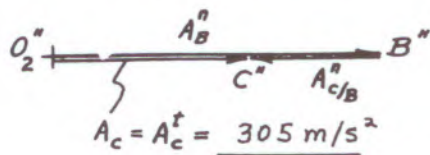


$$1 \text{ mm} = 10.0 \text{ m/s}^2$$

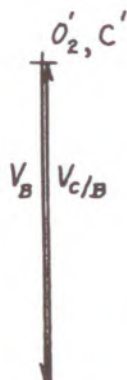
b)



Accelerations are the same as in (a) except  $A_B^n$  is changed in direction and  $A_C^t$  is changed in magnitude and direction.



From acceleration polygon  $A_{C/B}^t = 0$



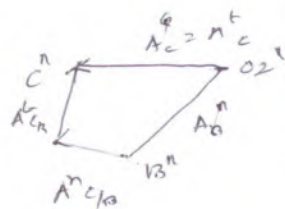
From velocity polygon  $V_C = 0$

$$1 \text{ mm} = 0.100 \text{ m/s}$$

$$A^n = \frac{V^2}{R} = R\omega^2$$

$$A^t = R\alpha$$

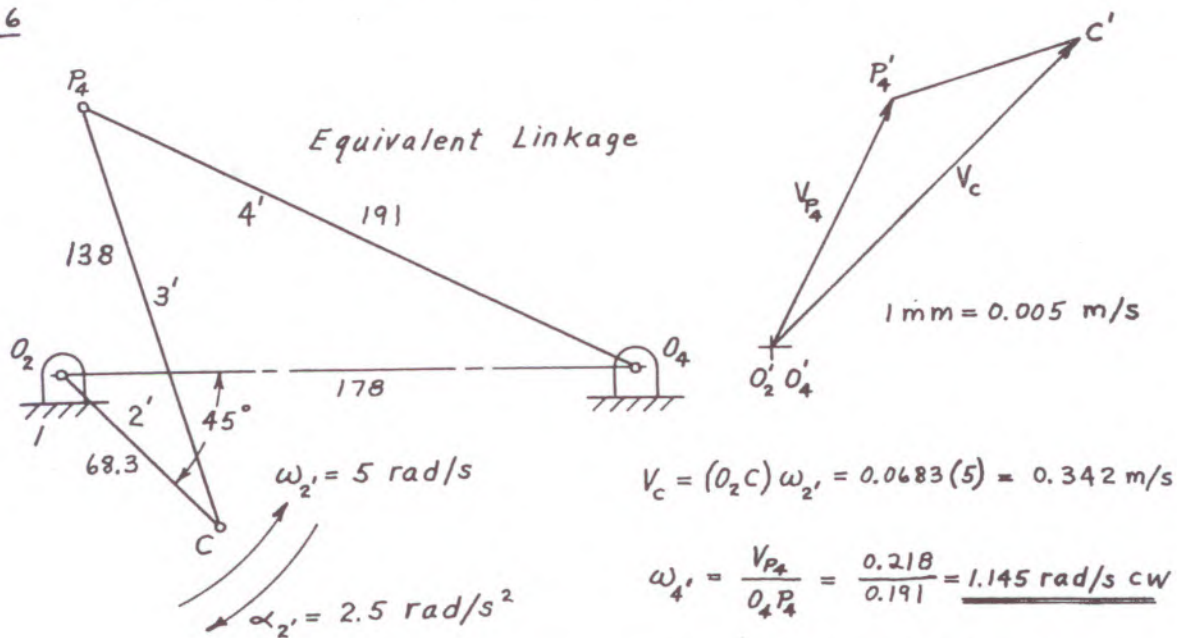
$$A = \sqrt{(A^n)^2 + (A^t)^2}$$



From velocity polygon  $V_C = 0$



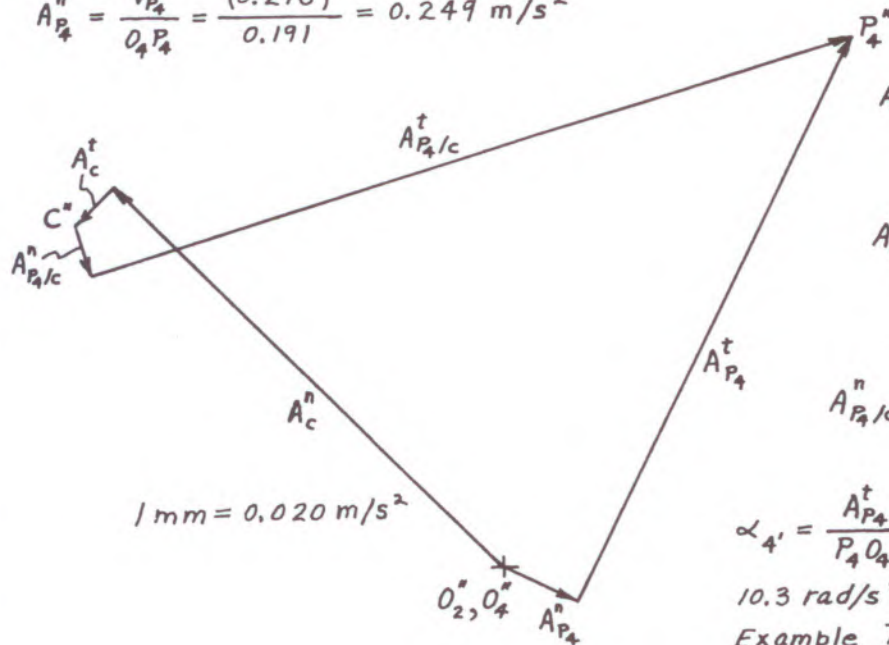
7-7-6



1.12 rad/s cw was found in Example 7-4.

$$\overset{vv}{A}_{P_4}^n + \overset{-v}{A}_{P_4}^t = \overset{vv}{A}_C^n + \overset{vv}{A}_C^t + \overset{vv}{A}_{P_4/C}^n + \overset{-v}{A}_{P_4/C}^t$$

$$\overset{vv}{A}_{P_4}^n = \frac{V_{P_4}^2}{O_4P_4} = \frac{(0.218)^2}{0.191} = 0.249 \text{ m/s}^2$$



$$\overset{vv}{A}_C^n = \frac{V_c^2}{O_2C} = \frac{(0.342)^2}{0.0683} = 1.71 \text{ m/s}^2$$

$$\overset{v}{A}_C^t = (O_2C) \alpha_{2'} = (0.0683) 2.5 = 0.171 \text{ m/s}^2$$

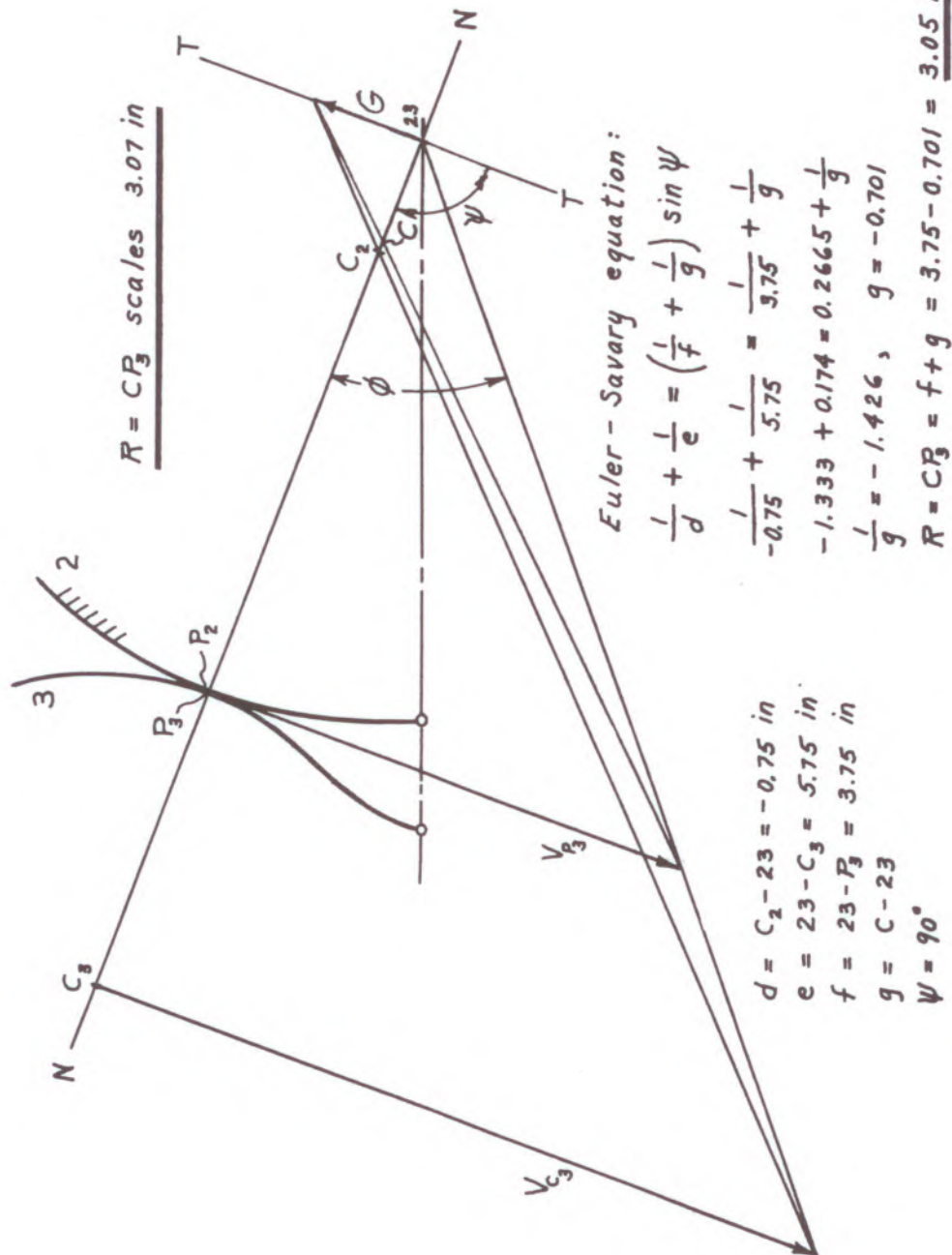
$$\overset{vv}{A}_{P_4/C}^n = \frac{V_{P_4/C}^2}{P_4C} = \frac{(0.152)^2}{0.138} = 0.167 \text{ m/s}^2$$

$$\alpha_{4'} = \frac{\overset{v}{A}_{P_4}^t}{P_4O_4} = \frac{1.96}{0.191} = \underline{10.3 \text{ rad/s}^2 \text{ cw}}$$

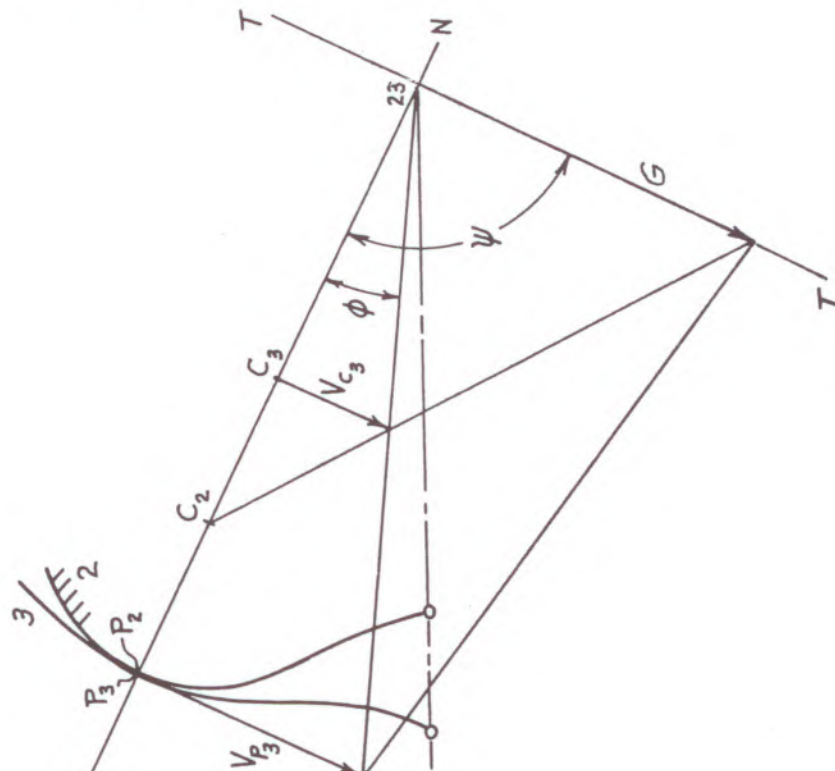
10.3 rad/s<sup>2</sup> cw was found in Example 7-4.

7-7

Hartmann's construction:



lies at intersection  
of these lines

 $R = CP_3$  scales 205 mm

$$d = C_2 - 23 = -76.2 \text{ mm}$$

$$e = 23 - C_3 = 50.8 \text{ mm}$$

$$f = 23 - P_2 = 102 \text{ mm}$$

$q = C - 23$

$$\psi = 90^\circ$$

Euler - Savary equation:

$$\frac{1}{p} + \frac{1}{e} = \left( \frac{1}{f} + \frac{1}{g} \right) \sin u \psi$$

$$\frac{1}{-76.2} + \frac{1}{50.8} = \frac{1}{102} + \frac{1}{9}$$

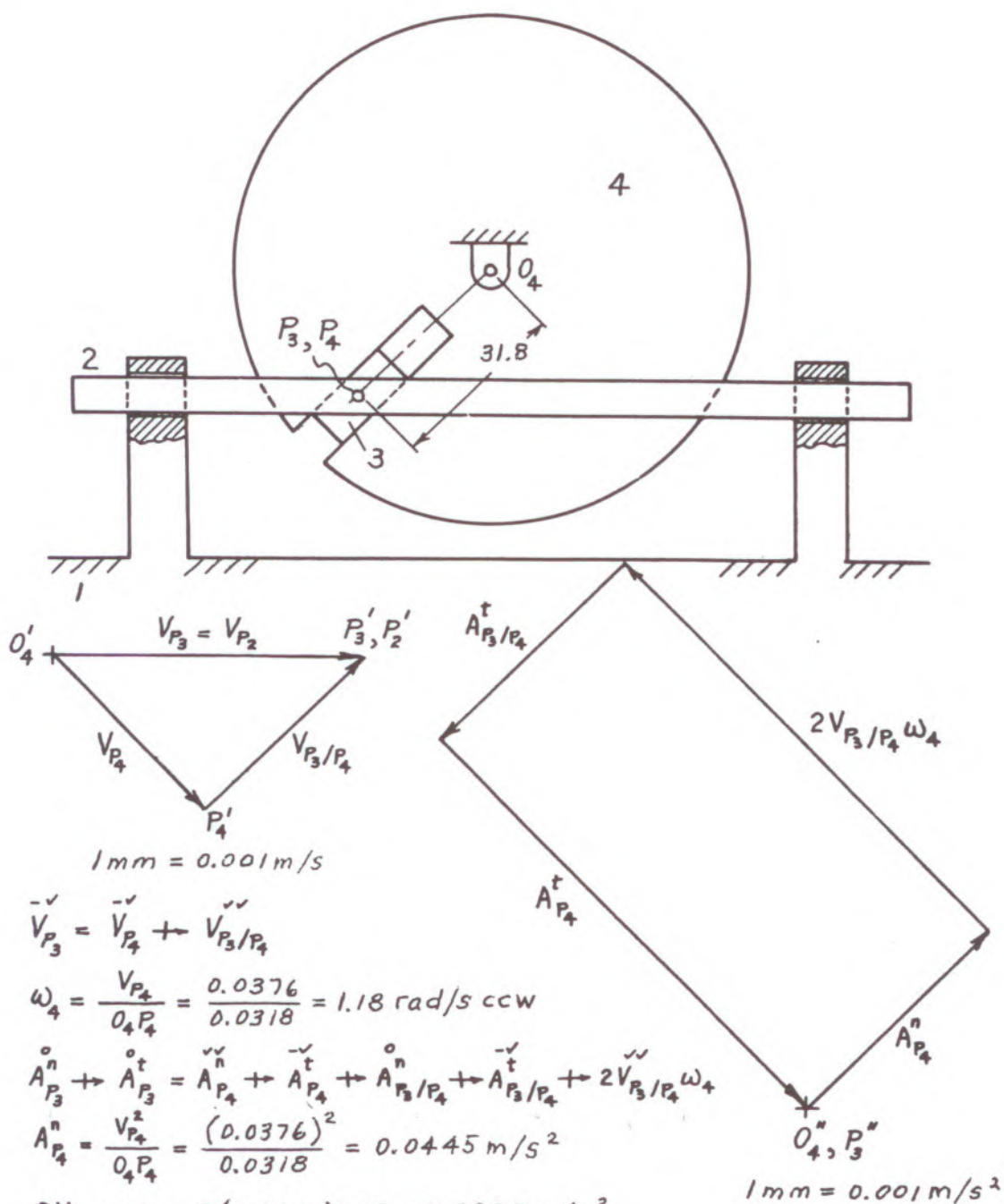
$$-0.0131 + 0.0197 = 0.00980 + \frac{1}{g}$$

$$\frac{1}{g} = -0.00320, \quad g = -313 \text{ mm}$$

$$R = CP_3 = f + g = 102 - 313 = \underline{\underline{-211 \text{ mm}}}$$



7-12



$$\vec{V}_{P_3} = \vec{V}_{P_4} + \vec{V}_{P_3/P_4}$$

$$\omega_4 = \frac{V_{P_4}}{O_4P_4} = \frac{0.0376}{0.0318} = 1.18 \text{ rad/s ccw}$$

$$\vec{A}_{P_3}^n + \vec{A}_{P_3}^t = \vec{A}_{P_4}^n + \vec{A}_{P_4}^t + \vec{A}_{P_3/P_4}^n + \vec{A}_{P_3/P_4}^t + 2\vec{V}_{P_3/P_4}\omega_4$$

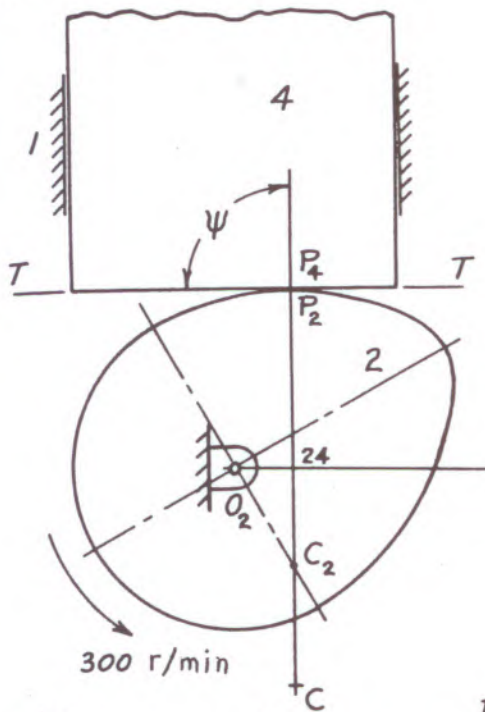
$$A_{P_4}^n = \frac{V_{P_4}^2}{O_4P_4} = \frac{(0.0376)^2}{0.0318} = 0.0445 \text{ m/s}^2$$

$$2V_{P_3/P_4}\omega_4 = 2(0.038)1.18 = 0.0899 \text{ m/s}^2$$

$$\alpha_4 = \frac{A_{P_4}^t}{O_4P_4} = \frac{0.0899}{0.0318} = \underline{\underline{2.83 \text{ rad/s}^2 \text{ ccw}}}$$

7-15

a)



$$\frac{1}{d} + \frac{1}{e} = \left( \frac{1}{f} + \frac{1}{g} \right) \sin \psi$$

$$\text{where } d = C_2 - 24 = 15.2 \text{ mm}$$

$$e = 24 - C_4 = \infty$$

$$f = 24 - P_4 = 27.6 \text{ mm}$$

$$\psi = 90^\circ$$

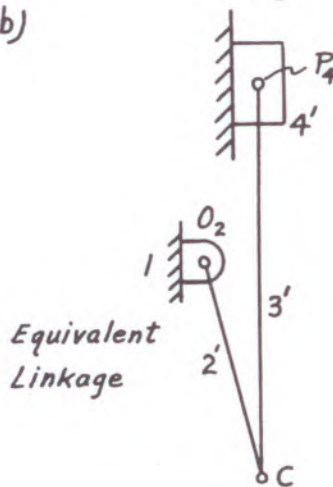
$$\frac{1}{15.2} + \frac{1}{\infty} = \left( \frac{1}{27.6} + \frac{1}{g} \right) \sin 90^\circ$$

$$0.0658 + 0 = 0.0362 + \frac{1}{g}, \quad \frac{1}{g} = 0.0296$$

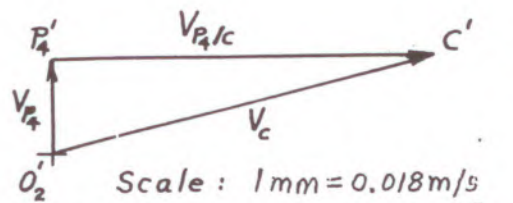
$$g = C - 24 = 33.78 \text{ mm}$$

$$R = f + g = 27.6 + 33.78 = 61.4 \text{ mm radius of curvature}$$

b)



Equivalent Linkage



Scale: 1 mm = 0.018 m/s

Velocities:

$$\omega_2 = 2\pi \frac{300}{60} = 31.41 \text{ rad/s}$$

$$O_2C \text{ scales } 35.3 \text{ mm}$$

$$V_c = (O_2C)\omega_2 = 0.0353(31.41) = 1.11 \text{ m/s}$$

$$\vec{V}_{P_4} = \vec{V}_c + \vec{V}_{P_4/c}$$

$$\text{From vel. polygon } V_{P_4} \text{ scales } 0.274 \text{ m/s}$$

$$V_{P_4/c} \text{ scales } 1.08 \text{ m/s}$$

Accelerations:

$$\vec{A}_{P_4}^n + \vec{A}_{P_4}^t = \vec{A}_c^n + \vec{A}_c^t + \vec{A}_{P_4/c}^n + \vec{A}_{P_4/c}^t$$

$$A_c^n = \frac{V_c^2}{O_2C} = \frac{1.11^2}{0.0353} = 34.9 \text{ m/s}^2$$

$$A_{P_4/c}^n = \frac{V_{P_4/c}^2}{CP_4} = \frac{1.08^2}{0.0617} = 18.9 \text{ m/s}^2$$

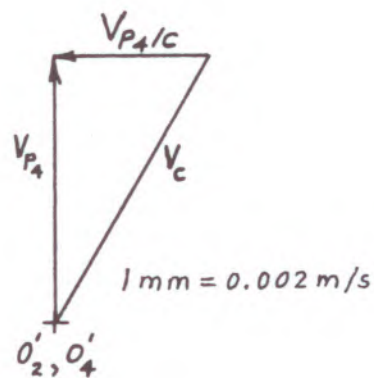
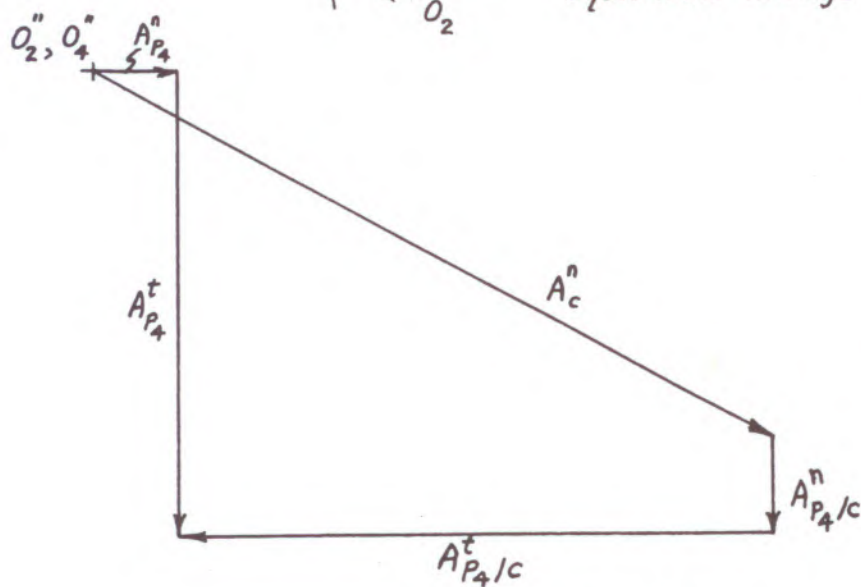
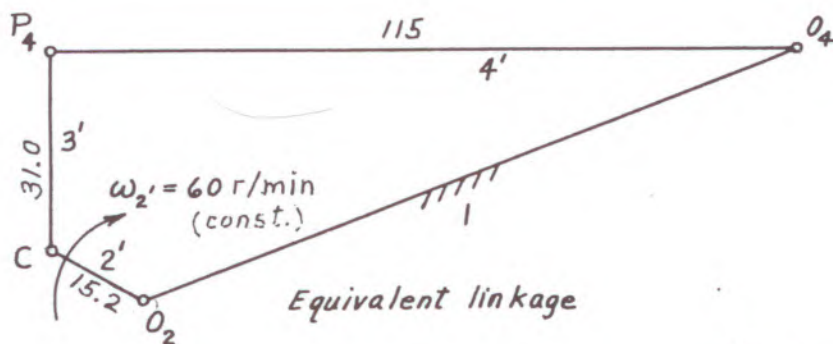
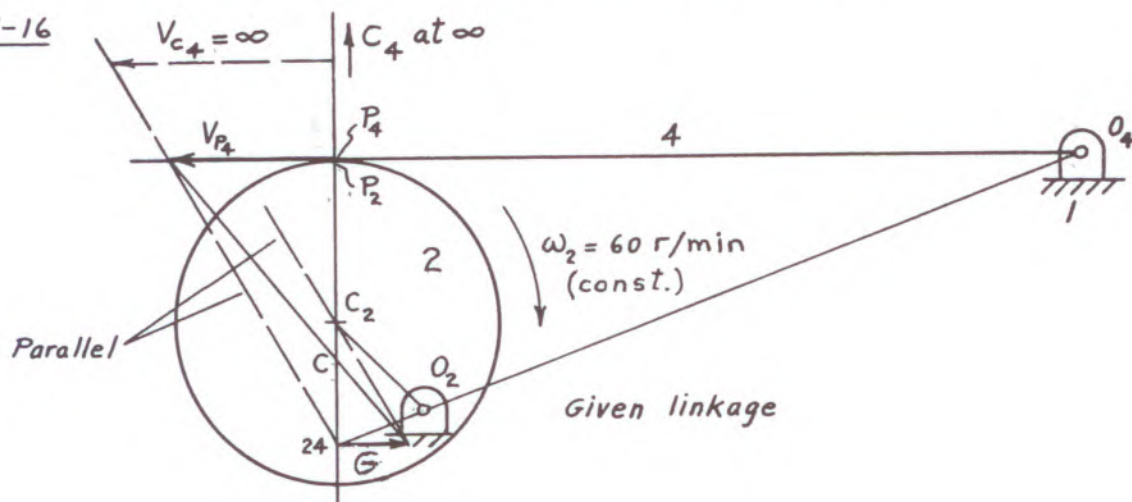
Scale:

$$1 \text{ mm} = 0.360 \text{ m/s}^2$$

From accel. polygon

$$A_{P_4} \text{ scales } 14.7 \text{ m/s}^2$$

7-16



$1 \text{ mm} = 0.005 \text{ m/s}^2$



## 7-16 (CONT.)

a) In given linkage

$$\frac{1}{d} + \frac{1}{e} = \left( \frac{1}{f} + \frac{1}{g} \right) \sin \psi$$

$$\frac{1}{-18.8} + \frac{1}{\infty} = \frac{1}{44.2} + \frac{1}{g}$$

$$-0.0532 + 0 = 0.0226 + \frac{1}{g}$$

$$\frac{1}{g} = -0.0758, g = -13.2 \text{ mm} = C_2 24; R = CP_4 = f + g = 44.2 (-13.2) = \underline{\underline{31.0 \text{ mm}}}$$

Hartmann's construction for locating center of curvature C is shown in the figure.

b) Equivalent linkage is as shown.

$$c) \omega_2 = 60 \frac{2\pi}{60} = 6.28 \text{ rad/s}$$

$$\alpha_2 = 0, V_C = (O_2C)\omega_2 = 0.0152(6.28) = 0.0955 \text{ m/s}$$

$$\vec{V}_{P_4} = \vec{V}_C + \vec{V}_{P_4/C}$$

From vel. polygon

$$V_{P_4} \text{ scales } 0.0833 \text{ m/s}$$

$$V_{P_4/C} \text{ scales } 0.0478 \text{ m/s}$$

$$\omega_3 = \frac{V_{P_4/C}}{CP_4} = \frac{0.0478}{0.0310} = 1.54 \text{ rad/s ccw}$$

$$\omega_4 = \frac{V_{P_4}}{O_4P_4} = \frac{0.0833}{0.115} = 0.724 \text{ rad/s cw}$$

$$d = C_2 24 = -0.74'' (\text{scaled})$$

$$e = 24 C_4 = \infty$$

$$f = 24 P_4 = 1.74''$$

$$\psi = 90^\circ$$

$$\vec{A}_{P_4}^n + \vec{A}_{P_4}^t = \vec{A}_C^n + \vec{A}_C^t + \vec{A}_{P_4/C}^n + \vec{A}_{P_4/C}^t$$

$$A_{P_4}^n = \frac{V_{P_4}^2}{O_4P_4} = \frac{0.0833^2}{0.115} = 0.0603 \text{ m/s}^2$$

$$A_C^n = \frac{V_C^2}{O_2C} = \frac{0.0955^2}{0.0152} = 0.600 \text{ m/s}^2$$

$$A_{P_4/C}^n = \frac{V_{P_4/C}^2}{CP_4} = \frac{0.0478^2}{0.0310} = 0.0737 \text{ m/s}^2$$

From accel. polygon

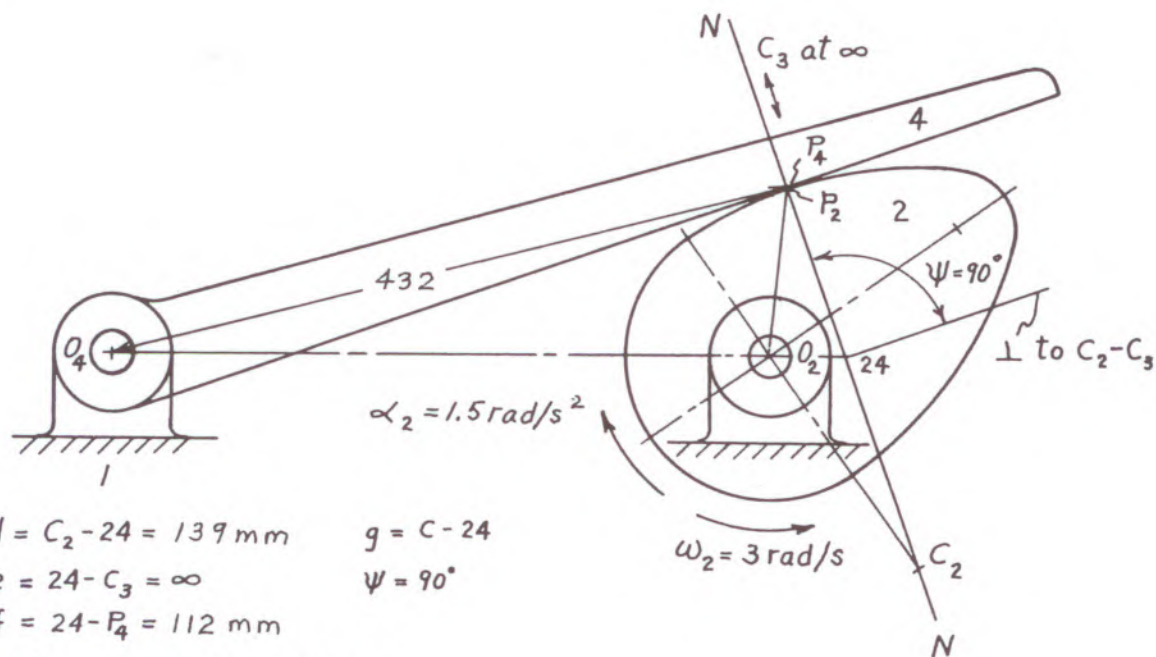
$$A_{P_4}^t \text{ scales } 0.368 \text{ m/s}^2$$

$$\alpha_4 = \frac{A_{P_4}^t}{O_4P_4} = \frac{0.368}{0.115} = 3.20 \text{ rad/s}^2$$

$$\omega_4 = \omega_4 = \underline{\underline{0.724 \text{ rad/s cw}}}$$

$$\alpha_4 = \alpha_4 = \underline{\underline{3.20 \text{ rad/s}^2 \text{ ccw}}}$$

7-17



$$d = C_2 - 24 = 139 \text{ mm} \quad g = C - 24$$

$$e = 24 - C_3 = \infty \quad \psi = 90^\circ$$

$$f = 24 - P_4 = 112 \text{ mm}$$

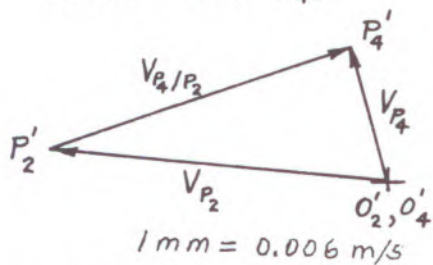
Euler - Savary equation:

$$\frac{1}{d} + \frac{1}{e} = \left( \frac{1}{f} + \frac{1}{g} \right) \sin \psi$$

$$\frac{1}{139} + \frac{1}{\infty} = \frac{1}{112} + \frac{1}{g}, \quad \frac{1}{g} = -0.00174$$

$$g = -575 \text{ mm} \quad R = CP_4 = f + g \\ = 112 - 575 = -463 \text{ mm}$$

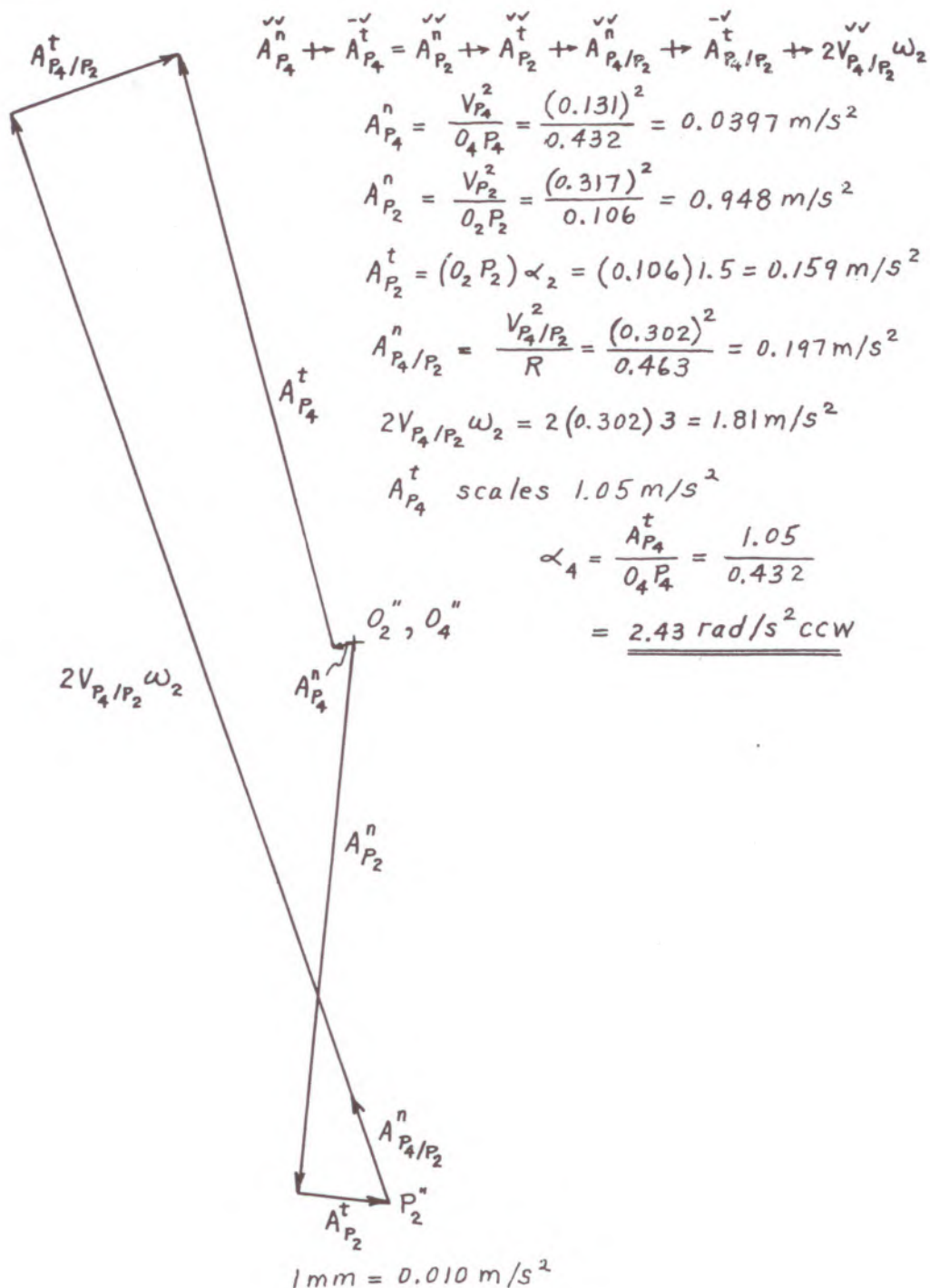
Since  $R$  is  $(-)$ ,  $C$  lies upward along the normal from  $P_4$ .



$$V_{P_2} = (O_2 P_2) \omega_2 = (0.106) 3 = 0.317 \text{ m/s}$$

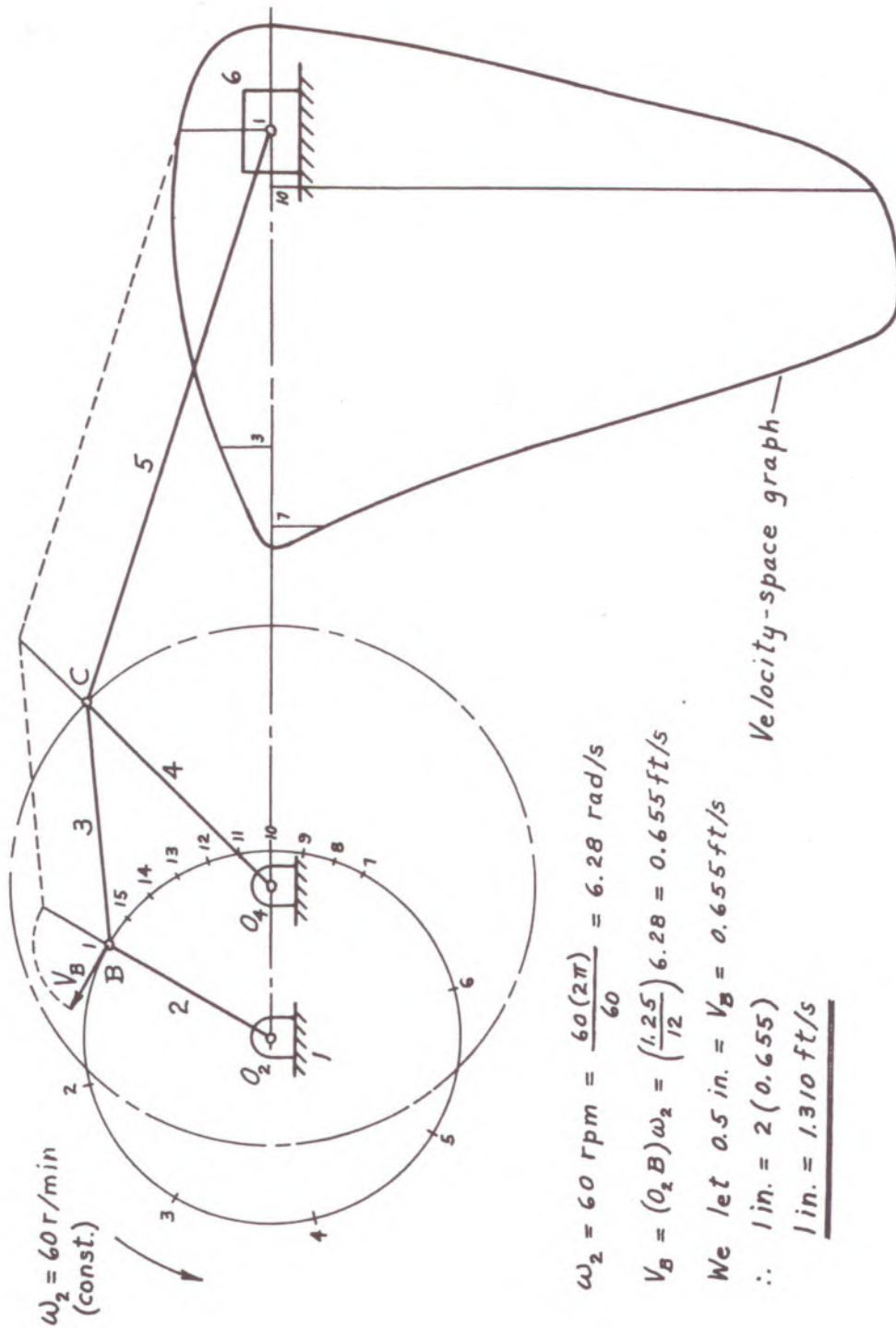
$$\omega_4 = \frac{V_{P_4}}{O_4 P_4} = \frac{0.131}{0.432} = \underline{\underline{0.303 \text{ rad/s ccw}}}$$

7-17 (CONT.)





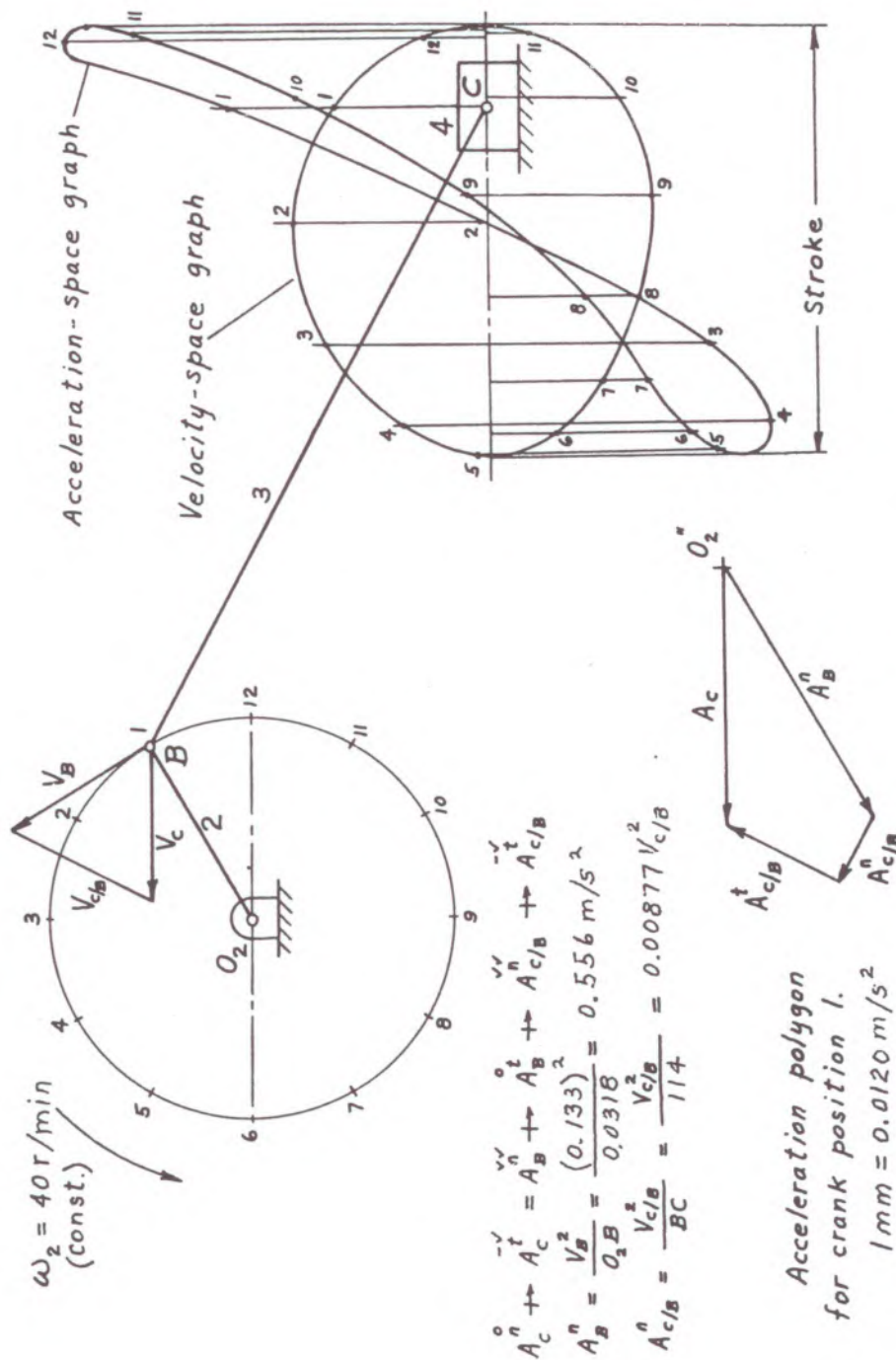
8-1



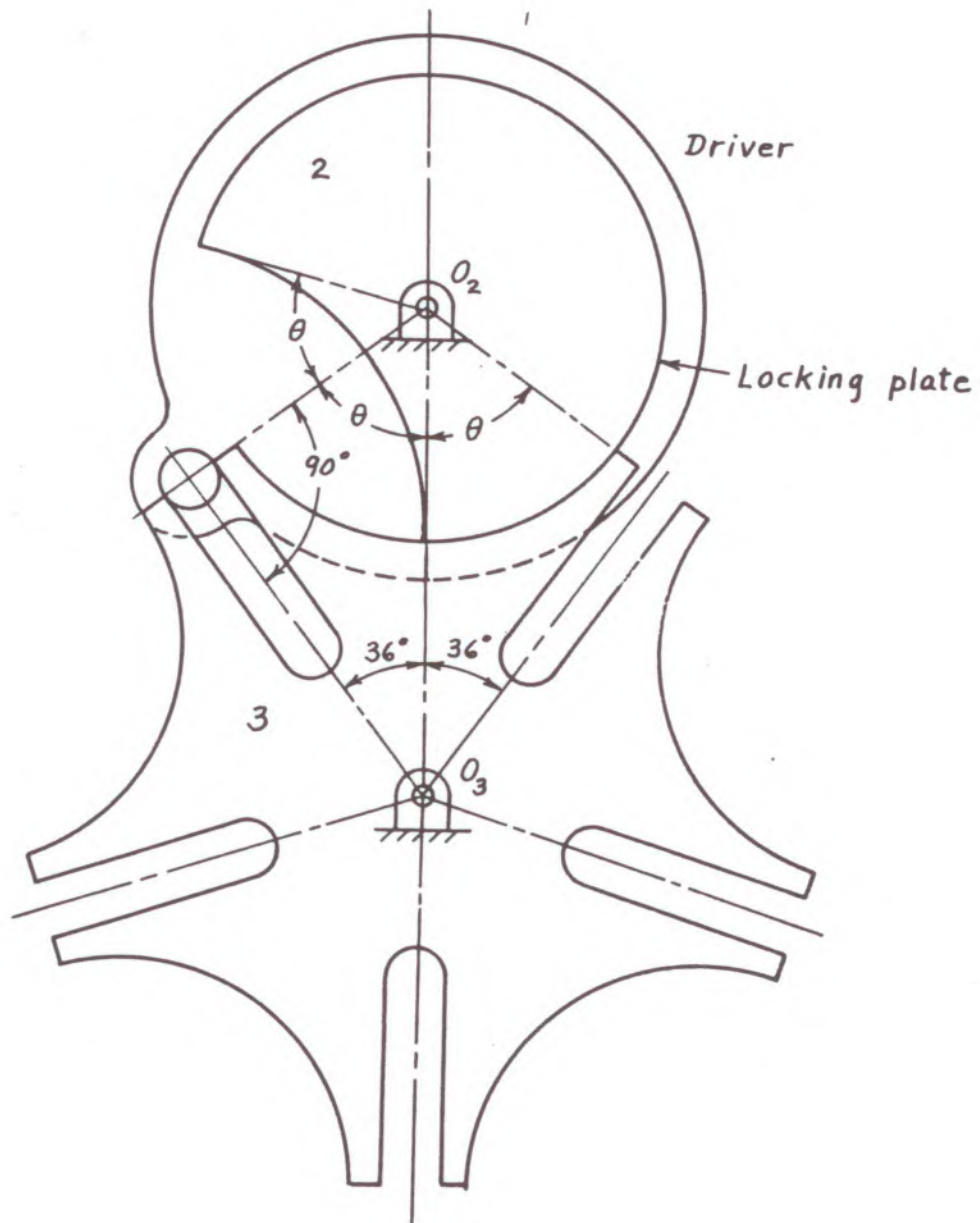
8-2

$$\omega_B = 40 \text{ r/min} = \frac{40(2\pi)}{60} = 4.19 \text{ rad/s}$$

$$V_B = (O_2 B) \omega_2 = (0.0318) 4.19 = 0.133 \text{ m/s}$$

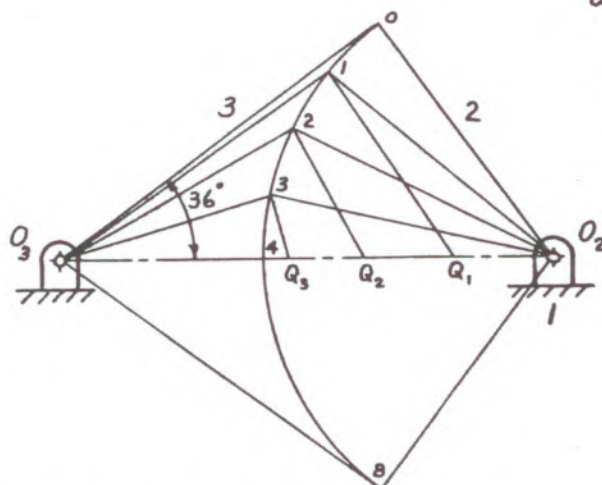
 We let  $25.4 \text{ mm} = V_B = 0.133 \text{ m/s}$ 
 $\therefore \text{Velocity scale is } 1 \text{ mm} = 0.00524 \text{ m/s}$ 


8-3





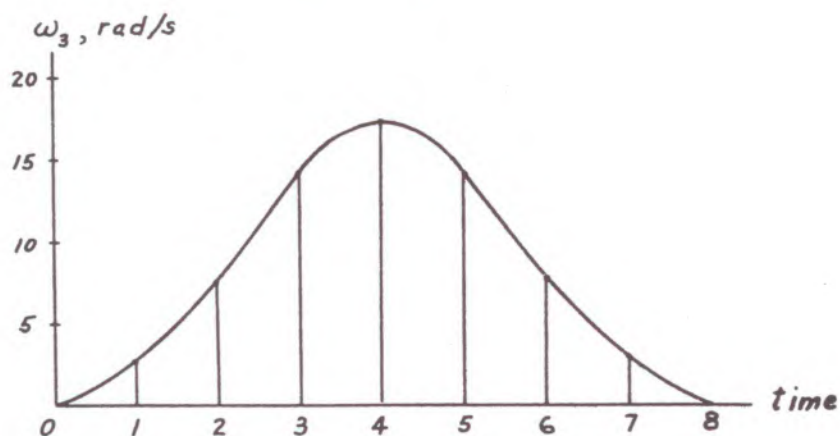
8-3 (CONT.)



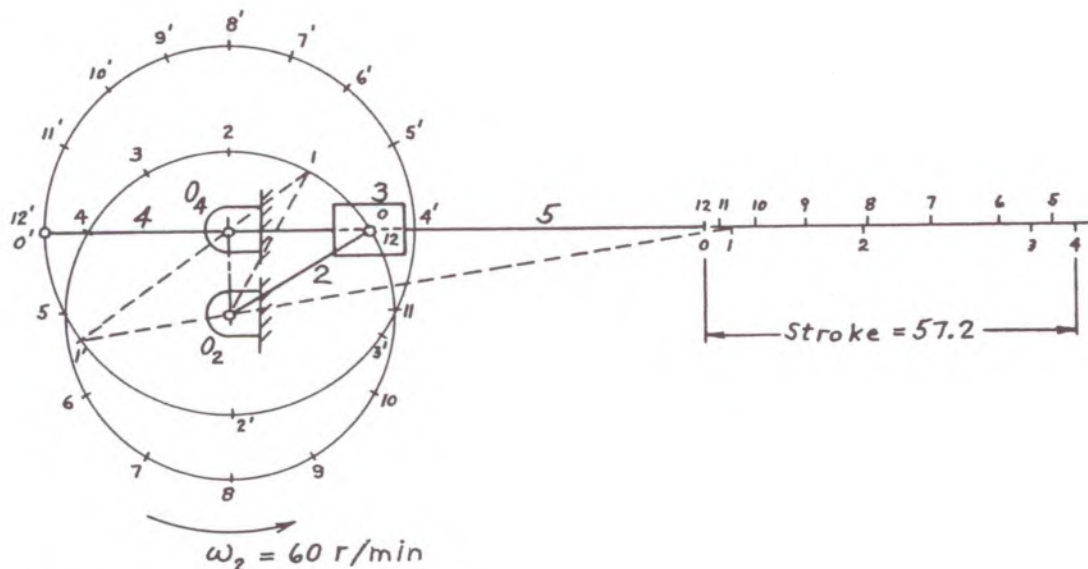
$$\begin{aligned}\omega_2 &= 120 \text{ r/min} \\ &= \frac{120(2\pi)}{60} \\ &= 12.6 \text{ rad/s}\end{aligned}$$

$$\begin{aligned}\frac{\omega_3}{\omega_2} &= \frac{O_2Q}{O_3Q} \\ \omega_3 &= \frac{O_2Q}{O_3Q} \omega_2\end{aligned}$$

Position	$O_2Q$	$O_3Q$	$\frac{O_2Q}{O_3Q}$	$\omega_3$ , rad/sec
0	0	76.2	0	0
1	15.0	61.2	0.245	3.09
2	29.0	47.2	0.614	7.74
3	40.4	35.8	1.13	14.2
4	44.2	32.0	1.38	17.4



8-4



Scale for time axis:

$$\text{Time for 1 rev. of crank 2} = \frac{1}{60} \text{ min} = 1 \text{ s}$$

$$102 \text{ mm on time axis} = 1 \text{ s}$$

$$\therefore 1 \text{ mm} = 0.00980 \text{ s}$$

Scale for displacement axis:

$$1 \text{ mm of ordinate} = 2 \text{ mm of displacement of point D}$$

$$\therefore 1 \text{ mm} = 2 \text{ mm}$$

Scale for velocity axis:

$$\Delta t = 0.25 \text{ s} \quad \Delta s = 39 \text{ mm} \quad \frac{\Delta s}{\Delta t} = \frac{0.039}{0.25} = 0.156 \text{ m/s}$$

$$A' \text{ ordinate measures } 20.3 \text{ mm}; \quad 20.3 \text{ mm} = 0.156 \text{ m/s}$$

$$1 \text{ mm} = \frac{0.156}{20.3} = 0.00768 \quad \therefore 1 \text{ mm} = 0.00768 \text{ m/s}$$

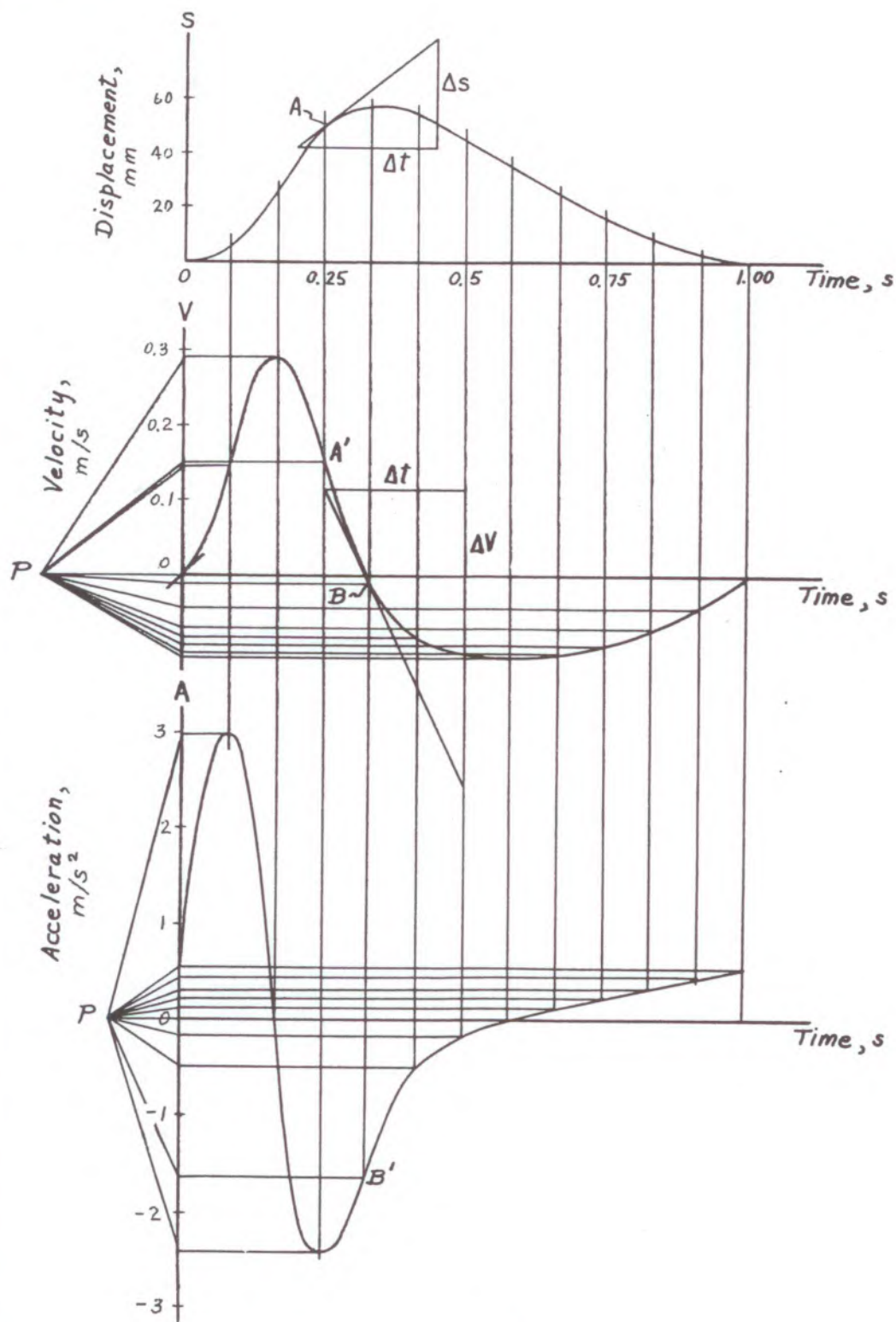
Scale for acceleration axis:

$$\Delta t = 0.25 \text{ s} \quad \Delta V = 0.417 \text{ m/s} \quad \frac{\Delta V}{\Delta t} = \frac{0.417}{0.25} = 1.67 \text{ m/s}^2$$

$$B' \text{ ordinate measures } 29 \text{ mm}; \quad 29 \text{ mm} = 1.67 \text{ m/s}^2$$

$$1 \text{ mm} = \frac{1.67}{29} = 0.0578 \quad \therefore 1 \text{ mm} = 0.0578 \text{ m/s}^2$$

8-4 (CONT.)





9-1

$$n = \frac{L}{R} = \frac{6}{2} = 3, R = \frac{2}{12} = 0.167 \text{ ft}$$

$$\omega_2 = \frac{2\pi(900)}{60} = 94.2 \text{ rad/s}$$

$$R\omega_2 = 0.167(94.2) = 15.7$$

$$R\omega_2^2 = 0.167(8860) = 1480$$

$$V_c = -R\omega_2 (\sin \theta + \frac{1}{2n} \sin 2\theta)$$

$$\theta = 0^\circ: V_c = -15.7(0) = 0$$

$$\theta = 45^\circ: V_c = -15.7(0.707 + \frac{1}{6}) = -13.7 \text{ ft/s}$$

$$\theta = 90^\circ: V_c = -15.7(1+0) = -15.7 \text{ ft/s}$$

$$\theta = 135^\circ: V_c = -15.7[0.707 + \frac{1}{6}(-1)] = -8.48 \text{ ft/s}$$

$$\theta = 180^\circ: V_c = -15.7(0+0) = 0$$

$$A_c = -R\omega_2^2 (\cos \theta + \frac{1}{n} \cos 2\theta)$$

$$\theta = 0^\circ: A_c = -1480(1 + \frac{1}{3}) = -1975 \text{ ft/s}^2$$

$$\theta = 45^\circ: A_c = -1480[0.707 + \frac{1}{3}(0)] = -1045 \text{ ft/s}^2$$

$$\theta = 90^\circ: A_c = -1480[0 + \frac{1}{3}(-1)] = 493 \text{ ft/s}^2$$

$$\theta = 135^\circ: A_c = -1480[0.707 + \frac{1}{3}(0)] = 1045 \text{ ft/s}^2$$

$$\theta = 180^\circ: A_c = -1480[-1 + \frac{1}{3}(1)] = 986 \text{ ft/s}^2$$

9-2

$$n = \frac{L}{R} = \frac{6}{2} = 3; m = \frac{d}{L} = \frac{2}{6} = 0.333$$

$$R = \frac{2}{12} = 0.167 \text{ ft}; \theta = 90^\circ$$

$$\omega_2 = \frac{2\pi(900)}{60} = 94.2 \text{ rad/s}$$

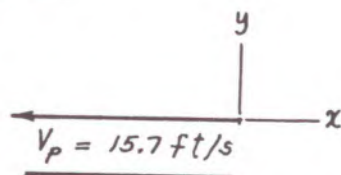
$$R\omega_2 = 0.167(94.2) = 15.7; R\omega_2^2 = 0.167(8860) = 1480$$

$$V_p^x = -R\omega_2 (\sin \theta + \frac{m}{2n} \sin 2\theta)$$

$$= -15.7 \left[ 1 + \frac{0.333}{6} (0) \right] = -15.7 \text{ ft/s}$$

$$V_p^y = R\omega_2 (1-m) \cos \theta = 15.7(1-0.333)0 = 0$$

9-2 (CONT.)



$$A_p^x = -R\omega_2^2 \left( \cos \theta + \frac{m}{n} \cos 2\theta \right)$$

$$= -1480 \left[ 0 + \frac{0.333}{3} (-1) \right] = 164.3 \text{ ft/s}^2$$

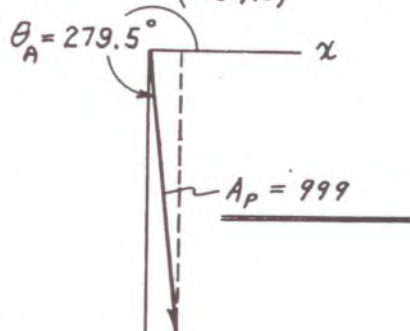
$$A_p^y = -R\omega_2^2 (1-m) \sin \theta$$

$$= -1480(1-0.333)1 = -986 \text{ ft/s}^2$$

$$A_p = \sqrt{(A_p^x)^2 + (A_p^y)^2}$$

$$= \sqrt{(164.3)^2 + (986)^2} = 999 \text{ ft/s}^2$$

$$\theta_A = \tan^{-1} \left( \frac{-986}{164.3} \right) = \tan^{-1}(-6.0) = 279.5 \text{ deg}$$



9-3

$$\omega_2 = \frac{2\pi(3000)}{60} = 314 \text{ rad/s}, R = 0.0508 \text{ m}$$

$$n = \frac{L}{R} = \frac{152}{50.8} = 3$$

$$V_c = -R\omega_2 (\sin \theta + \frac{1}{2n} \sin 2\theta)$$

$$= -R\omega_2 (\sin \theta + \frac{1}{6} \sin 2\theta)$$

 For  $V_c$  max.

$$\frac{dV_c}{d\theta} = -R\omega_2 (\cos \theta + \frac{1}{3} \cos 2\theta) = 0$$

$$(\cos \theta + \frac{1}{3} \cos 2\theta) = 0$$

$$\cos \theta = -\frac{1}{3} \cos 2\theta = -\frac{1}{3}(2\cos^2 \theta - 1)$$

9-3 (CONT.)

$$2 \cos^2 \theta + 3 \cos \theta - 1 = 0$$

$$\cos \theta = \frac{-3 \pm \sqrt{9+8}}{4} = \frac{-3 \pm \sqrt{17}}{4} = \frac{-3 \pm 4.123}{4}$$

$$= 0.281, \quad \theta = 73.7^\circ \text{ for } V_c \text{ max.}$$

$$\text{Max. } V_c = -0.0508(314) \left[ \sin 73.7^\circ + \frac{1}{6} \sin 147.4^\circ \right]$$

$$= -0.0508(314) \left[ 0.9598 + \frac{1}{6} (0.5388) \right]$$

$$= \underline{\underline{-16.7 \text{ m/s}}}$$

$$A_c = -R\omega_2^2 \left( \cos \theta + \frac{1}{n} \cos 2\theta \right)$$

$$= -R\omega_2^2 \left( \cos \theta + \frac{1}{3} \cos 2\theta \right)$$

 For  $A_c$  max.

$$-\frac{dA_c}{d\theta} = R\omega_2^2 \left( \sin \theta + \frac{2}{3} \sin 2\theta \right)$$

$$\left( \sin \theta + \frac{2}{3} \sin 2\theta \right) = 0 \quad \text{when } \theta = 0$$

$$\text{and when } \sin \theta = -\frac{2}{3} \sin 2\theta$$

$$= -\frac{2}{3} (2 \sin \theta \cos \theta)$$

$$1 = -\frac{4}{3} \cos \theta, \quad \cos \theta = -\frac{3}{4}, \quad \theta = 138.6^\circ$$

Thus max. values of  $A_c$  occur when  $\theta = 0^\circ$  and  $138.6^\circ$

$$\theta = 0^\circ: A_c = -0.0508(314)^2 \left( 1 + \frac{1}{3} \right)$$

$$= \underline{\underline{-6680 \text{ m/s}^2}}$$

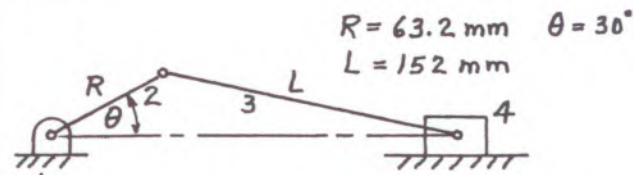
$$\theta = 138.6^\circ$$

$$A_c = -0.0508(314)^2 \left[ \cos 138.6^\circ + \frac{1}{3} \cos 277.2^\circ \right]$$

$$= -0.0508(98600) \left[ -0.7501 + \frac{1}{3} (0.1253) \right]$$

$$= \underline{\underline{3550 \text{ m/s}^2}}$$

9-4



$$\omega_2 = 1800 \text{ r/min} = \frac{1800(2\pi)}{60} = 189 \text{ rad/s}$$

$$n = \frac{L}{R} = \frac{152}{63.2} = 2.4$$

$$\omega_3 = \frac{\omega_2 (1 - \sin^2 \theta)^{\frac{1}{2}}}{(n^2 - \sin^2 \theta)^{\frac{1}{2}}}$$

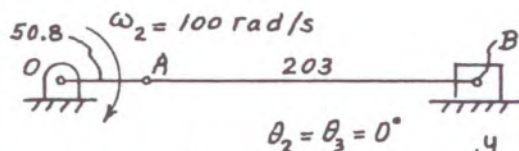
$$= \frac{189 (1 - 0.25)^{\frac{1}{2}}}{[(2.4)^2 - 0.25]^{\frac{1}{2}}} = \underline{\underline{69.7 \text{ rad/s}}}$$

$$\alpha_3 = \frac{\omega_2^2 \sin \theta \cos^2 \theta}{(n^2 - \sin^2 \theta)^{\frac{3}{2}}} - \frac{\omega_2^2 \sin \theta}{(n^2 - \sin^2 \theta)^{\frac{1}{2}}}$$

$$= \frac{(189)^2 0.5 (0.866)^2}{[(2.4)^2 - (0.5)^2]^{\frac{3}{2}}} - \frac{(189)^2 0.5}{[(2.4)^2 - (0.5)^2]^{\frac{1}{2}}}$$

$$= 1040 - 7610 = \underline{\underline{-6570 \text{ rad/s}^2}}$$

9-5



Eq. (9-41):

$$\omega_3 = -\frac{b}{c} \frac{\cos \theta_2}{\cos \theta_3} \omega_2$$

$$= -\frac{50.8}{203} \left( \frac{+1}{+1} \right) (-100) = 25 \text{ rad/s}$$

Eq. (9-58):

$$a_B = R(\bar{a}_B) = -b(\omega_2^2 \cos \theta_2 + \alpha_2 \sin \theta_2)$$

$$-c(\omega_3^2 \cos \theta_3 + \alpha_3 \sin \theta_3)$$

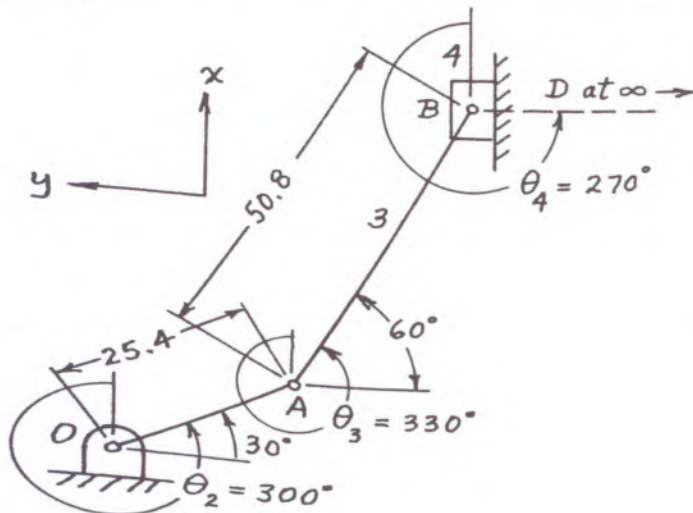


(9-5 CONT.)

$$\begin{aligned}
 Q(\bar{a}_B) &= -0.0508 [(100)^2 + 0] \\
 &\quad - 0.203 [(25)^2 + 0] \\
 &= -508 - 127 = -635 \text{ m/s}^2
 \end{aligned}$$

The minus sign indicates  $\bar{a}_B$  is directed to the left.

9-6



$$\begin{aligned}
 b &= 25.4 \text{ mm}, c = 50.8 \text{ mm}, \\
 \omega &= 10 \text{ rad/s}, \alpha_2 = 0
 \end{aligned}$$

$$\begin{aligned}
 \omega_3 &= -\frac{b \cos \theta_2}{c \sin \theta_3} \omega_2 \\
 &= -\frac{25.4 (0.5)}{50.8 (0.866)} 10 = -2.88 \text{ rad/s}
 \end{aligned}$$

$$\begin{aligned}
 \alpha_3 &= \frac{\omega_3}{\omega_2} \alpha_2 + \frac{b \omega_2^2 \sin \theta_2 + c \omega_3^2 \sin \theta_3}{c \cos \theta_3} \\
 &= 0 + \frac{25.4 (100) (-0.866) + 50.8 (8.29) (-0.5)}{50.8 (0.866)} \\
 &= -54.8 \text{ rad/s}^2
 \end{aligned}$$

(9-6 CONT.)

Eq. (9-57):

$$\begin{aligned}
 Q(\bar{a}_B) &= -b \omega_2^2 \sin \theta_2 - c \omega_3^2 \sin \theta_3 \\
 &= -0.0254 (10) (-0.866) \\
 &\quad - 0.0508 (-2.88) (-0.5) \\
 &= 0.220 - 0.0732 = 0.147 \text{ m/s} \\
 &\quad \text{i.e. upward}
 \end{aligned}$$

Eq. (9-58):

$$\begin{aligned}
 Q(\bar{a}_B) &= -b(\omega_2^2 \cos \theta_2 + \alpha_2 \sin \theta_2) \\
 &\quad - c(\omega_3^2 \cos \theta_3 + \alpha_3 \sin \theta_3) \\
 &= -0.0254 [100 (0.5) + 0] \\
 &\quad - 0.0508 [8.29 (0.866) - 54.8 (-0.5)] \\
 &= -1.27 - 1.76 = -3.03 \text{ m/s}^2 \\
 &\quad \text{i.e. downward}
 \end{aligned}$$

9-7

First find  $\omega$  and  $\alpha$  for oscillating arm. In Fig. 1 below use same notation as in Fig. 9-13. Must take  $x$ -axis in direction of  $OB$ .

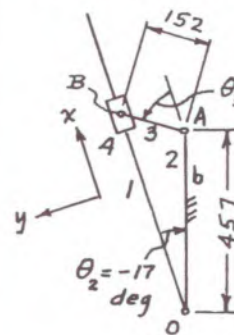


Fig. 1

$$\begin{aligned}
 \omega_3 &= 9.5 \text{ r/min} \\
 &= 9.5 (2\pi) / 60 \\
 &= 0.995 \text{ rad/s}
 \end{aligned}$$

$$\begin{aligned}
 b &= 0.457 \text{ m} \\
 c &= 0.152 \text{ m}
 \end{aligned}$$

Eq. (9-60):

$$\begin{aligned}
 \omega_1 &= \frac{\omega_3}{1 + \frac{b \cos \theta_2}{c \cos \theta_3}} \\
 &= \frac{0.995}{1 + \frac{0.457 (0.956)}{0.152 (0.5)}} \\
 &= 0.147 \text{ rad/s ccw}
 \end{aligned}$$

Eq. (9-61):

$$\begin{aligned}
 \alpha_3 &= \frac{b \omega_1^2 \sin \theta_2 + c (\omega_3 - \omega_1)^2 \sin \theta_3}{c \cos \theta_3} \\
 \alpha_1 &= \frac{\alpha_3}{1 + \frac{\omega_3 - \omega_1}{\omega_1}}
 \end{aligned}$$



9-7 (CONT.)

$$\alpha_1 = \frac{0 - \frac{0.457(0.0216)(-0.292) + 0.152(0.848)^2 0.866}{0.152(0.5)}}{1 + \frac{0.848}{0.147}}$$

$$= -0.178 \text{ rad/s}^2$$

Next, find  $v$  and  $a$  for upper slider.  
In Fig. 2 below use same notation as in Fig. 9-12.

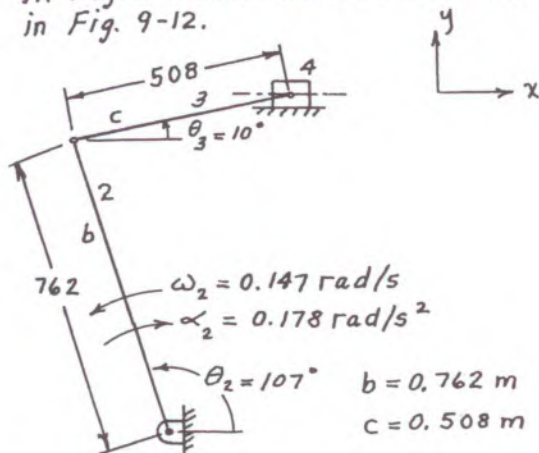


Fig. 2

Eq. (9-41):

$$\omega_3 = -\frac{b \cos \theta_2}{c \cos \theta_3} \omega_2 = -\frac{0.762(-0.2924)}{0.508(0.9848)} 0.147$$

$$= 0.0655 \text{ rad/s ccw}$$

Eq. (9-42):

$$\alpha_3 = \frac{\omega_3}{\omega_2} \alpha_2 + \frac{b \omega_2^2 \sin \theta_2 + c \omega_3^2 \sin \theta_3}{c \cos \theta_3}$$

$$= \frac{0.0655}{0.147} (-0.178)$$

$$+ \frac{0.762(0.0216)(0.9563) + 0.508(0.00429)(0.1736)}{0.508(0.9848)}$$

$$= -0.0793 + 0.0315 = -0.0478 \text{ rad/s}^2$$

Eq. (9-57):

$$R(\bar{a}_B) = -b \omega_2 \sin \theta_2 - c \omega_3 \sin \theta_3$$

$$= -0.762(0.147) 0.9563 - 0.508(0.0655) 0.1736$$

$$= -0.107 - 0.00578 = -0.113 \text{ m/s vel. of}$$

slider 6 Fig. P9-7  
(directed to left)

Eq. (9-58):

$$R(\bar{a}_B) = -b(\omega_2^2 \cos \theta_2 + \alpha_2 \sin \theta_2)$$

$$- c(\omega_3^2 \cos \theta_3 + \alpha_3 \sin \theta_3)$$

$$= -0.762[0.0216(-0.2924) + (-0.178)(0.9563)]$$

$$= -0.508[0.00429(0.9848) + (-0.0478) 0.1736]$$

$$= 0.134 + 0.00207 = 0.136 \text{ m/s}^2$$

accel. of slider 6 in Fig. P9-7  
(directed to right)

9-8

$$\omega_2 = -60 \frac{2\pi}{60} = -6.28 \text{ rad/s}; \alpha_2 = 0$$

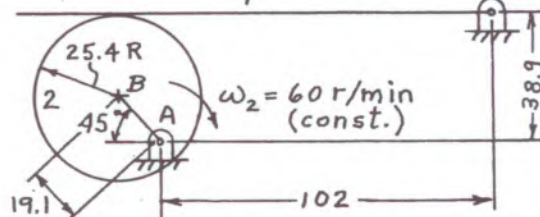


Fig. 1

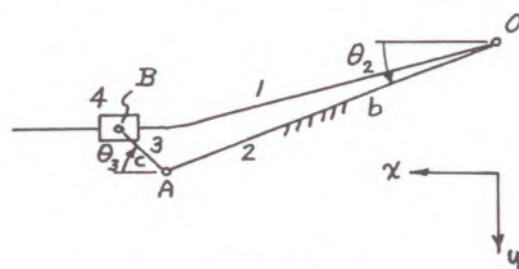


Fig. 2

In the equivalent linkage (Fig. 2)  
the notation is the same as in  
Fig. 9-13.

$$b = \sqrt{0.102^2 + 0.0389^2} = 0.109 \text{ m}$$

$$c = 0.0191 \text{ m}$$

$$\theta_2 = \tan^{-1}\left(\frac{38.9}{102}\right) = 20.9^\circ, \theta_3 = -45^\circ$$

$$\omega_3 = -6.28 \text{ rad/s}, \alpha_3 = 0$$

Eq. (9-60):

$$\omega_1 = \frac{-6.28}{1 + \frac{0.109(0.9342)}{0.0191(0.707)}} = -0.735 \text{ rad/s cw}$$

# CHAPTER 9. MATHEMATICAL ANALYSIS

9-8 (CONT.)

Eq. (9-61):

$$\alpha_1 = \frac{-\frac{0.109(0.735)^2 0.357 + 0.0191(-6.28 + 0.735)^2(-0.707)}{0.0191(0.707)}}{1 + \frac{-6.28 + 0.735}{-0.735}}$$

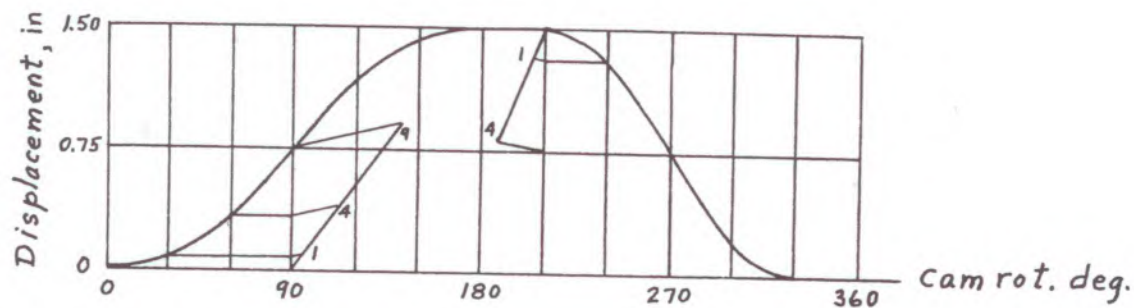
$$= 3.42 \text{ rad/s}^2 \text{ ccw}$$

Thus in Fig. 1 above

$$\omega_4 = -0.735 \text{ rad/s cw}$$

$$\alpha_4 = 3.42 \text{ rad/s}^2 \text{ ccw}$$

10-1, 10-5



$$\omega = \frac{300}{60} (2\pi) = 31.42 \text{ rad/s}$$

Rise:

$$V_{\max} \text{ is at } \theta = 90^\circ = 90 \left( \frac{\pi}{180} \right) = 1.571 \text{ rad}$$

$$\beta = 180^\circ = 3.141 \text{ rad}; h = 1.50 \text{ in} = 0.125 \text{ ft}$$

$$V = \frac{4h\omega\theta}{\beta^2}$$

$$V_{\max} = \frac{4(0.125)(31.42)(1.571)}{(3.141)^2} = \underline{\underline{2.50 \text{ ft/s}}}$$

$$A = \frac{4h\omega^2}{\beta^2} = \frac{4(0.125)(31.42)^2}{(3.141)^2}$$

$$= \underline{\underline{50 \text{ ft/s}^2}}$$

Fall:

$$V_{\max} \text{ is at } \theta = 60^\circ = 60 \left( \frac{\pi}{180} \right) = 1.047 \text{ rad}$$

$$\beta = 120^\circ = 120 \left( \frac{\pi}{180} \right) = 2.094 \text{ rad}$$

$$V = \frac{4h\omega\theta}{\beta^2}$$

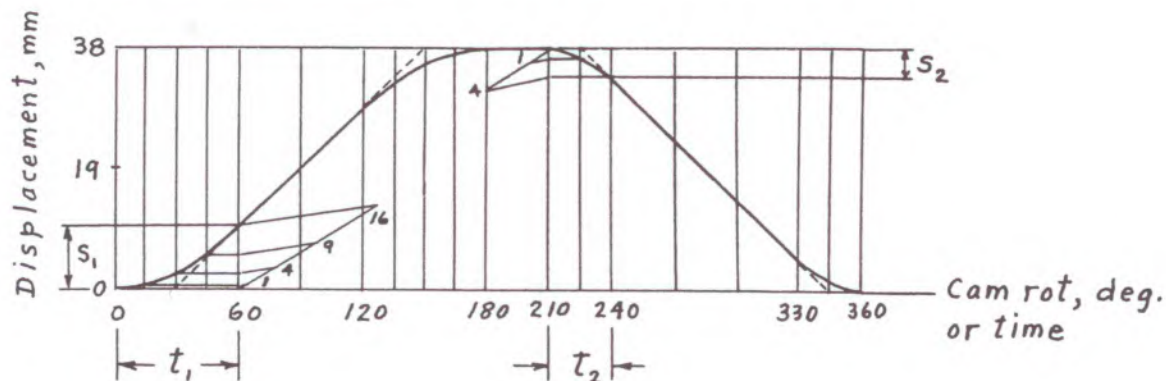
$$V_{\max} = \frac{4(0.125)(31.42)(1.047)}{(2.094)^2} = \underline{\underline{3.73 \text{ ft/s}}}$$

$$A = \frac{4h\omega^2}{\beta^2} = \frac{4(0.125)(31.42)^2}{(2.094)^2}$$

$$= \underline{\underline{113 \text{ ft/s}^2}}$$



10-2, 10-6



$$\omega = \frac{450}{60} (2\pi) = 47.12 \text{ rad/s}$$

Rise:

From similar triangles

$$\frac{S_1}{38} = \frac{30}{120}, \quad S_1 = 38 \left( \frac{30}{120} \right) = 9.5 \text{ mm}$$

$$h = 2S_1 = 19 \text{ mm}$$

$$\beta = 2(60) = 120^\circ = 120 \left( \frac{\pi}{180} \right) = 2.094 \text{ rad}$$

$$V = \frac{4h\omega\theta}{\beta^2}, \quad V_{\max} \text{ is at } \theta = 60^\circ = 1.047 \text{ rad}$$

$$V_{\max} = \frac{4(0.019)(47.12)(1.047)}{(2.094)^2}$$

$$= \underline{\underline{0.855 \text{ m/s}}}$$

$$A = \frac{4h\omega^2}{\beta^2} = \frac{4(0.019)(47.12)^2}{(2.094)^2}$$

$$= \underline{\underline{38.49 \text{ m/s}^2}}$$

Fall:

From similar triangles

$$\frac{S_2}{38} = \frac{15}{120}, \quad S_2 = 38 \left( \frac{15}{120} \right) = 4.75 \text{ mm}$$

$$h = 2S_2 = 2(4.75) = 9.5 \text{ mm}$$

$$\beta = 2(30) = 60^\circ = 60 \left( \frac{\pi}{180} \right) = 1.047 \text{ rad}$$

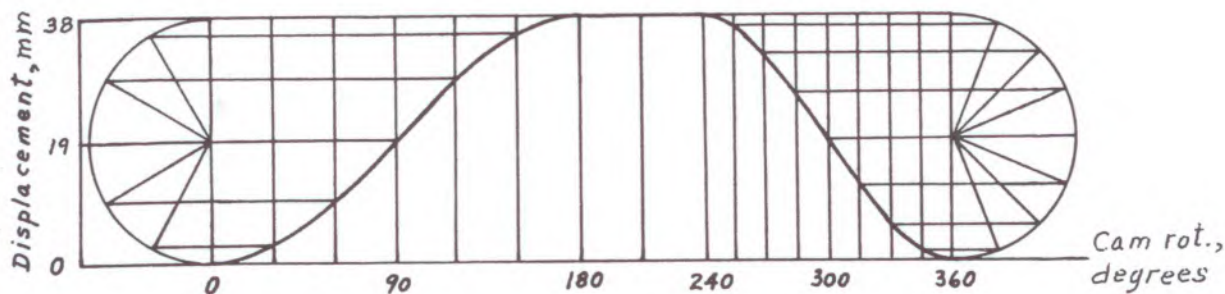
$$V = \frac{4h\omega\theta}{\beta^2}, \quad V_{\max} \text{ is at } \theta = 30^\circ = 0.524 \text{ rad}$$

$$V_{\max} = \frac{4(0.0095)(47.12)(0.524)}{(1.047)^2}$$

$$= \underline{\underline{0.856 \text{ m/s}}}$$

$$A = \frac{4h\omega^2}{\beta^2} = \frac{4(0.0095)(47.12)^2}{(1.047)^2}$$

$$= \underline{\underline{76.0 \text{ m/s}^2}}$$

10-3, 10-7

$$\omega = 200 \text{ r/min} = \frac{200}{60} (2\pi) = 20.9 \text{ rad/s}$$

Rise:

$$\beta = 180^\circ = \pi \text{ rad}$$

 $V_{\max}$  occurs at  $\theta = 90^\circ$ 

$$V_{\max} = \frac{\pi h \omega}{2\beta} = \frac{\pi (0.038) 20.9}{2\pi} = 0.397 \text{ m/s}$$

 $A_{\max}$  occurs at  $0^\circ$  and  $180^\circ$ 

$$A_{\max} = \frac{\pi^2 h \omega^2}{2\beta^2} = \frac{\pi^2 (0.038) (20.9)^2}{2(\pi)^2} = 8.30 \text{ m/s}^2$$

Fall:

$$\beta = 360 - 240 = 120^\circ = 120 \left( \frac{\pi}{180} \right) = 2.094 \text{ rad}$$

 $V_{\max}$  occurs at  $\theta = 60^\circ$  of fall.

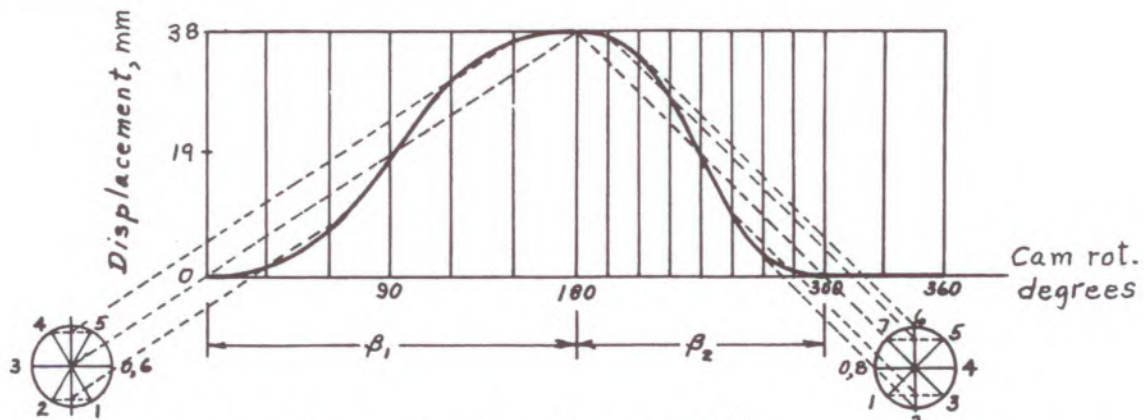
$$V_{\max} = \frac{\pi h \omega}{2\beta} = \frac{\pi (0.038) 20.9}{2(2.094)} = 0.596 \text{ m/s}$$

 $A_{\max}$  occurs at  $\theta = 0^\circ$  and  $120^\circ$  of fall.

$$A_{\max} = \frac{\pi^2 h \omega^2}{2\beta^2} = \frac{\pi^2 (0.038) (20.9)^2}{2(2.094)^2} = 18.68 \text{ m/s}^2$$

# CHAPTER 10. CAMS

10-4, 10-8



$$s = h \frac{\theta}{\beta} - \frac{h}{2\pi} \sin \frac{2\pi\theta}{\beta}, \quad v = \frac{h}{\beta} \omega \left(1 - \cos \frac{2\pi\theta}{\beta}\right), \quad \omega = \frac{240}{60} 2\pi = 25.1 \text{ rad/s}$$

$$a = \frac{2\pi h}{\beta^2} \omega^2 \sin \frac{2\pi\theta}{\beta}, \quad v_{\max} = \frac{2h}{\beta} \omega, \quad a_{\max} = \frac{2\pi h}{\beta^2} \omega^2$$

Rise:

$$v_{\max} = \frac{2(0.038)25.1}{\pi} = \underline{0.607 \text{ m/s}}$$

$$a_{\max} = \frac{2\pi(0.038)(25.1)^2}{\pi^2} = \underline{15.2 \text{ m/s}^2}$$

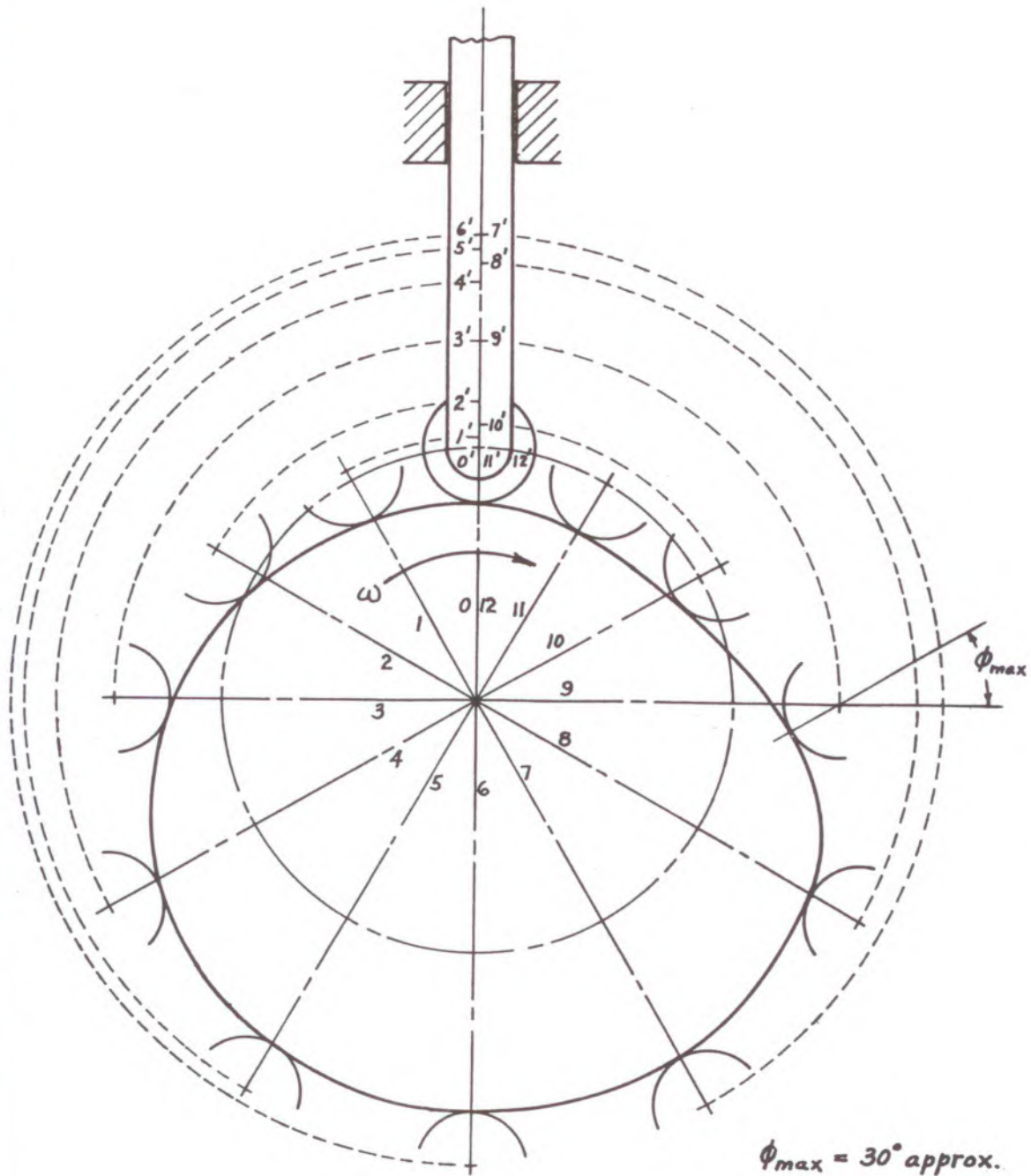
Fall:

$$v_{\max} = \frac{2(0.038)25.1}{\left(\frac{120}{180}\right)\pi} = 0.911 \text{ m/s}$$

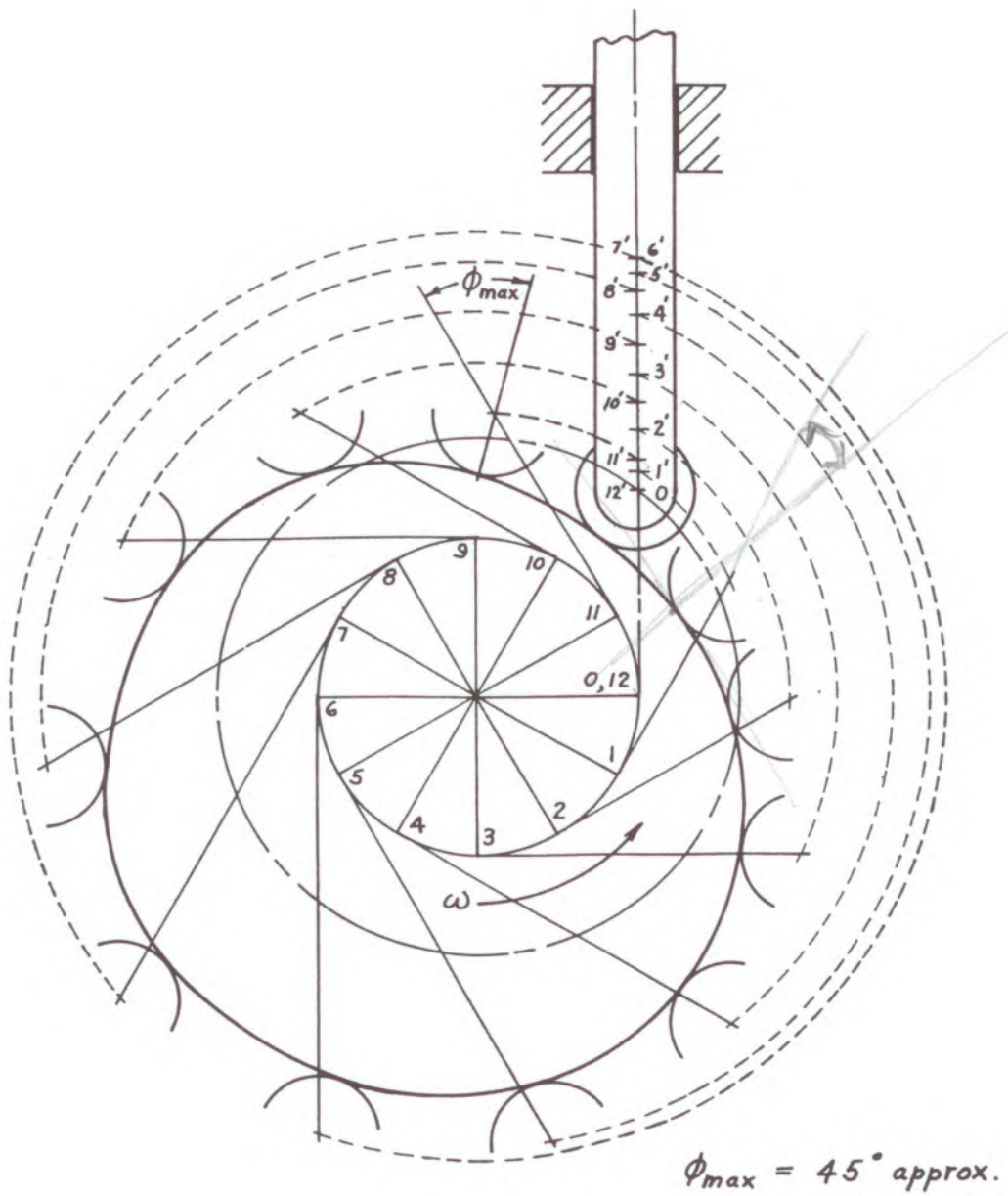
$$a_{\max} = \frac{2\pi(0.038)(25.1)^2}{\left(\frac{120}{180}\pi\right)^2} = \underline{34.3 \text{ m/s}^2}$$



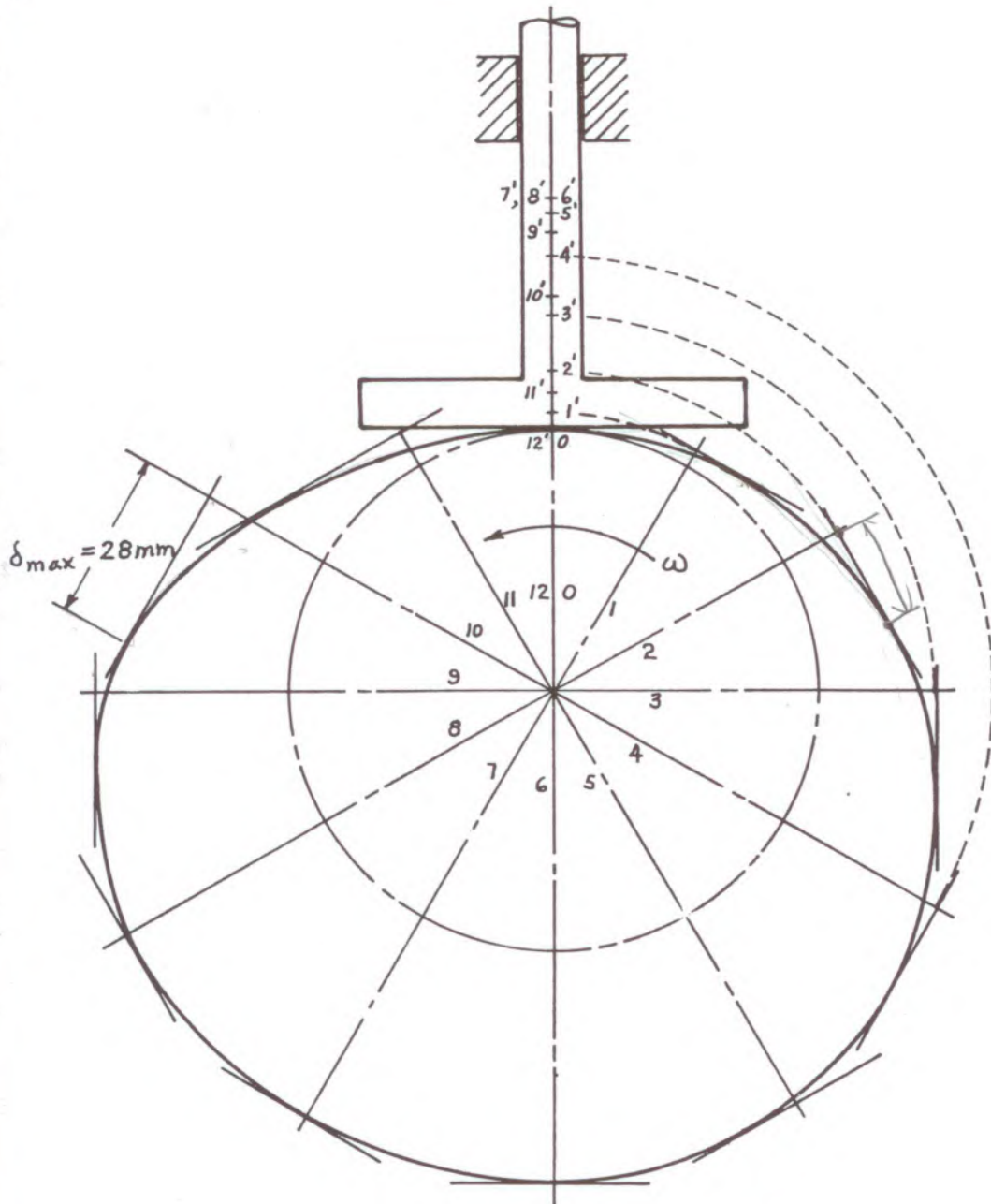
10-9



10-10

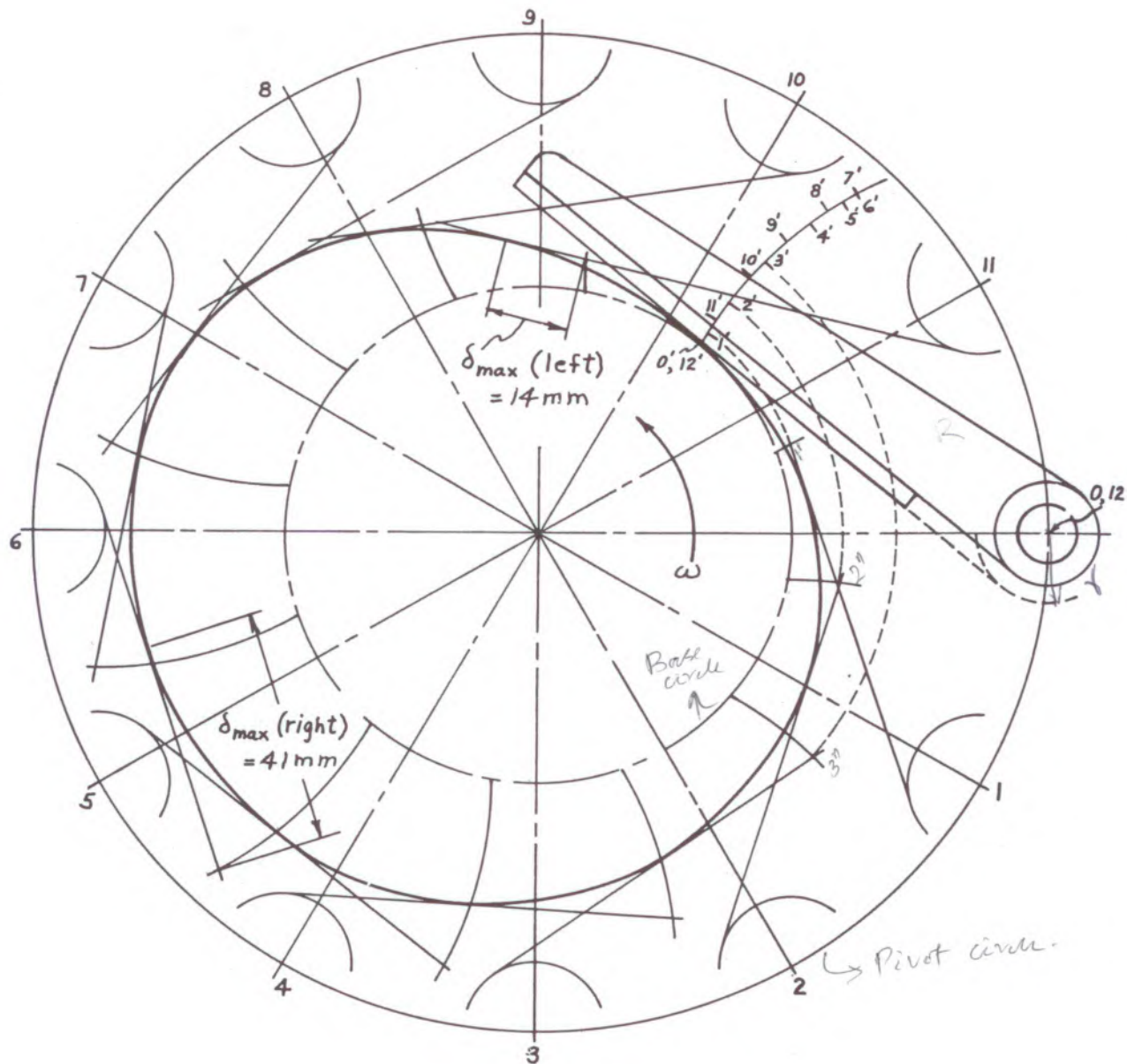


10-11





10-12



10-13

$$\beta = 95^\circ = 95 \left( \frac{\pi}{180} \right) = 1.6581 \text{ rad}$$

$$s = h \left( \frac{\theta}{\beta} - \frac{1}{2\pi} \sin 2\pi \frac{\theta}{\beta} \right)$$

$$\frac{ds}{d\theta} = \frac{h}{\beta} \left( 1 - \cos \frac{2\pi\theta}{\beta} \right) = \frac{25}{1.6581} \left( 1 - \cos \frac{2\pi\theta}{\beta} \right)$$

$$\tan \phi = \frac{ds}{r d\theta}$$

$\theta$	$\theta/\beta$	$2\pi \frac{\theta}{\beta}$	$\sin 2\pi \frac{\theta}{\beta}$
0	0	0	0
19°	0.2	72°	0.9510
38°	0.4	144°	0.5878
57°	0.6	216°	-0.5878
76°	0.8	288°	-0.9511
95°	1	360°	0

$\theta$	$\cos 2\pi \frac{\theta}{\beta}$	$\sin \frac{2\pi\theta}{\beta}$	s
0	1	0	0
19°	0.3091	0.1514	1.215
38°	-0.8090	0.0936	7.660
57°	-0.8090	-0.0936	17.340
76°	-0.3090	-0.1514	23.785
95°	1	0	25

$\theta$	$r = R_b + s$	$ds/d\theta$	$\tan \phi$	$\phi$
0	100	0	0	0
19°	101.215	10.417	0.1029	5.88°
38°	107.660	27.275	0.2533	14.21°
57°	117.340	27.275	0.2324	13.08°
76°	123.785	10.419	0.0842	4.81°
95°	125	0	0	0

$$\omega = \frac{2\pi n}{60} = \frac{2\pi(600)}{60} = 62.8319 \text{ rad/s}$$

$$A_{\max} = \frac{2\pi h \omega^2}{\beta^2} = \frac{2\pi(0.025)62.8319^2}{1.6581^2} = \underline{\underline{225.6 \text{ m/s}^2}}$$

10-14

$$\omega = 600 \text{ r/min} = 600 \left( \frac{2\pi}{60} \right) = 6.832 \text{ rad/s}$$

$$\beta = 95^\circ = 95 \left( \frac{\pi}{180} \right) = 1.6581 \text{ rad}$$

$$h = 25 \text{ mm}$$

$$s = \frac{h}{2} \left( 1 - \cos \frac{\pi\theta}{\beta} \right) \rightarrow (10.8)$$

$$\frac{ds}{d\theta} = \frac{h\pi}{2\beta} \left( \sin \frac{\pi\theta}{\beta} \right)$$

$$r = R_b + s; \quad \tan \phi = \frac{ds}{r d\theta} \quad (10.14)$$

(10.15)  $R_b \rightarrow$  Radius of base circle.

$\theta$	$\frac{\pi\theta}{\beta}, \text{deg}$	$\cos \frac{\pi\theta}{\beta}$	$\sin \frac{\pi\theta}{\beta}$	s
0	0	1	0	0
19°	36	0.8090	0.5878	2.388
38°	72	0.3090	0.9511	8.638
57°	108	-0.3090	0.9511	16.363
76°	144	-0.8090	0.5878	22.612
95°	180	-1	0	25

$\theta$	$r = R_b + s$	$\frac{ds}{d\theta}$	$\tan \phi$	$\phi$
0	100	0	0	0
19°	102.388	13.921	0.1360	7.74°
38°	108.638	22.526	0.2074	11.72°
57°	116.363	22.526	0.1936	10.96°
76°	122.612	13.921	0.1135	6.48°
95°	125	0	0	0

$$A_{\max} = \frac{\pi^2 h \omega^2}{2\beta^2} = \frac{\pi^2 (0.025) (62.832)^2}{2(1.6581)^2} = \underline{\underline{177 \text{ m/s}^2}}$$

$$A = \frac{\pi^2 h \omega^2}{2\beta^2} \cos \frac{\pi\theta}{\beta} \quad (10.16)$$



10-15

$\theta$	$r^2$	$\sin \phi$	$\cos \phi$	$2r(R_g - R_r) \times \cos \phi$
0	10 000	0	1	9 400
19°	10 244	0.1024	0.9947	9 467
38°	11 591	0.2455	0.9694	9 810
57°	13 769	0.2263	0.9741	10 744
76°	15 323	0.0839	0.9965	11 595
95°	15 625	0	1	11 750

$\theta$	$r_g^2$	$r_g$	$\sin \eta$	$\eta$	$\psi_g$
0	21 609	147	0	0	0
19°	21 920	148.054	0.0325	1.862°	17.138°
38°	23 610	153.655	0.0751	4.307°	33.693°
57°	26 722	163.469	0.0651	3.733°	53.267°
76°	29 127	170.666	0.0231	1.324°	74.676°
95°	29 584	172	0	0	95°

10-16

$$\beta = 95^\circ = 1.6581 \text{ rad}$$

$$s = h \left( \frac{\theta}{\beta} - \frac{1}{2\pi} \sin 2\pi \frac{\theta}{\beta} \right)$$

$$q = \frac{ds}{d\theta} = \frac{h}{\beta} \left( 1 - \cos \frac{2\pi\theta}{\beta} \right)$$

$$= \frac{25}{1.6581} \left( 1 - \cos \frac{2\pi\theta}{\beta} \right)$$

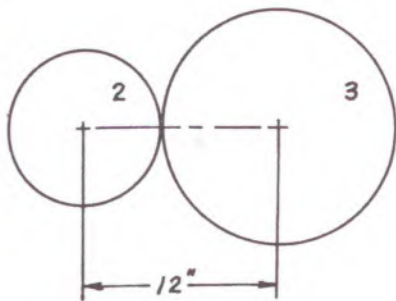
$\theta$	$\theta/\beta$	$2\pi \frac{\theta}{\beta}$	$\sin \frac{2\pi\theta}{\beta}$	$\cos \frac{2\pi\theta}{\beta}$
0	0	0	0	1
19°	0.2	1.2566	0.9510	0.3091
38°	0.4	2.5133	0.5878	-0.8090
57°	0.6	3.7699	-0.5878	-0.8090
76°	0.8	5.0266	-0.9510	0.3091
95°	1	6.2832	0	1

$\theta$	$s$	$q$	$r_c$	$\tan \eta$	$\eta$
0	0	0	100	0	0
19°	1.215	10.417	101.750	0.1029	5.875°
38°	7.660	27.275	111.061	0.2533	14.214°
57°	17.340	27.275	120.468	0.2324	13.083°
76°	23.785	10.417	124.223	0.0842	4.813°
95°	25	0	125	0	0

$\theta$	$\psi_c$	$r_g$	$\cos \delta$	$\delta$	$\psi_g$
0	0	162	1	0	0
19°	24.875°	163.547	0.9992	2.326°	22.549°
38°	52.214°	171.834	0.9961	5.092°	47.122°
57°	70.083°	181.402	0.9970	4.438°	65.645°
76°	80.813°	186.077	0.9996	1.603°	79.210°
95°	95°	187	1	0	95°



11-1



$$\frac{\omega_2}{\omega_3} = 1.5$$

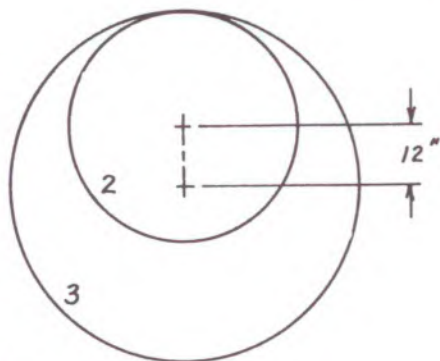
$$R_2 = \frac{C}{\frac{\omega_2}{\omega_3} + 1} = \frac{12}{1.5 + 1} = 4.80"$$

$$D_2 = 2(4.80) = \underline{9.60"}'$$

$$R_3 = C - R_2 = 12 - 4.80 = 7.20"$$

$$D_3 = 2(7.20) = \underline{14.40"}'$$

11-2



$$\frac{\omega_2}{\omega_3} = 1.5$$

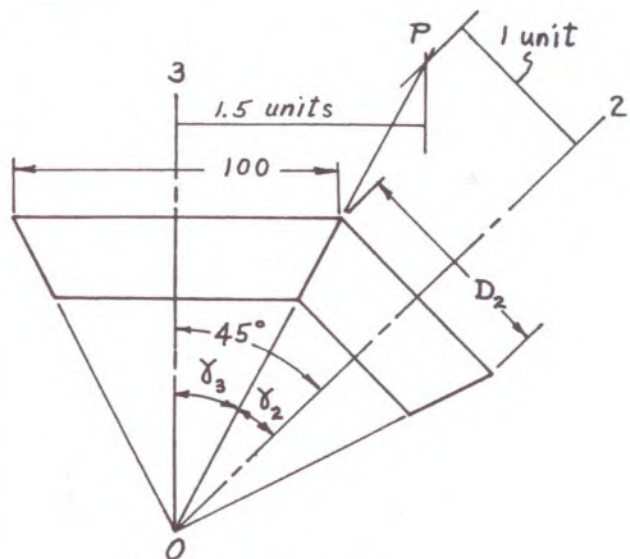
$$R_2 = \frac{C}{\frac{\omega_2}{\omega_3} - 1} = \frac{12}{1.5 - 1} = 24"$$

$$D_2 = 2(24) = \underline{48"}'$$

$$R_3 = C + R_2 = 12 + 24 = 36"$$

$$D_3 = 2(36) = \underline{72"}'$$

11-3

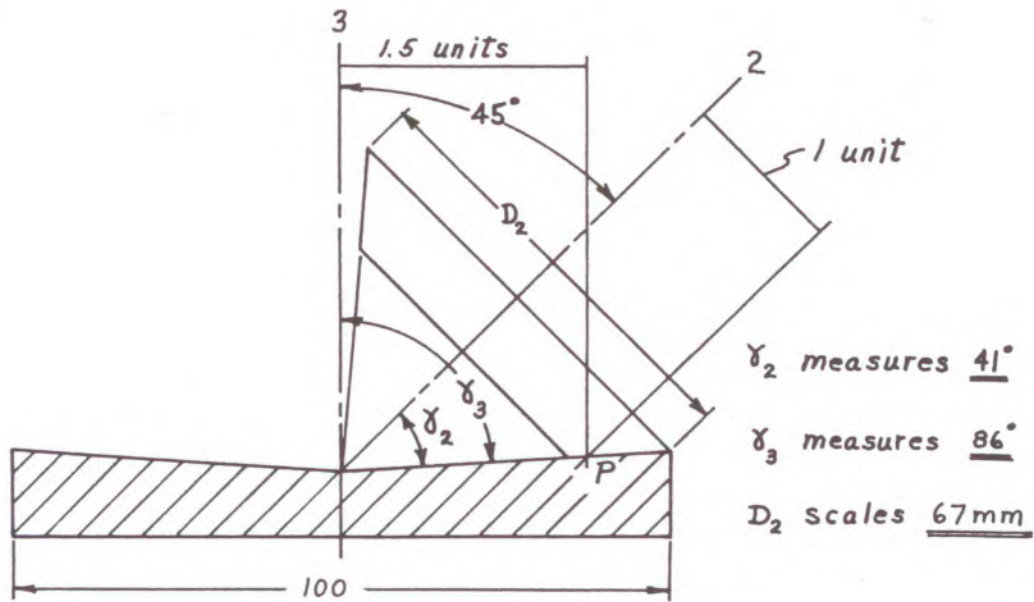


$$\gamma_2 \text{ measures } \underline{18^\circ}$$

$$\gamma_3 \text{ measures } \underline{27^\circ}$$

$$D_2 \text{ scales } \underline{67\text{mm}}$$

11-4



11-5

$$\begin{aligned} \tan \gamma_3 &= \frac{\sin \Sigma}{\frac{\omega_3}{\omega_2} + \cos \Sigma} \\ &= \frac{0.707}{\frac{1}{1.5} + 0.707} = 0.515 \\ \gamma_3 &= \tan^{-1} 0.515 = \underline{27.23^\circ} \\ \gamma_2 &= 45 - 27.23 = \underline{17.77^\circ} \\ D_2 &= D_3 \frac{\omega_3}{\omega_2} = 100 \left( \frac{1}{1.5} \right) = \underline{66.7 \text{ mm}} \end{aligned}$$

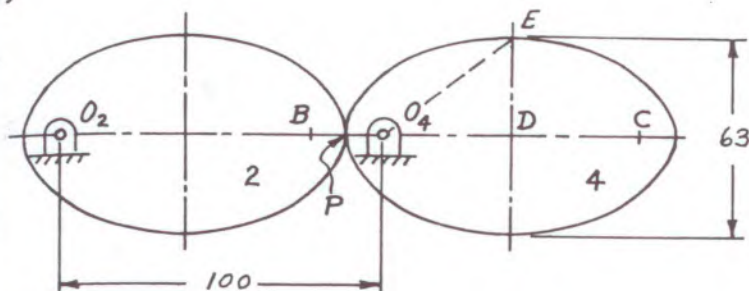
11-6

$$\begin{aligned} \tan \gamma_3 &= \frac{\sin \Sigma}{\frac{\omega_3}{\omega_2} - \cos \Sigma} \\ &= \frac{0.707}{\frac{1}{1.5} - 0.707} = 17.68 \\ \gamma_3 &= \tan^{-1} 17.68 = \underline{86.76^\circ} \\ \gamma_2 &= 86.76 - 45 = \underline{41.76^\circ} \\ D_2 &= D_3 \frac{\omega_3}{\omega_2} = 100 \left( \frac{1}{1.5} \right) = \underline{66.7 \text{ mm}} \end{aligned}$$



11-7

a)



$$(O_4 D)^2 = (O_4 E)^2 - (DE)^2$$

$$= \left(\frac{100}{2}\right)^2 - (31.5)^2$$

$$= 1508$$

$$O_4 D = \sqrt{1508} = \underline{\underline{38.8 \text{ mm}}}$$

$$b) \quad V.R. = \frac{\omega_2}{\omega_4} ; \quad V.R. \min. = \frac{O_4 P}{O_2 P} = \frac{50 - 38.8}{100 - (50 - 38.8)} = \frac{11.2}{88.8} = \underline{\underline{0.126}}$$

$$V.R. \max. = \frac{88.8}{11.2} = \underline{\underline{7.93}}$$

11-8

See figure in solution to Prob. 11-7.

$$\text{Major axis} = O_2 O_4 = \underline{\underline{254 \text{ mm}}}$$

$$V.R. = \frac{\omega_2}{\omega_4} ; \quad V.R. \min. = \frac{O_4 P}{O_2 P} = 0.143 \quad \text{or} \quad O_4 P = 0.143(O_2 P)$$

$$\text{But} \quad O_4 P + O_2 P = 254$$

$$0.143(O_2 P) + O_2 P = 254 \quad 1.143(O_2 P) = 254$$

$$O_2 P = \frac{254}{1.143} = 222 \text{ mm}$$

$$O_4 P = 254 - O_2 P = 254 - 222 = 32 \text{ mm}$$

$$O_4 E = \frac{\text{major axis}}{2} = 127 \text{ mm}$$

$$O_4 D = \frac{O_2 P - O_4 P}{2} = \frac{222 - 32}{2} = 95 \text{ mm}$$

$$DE = \sqrt{(O_4 E)^2 - (O_4 D)^2} = \sqrt{(127)^2 - (95)^2} = 84.3 \text{ mm}$$

$$\text{Minor axis} = 2(DE) = 2(84.3) = \underline{\underline{168.6 \text{ mm}}}$$



12-1

$$a) D_1 = \frac{N}{P} = \frac{22}{8} = \underline{2.750 \text{ in}}$$

$$D_2 = \frac{38}{8} = \underline{4.750 \text{ in}}$$

$$b) C = \frac{D_1 + D_2}{2} = \frac{2.750 + 4.750}{2} = \underline{3.750 \text{ in}}$$

$$c) p = \frac{\pi}{P} = \frac{3.141}{8} = \underline{0.393 \text{ in}}$$

$$d) V = \pi D n = \pi \frac{2.750}{12} (1800) = \underline{1295 \text{ ft/min}}$$

$$e) \omega_2 = \frac{N_1}{N_2} \omega_1 = \frac{22}{38} (1800) = \underline{1042 \text{ r/min}}$$

12-2

$$C = \frac{D_2 + D_3}{2} = 2.6 \quad (1)$$

$$\frac{\omega_2}{\omega_3} = \frac{D_3}{D_2} = 1.6$$

or

$$D_3 = 1.6 D_2 \quad (2)$$

Substitute (2) into (1).

$$\frac{D_2 + 1.6 D_2}{2} = 2.6$$

$$2.6 D_2 = 2(2.6) = 5.2$$

$$D_2 = \frac{5.2}{2.6} = 2.000 \text{ in}$$

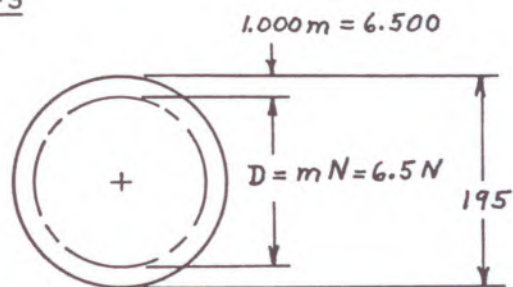
From (2)

$$D_3 = 1.6 (2.000) = 3.200 \text{ in}$$

$$N_2 = D_2 P = 2.000 (10) = \underline{20 \text{ teeth}}$$

$$N_3 = D_3 P = 3.200 (10) = \underline{32 \text{ teeth}}$$

12-3

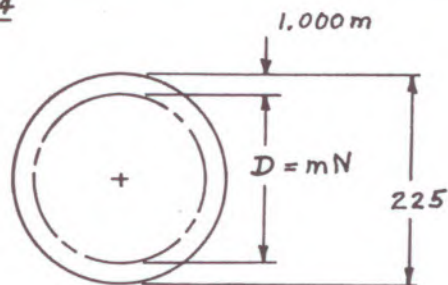


$$6.5N + 2(6.500) = 195$$

$$6.5N + 13 = 195$$

$$N = \frac{182}{6.5} = \underline{28 \text{ teeth}}$$

12-4



$$mN + 2(1,000 \text{ m}) = 225$$

$$48m + 2m = 225$$

$$50m = 225 \quad \underline{m = 4.5 \text{ mm}}$$

$$p = \pi m = \pi (4.5) = \underline{14.137 \text{ mm}}$$

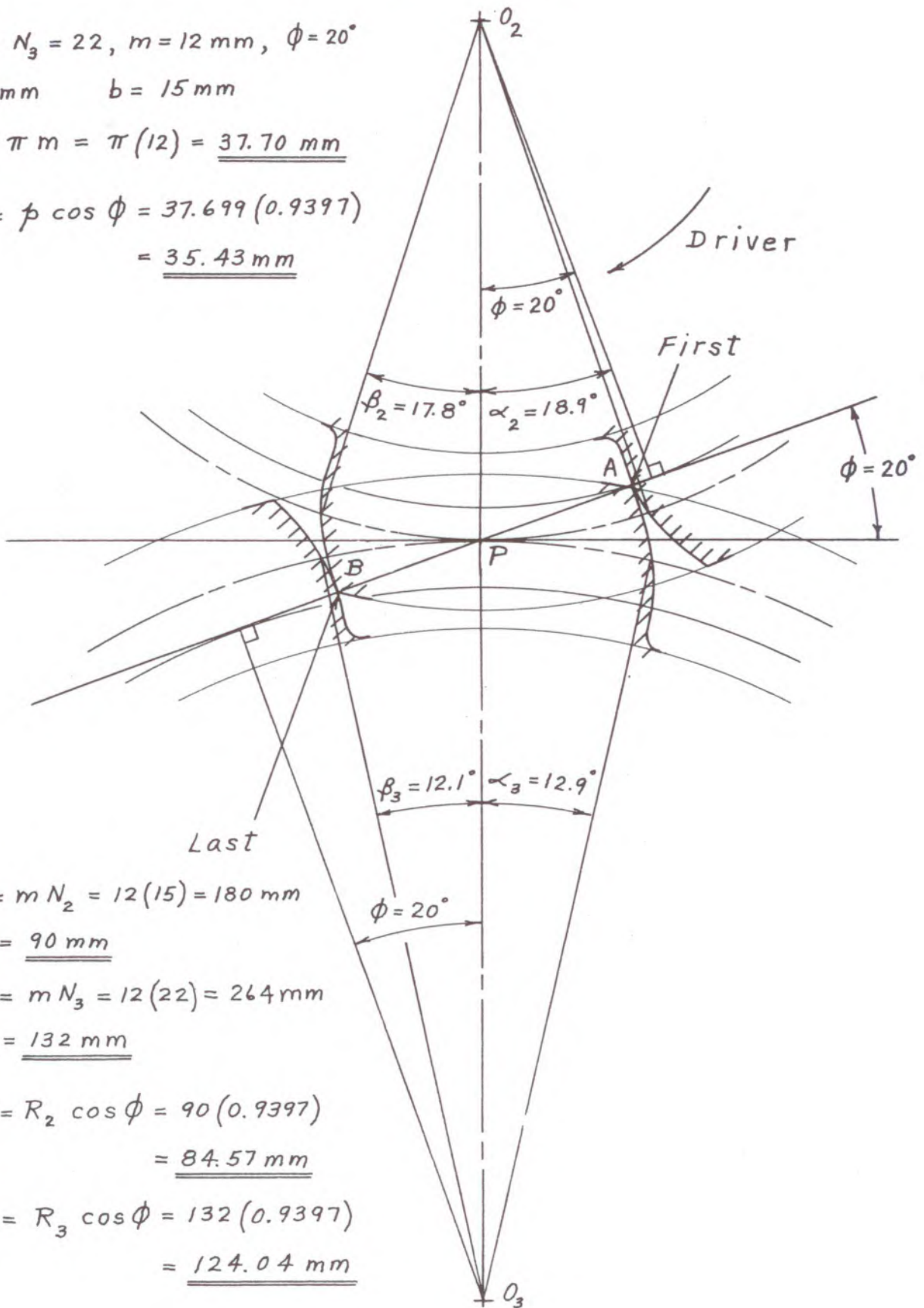
12-5

$$N_2 = 15, N_3 = 22, m = 12 \text{ mm}, \phi = 20^\circ$$

$$a = 12 \text{ mm} \quad b = 15 \text{ mm}$$

$$a) p = \pi m = \pi(12) = \underline{\underline{37.70 \text{ mm}}}$$

$$b) p_b = p \cos \phi = 37.699 (0.9397) \\ = \underline{\underline{35.43 \text{ mm}}}$$



$$c) D_2 = m N_2 = 12(15) = 180 \text{ mm}$$

$$R_2 = \underline{\underline{90 \text{ mm}}}$$

$$D_3 = m N_3 = 12(22) = 264 \text{ mm}$$

$$R_3 = \underline{\underline{132 \text{ mm}}}$$

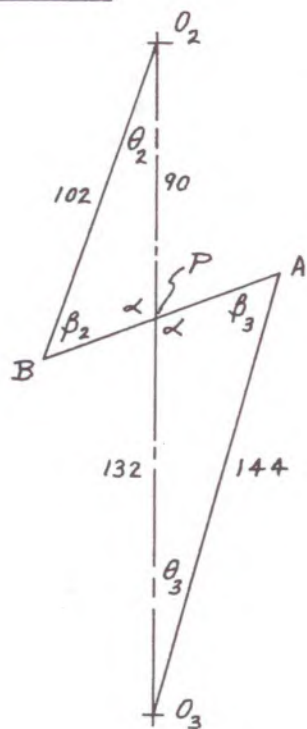
$$d) r_2 = R_2 \cos \phi = 90 (0.9397) \\ = \underline{\underline{84.57 \text{ mm}}}$$

$$r_3 = R_3 \cos \phi = 132 (0.9397) \\ = \underline{\underline{124.04 \text{ mm}}}$$



12-5 (contin.)

e)



$$\alpha = 90 + \phi = 110 \text{ deg}$$

$$\beta_3 = \sin^{-1} \frac{PO_3 \sin \alpha}{AO_3} = \sin^{-1} \frac{132(0.9397)}{144}$$

$$= \sin^{-1} 0.8614 = 59.5 \text{ deg}$$

$$\theta_3 = 180 - (\alpha + \beta_3) = 180 - (110 + 59.5) = 10.5 \text{ deg}$$

$$AP = \frac{AO_3 \sin \theta_3}{\sin \alpha} = \frac{144(0.1822)}{0.9397} = 27.92 \text{ mm}$$

$$\beta_2 = \sin^{-1} \frac{PO_2 \sin \alpha}{BO_2} = \sin^{-1} \frac{90(0.9397)}{102}$$

$$= \sin^{-1} 0.8291 = 56.0 \text{ deg}$$

$$\theta_2 = 180 - (\alpha + \beta_2) = 180 - (110 + 56) = 14 \text{ deg}$$

$$BP = \frac{BO_2 \sin \theta_2}{\sin \alpha} = \frac{102(0.2419)}{0.9397} = 26.26 \text{ mm}$$

$$\text{Length of path of contact, } AB = AP + PB \\ = 27.92 + 26.26 = \underline{\underline{54.18 \text{ mm}}}$$

$$f) m_c = \frac{AB}{p_b} = \frac{54.19}{35.43} = \underline{\underline{1.53}}$$

g) Angle of approach, pinion

$$\alpha_2 = \frac{AP}{r_2} = \frac{27.92}{84.57} = 0.3301 \text{ rad} \\ = \underline{\underline{18.9 \text{ deg}}}$$

Angle of approach, gear

$$\alpha_3 = \frac{AP}{r_3} = \frac{27.92}{124.0} = 0.2252 \text{ rad} \\ = \underline{\underline{12.9 \text{ deg}}}$$

Angle of recess, pinion

$$\beta_2 = \frac{PB}{r_2} = \frac{26.26}{84.57} = 0.3105 \text{ rad} \\ = \underline{\underline{17.8 \text{ deg}}}$$

Angle of recess, gear

$$\beta_3 = \frac{PB}{r_3} = \frac{26.26}{124.0} = 0.2118 \text{ rad} \\ = \underline{\underline{12.1 \text{ deg}}}$$



12-6

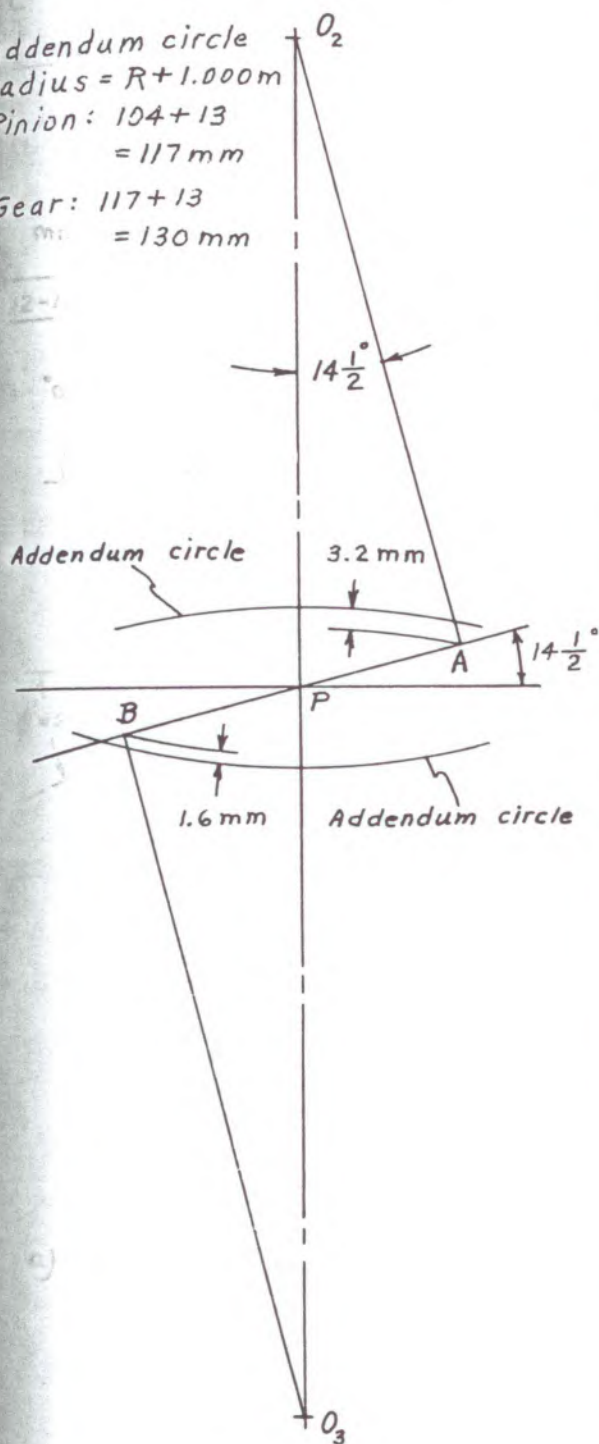
$$D_2 = m N_2 = 13(16) = 208 \text{ mm}$$

$$D_3 = m N_3 = 13(18) = 234 \text{ mm}$$

Addendum circle  
radius =  $R + 1.000m$

Pinion:  $104 + 13$   
= 117 mm

Gear:  $117 + 13$   
= 130 mm



12-6 (CONT.)

$$p = \pi m = \pi(13) = 40.841 \text{ mm}$$

$$p_b = p \cos \phi = 40.841(0.9681) = 39.538 \text{ mm}$$

$$m_c = \frac{AB}{p_b} = \frac{56.5}{39.538} = \underline{\underline{1.42}}$$

12-7

$$k = 1$$

$$N = \frac{2k}{\sin^2 \phi} = \frac{2}{(0.3827)^2} = \frac{2}{0.1464} = 13.66 \quad \text{Thus } \underline{\underline{14 \text{ teeth}}}$$

12-8

$$k = 1$$

$$N = \frac{2k}{\sin^2 \phi} = \frac{2}{(0.4226)^2} = \frac{2}{0.1786} = 11.2 \quad \text{Thus } \underline{\underline{12 \text{ teeth}}}$$

12-9

Gear:

$$D = m N = 6.5(32) = 208 \text{ mm}$$

$$P O_3 = \frac{D}{2} = 104 \text{ mm}$$

$$A O_3 = P O_3 + a = 104 + 5.5 = 109.5 \text{ mm}$$

$$\alpha = 110^\circ$$

$$\beta_3 = \sin^{-1} \frac{P O_3 \sin \alpha}{A O_3}$$

$$= \sin^{-1} \frac{104(0.9397)}{109.5}$$

$$= \sin^{-1} 0.8925 = 63.2^\circ$$

$$\theta_3 = 180 - (\alpha + \beta_3)$$

$$= 180 - (110 + 63.2) = 6.8^\circ$$

$$AP = \frac{A O_3 \sin \theta_3}{\sin \alpha}$$

# CHAPTER 12. GEARS

12-9 (CONT.)

$$AP = \frac{109.5 (0.1184)}{0.9397} = 13.80 \text{ mm}$$

$$PO'_2 = \frac{AP}{\sin \phi} = \frac{13.80}{0.3420} = 40.35 \text{ mm}$$

Dia. of smallest pinion

$$= 2 (PO'_2) = 80.70 \text{ mm}$$

Number of teeth =  $D/m$

$$= 80.70 / 6.5 = 12.42$$

Thus 13 teeth

12-10

a)  $p = \pi m = \pi (13) = 40.840 \text{ mm}$

$$p_b = p \cos \phi$$

$$= 40.840 \cos 14\frac{1}{2}^\circ$$

$$= 40.840 (0.9681)$$

$$= 39.537 \text{ mm}$$

$$m_c = \frac{AB}{p_b} = \frac{66.2}{39.5} = 1.68$$

b)  $p = 40.840 \text{ mm}$

$$p_b = p \cos 20^\circ = 40.840 (0.9397)$$

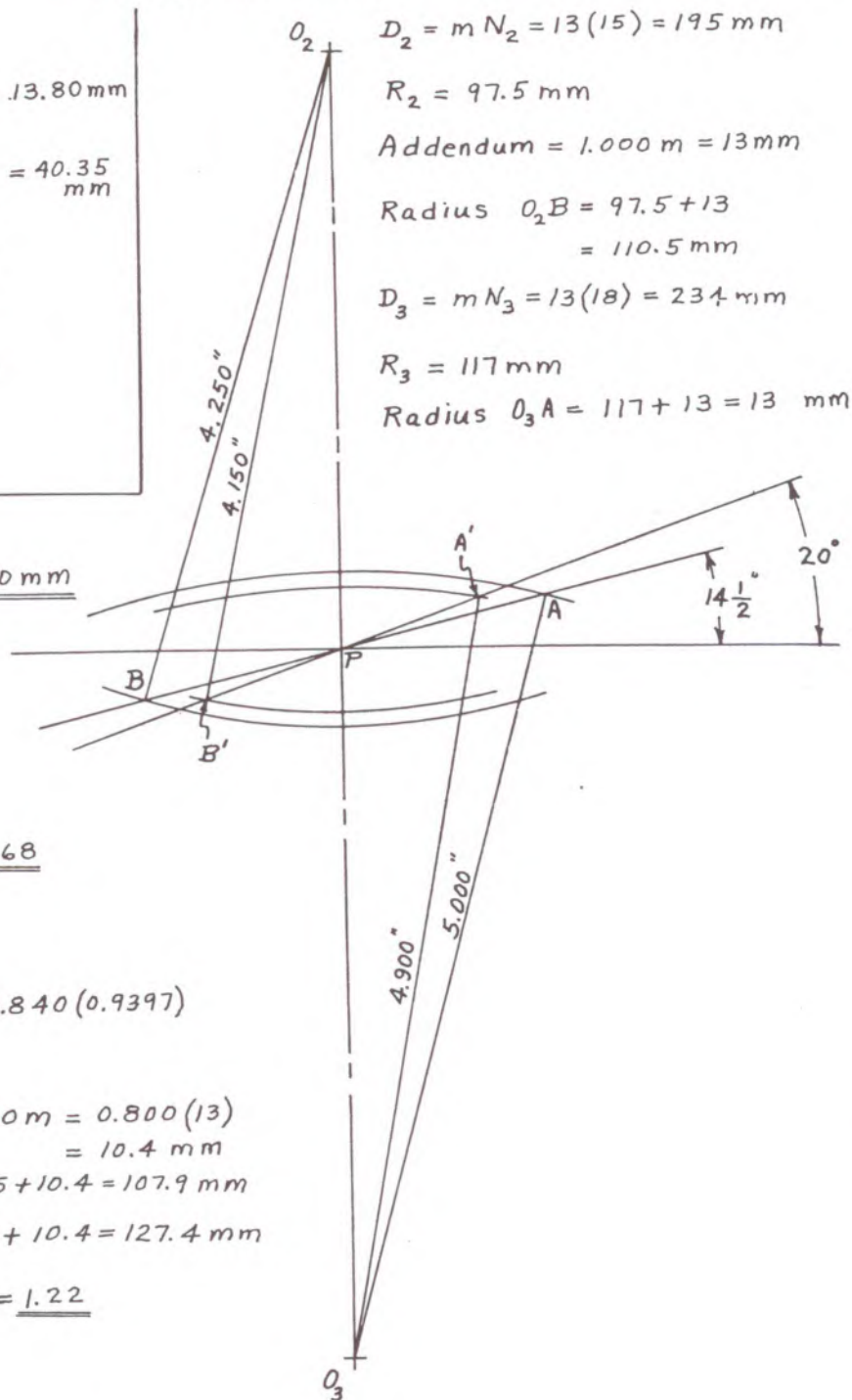
$$= 38.377 \text{ mm}$$

$$\text{Addendum} = 0.800 m = 0.800 (13) = 10.4 \text{ mm}$$

$$\text{Radius } O_2 B' = 97.5 + 10.4 = 107.9 \text{ mm}$$

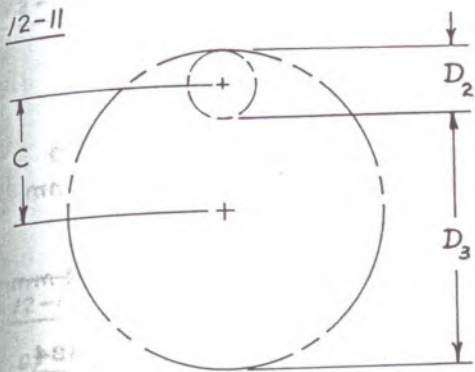
$$\text{Radius } O_3 A' = 117 + 10.4 = 127.4 \text{ mm}$$

$$m_c = \frac{A'B'}{p_b} = \frac{47}{38.4} = 1.22$$





12-11



$$a) \frac{\omega_2}{\omega_3} = \frac{N_3}{N_2} = \frac{200}{40} = \underline{\underline{5}}$$

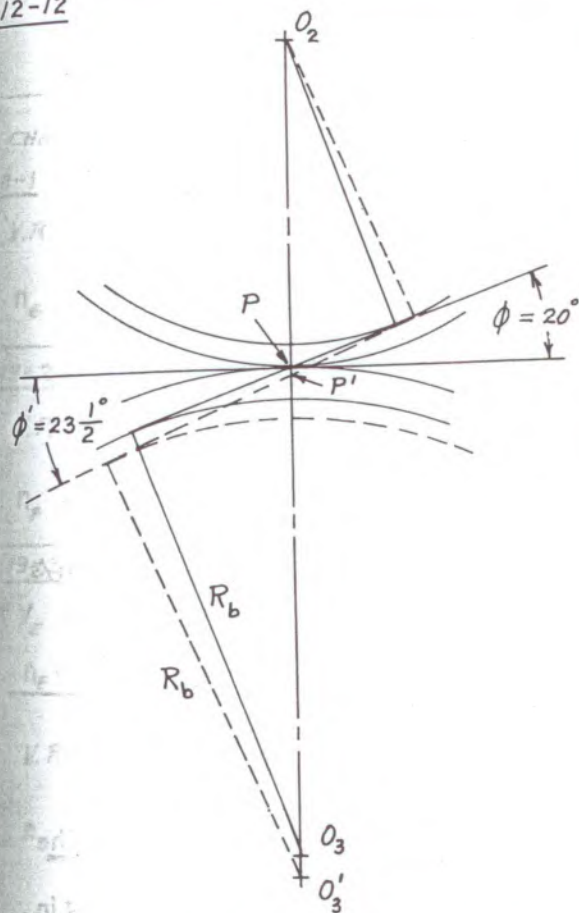
$$b) D_2 = m N_2 = 2.5 (40) = 100 \text{ mm}$$

$$D_3 = m N_3 = 2.5 (200) = 500 \text{ mm}$$

$$C = \frac{D_3}{2} - \frac{D_2}{2}$$

$$= \frac{500 - 100}{2} = \underline{\underline{200 \text{ mm}}}$$

12-12



$$a) D_2 = m N_2 = 6.5(16) = 104 \text{ mm}$$

$$D_3 = m N_3 = 6.5(24) = 156 \text{ mm}$$

$$C = R_2 + R_3 = 52 + 78 = \underline{\underline{130 \text{ mm}}}$$

12-12 (CONT.)

$$b) \quad o_2 o'_3 = 130 + 3 = 133 \text{ mm}$$

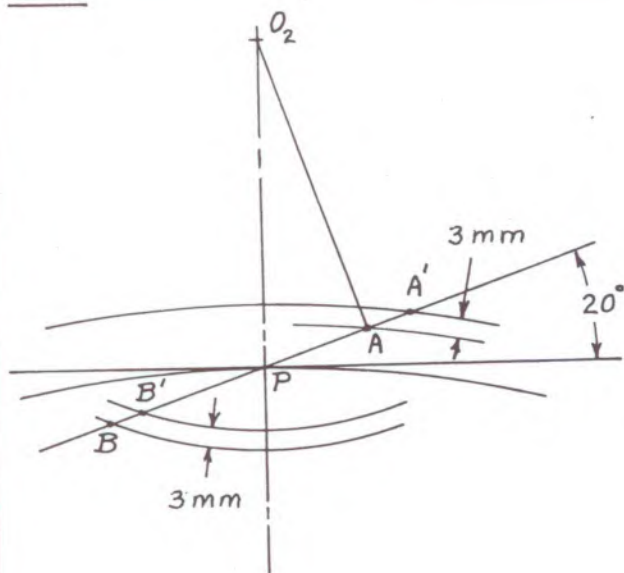
$$O_3' P' = 133 \left( \frac{78}{130} \right) = 79.8 \text{ mm}$$

$$R_b = R_3 \cos 20^\circ = 78(0.9397) = 73.297 \text{ mm}$$

$$\cos \phi' = \frac{R_b}{O_3' P'} = \frac{73.297}{79.8}$$

$$= 0.9185, \quad \phi' = 23.3^\circ$$

12-13





## 12-13 (CONT.)

$$D_2 = m N_2 = 10(10) = 100 \text{ mm}$$

$$D_3 = m N_3 = 10(35) = 350 \text{ mm}$$

$$a = 1.000 m = 1.000(10) = 10 \text{ mm}$$

$$p = \pi m = \pi(10) = 31.416 \text{ mm}$$

$$p_b = p \cos 20^\circ \\ = 31.416 (0.9397) = 29.522 \text{ mm}$$

$A'B'$  = path with interference

$AB$  = revised path

$$m_c = \frac{AB}{p_b} = \frac{41.8}{31.416} = \underline{1.33}$$

## 12-14

$$\psi = 23^\circ$$

$$a) \quad m = \frac{m_n}{\cos \psi} = \frac{3}{0.9205} = \underline{3.259 \text{ mm}}$$

$$b) \quad D_2 = m N_2 = 3.259(30) = \underline{97.770 \text{ mm}}$$

$$D_3 = m N_3 = 3.259(48) = \underline{156.432 \text{ mm}}$$

$$c) \quad C = \frac{D_2 + D_3}{2} = \frac{97.770 + 156.432}{2} \\ = \underline{127.101 \text{ mm}}$$

$$d) \quad p_n = \pi m_n = \pi(3) = \underline{9.425 \text{ mm}}$$

$$e) \quad p = \frac{p_n}{\cos \psi} = \frac{9.425}{0.9205} = \underline{10.239 \text{ mm}}$$

$$f) \quad F = \frac{1.15 p}{\tan \psi} = \frac{1.15(10.239)}{0.4245} = \underline{27.74 \text{ mm}}$$

## 12-15

$$a) \quad \Sigma = \psi_2 + \psi_3$$

$$\psi_3 = \Sigma - \psi_2 = 45 - 20 = \underline{25^\circ}$$

b) For pinion and gear

$$p_n = \pi m_n = \pi(2.5) = \underline{7.854 \text{ mm}}$$

$$c) \quad m_2 = \frac{m_n}{\cos \psi_2} = \frac{2.5}{0.9397} = \underline{2.660 \text{ mm}}$$

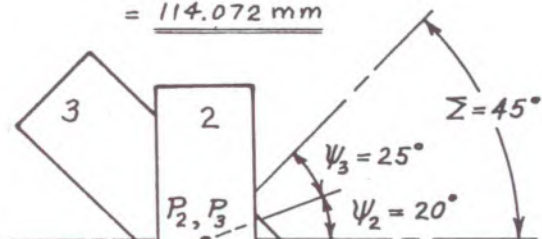
## 12-15 (CONTIN.)

$$d) \quad m_3 = \frac{m_n}{\cos \psi_3} \\ = \frac{2.5}{0.9063} = 2.758 \text{ mm}$$

$$e) \quad D_2 = m_2 N_2 = 2.660(36) = 95.760 \text{ mm}$$

$$D_3 = m_3 N_3 = 2.758(48) = 132.384 \text{ mm}$$

$$C = \frac{D_2 + D_3}{2} = \frac{95.760 + 132.384}{2} \\ = \underline{114.072 \text{ mm}}$$



f)

Vel. scale:

$$1 \text{ mm} = 0.040 \text{ m/s}$$

$$V_{P_2} = \pi D_2 \frac{n_2}{60} \\ = \pi(0.0958) \frac{400}{60} \\ = \underline{2.01 \text{ m/s}}$$

$V_{\text{sliding}}$  scales 1.56 m/s

## 12-16

$$a) \quad \frac{\omega_w}{\omega_g} = \frac{N_g}{N_w} = \frac{15}{1}$$

$$N_g = 15 N_w = 15(3) = \underline{45 \text{ teeth}}$$

$$b) \quad D_g = \frac{p N_g}{\pi} = \frac{10(45)}{\pi} = \underline{5.73 \text{ in}}$$

$$c) \quad \psi_g = \lambda_w = \underline{20^\circ}$$

$$d) \quad \tan \lambda = \frac{N_w p}{\pi D_w} \\ D_w = \frac{N_w p}{\pi \tan \lambda} = \frac{3(10)}{\pi \tan 20^\circ}$$

12-16 (CONT.)

$$D_w = \frac{1.2}{\pi(0.3640)} = \underline{1.049 \text{ in}}$$

$$\begin{aligned} \text{e) } C &= \frac{D_w + D_g}{2} = \frac{1.049 + 5.73}{2} \\ &= \underline{3.390 \text{ in}} \end{aligned}$$

12-17

$$\text{a) } \frac{\omega_2}{\omega_3} = \frac{N_3}{N_2} = \frac{36}{18} = \underline{2}$$

$$\text{b) } D_2 = \frac{N_2}{P} = \frac{18}{6} = \underline{3 \text{ in}}$$

$$D_3 = \frac{N_3}{P} = \frac{36}{6} = \underline{6 \text{ in}}$$

12-17 (CONT.)

$$\text{c) } R_2 = 1.5 \text{ in}, R_3 = 3 \text{ in}$$

$$\tan \gamma_3 = \frac{R_3}{R_2} = \frac{3}{1.5} = 2$$

$$\gamma_3 = \underline{63.43^\circ}$$

$$\text{d) Cone distance} = \frac{R_3}{\sin \gamma_3}$$

$$= \frac{3}{0.8944} = \underline{3.36 \text{ in}}$$

$$\text{e) } R_{b3} = \frac{R_3}{\cos \gamma_3} = \frac{3}{0.4473} = 6.70 \text{ in}$$

$$\begin{aligned} \text{f) } N_{b3} &= N_3 \frac{R_{b3}}{R_3} = 36 \left( \frac{6.70}{3} \right) \\ &= \underline{80.5 \text{ teeth}} \end{aligned}$$

## CHAPTER 13. GEAR TRAINS, TRANSLATION SCREWS, MECHANICAL ADVANTAGE

13-1

$$V.R. = \frac{40}{26} \times \frac{46}{28} \times \frac{42}{24} \times \frac{48}{42} = 5.05$$

$$n_G = \frac{n_A}{V.R.} = \frac{1200}{5.05} = \underline{238 \text{ r/min cw}}$$

13-2

$$V.R. = \frac{36}{18} \times \frac{40}{2} \times \frac{56}{32} = 70$$

$$n_F = \frac{n_A}{V.R.} = \frac{900}{70} = \underline{12.9 \text{ r/min cw}}$$

13-3

$$V_E = \pi D_E n_E$$

$$n_E = \frac{V_E}{\pi D_E} = \frac{2 \times 60}{\pi \left( \frac{30}{12} \right)} = 15.3$$

$$V.R. = \frac{n_A}{n_D} = \frac{90}{3} \times \frac{N_D}{40} = 0.75 N_D$$

$$n_D = \frac{n_A}{V.R.} = \frac{n_A}{0.75 N_D}$$

$$15.3 = \frac{600}{0.75 N_D}$$

$$N_D = \frac{600}{0.75 \times 15.3} = 52.2$$

Use 52 teeth

A turns ccw

13-4

$$V.R. = \frac{N_B}{N_A} \times \frac{N_D}{N_C} = 11.4 \quad (1)$$

$$D = mN, \quad C = \frac{D_A + D_B}{2}$$

$$C = \frac{m(N_A + N_B)}{2}$$

$$150 = \frac{2.5(N_A + N_B)}{2}, \quad N_A + N_B = 120 \quad (2)$$

$$150 = \frac{2(N_C + N_D)}{2}, \quad N_C + N_D = 150 \quad (3)$$

Four unknowns,  $N_A, N_B, N_C, N_D$ , but only three equations (1), (2), and (3). Must solve by trial.

Trying  $N_A = 24$ , from Eq. (2)

$$N_B = 120 - 24 = 96$$

From Eq. (1)

$$\begin{aligned} \frac{96}{24} \frac{N_D}{N_C} &= 11.4, \quad N_C = \frac{96 N_D}{24(11.4)} \\ &= 0.351 N_D \end{aligned}$$

From Eq. (3)

$$0.351 N_D + N_D = 150, \quad N_D = 111.03$$

$$N_C = 0.351 N_D = 0.351(111.03) = 38.97$$

$$\text{Use } \underline{N_A = 24}, \quad \underline{N_B = 96}$$

$$\underline{N_C = 39}, \quad \underline{N_D = 111}$$

$$V.R. = \frac{N_B}{N_A} \times \frac{N_D}{N_C} = \frac{96}{24} \times \frac{111}{39} = 11.385$$

$$11.385 \cong 11.4 \text{ Satisfactory}$$



13-5

 a) Let  $V$  = vel. of point on wheel relative to axle.

$$V = \frac{60 \times 5280}{60} = 5280 \text{ ft/min}$$

$$\text{Wheel rpm} = \frac{V}{\pi D} = \frac{5280}{\pi \left(\frac{27}{12}\right)} = 748 \text{ r/min}$$

$$\text{Engine speed} = 3.5(748) = \underline{2620 \text{ r/min}}$$

b)

Member	Arm	A	B	C
Train locked and arm given one positive turn	+1	+1	+1	+1
Arm fixed, A given one negative turn	0	-1	$+\frac{23}{16}$	$+\frac{23}{16} \times \frac{16}{55}$
Resultant turns	+1	0	+2.435	+1.418
	↑ Driver			↑ Driven

$$\text{From results in table, } \frac{n_{\text{arm}}}{n_c} = \frac{1}{1.418} = 0.705$$

$$\text{Engine speed} = 0.705(2620) = \underline{1845 \text{ r/min}}$$

13-6

Member	Arm	A	B	C	D
Train locked and arm given one positive turn	+1	+1	+1	+1	+1
Arm fixed, A given one negative turn	0	-1	$+\frac{50}{51}$	$+\frac{50}{51}$	$-\left(\frac{50}{51} \times \frac{50}{51}\right)$
Resultant turns	+1	0	+1.980	+1.980	+0.0388

$$\text{From results in table, } \frac{n_{\text{arm}}}{n_D} = \frac{1}{0.0388} = 25.8$$

$$\therefore \text{speed reduction} = \underline{25.8 \text{ to } 1}$$

Output shaft rotates cw



13-7

Member	Arm	A	B	C	D	E
Train locked and arm given one positive turn	+1	+1	+1	+1	+1	+1
Arm fixed, D given one negative turn	0	$+\left(\frac{105 \times 25}{30 \times 50}\right)$	$-\frac{105}{30}$	$-\frac{105}{30}$	-1	$+\left(\frac{105 \times 30}{30 \times 45}\right)$
Resultant turns	+1	+2.75	-2.5	-2.5	0	+3.333

From results in table,  $\frac{n_E}{n_A} = \frac{3.333}{2.75} = 1.21$

$$n_E = 1.21 n_A = 1.21 (-150) = -181.5 \text{ r/min}$$

Minus sign indicates cw

13-8

Let gear A be input 1, and arm be input 2. F is output.

$$n_o = n_1 \left( \frac{n_o}{n_1} \right)_{\text{input 2 held fixed}} + n_2 \left( \frac{n_o}{n_2} \right)_{\text{input 1 held fixed}} \quad (1)$$

$$\left( \frac{n_o}{n_1} \right)_{\text{input 2 held fixed}} = \frac{28}{32} \times \frac{58}{48} \times \frac{50}{56} = -0.944$$

Member	Arm	C	D	E	F
Train locked and arm given one positive turn	+1	+1	+1	+1	+1
Arm fixed, C given one negative turn	0	-1	$+\frac{58}{48}$	$+\frac{58}{48}$	$-\left(\frac{58 \times 50}{48 \times 56}\right)$
Resultant turns	+1	0	+2.208	+2.208	-0.0789

From results in table,  $\left( \frac{n_o}{n_2} \right)_{\text{input 1 held fixed}} = \frac{n_F}{n_{\text{arm}}} = \frac{-0.0789}{+1} = -0.0789$

From Eq. (1) above,  $n_o = -75(-0.944) + (-150)(-0.0789)$

$$= +70.8 + 11.8 = +82.6 \text{ r/min}$$

Plus sign indicates ccw

13-9

a)

Member	Arm	A	B	C	D
Train locked and arm given one positive turn	+1	+1	---	---	+1
Arm fixed, A given one negative turn	0	-1	---	---	$-\left(\frac{301}{40} \times \frac{40}{300}\right)$
Resultant turns	+1	0	---	---	$-\frac{1}{300}$

From results in table,

$$\frac{n_{\text{arm}}}{n_D} = \frac{+1}{-\frac{1}{300}} = -300; \therefore \text{speed reduction is } \underline{\underline{300 \text{ to } 1}}$$

 Minus sign indicates Arm and D rotate in opposite directions.  $\therefore$  D rotates cw

$$b) \quad \frac{n_{\text{arm}}}{n_D} = \frac{+1}{+\frac{1}{301}} = 301; \therefore \text{speed reduction is } \underline{\underline{301 \text{ to } 1}}$$

 Plus sign indicates Arm and D rotate in same direction.  $\therefore$  D rotates ccw

13-10

Let D be input 1 and F input 2.

$$n_1 = n_D = +\left(\frac{40}{20} \times \frac{20}{30}\right) = +\frac{4}{3} \text{ turns} \quad n_2 = n_F = -\frac{70}{40} = -\frac{7}{4} \text{ turns}$$

$$n_o = n_1 \underbrace{\left(\frac{n_o}{n_1}\right)_{\text{input 2 held fixed}}}_{\text{I}} + n_2 \underbrace{\left(\frac{n_o}{n_2}\right)_{\text{input 1 held fixed}}}_{\text{II}} \quad (1)$$

To determine I (F held fixed):

Member	Arm	D	E	F
Train locked and arm given one positive turn	+1	+1	---	+1
Arm fixed, F given one negative turn	0	$+\frac{50}{10}$	---	-1
Resultant turns	+1	+6	---	0

$$\text{From results in table} \quad \frac{n_o}{n_1} = \frac{n_{\text{arm}}}{n_D} = \frac{1}{6}$$



13-10 (CONT.)

To determine  $\Pi$  (D held fixed):

Member	Arm	D	E	F
Train locked and arm given one positive turn	+1	+1	---	+1
Arm fixed, D given one negative turn	0	-1	---	$+\frac{10}{50}$
Resultant turns	+1	0	---	$+\frac{6}{5}$

$$\text{From results in table } \frac{n_o}{n_z} = \frac{n_{arm}}{n_F} = \frac{+1}{+\frac{6}{5}} = \frac{5}{6}$$

From Eq. (1) above

$$n_o = +\frac{4}{3}\left(\frac{1}{6}\right) - \frac{7}{4}\left(\frac{5}{6}\right) = +\frac{4}{18} - \frac{35}{24}$$

$$= +0.222 - 1.458 = -1.236 \quad \text{Minus sign indicates cw.}$$

13-11

If W moves up 1 ft, this produces 1 ft of slack in b and 1 ft in c. To remove this slack, F must move down 2 ft.

$$M.A. = \frac{S_i}{S_o} = \frac{2}{1} = \underline{2}$$

13-12

For 1 turn of upper pulleys F moves amount  $S_i = \pi D_2$ . Amount of chain coming off small pulley at d is  $\pi D_1$ . Amount of chain coming onto large pulley at a is  $\pi D_2$ . Shortening of loop defa  $= \pi D_2 - \pi D_1 = \pi (D_2 - D_1)$ .

Amount W moves up is

$$S_o = \frac{\pi(D_2 - D_1)}{2}$$

$$M.A. = \frac{S_i}{S_o} = \frac{\pi D_2}{\frac{\pi}{2}(D_2 - D_1)} = \underline{\underline{\frac{2D_2}{D_2 - D_1}}}$$



CHAPTER 13. GEAR TRAINS, TRANSLATION SCREWS, MECHANICAL ADVANTAGE  
13-13

$$M.A. = \frac{S_i}{S_o} = \frac{2\pi(200)n_A}{\pi(150)n_{arm}} = 24 \quad \text{or} \quad \frac{n_{arm}}{n_A} = \frac{2(200)}{150(24)} = \frac{1}{9}$$

Member	Arm	A	B	C
Train locked and arm given one positive turn	+1	+1	+1	+1
Arm fixed, C given one negative turn	0	$+\left(\frac{96}{N_B} \times \frac{N_B}{N_A}\right)$	$-\frac{96}{N_B}$	-1
Resultant turns	+1	$1 + \frac{96}{N_A}$	$1 - \frac{96}{N_B}$	0

From results in table,  $\frac{N_{arm}}{n_A} = \frac{1}{1 + \frac{96}{N_A}}$

Then  $1 + \frac{96}{N_A} = 9$ ,  $\frac{96}{N_A} = 8$ ,  $N_A = 12$  teeth

To satisfy center distance

$$R_A + D_B = R_C \quad \text{or} \quad D_A + 2D_B = D_C$$

Then

$$N_A m + 2N_B m = N_C m$$

$$N_A + 2N_B = 96$$

$$12 + 2N_B = 96, \quad N_B = \frac{96-12}{2} = \frac{84}{2} = \underline{\underline{42 \text{ teeth}}}$$

13-14

$$S_i = 2\pi R = 2\pi(1.25) = 7.86 \text{ in.}$$

$$a) \quad S_o = \frac{1}{12} - \frac{1}{13} = \frac{1}{156}$$

$$M.A. = E \frac{S_i}{S_o} = (1) \frac{7.86}{1/156} = \underline{\underline{1225}}$$

$$b) \quad S_o = \frac{1}{12} + \frac{1}{13} = \frac{25}{156}$$

$$M.A. = E \frac{S_i}{S_o} = (1) \frac{7.86}{25/156} = \underline{\underline{49}}$$

13-15

From the vel. diagram in Prob. 6-7

$$V_{P_2} = 1.53 \text{ m/s}, \quad V_{P_4} \text{ scales } 0.463 \text{ m/s}$$

$$M.A. = E \frac{V_i}{V_o}$$

$$= E \frac{V_{P_2}}{V_{P_4}} = (1) \frac{1.53}{0.463} = \underline{\underline{3.31}}$$

13-16

From the vel. diagram in Prob. 6-10

$$V_B = 4.58 \text{ m/s}, \quad V_E \text{ scales } 9.45 \text{ m/s}$$

$$M.A. = E \frac{V_i}{V_o}$$

$$= E \frac{V_B}{V_E} = (1) \frac{4.58}{9.45} = \underline{\underline{0.485}}$$

14-1

$$\theta_1 + \theta_2 = 360^\circ \quad (1)$$

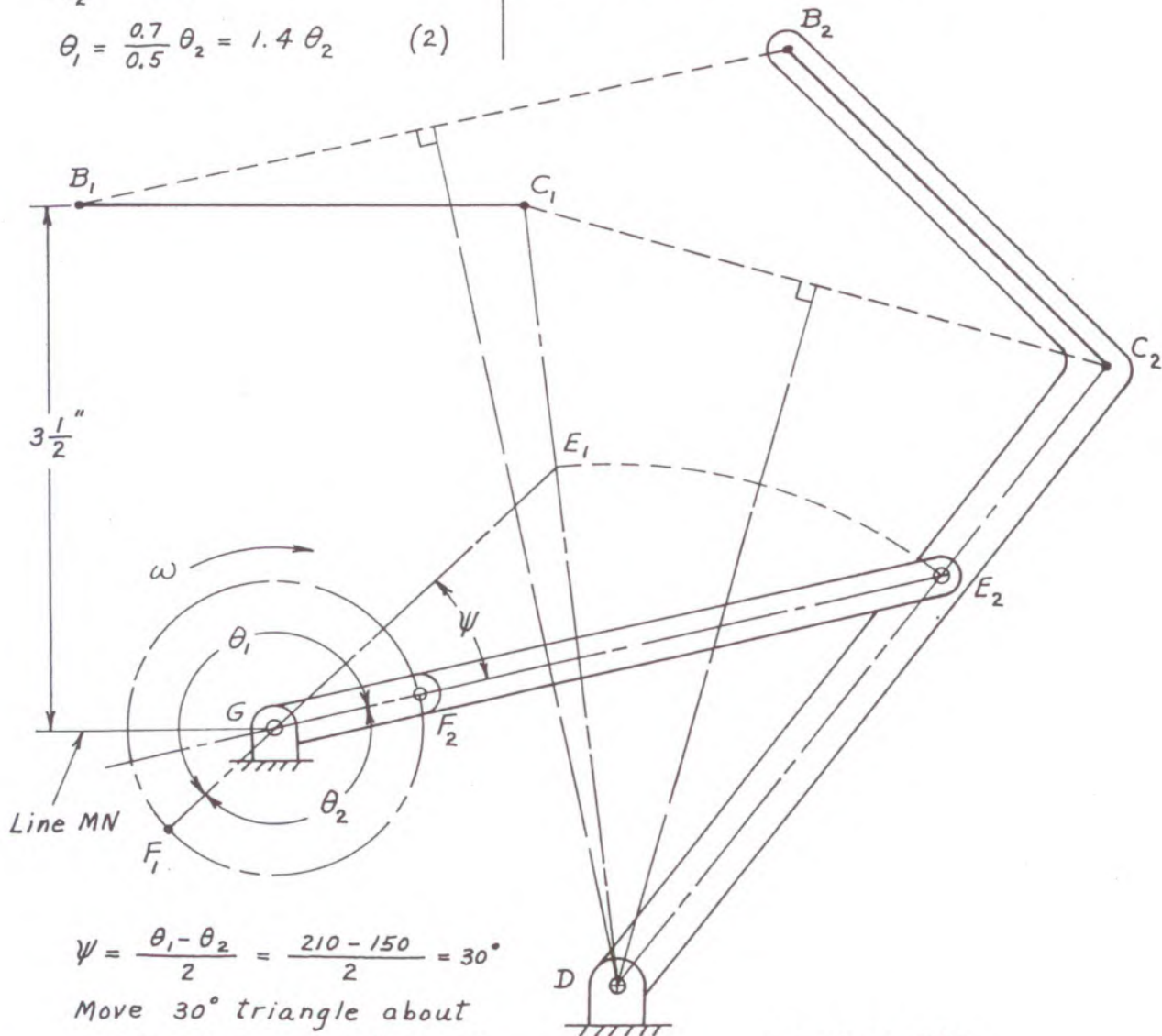
$$\frac{\theta_1}{\theta_2} = \frac{0.7}{0.5}$$

$$\theta_1 = \frac{0.7}{0.5} \theta_2 = 1.4 \theta_2 \quad (2)$$

Substitute Eq. (2) into (1)

$$1.4 \theta_2 + \theta_2 = 360^\circ, \quad 2.4 \theta_2 = 360^\circ, \quad \theta_2 = 150^\circ$$

$$\theta_1 = 360^\circ - \theta_2 = 360^\circ - 150^\circ = 210^\circ$$



$$\psi = \frac{\theta_1 - \theta_2}{2} = \frac{210 - 150}{2} = 30^\circ$$

Move  $30^\circ$  triangle about until edges pass through  $E_1$  and  $E_2$  and vertex lies on line MN.  $G$  lies at vertex.

$$0.7 + 0.5 = 1.2 \text{ s}$$

$$\frac{60}{1.2} = \underline{50 \text{ r/min}}$$

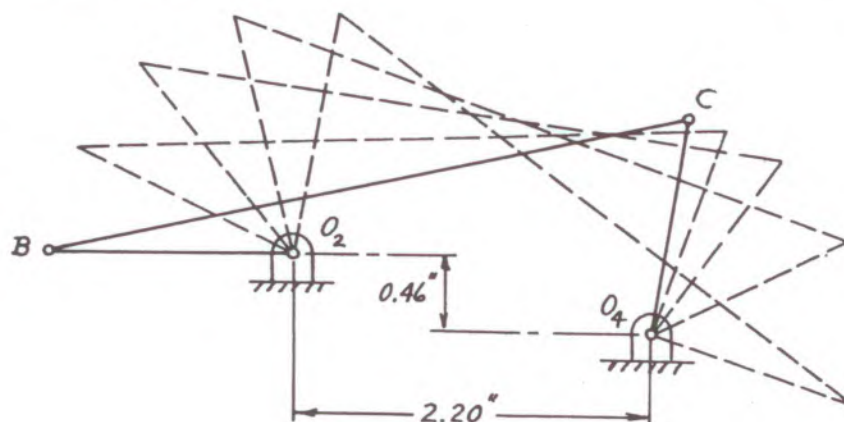


14-2

Position	$x$	$y$	Degrees rotation from start	
			Driver $\phi$ , clockwise	Driven $\psi$ , clockwise
0	-1	0.368	0	0
1	-0.5	0.607	25	10.2
2	0	1.000	50	26.9
3	0.5	1.649	75	54.5
4	1	2.718	100	100

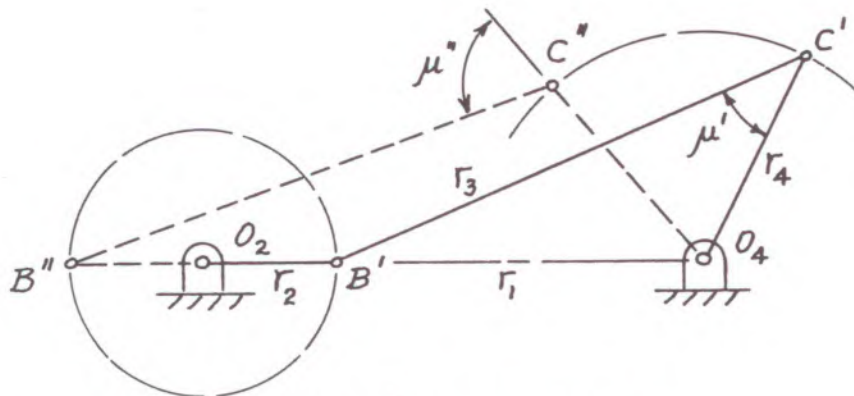
$$\begin{aligned}\phi &= \phi_s + \frac{\phi_f - \phi_s}{x_f - x_s} (x - x_s) \\ &= 0 + \frac{100}{1 - (-1)} [x - (-1)] \\ &= 50(x + 1)\end{aligned}$$

$$\begin{aligned}\psi &= \psi_s + \frac{\psi_f - \psi_s}{y_f - y_s} (y - y_s) \\ &= 0 + \frac{100}{2.350} (y - 0.368) \\ &= 42.55(y - 0.368)\end{aligned}$$



$$\begin{aligned}O_2B &= 1.50'' \\ BC &= 4.00'' \\ O_4C &= 1.34''\end{aligned}$$

14-3



$$r_1 = 130 \text{ mm}$$

$$r_2 = 34 \text{ mm}$$

$$r_3 = 133 \text{ mm}$$

$$r_4 = 60 \text{ mm}$$

$$\cos \beta = \frac{r_1^2 + r_2^2 - r_3^2 - r_4^2 - 2r_1r_2 \cos \theta_2}{-2r_3r_4}$$

When crank is at B'

$$\begin{aligned} \cos \beta &= \frac{130^2 + 34^2 - 133^2 - 60^2 - 2(130 \times 34) \cos 0^\circ}{-2 \times 133 \times 60} \\ &= \frac{16900 + 1156 - 17689 - 3600 - 8840}{-15960} = \frac{-12073}{-15960} = 0.7565 \end{aligned}$$

$$\beta = 40.85^\circ, \quad \mu' = 40.85^\circ$$

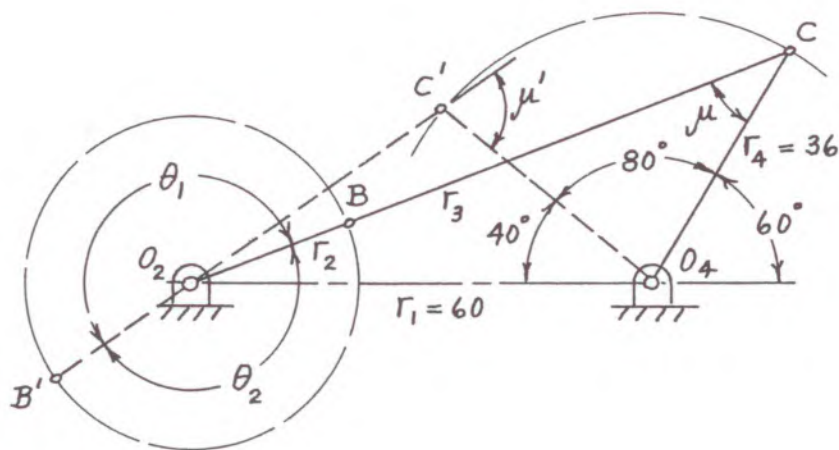
When crank is at B''

$$\begin{aligned} \cos \beta &= \frac{130^2 + 34^2 - 133^2 - 60^2 - 2(130 \times 34) \cos 180^\circ}{-2 \times 133 \times 60} \\ &= \frac{16900 + 1156 - 17689 - 3600 + 8840}{-15960} = \frac{5607}{-15960} = -0.3513 \end{aligned}$$

$$\beta = 110.57^\circ, \quad \mu'' = 180 - 110.57 = 69.43^\circ$$



14-4


 For  $\Delta O_2 O_4 C$ 

$$\begin{aligned} (r_2 + r_3)^2 &= r_1^2 + r_4^2 - 2 r_1 r_4 \cos 120^\circ \\ &= 60^2 + 36^2 - 2 (60 \times 36) (-0.5) \\ &= 3600 + 1296 + 2160 = 7056 \end{aligned}$$

$$r_2 + r_3 = \sqrt{7056} = 84 \quad (1)$$

 For  $\Delta O_2 O_4 C'$ 

$$\begin{aligned} (r_3 - r_2)^2 &= r_1^2 + r_4^2 - 2 r_1 r_4 \cos 40^\circ \\ &= 60^2 + 36^2 - 2 (60 \times 36) 0.7660 \\ &= 3600 + 1296 - 3309 = 1587 \end{aligned}$$

$$r_3 - r_2 = \sqrt{1587} = 39.837 \quad (2)$$

Adding Eqs. (1) and (2)

$$2 r_3 = 123.837, \quad \underline{\underline{r_3 = 61.919 \text{ mm}}}$$

$$\text{From Eq. (1), } \underline{\underline{r_2 = 84 - 61.919 = 22.081 \text{ mm}}}$$

$$\underline{\underline{\mu \text{ measures } 38^\circ}}$$

$$\underline{\underline{\theta_2 \text{ measures } 166^\circ}}$$

$$T.R. = \frac{\theta_1}{\theta_2} = \frac{194}{166}$$

$$\underline{\underline{\mu' \text{ " } 76^\circ}}$$

$$\underline{\underline{\theta_1 = 360 - 166 = 194^\circ}}$$

$$= \underline{\underline{1.17}}$$



14-5

$x, \text{deg}$	$y$	$\phi, \text{deg}$	$\psi, \text{deg}$
0	0	300	250
60	0.866	360	328
90	1.000	390	340

$$R_1 \cos 300 - R_2 \cos 250 + R_3 = \cos 50$$

$$R_1 \cos 360 - R_2 \cos 328 + R_3 = \cos 32$$

$$R_1 \cos 390 - R_2 \cos 340 + R_3 = \cos 50$$

$$0.500 R_1 + 0.342 R_2 + R_3 = 0.643$$

$$R_1 - 0.848 R_2 + R_3 = 0.848$$

$$0.866 R_1 - 0.940 R_2 + R_3 = 0.643$$

$$R_1 = 1.280, \quad R_2 = 0.365$$

$$R_3 = -0.122$$

$$\text{Let } a = 25 \text{ mm}$$

$$d = \frac{a}{R_1} = \frac{25}{1.280} = 19.53 \text{ mm}$$

$$b = \frac{a}{R_2} = \frac{25}{0.365} = 68.49 \text{ mm}$$

$$R_3 = \frac{a^2 + b^2 + d^2 - c^2}{2bd}$$

$$-0.122 = \frac{25^2 + 68.49^2 + 19.53^2 - c^2}{2(68.49)(19.53)}$$

$$= \frac{625 + 4691 + 381 - c^2}{2675}$$

$$c^2 = 6023 \quad c = 77.6 \text{ mm}$$

$$\phi = \phi_s + \frac{\phi_f - \phi_s}{x_f - x_s} (x - x_s)$$

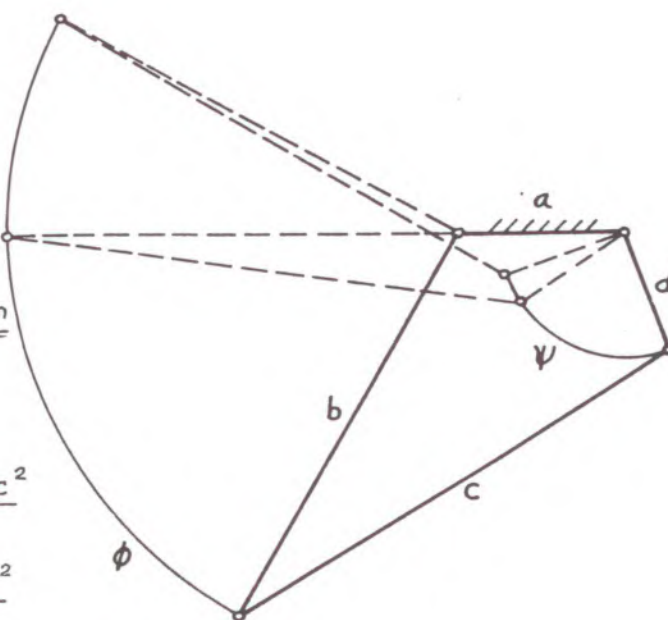
$$= 300 + \frac{90}{90 - 0} (x - 0)$$

$$= 300 + x$$

$$\psi = \psi_s + \frac{\psi_f - \psi_s}{y_f - y_s} (y - y_s)$$

$$= 250 + \frac{90}{1 - 0} (y - 0)$$

$$= 250 + 90y$$



14-6

$$y = \frac{1}{x} \quad \text{from } x = 1 \text{ to } x = 2$$

$$\phi_s = 30^\circ, \quad \Delta\phi = 100^\circ, \quad \psi_s = 120^\circ, \quad \Delta\psi = 90^\circ$$

$$\phi = \phi_s + \frac{\phi_f - \phi_s}{x_f - x_s} (x - x_s)$$

$$= 30 + \frac{100}{1} (x - 1) = 30 + 100(x - 1)$$

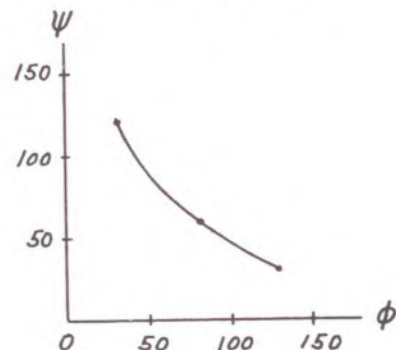
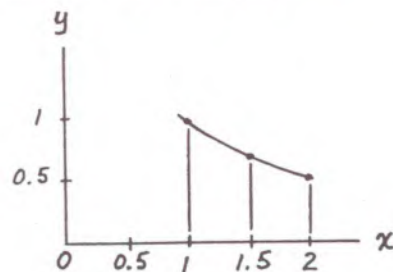
As  $x$  increases,  $y$  decreases.

Hence as  $\phi$  increases,  $\psi$  decreases.

$$\psi = \psi_s + \frac{\psi_f - \psi_s}{y_f - y_s} (y - y_s)$$

$$= 120 + \frac{30 - 120}{0.5 - 1} (y - 1) = 120 + 180(y - 1)$$

$x$	$y$	$\phi$ , deg	$\psi$ , deg
1	1	30	120
1.5	0.667	80	60
2	0.500	130	30



$$R_1 \cos 30 - R_2 \cos 120 + R_3 = \cos(-90)$$

$$R_1 \cos 80 - R_2 \cos 60 + R_3 = \cos 20$$

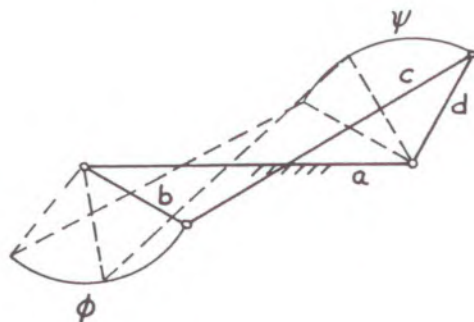
$$R_1 \cos 130 - R_2 \cos 30 + R_3 = \cos 100$$

$$0.8660 R_1 + 0.5000 R_2 + R_3 = 0$$

$$0.1736 R_1 - 0.5000 R_2 + R_3 = 0.9397$$

$$0.6428 R_1 - 0.8660 R_2 + R_3 = -0.1736$$

$$R_1 = 2.5881, \quad R_2 = -2.7317, \quad R_3 = -0.8755$$



$$\text{Let } a = 100$$

$$b = \frac{a}{R_2} = \frac{100}{-2.7317} = -36.61 \text{ mm}$$

$$d = \frac{a}{R_1} = \frac{100}{2.5881} = 38.64 \text{ mm}$$

$$R_3 = \frac{a^2 + b^2 + d^2 - c^2}{2bd}$$

$$-0.8755 = \frac{10000 + 1340 + 1493 - c^2}{-2829}$$

$$2477 = 12833 - c^2$$

$$c^2 = 10356, \quad c = 101.8 \text{ mm}$$



14-7

$$y = \log_e x$$

$$\phi = 0 + \frac{100-0}{2-1} (x-1) = 100(x-1) \quad (1)$$

$$\psi = 0 + \frac{150-0}{0.6931-0} (y-0) = 216.4 y \quad (2)$$

$$\text{From Eq. (1)} \quad x = \frac{\phi}{100} + 1 \quad (3)$$

$$\text{" " (2)} \quad y = \frac{\psi}{216.4} \quad (4)$$

Substitute Eqs. (3) and (4) into the original equation.

$$\frac{\psi}{216.4} = \log_e \left( \frac{\phi}{100} + 1 \right), \quad \psi = 216.4 \log_e \left( \frac{\phi}{100} + 1 \right)$$

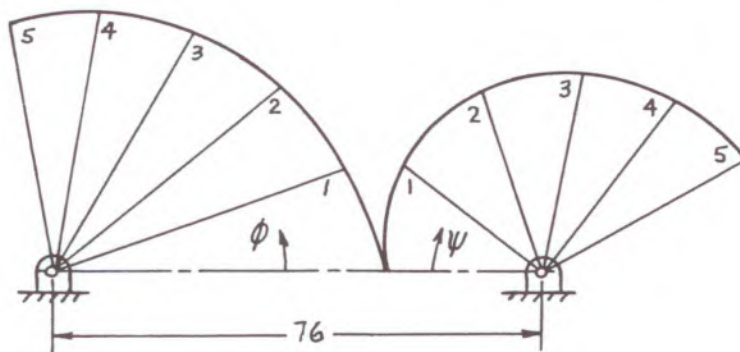
$$\frac{d\psi}{d\phi} = 216.4 \frac{\frac{1}{100}}{\frac{\phi}{100} + 1} = \frac{216.4}{\phi + 100}$$

$$r = \frac{O_2 O_3}{1 + \frac{d\psi}{d\phi}}$$

$$\text{For position 0, } r = \frac{76}{1 + 2.164} = 24.02 \text{ mm}$$

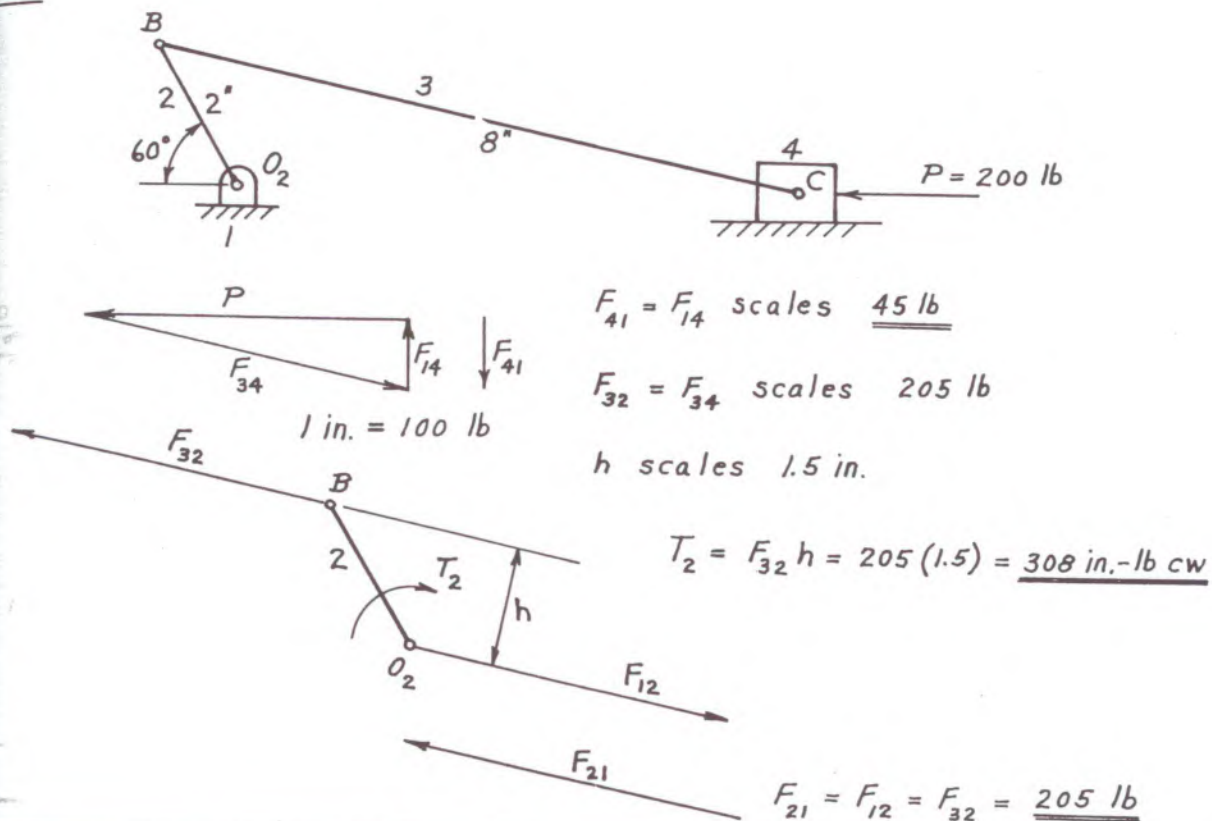
$$R = O_2 O_3 - r = 76 - 24.02 = 51.98 \text{ mm}$$

Position	$x$	$y$	$\phi$	$\psi$	$d\psi/d\phi$	$r$	$R$
0	1.0	0	0	0	2.164	24.02	51.98
1	1.2	0.1823	20	39.45	1.803	27.11	48.89
2	1.4	0.3365	40	72.82	1.546	29.85	46.15
3	1.6	0.4700	60	101.71	1.353	32.30	43.70
4	1.8	0.5878	80	127.20	1.202	34.51	41.49
5	2.0	0.6931	100	150.00	1.082	36.50	39.50

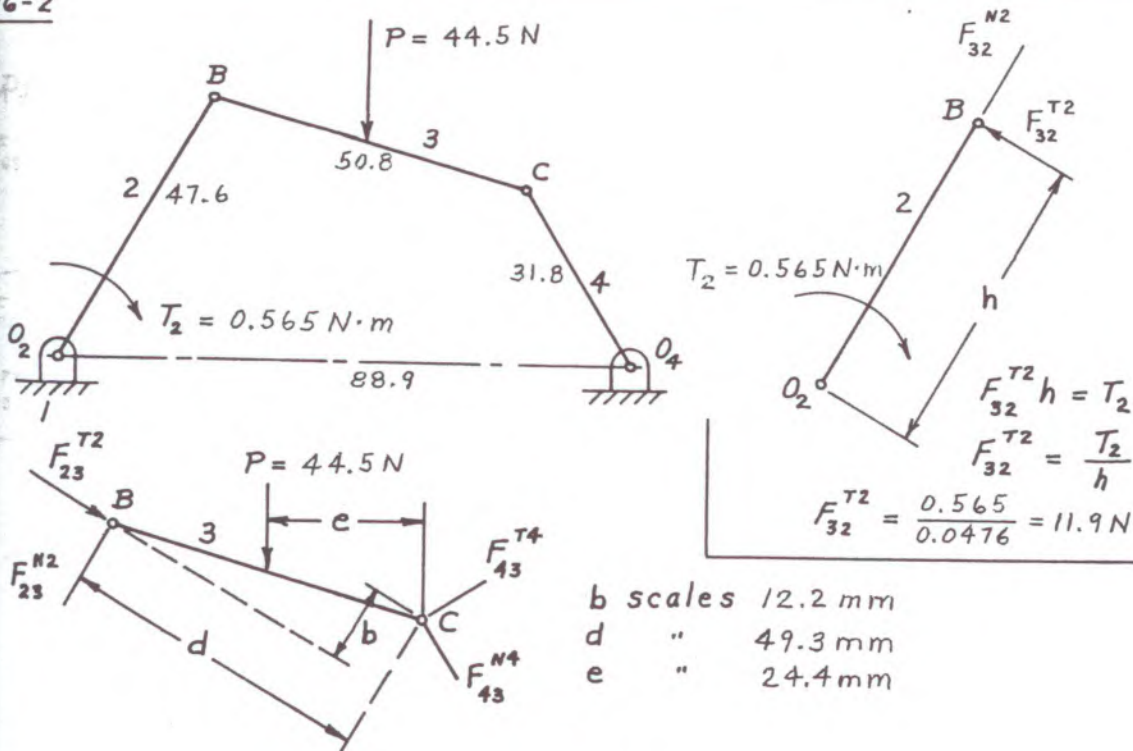




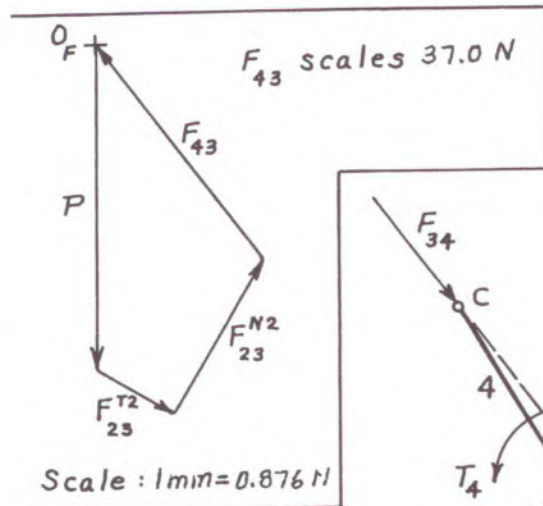
16-1



16-2



16-2 (CONT.)

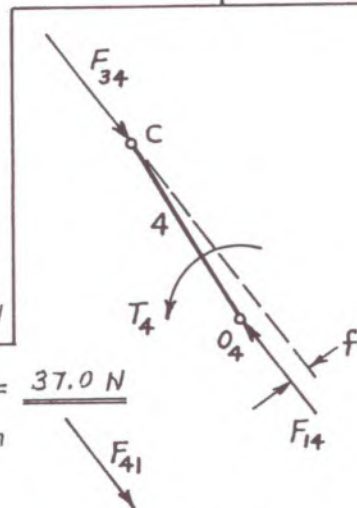


$$F_{43} = F_{34} = F_{14} = F_{41} = \underline{37.0 \text{ N}}$$

$$f \text{ scales } 3.3 \text{ mm}$$

$$\Sigma M_{O_4} = 0:$$

$$T_4 = F_{34} f = 37.0(0.0033) = \underline{0.122 \text{ N}\cdot\text{m}}$$



$$\Sigma M_C = 0:$$

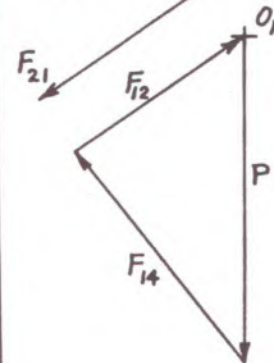
$$F_{23}^{T2} b + F_{23}^{N2} d + P(24.4) = 0$$

$$119(12.2) + F_{23}^{N2}(49.3) + 1086$$

$$F_{23}^{N2} = \frac{-[11.9(12.2)] - 1086}{49.3} = -25.0 \text{ N}$$

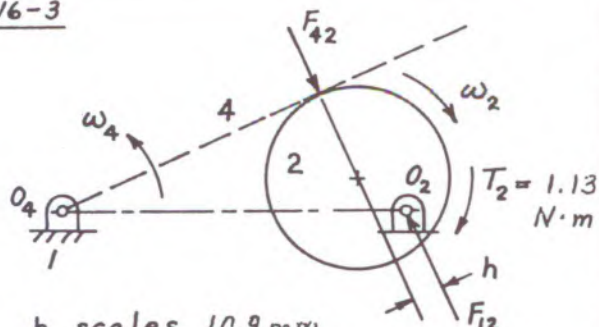
$$F_{12} \text{ scales } 28.0 \text{ N}$$

$$F_{21} = F_{12} = 28.0 \text{ N}$$



$$\text{Scale: } 1\text{mm} = 0.876 \text{ N}$$

16-3



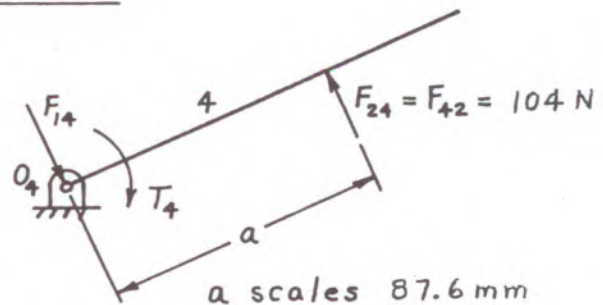
$$F_{42} h = T_2, \quad F_{42} = \frac{T_2}{h} = \frac{1.13}{0.0109}$$

$$= 104 \text{ N}$$

$$F_{12} = F_{42} = 104 \text{ N}$$

$$F_{21} = F_{12} = 104 \text{ N}$$

16-3 (CONT.)



$$T_4 = F_{24}(a) = 104(0.0876)$$

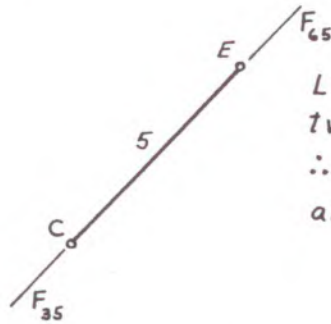
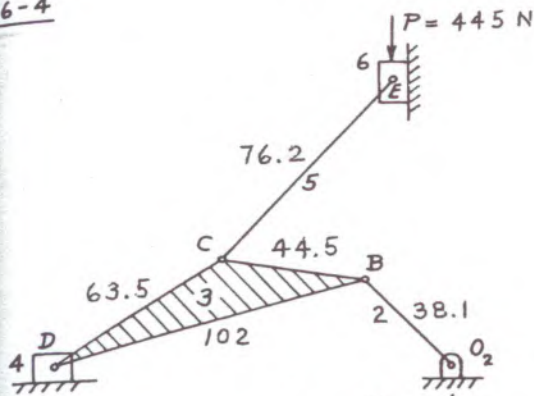
$$= 9.11 \text{ N}\cdot\text{m cw}$$

$$F_{14} = F_{24} = 104 \text{ N}$$

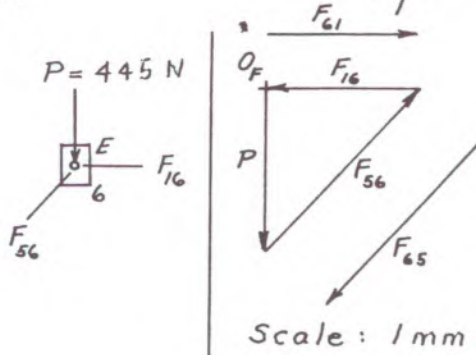
$$F_{41} = F_{14} = 104 \text{ N}$$



16-4



Link 5 is a two force body.  
 $\therefore F_{35}$  and  $F_{65}$  are colinear.



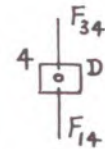
$F_{16}$  scales 409 N

$$F_{61} = F_{16} = 409 \text{ N}$$

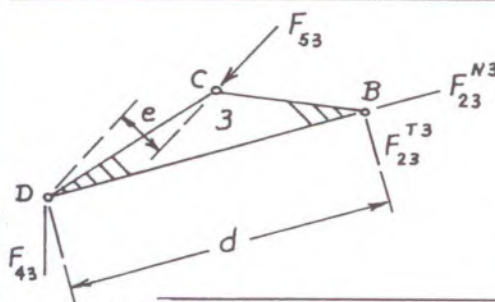
$F_{56}$  scales 614 N

$$F_{65} = F_{56} = 614 \text{ N}$$

Scale: 1 mm = 17.5 N



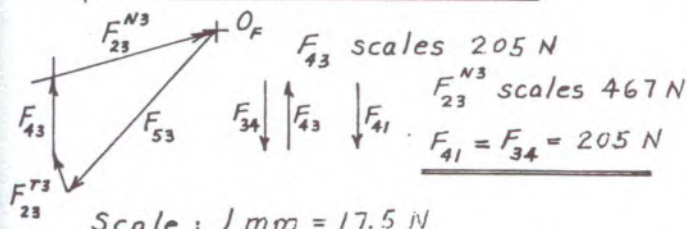
Link 4 is a two force body.  
 $\therefore F_{14}$  and  $F_{34}$  are colinear.



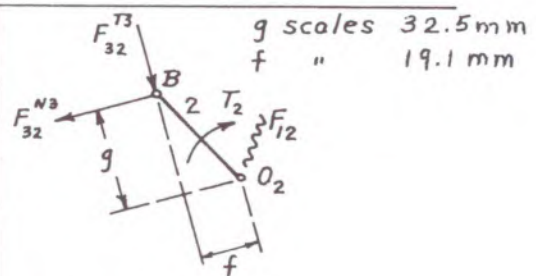
$$\sum M_D = 0: F_{53} e = F_{23}^{T3} d$$

$e$  scales 15.2 mm

$$F_{23}^{T3} = \frac{F_{53} e}{d} = \frac{614 (15.2)}{102} = 91.5 \text{ N}$$



Scale: 1 mm = 17.5 N

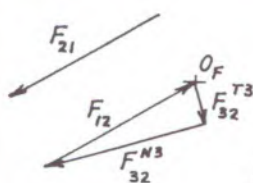


$$\sum M_{O_2} = 0:$$

$$T_2 = F_{32}^{T3} f + F_{32}^{N3} g$$

$$= 91.5 (0.0191) + 467 (0.0325)$$

$$= 16.4 \text{ N} \cdot \text{m cw}$$



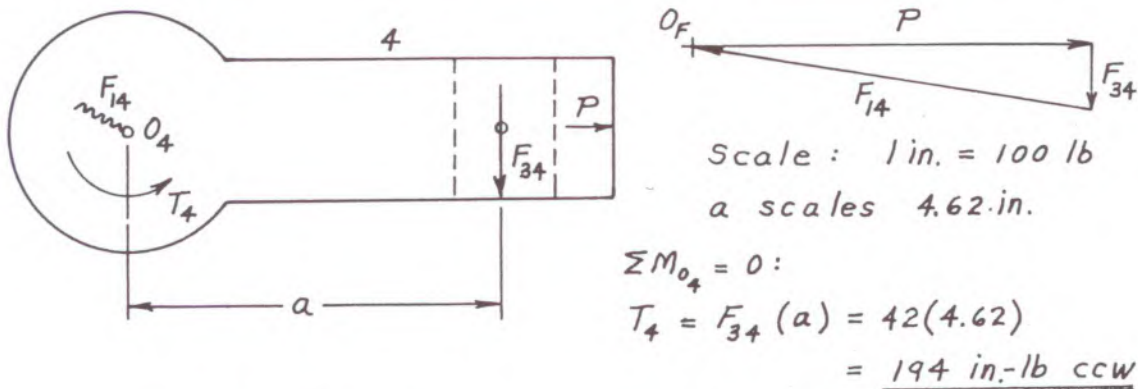
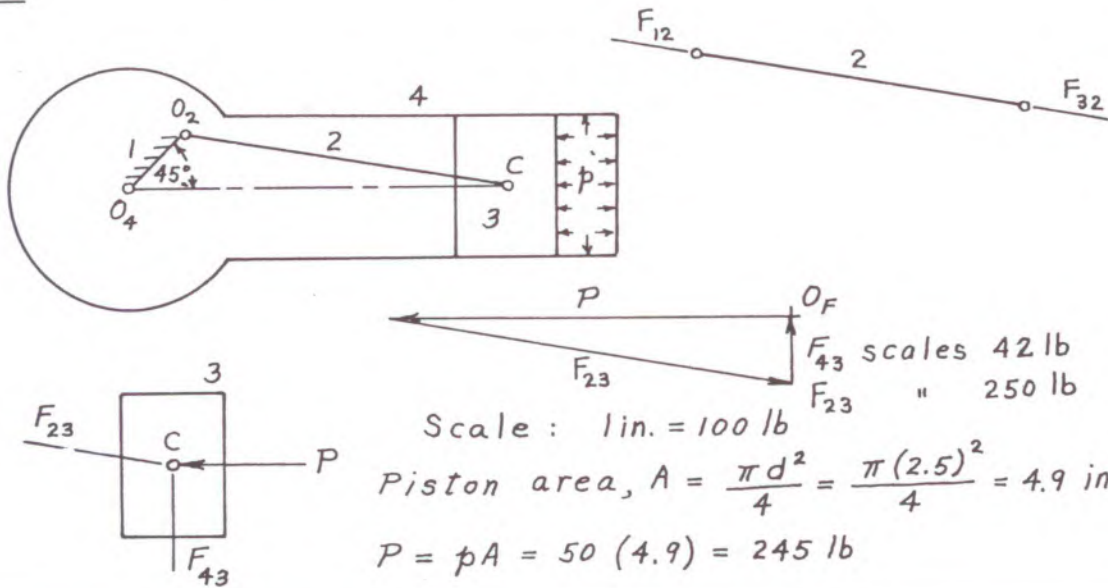
$F_{12}$  scales 480 N

$$F_{21} = F_{12} = 480 \text{ N}$$

Scale: 1 mm = 17.5 N

16-5

16-

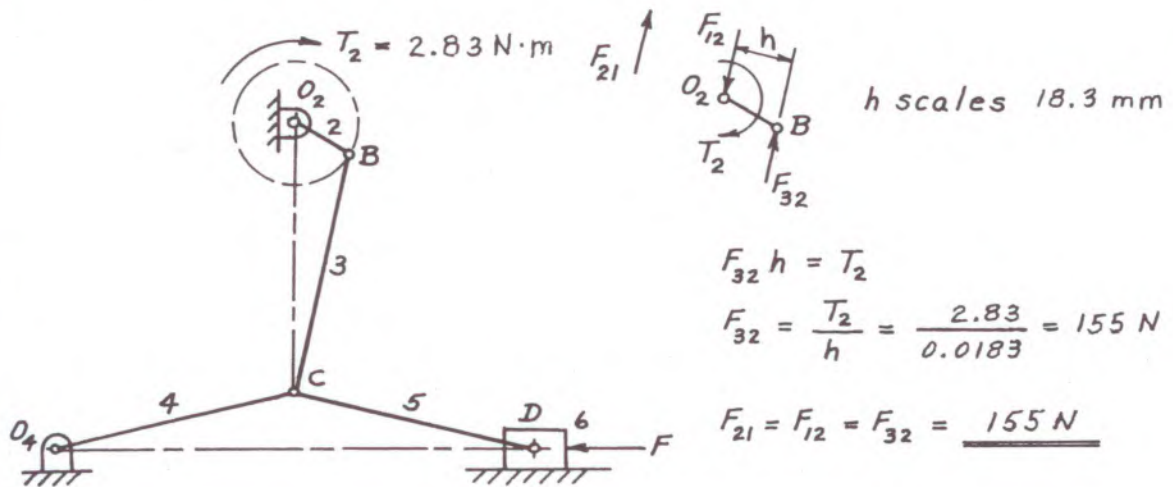


$$F_{21} = F_{12} = F_{32} = F_{23} = 250 \text{ lb}$$

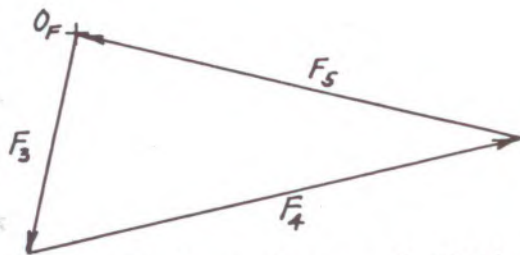
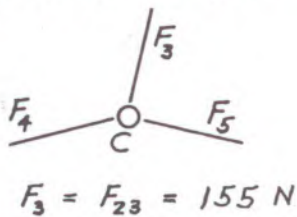
$$F_{41} = F_{14} = 250 \text{ lb}$$



16-6



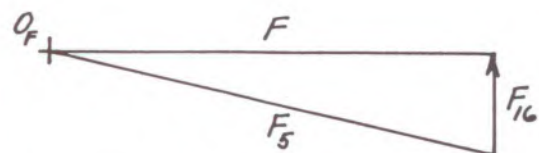
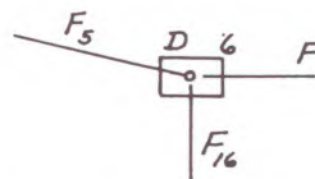
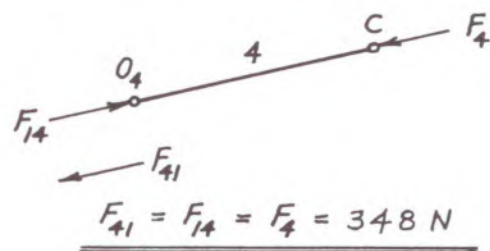
Forces on pin at C:



Scale:  $1 \text{ mm} = 4.38 \text{ N}$

$F_4$  scales  $348 \text{ N}$

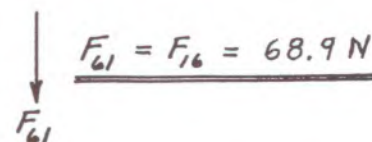
$F_5$  scales  $310 \text{ N}$



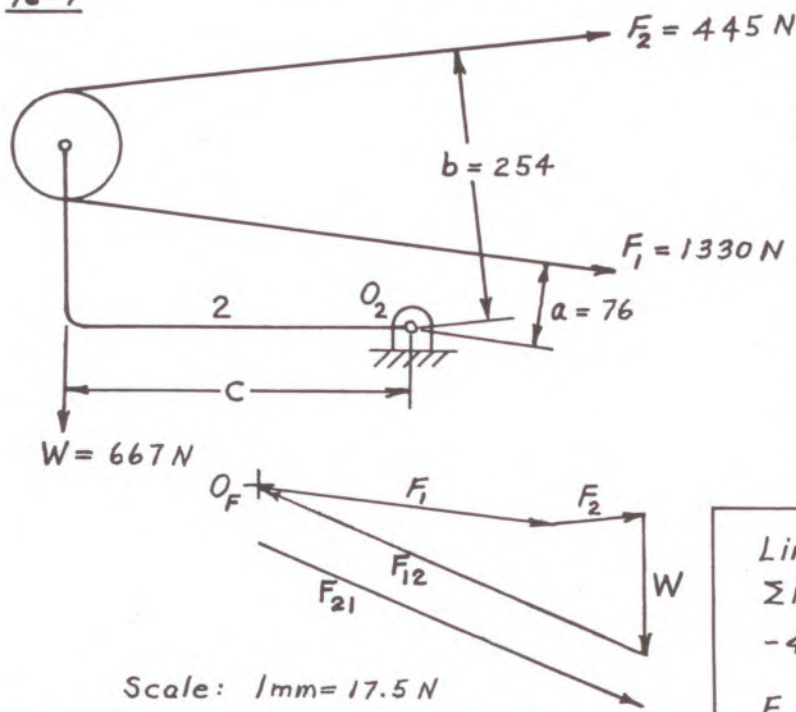
Scale:  $1 \text{ mm} = 4.38 \text{ N}$

$F$  scales  $300 \text{ N}$

$F_{16}$  scales  $68.9 \text{ N}$



16-7



$$\sum M_{O_2} = 0:$$

$$667c - 445(254) - 1330(76) = 0$$

$$c = \frac{113030 - 101080}{667} = \underline{321 \text{ mm}}$$

$\Sigma$  of forces on 2:

$$F_1 + F_2 + W + F_{12} = 0$$

$$F_{12} \text{ scales } 1930 \text{ N}$$

$$\underline{F_{21} = F_{12} = 1930 \text{ N}}$$

Link 5 as a free body:

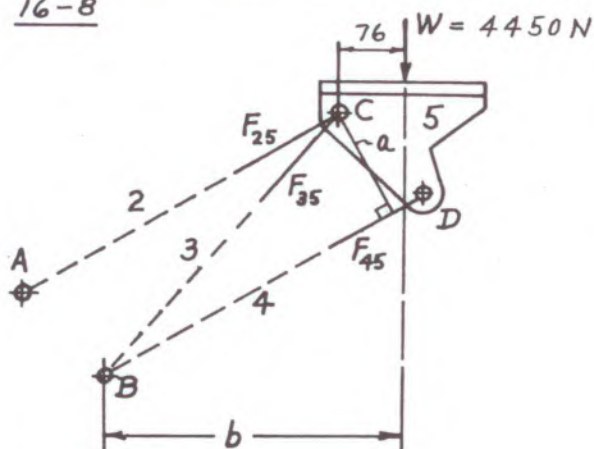
$$\sum M_c = 0:$$

$$-4450(76) + F_{45}(a) = 0$$

$$F_{45} = \frac{338200}{a} = \frac{338200}{138} = 2451 \text{ N}$$

Scale:  $1 \text{ mm} = 17.5 \text{ N}$

16-8



Scale:  $1 \text{ mm} = 8 \text{ mm}$

$a$  scales  $138 \text{ mm}$

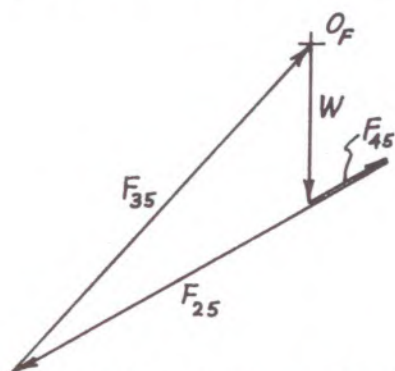
$b$  "  $370 \text{ mm}$

Links 3, 4 and 5 combined as a free body:  $\sum M_B = 0:$

$$F_{25}(a) - 4450(b) = 0$$

$$F_{25} = \frac{4450(370)}{138} = \underline{11900 \text{ N (tension)}}$$

$\Sigma$  of forces on link 5 equal zero:



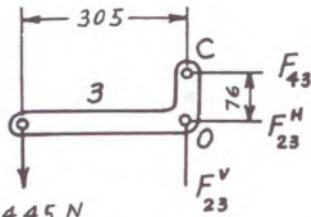
Scale:  $1 \text{ mm} = 175 \text{ N}$

$F_{35}$  scales  $12200 \text{ N}$



16-9

a)



$$P = 445 \text{ N}$$

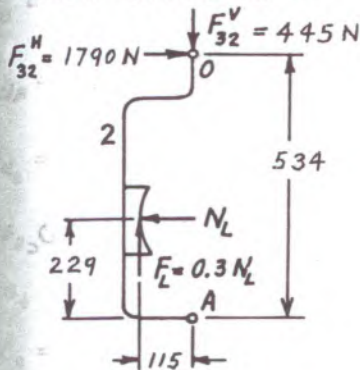
$$\sum M_O = 0: 76 F_{43}^V = 445(305)$$

$$F_{43}^V = \frac{136000}{76} = 1790 \text{ N} \rightarrow$$

$$\sum F_x = 0: F_{23}^H = F_{43}^H = 1790 \text{ N} \leftarrow$$

$$\sum F_y = 0: F_{23}^V = P = 445 \text{ N} \uparrow$$

Left brake arm:



$$\sum M_A = 0:$$

$$-1790(534) - 0.3 N_L(115) + 229 = 0$$

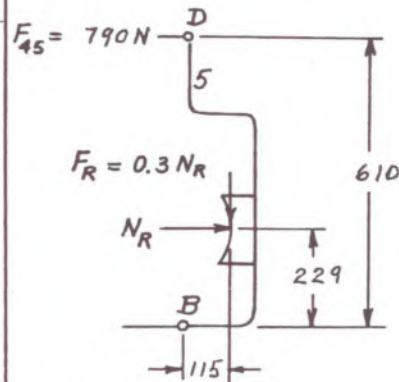
$$-956000 - 34.5 N_L + 229 N_L = 0$$

$$N_L = \frac{956000}{195} = 4900 \text{ N}$$

 Link 4:  $\sum F_x = 0:$ 

$$F_{34} = F_{43} = 1790 \text{ N} \quad F_{54} = F_{34} = 1790 \text{ N}$$

Right arm



$$\sum M_B = 0:$$

$$1790(610) - 229 N_R - 0.3 N_R(115) = 0$$

$$1092000 - 229 N_R - 34.5 N_R = 0$$

$$N_R = \frac{1092000}{264} = 4140 \text{ N}$$

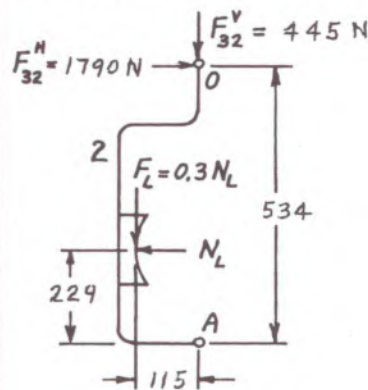
Braking torque:

$$T = (F_L + F_R) R \quad R = \text{drum radius}$$

$$= f(N_L + N_R) R$$

$$= 0.3(4900 + 4140) 0.191 = \underline{\underline{518 \text{ N} \cdot \text{m}}}$$

b) Left arm



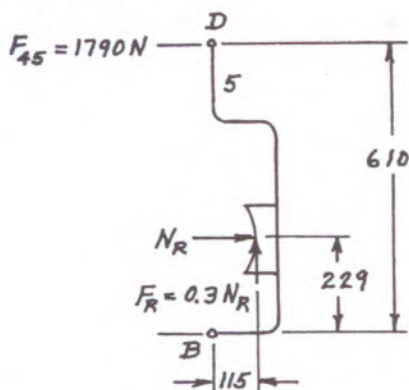
$$\sum M_A = 0: -1790(534) + 229 N_L + 0.3 N_L(115) = 0$$

$$-956000 + 229 N_L + 34.5 N_L = 0$$

$$N_L = \frac{956000}{264} = 3620 \text{ N}$$

16-9 (CONT.)

Right arm:



$$\Sigma M_B = 0:$$

$$1790(610) + 0.3 N_R(115) - 229 = 0$$

$$1092000 + 34.5 N_R - 229 = 0$$

$$195 N_R = 1092000, N_R = 5600 \text{ N}$$

Braking torque:

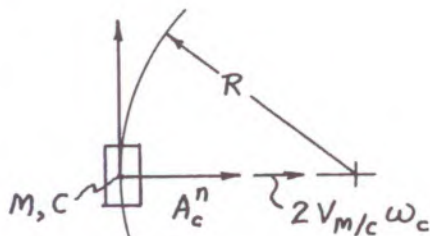
$$T = f(N_L + N_R)R$$

$$= 0.3(3620 + 5600)0.191 = \underline{528 \text{ N}\cdot\text{m}}$$

## CHAPTER 17. INERTIA FORCES IN MACHINES

17-1

a)



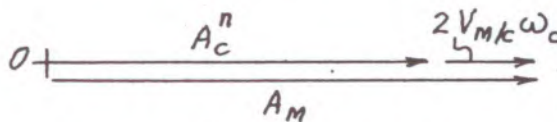
$$\vec{A}_m = \vec{A}_c^n + \vec{A}_c^t + \vec{A}_{m/c}^n + \vec{A}_{m/c}^t + 2\vec{V}_{m/c}\omega_c$$

$$b) V_c = \frac{55 \times 5280}{60 \times 60} = 80.667 \text{ ft/s}$$

$$A_c^n = \frac{V_c^2}{R} = \frac{80.667^2}{400} = 16.268 \text{ ft/s}^2$$

$$\omega_c = \frac{V_c}{R} = \frac{80.667}{400} = 0.202 \text{ rad/s cw}$$

$$2V_{m/c}\omega_c = 2 \times 5 \times 0.202 = 2.02 \text{ ft/s}^2$$



Accel. of man becomes

$$A_m = A_c^n + 2V_{m/c}\omega_c = 16.268 + 2.02 = \underline{18.29 \text{ ft/s}^2}$$

and is directed radially inward

$$c) f = MA = \frac{160}{32.2} \times 18.29 = \underline{90.9 \text{ lb}}$$

and is directed radially outward





# CHAPTER 17. INERTIA FORCES IN MACHINES

17-2 (CONT.)

Inertia forces:

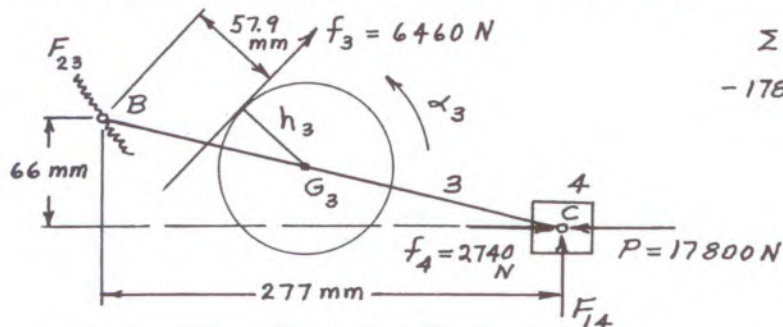
$$f_2 = M_2 A_{G_2} = 2.26 (1793) = 4052 \text{ N}$$

$$f_3 = M_3 A_{G_3} = 3.63 (1780) = 6460 \text{ N}$$

$$f_4 = M_4 A_{G_4} = 2.72 (1008) = 2740 \text{ N}$$

$$fh = I\alpha, \quad h_3 = \frac{I_3 \alpha_3}{f_3} = \frac{0.0408 (8262)}{6460} = 0.0522 \text{ m} = 52.2 \text{ mm}$$

Bodies 3 and 4 combined as a free body:



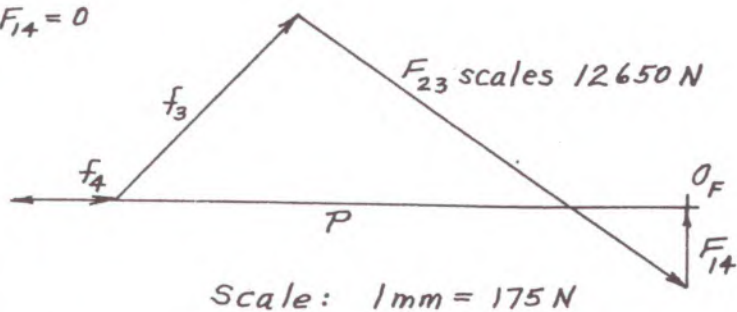
$$\Sigma M_B = 0:$$

$$-17800(66) + 2740(66) + F_{14}(277) + 6460(57.9) = 0$$

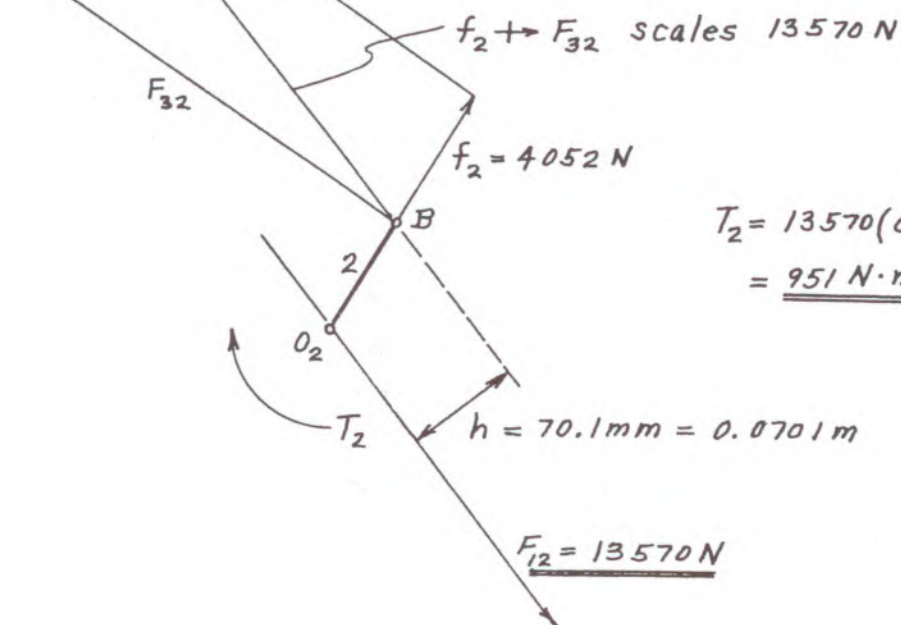
$$F_{14} = \frac{620000}{277} = 2238 \text{ N} \uparrow$$

For equilib.  $\Sigma \text{ forces} = 0:$

$$P + f_4 + f_3 + F_{23} + F_{14} = 0$$



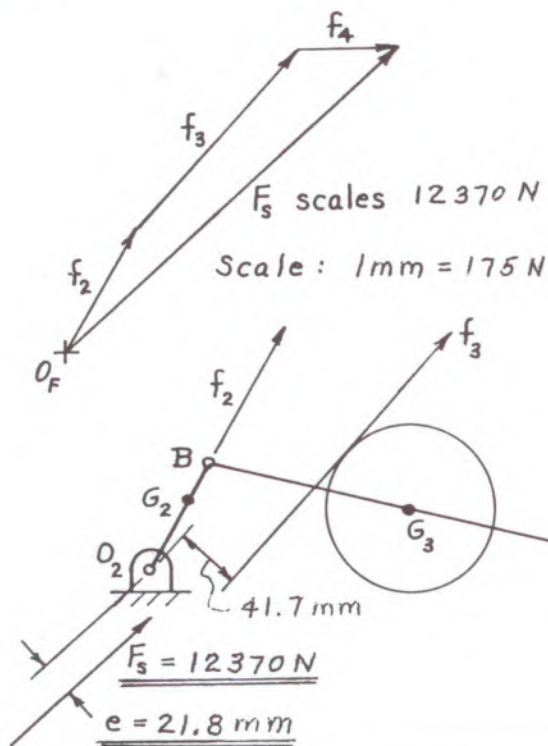
$$\text{Scale: } 1 \text{ mm} = 175 \text{ N}$$



$$T_2 = 13570 (0.0701) = 951 \text{ N} \cdot \text{m CW}$$



## 17-2 (CONTIN.)



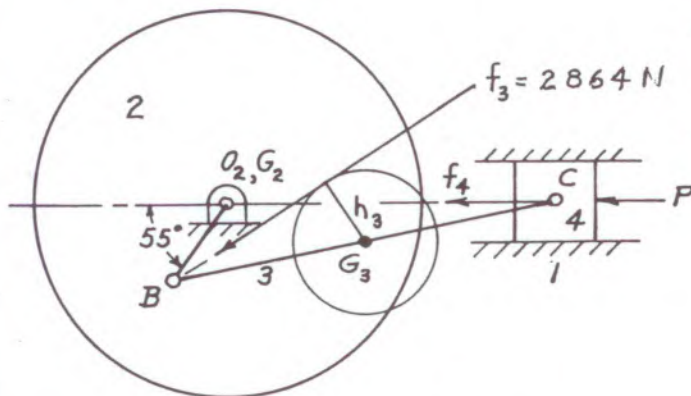
$$\Sigma M_{O_2}:$$

$$F_5 e = f_2(0) + f_3(41.7) + f_4(0)$$

$$e = \frac{6460(41.7)}{F_5}$$

$$= \frac{6460(41.7)}{12370} = 21.8 \text{ mm}$$

## 17-3



Velocities:

$$V_B = \frac{2\pi R n}{60} = 2\pi \frac{0.152}{60} (600)$$

$$= 9.550 \text{ m/s}$$

$$\text{Scale: } 1 \text{ mm} = 0.120 \text{ m/s}$$

$$V_{C/B} \text{ scales } 5.55 \text{ m/s}$$

## 7-3 (CONTIN.)

Accelerations:

$$\vec{A}_C^n + \vec{A}_C^t = \vec{A}_B^n + \vec{A}_B^t + \vec{A}_{C/B}^n + \vec{A}_{C/B}^t$$

$$A_B^n = \frac{V_B^2}{O_2B} = \frac{9.55^2}{0.152} = 600 \text{ m/s}^2$$

$$A_{C/B}^n = \frac{V_{C/B}^2}{BC} = \frac{5.55^2}{0.610} = 50.5 \text{ m/s}^2$$

$$\alpha_3 = \frac{A_{C/B}^t}{BC} = \frac{497}{0.610} = 815 \text{ rad/s}^2 \text{ cw}$$

Force on 4 due to air pressure:

$$P = p \pi \frac{D^2}{4} = 209000 \pi \frac{0.127^2}{4} = 2650 \text{ N}$$

$$f_3 = M_3 A_{G_3} = 6.35(451) = 2864 \text{ N}$$

$$f_4 = M_4 A_{G_4} = 3.63(396) = 1437 \text{ N}$$

$$h_3 = \frac{I_3 \alpha_3}{f_3} = \frac{0.394(815)}{2864} = 0.112 \text{ m} = 112 \text{ mm}$$

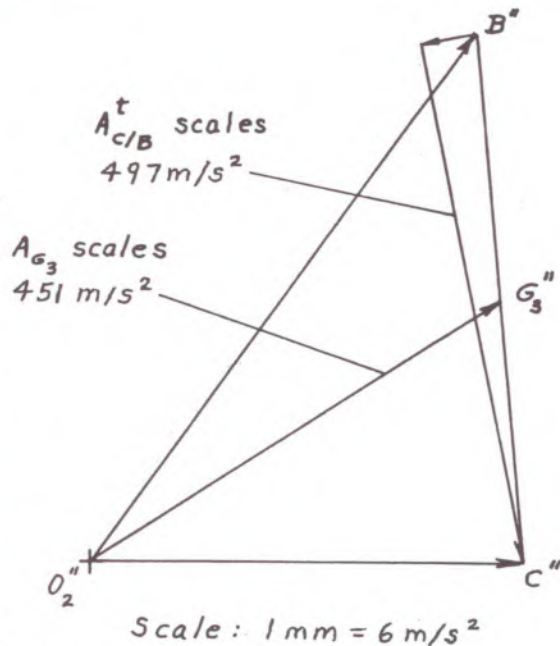
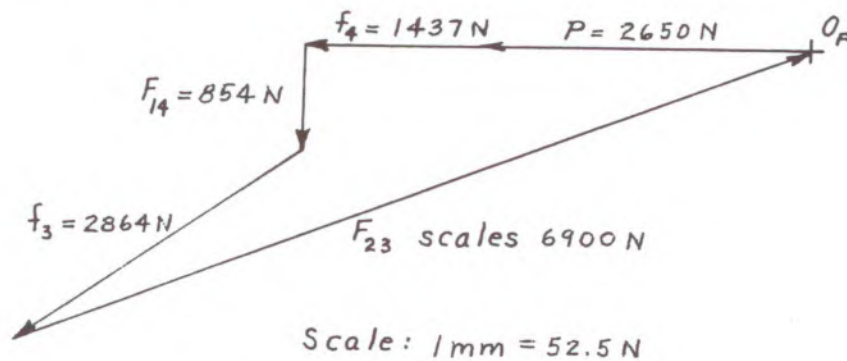
Bodies 3 and 4 combined as a free body -

$$\sum M_B = 0: \quad 2864(0) - F_{14}(594) + (2650 + 1437)124 = 0$$

$F_{14}$  assumed acting downward.

$$F_{14} = \frac{507000}{594} = 854 \text{ N} \downarrow$$

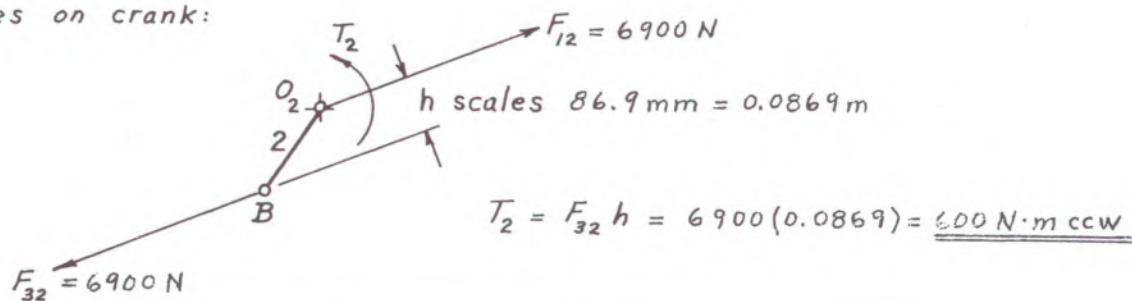
$$\sum \text{forces} = 0: \quad P + f_4 + F_{14} + f_3 + F_{23} = 0$$



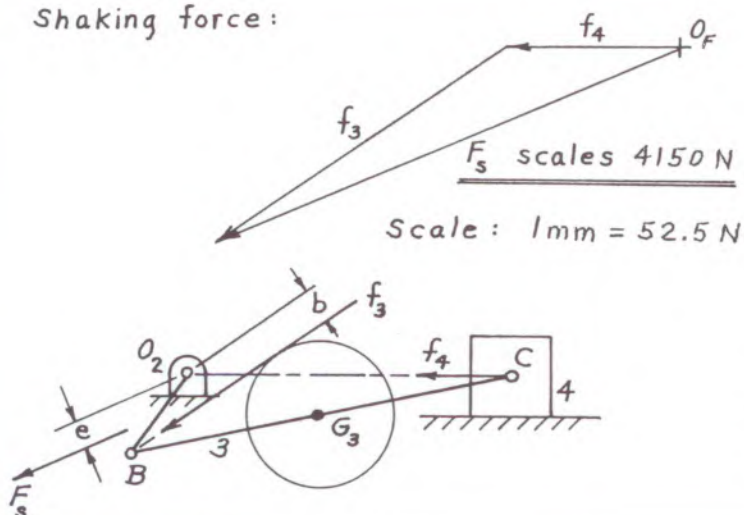


## 17-3 (CONTIN.)

Forces on crank:



Shaking force:



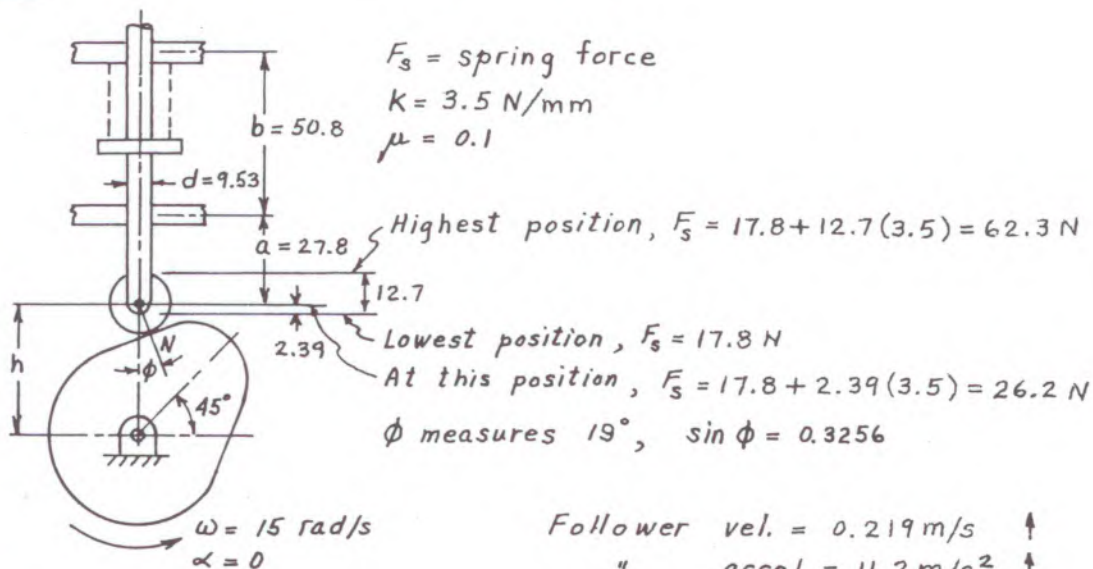
$$\sum M_B = 0:$$

$$F_s(e) = f_3(53.3) + f_4(0)$$

$$4150 e = 2864(53.3)$$

$$e = \frac{153000}{4150} = \underline{\underline{36.9 \text{ mm}}}$$

## 17-4



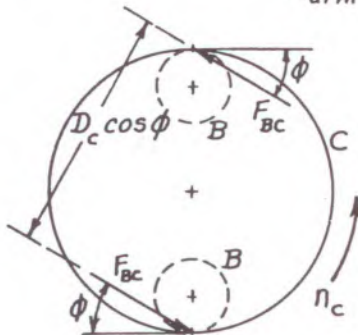




17-5 (CONT.)

Member	Arm	A	B	C
Train locked and arm given one positive turn	+1	+1	+1	+1
Arm fixed, A given one negative turn	0	-1	$+\frac{23}{16}$	$+\frac{23}{16} \times \frac{16}{55}$
Resultant turns	+1	0	+2.438	+1.418
	Driver			Driven

From table  $\frac{n_c}{n_{arm}} = 1.418$ ,  $n_c = 1.418 n_{arm} = 1.418(2000) = \underline{2836 \text{ r/min}}$  CCW



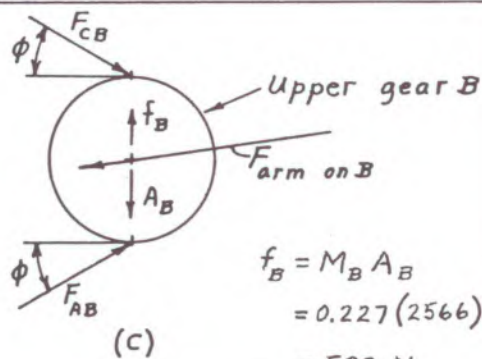
(b)

Torque driven shaft exerts on C:

$$T = \frac{9.55 W}{n} = \frac{9.55(37300)}{2836} = \underline{126 \text{ N}\cdot\text{m}}$$

$$F_{BC} (D_c \cos \phi) = 126 \text{ N}\cdot\text{m}$$

$$F_{BC} = \frac{126}{D_c \cos \phi} = \frac{126}{0.165(0.9397)} = \underline{813 \text{ N}}$$



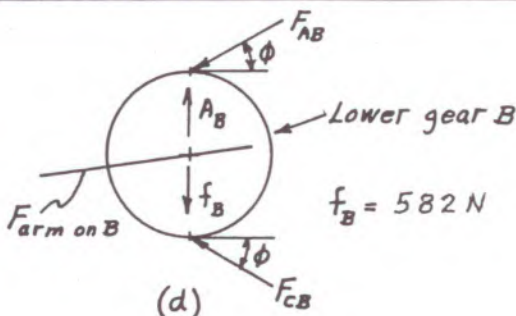
(c)

$$\begin{aligned} f_B &= M_B A_B \\ &= 0.227(2566) \\ &= 582 \text{ N} \end{aligned}$$

$$F_{CB} = F_{BC} = \underline{813 \text{ N}}$$

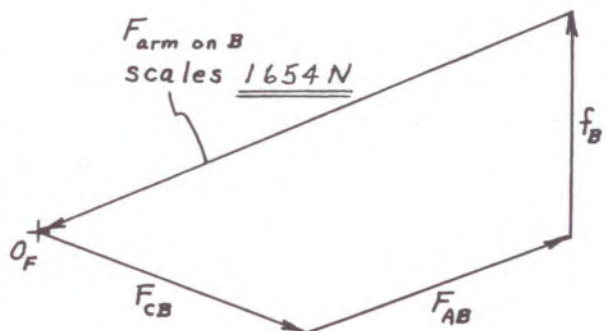
Since torque in B must equal zero,  
 $F_{AB} = 813 \text{ N}$

$$A_B = R \omega_{arm}^2 = 0.0585 \left( \frac{2000 \times 2\pi}{60} \right)^2 = 2566 \text{ m/s}^2$$



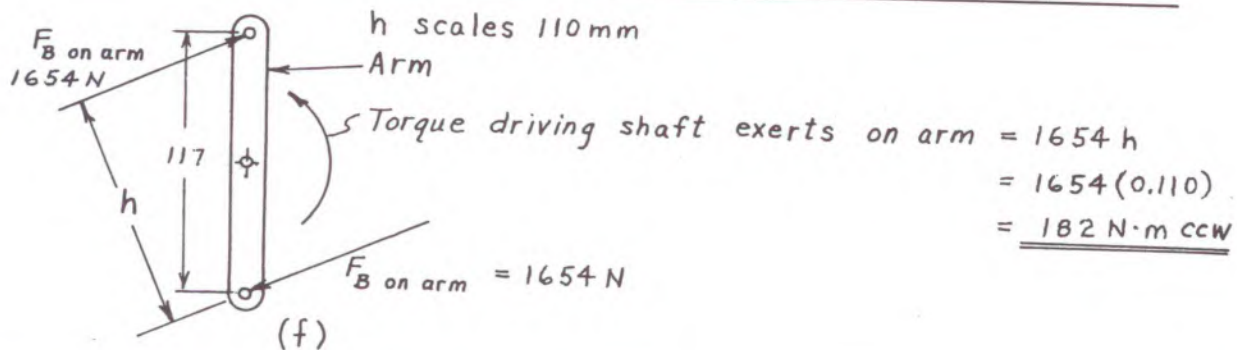
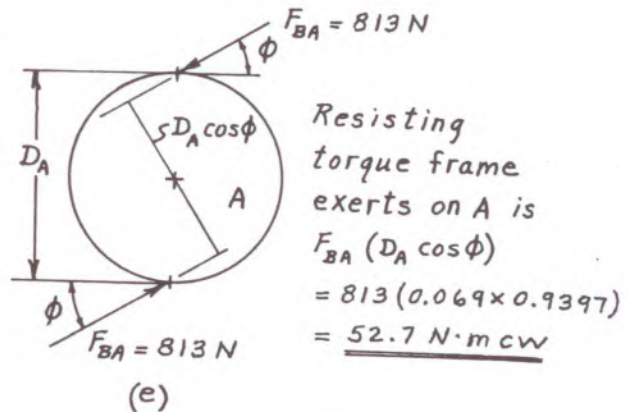
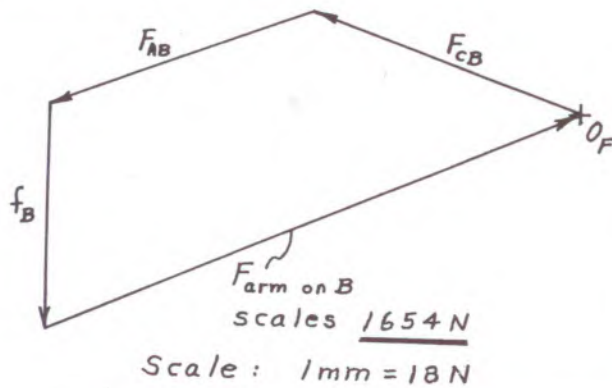
(d)

$$f_B = 582 \text{ N}$$



Scale: 1 mm = 18 N

17-5 (CONT.)



17-6

$$T = \frac{198.5}{100} = 1.985 \text{ s}$$

$$I = Mr \left[ \left( \frac{T}{2\pi} \right)^2 g - r \right]$$

$$= 40(0.025) \left[ \left( \frac{1.985}{2\pi} \right)^2 9.81 - 0.025 \right]$$

$$= 1 \left[ (0.316)^2 9.81 - 0.025 \right]$$

$$= 1 \left[ 0.980 - 0.025 \right]$$

$$= \underline{0.955 \text{ kg} \cdot \text{m}^2}$$

17-7

$$a) T = \frac{189}{200} = 0.945 \text{ s}$$

$$I = Mr \left[ \left( \frac{T}{2\pi} \right)^2 g - r \right]$$

$$= 1.02(0.178) \left[ \left( \frac{0.945}{2\pi} \right)^2 9.81 - 0.178 \right]$$

17-7 (CONT.)

$$I = 0.182 [0.222 - 0.178]$$

$$= \underline{0.00800 \text{ kg} \cdot \text{m}^2}$$

$$b) M_1 + M_2 = M = 1.02 \quad (1)$$

$$M_1 h_1 = M_2 h_2$$

$$M_1 (0.168) = M_2 h_2 \quad (2)$$

Substitute Eq.(2) into (1).

$$\frac{M_2 h_2}{0.168} + M_2 = 1.02$$

or

$$M_2 = \frac{1.02}{1 + \frac{h_2}{0.168}} \quad (3)$$



## 17-7 (CONT.)

$$M_1 h_1^2 + M_2 h_2^2 = I$$

$$\begin{aligned} \text{or } M_2 &= \frac{I - M_1 h_1^2}{h_2^2} \\ &= \frac{0.00800 - \frac{M_2 h_2}{0.168} (0.0282)}{h_2^2} \\ &= \frac{0.00800 - 0.168 M_2 h_2}{h_2^2} \end{aligned}$$

$$M_2 h_2^2 = 0.00800 - 0.168 M_2 h_2$$

$$M_2 (h_2^2 + 0.168 h_2) = 0.00800$$

$$M_2 = \frac{0.00800}{h_2^2 + 0.168 h_2} \quad (4)$$

Equate Eqs. (3) and (4).

$$\frac{1.02}{1 + 5.95 h_2} = \frac{0.00800}{h_2^2 + 0.168 h_2}$$

Cross multiply.

$$1.02 h_2^2 + 0.171 h_2 = 0.00800 + 0.0476 h_2$$

$$1.02 h_2^2 + 0.123 h_2 - 0.00800 = 0$$

$$h_2^2 + 0.121 h_2 - 0.00800 = 0$$

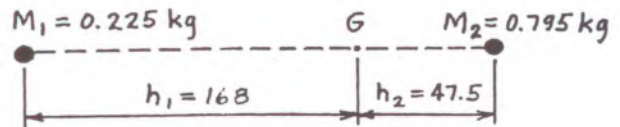
$$\begin{aligned} h_2 &= \frac{-0.121 \pm \sqrt{0.0146 + 0.0320}}{2} \\ &= \frac{-0.121 \pm 0.216}{2} = \frac{0.095}{2} = 0.0475 \text{ m} \\ &= \underline{47.5 \text{ mm}} \end{aligned}$$

Substitute into Eq. (3).

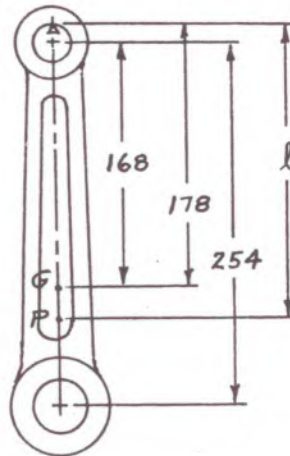
$$M_2 = \frac{1.02}{1 + \frac{0.0475}{0.168}} = \frac{1.02}{1 + 0.283} = \underline{0.795 \text{ kg}}$$

Substitute into Eq. (1).

$$M_1 = 1.02 - M_2 = 1.02 - 0.795 = \underline{0.225 \text{ kg}}$$



c)



$$\begin{aligned} T &= 2\pi \sqrt{\frac{l}{g}} \\ l &= \left(\frac{T}{2\pi}\right)^2 g \\ &= \left(\frac{0.945}{2\pi}\right)^2 9.81 \\ &= (0.150)^2 9.81 \\ &= 0.0226 (9.81) \\ &= 0.221 \text{ m} \\ &= \underline{221 \text{ mm}} \end{aligned}$$

18-1

a)  $7457 \text{ W} = 7457 \text{ J/s}$

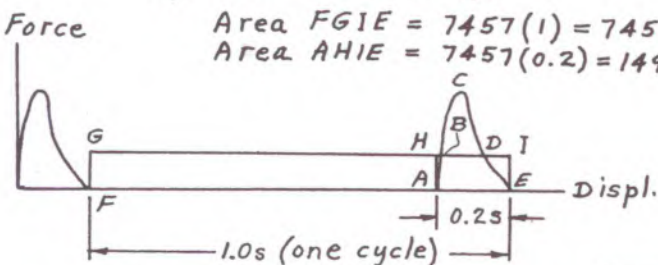
Area  $FGIE = 7457(1) = 7457 \text{ J}$

Area  $AHIE = 7457(0.2) = 1491 \text{ J}$  supplied by motor during crushing

Area  $ABCDE = \text{Area } FGIE = 7457 \text{ J}$

Energy supplied by

flywheel  $= 7457 - 1491 = 5966 \text{ J}$



b)  $V = \frac{\pi D n}{60} = \frac{\pi (1.829) 60}{60} = 5.75 \text{ m/s}$

$$M = \frac{E}{C V^2} = \frac{5966}{0.2 (5.75)^2} = 902 \text{ N} \cdot \text{s}^2/\text{m}$$

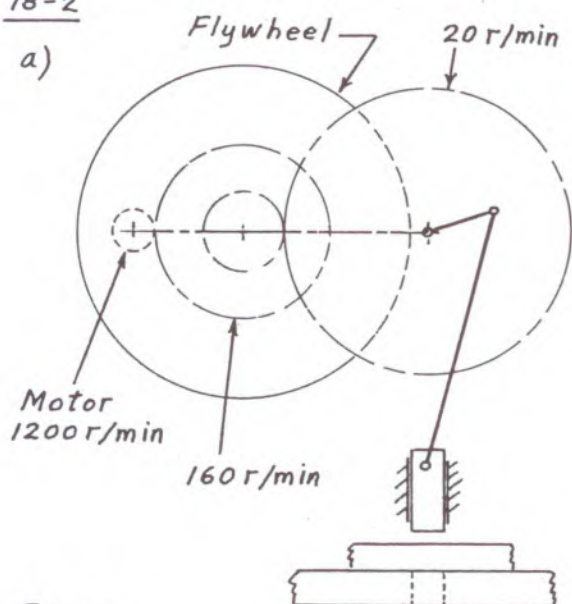
$$M = 902 \frac{\text{N} \cdot \text{s}^2}{\text{m}} = 902 \frac{\text{kg} \cdot \text{m}}{\text{s}^2} \cdot \frac{\text{s}^2}{\text{m}} = 902 \text{ kg}$$

Rim mass  $= 0.9 M$

$$= 0.9 (902) = 812 \text{ kg}$$

18-2

a)



Time for one cycle  $= \frac{60}{20} = 3 \text{ s}$

$$P = \pi d t T = \pi (0.017) (0.019) 310 \times 10^6 = 315000 \text{ N}$$

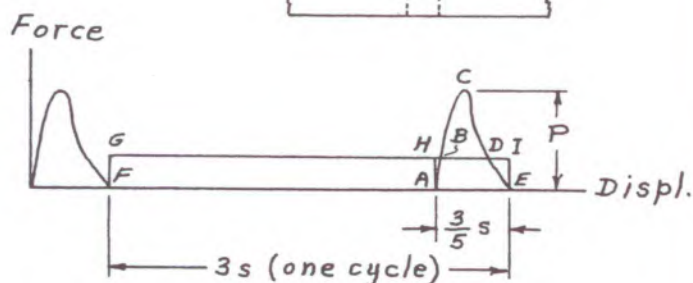
$$W_k = \frac{1}{2} P t = \frac{1}{2} (315000) 0.019 = 2993 \text{ J}$$

Av. power req'd. during actual punching

$$= \frac{2993}{3/5} = 4988 \text{ J/s} = 4988 \text{ W}$$

No flywheel:

Maximum power req'd  $= 2(4988) = 9976 \text{ W}$



Energy supplied by flywheel during punching  $= 2993 - 599 = 2394 \text{ J}$

b) Flywheel used:

$$\text{Power} = \frac{2993}{3} = 998 \text{ W}$$

c) Energy supplied by motor

during 3s interval

 = energy required for punching  $= 2993 \text{ J}$ 

Energy supplied by

 motor during  $\frac{3}{5} \text{ s}$  interval

$$= \frac{2993}{5} = 599 \text{ J}$$



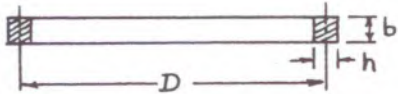
## 18-2 (CONT.)

$$V = 20 \text{ m/s} ; M = \frac{E}{CV^2} = \frac{2394}{0.1(20)^2} = 59.9 \text{ N} \cdot \text{s}^2/\text{m} = 59.9 \text{ kg} \cdot \frac{\text{m}}{\text{s}^2} \cdot \frac{\text{s}^2}{\text{m}} = 59.9 \text{ kg}$$

$$\text{Mass of rim} = 0.9M = 0.9(59.9) = \underline{53.9 \text{ kg}}$$

$$d) \text{ Total mass of flywheel} = 1.25(53.9) = \underline{67.4 \text{ kg approx.}}$$

e)



$$V = \pi D \frac{n}{60}$$

$$D = \frac{V(60)}{\pi n} = \frac{20(60)}{\pi(160)} = 2.39 \text{ m} = \underline{2390 \text{ mm}}$$

$$\text{Rim vol.} = \pi D b h$$

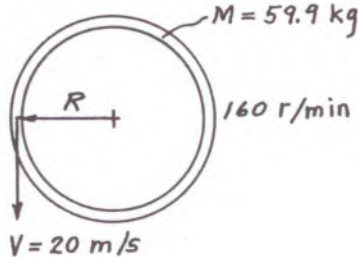
$$\text{" mass} = \pi D b h (\text{density})$$

$$53.9 = \pi(2.390) b h (7090)$$

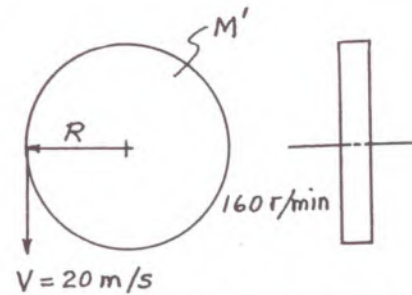
$$b h = \frac{53.9}{\pi(2.390) 7090} = 0.001012 \text{ m}^2$$

$$\text{But } b = h = \sqrt{0.001012} = 0.0318 \text{ m} = \underline{31.8 \text{ mm}}$$

f)



$$I = M k^2 = M R^2$$



$$I' = M' (k')^2 = M' \left( \frac{R}{\sqrt{2}} \right)^2 = M' \frac{R^2}{2}$$

$$\text{K.E.} = \frac{1}{2} I \omega^2$$

For K.E. to be same for both flywheels then  $I = I'$

$$\text{or } M = \frac{M'}{2} \text{ or } M' = 2M = 2(59.9) = \underline{119.8 \text{ kg}}$$

## 18-3

$$\theta = 720^\circ = 4\pi \text{ radians}$$

$$1 \text{ mm of abscissa} = \frac{4\pi}{184}$$

$$= 0.0683 \text{ radian}$$

$$1 \text{ mm of ordinate} = 5.34 \text{ N} \cdot \text{m}$$

Work per square mm of area:

$$\text{Work} = T\theta$$

$$= 5.34(0.0683) = 0.365 \text{ joules}$$

Max. energy change between points A and E

$$= (-774 + 510 - 793 + 445 - 755) 0.365$$

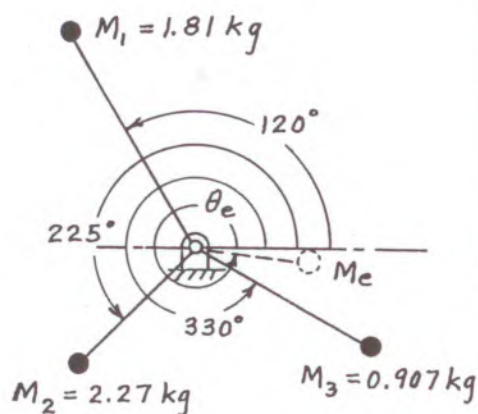
$$= (-1367) 0.365 = -499 \text{ joules}$$

$$V = \pi D n = \pi(0.610) \frac{1000}{60} = 31.9 \text{ m/s}$$

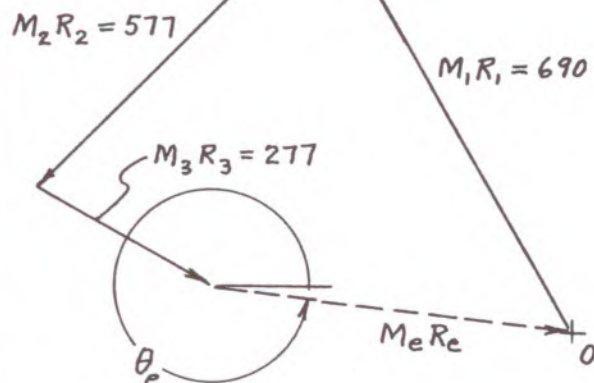
$$M = \frac{E}{CV^2} = \frac{499}{0.05(31.9)^2} = \underline{9.81 \text{ kg}}$$

19-1

a)



b)



Scale:  $1 \text{ mm} = 9 \text{ MR units}$

$M_eR_e$  scales 513 units

$$M_e = \frac{513}{R_e} = \frac{513}{178} = \underline{\underline{2.88 \text{ kg}}}$$

$\theta_e$  measures  $354^\circ$

No.	M, kg	R, mm	$\theta$ , deg	$\cos \theta$	$\sin \theta$	$MR \cos \theta$	$MR \sin \theta$
1	1.81	381	120	-0.500	0.866	-345	598
2	2.27	254	225	-0.707	-0.707	-408	-408
3	0.907	305	330	0.866	-0.500	240	-139
						$\Sigma = -513$	$\Sigma = 51$

$$\begin{aligned} \Sigma MR \cos \theta + M_e R_e \cos \theta_e &= 0 \\ -513 + M_e R_e \cos \theta_e &= 0 \end{aligned} \quad (1)$$

$$\begin{aligned} \Sigma MR \sin \theta + M_e R_e \sin \theta_e &= 0 \\ 51 + M_e R_e \sin \theta_e &= 0 \end{aligned} \quad (2)$$

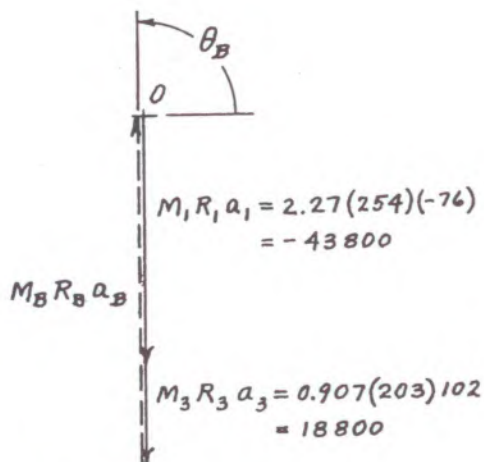
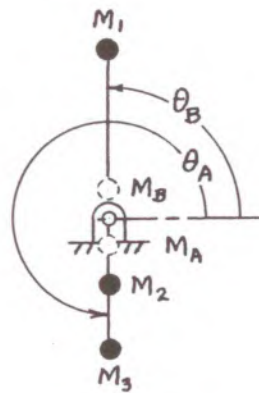
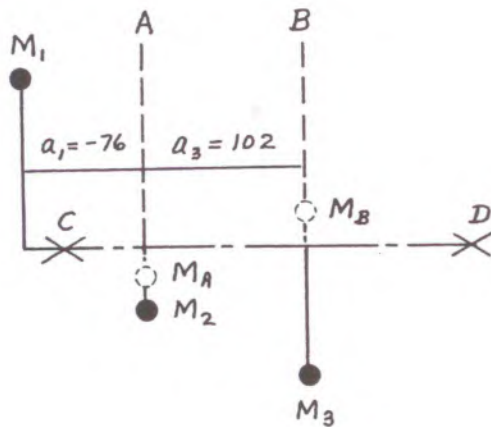
$$\frac{M_e R_e \sin \theta_e}{M_e R_e \cos \theta_e} = \frac{-51}{513}, \quad \tan \theta_e = -0.0994$$

Because  $\sin \theta_e$  is (-) and  $\cos \theta_e$  is (+),  $\theta_e$  lies in 4<sup>th</sup> quadrant  
 $\theta_e = 354^\circ$

$$\text{From Eq. (1), } M_e = \frac{513}{R_e \cos \theta_e} = \frac{513}{178(0.9945)} = \underline{\underline{2.88 \text{ kg}}}$$



19-2



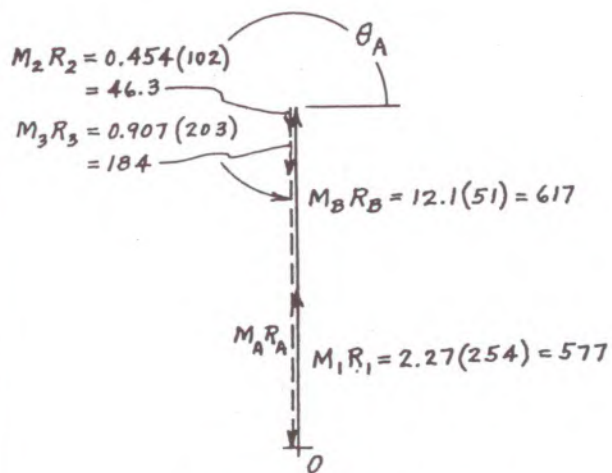
Moment Balance

Scale: 1mm = 1200 MRa units

 $M_B R_B a_B$  scales 62800 units

$$M_B = \frac{62800}{R_B a_B} = \frac{62800}{51(102)} = 12.1 \text{ kg}$$

$$\theta_B = 90^\circ$$



Force Balance

Scale: 1mm = 20 MR units

 $M_A R_A$  scales 954 units

$$M_A = \frac{954}{R_A} = \frac{954}{51} = 18.7 \text{ kg}$$

$$\theta_A = 270^\circ$$

19-3

No.	M, kg	R, mm	$\theta$ , deg	a, mm	$\cos \theta$	$\sin \theta$	$MR \cos \theta$	$MR \sin \theta$	$MRa \cos \theta$	$MRa \sin \theta$
1	2.27	254	90	-76	0	1	0	577	0	-43900
2	0.454	102	270	0	0	-1	0	-46.3	0	0
3	0.907	203	270	102	0	-1	0	-184	0	-18800
							$\Sigma = 0$	$\Sigma = 346.7$	$\Sigma = 0$	$\Sigma = -62.00$

Moment balance:

$$\Sigma MRa \sin \theta + M_B R_B a_B \sin \theta_B = 0$$

$$-62700 + M_B R_B a_B \sin \theta_B = 0 \quad (1)$$

$$\Sigma MRa \cos \theta + M_B R_B a_B \cos \theta_B = 0$$

$$0 + M_B R_B a_B \cos \theta_B = 0 \quad (2)$$

From Eqs. (1) and (2),

$$\frac{M_B R_B a_B \sin \theta_B}{M_B R_B a_B \cos \theta_B} = \frac{62700}{0} \text{ or } \tan \theta_B = \infty$$

Because  $\sin \theta_B$  is (+) and  $\cos \theta_B$  is (0),  $\theta_B = 90^\circ$ 

From Eq. (1),

$$M_B R_B a_B \sin \theta_B = 62700$$

$$M_B (51) 102 (1) = 62700, \quad M_B = \frac{62700}{5202} = \underline{\underline{12.1 \text{ kg}}}$$

Force balance:

$$\Sigma MR \cos \theta + M_B R_B \cos \theta_B + M_A R_A \cos \theta_A = 0$$

$$0 + 12.1 (51) 0 + M_A R_A \cos \theta_A = 0 \quad (3)$$

$$\Sigma MR \sin \theta + M_B R_B \sin \theta_B + M_A R_A \sin \theta_A = 0$$

$$347 + 12.1 (51) 1 + M_A R_A \sin \theta_A = 0 \quad (4)$$

From Eqs. (3) and (4),

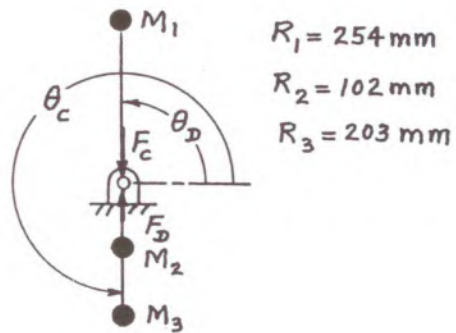
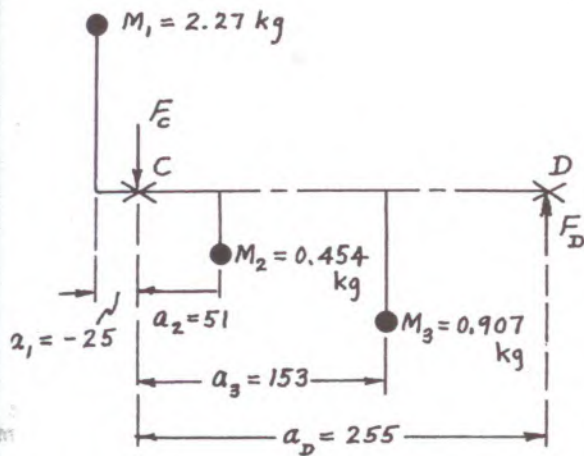
$$\frac{M_A R_A \sin \theta_A}{M_A R_A \cos \theta_A} = \frac{-964}{0} \text{ or } \tan \theta_A = -\infty$$

Because  $\sin \theta_A$  is (-) and  $\cos \theta_A$  is (0),  $\theta_A = 270^\circ$ From Eq. (4),  $M_A R_A \sin \theta_A = -964$ 

$$M_A (51) (-1) = -964, \quad M_A = \frac{964}{51} = \underline{\underline{18.9 \text{ kg}}}$$



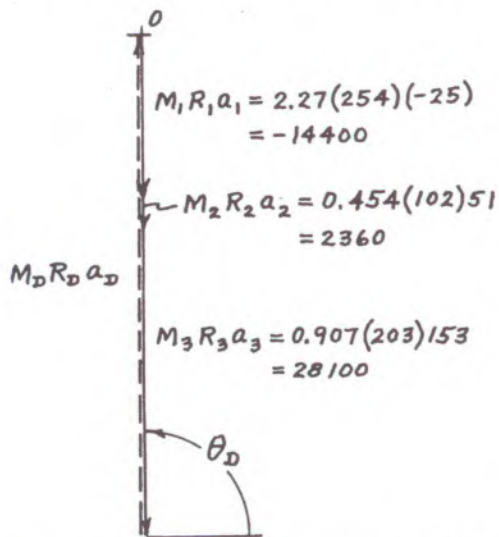
19-4



$$F = MR\omega^2$$

$$= M \frac{R}{1000} \left( \frac{2\pi \times 1000}{60} \right)^2 = 11.0 MR$$

Balance of moments about a plane through C:  
Let  $F_c$  and  $F_D$  be bearing reactions.



Scale:  $1 \text{ mm} = 600 MRa \text{ units}$

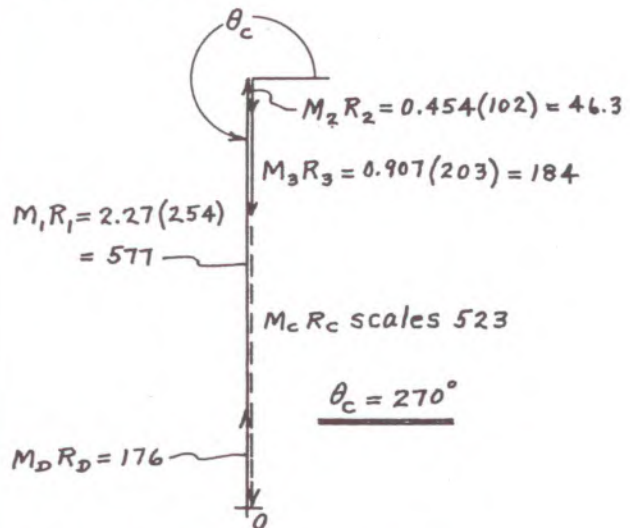
$M_D R_D a_D$  scales 44860 units

$$M_D R_D = \frac{44860}{a_D} = \frac{44860}{255} = 176$$

$$F_D = 11.0 M_D R_D = 11.0 (176) = 1936 \text{ N}$$

$$\theta_D = 90^\circ$$

Force balance:



Scale:  $1 \text{ mm} = 10 MR \text{ units}$

$$F_C = 11.0 M_C R_C = 11.0 (523) = 5750 \text{ N}$$

# CHAPTER 19. BALANCING ROTATING MASSES

19-5

See figure in solution to Prob. 19-4.

Moment balance about a plane through C:

No.	M, kg	R, mm	$\theta$ , deg	a, mm	$\cos \theta$	$\sin \theta$	$MR \cos \theta$	$MR \sin \theta$	$MRa \cos \theta$	$WRa \sin \theta$
1	2.27	254	90	-25	0	1	0	577	0	-14425
2	0.454	102	270	51	0	-1	0	-46.3	0	-2361
3	0.907	203	270	153	0	-1	0	-184	0	-28152
							$\Sigma = 0$	$\Sigma = 347$	$\Sigma = 0$	$\Sigma = -44938$

$$\Sigma MRa \sin \theta + M_D R_D a_D \sin \theta_D = 0$$

$$-44938 + M_D R_D a_D \sin \theta_D = 0 \quad (1)$$

$$\Sigma MRa \cos \theta + M_D R_D a_D \cos \theta_D = 0$$

$$0 + M_D R_D a_D \cos \theta_D = 0 \quad (2)$$

$$F = MR\omega^2$$

$$= M \frac{R}{1000} \left( \frac{2\pi \times 1000}{60} \right)^2 \quad \text{Where } R \text{ is in mm}$$

$$= 11.0 MR$$

From Eqs. (1) and (2),  $\frac{\sin \theta_D}{\cos \theta_D} = \frac{44938}{0}$  or  $\tan \theta_D = \infty$

Because  $\sin \theta_D$  is (+) and  $\cos \theta_D$  is (0),  $\theta_D = 90^\circ$

From Eq. (1),  $M_D R_D (255)1 = 44938$  or  $M_D R_D = 176$ ,  $F_D = 11.0 M_D R_D$

Force balance:

$$= 11.0 (176) = 1936 \text{ N}$$

$$\Sigma MR \cos \theta + M_D R_D \cos \theta_D + M_C R_C \cos \theta_C = 0$$

$$0 + 17.6(0) + M_C R_C \cos \theta_C = 0 \quad (3)$$

$$\Sigma MR \sin \theta + M_D R_D \sin \theta_D + M_C R_C \sin \theta_C = 0$$

$$347 + 176(1) + M_C R_C \sin \theta_C = 0 \quad (4)$$

From Eqs. (3) and (4),  $\frac{\sin \theta_C}{\cos \theta_C} = \frac{-523}{0}$  or  $\tan \theta_C = -\infty$

Because  $\sin \theta_C$  is (-) and  $\cos \theta_C$  is (0),  $\theta_C = 270^\circ$

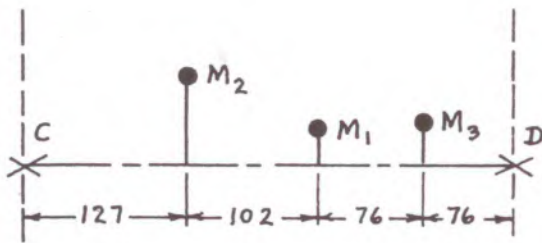
From Eq. (4),  $M_C R_C \sin \theta_C = -523$

$$M_C R_C (-1) = -523, \quad M_C R_C = 523$$

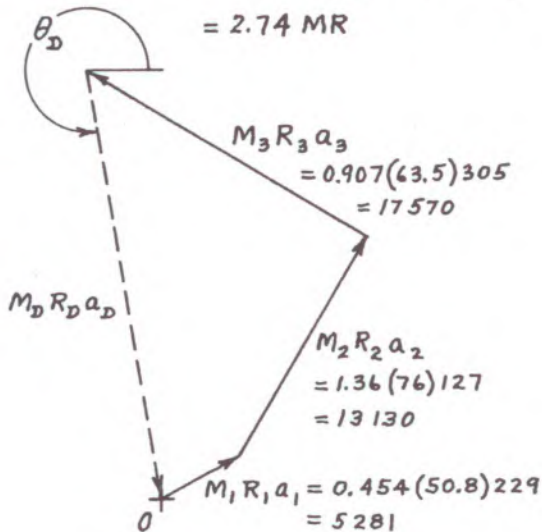
$$F_C = 11.0 M_C R_C = 11.0 (523) = 5750 \text{ N}$$



19-6



$$F = MR\omega^2 = M \frac{R}{1000} \left( \frac{2\pi \times 500}{60} \right)^2 = 2.74 MR$$



Moment Balance about Plane C

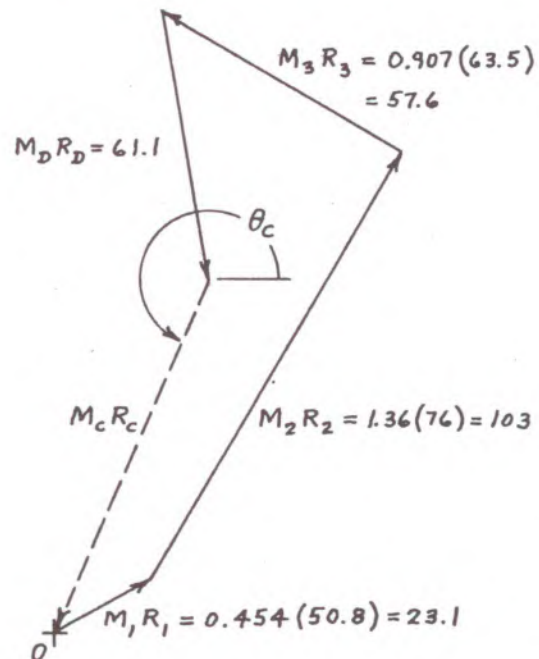
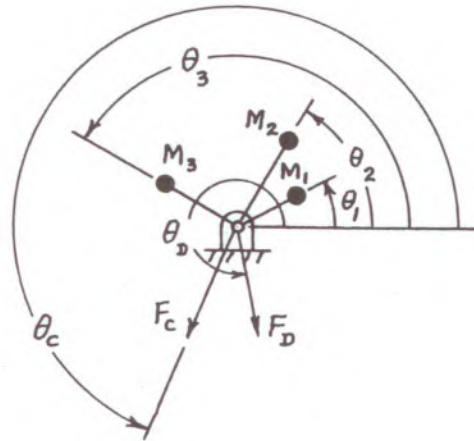
Scale: 1mm = 350 MRa units

 $M_D R_D a_D$  scales 23300

$$M_D R_D = \frac{23300}{a_D} = \frac{23300}{381} = 61.1$$

$$F_D = 2.74 M_D R_D = 2.74 (61.1)$$

$$= 167 \text{ N}$$

 $\theta_D$  measures  $280^\circ$ 


Force Balance

Scale: 1mm = 1.35 MR units

 $M_C R_C$  scales 77.2

$$F_C = 2.74 M_C R_C = 2.74 (77.2) = 212 \text{ N}$$

 $\theta_C$  measures  $245^\circ$

19-7

See figure in solution to Prob. 19-6.

$$F = MR\omega^2 = M \frac{R}{1000} \left( \frac{2\pi \times 500}{60} \right)^2 = 2.74 MR$$

Balance of moments about plane C:

No.	M, kg	R, mm	$\theta$ , deg.	a, mm	$\cos \theta$	$\sin \theta$	$MR \cos \theta$	$MR \sin \theta$	$MRa \cos \theta$	$MRa \sin \theta$
1	0.454	50.8	30	229	0.866	0.500	19.97	11.53	4573	2640
2	1.36	76.0	60	127	0.500	0.866	51.68	89.51	6563	11368
3	0.907	63.5	150	305	-0.866	0.500	-49.87	28.80	-15210	8784
							$\Sigma = 21.78$	$\Sigma = 129.84$	$\Sigma = -4074$	$\Sigma = 22792$

$$\begin{aligned} \Sigma MRa \sin \theta + M_D R_D a_D \sin \theta_D &= 0 \\ 22792 + M_D R_D a_D \sin \theta_D &= 0 \quad (1) \end{aligned}$$

$$\begin{aligned} \Sigma MRa \cos \theta + M_D R_D a_D \cos \theta_D &= 0 \\ -4074 + M_D R_D a_D \cos \theta_D &= 0 \quad (2) \end{aligned}$$

From Eqs. (1) and (2),  $\frac{\sin \theta_D}{\cos \theta_D} = \frac{-22792}{4074}$  or  $\tan \theta_D = -5.595$

Because  $\sin \theta_D$  is (-) and  $\cos \theta_D$  is (+),  $\theta_D$  lies in 4<sup>th</sup> quadrant.

$$\theta_D = \tan^{-1}(-5.595) = \underline{280.1^\circ}$$

From Eq. (1),  $M_D R_D a_D \sin \theta_D = -22792$ ,  $M_D R_D (381)(-0.9845) = -22792$

$$M_D R_D = \frac{22792}{381(0.9845)} = 60.76, \quad F_D = 2.74 M_D R_D = 2.74(60.76) = \underline{166 \text{ N}}$$

Force balance:

$$\begin{aligned} \Sigma MR \cos \theta + M_D R_D \cos \theta_D + M_C R_C \cos \theta_C &= 0 \\ 21.78 + 60.76(0.1754) + M_C R_C \cos \theta_C &= 0 \quad (3) \end{aligned}$$

$$\begin{aligned} \Sigma MR \sin \theta + M_D R_D \sin \theta_D + M_C R_C \sin \theta_C &= 0 \\ 129.84 + 60.76(-0.9845) + M_C R_C \sin \theta_C &= 0 \quad (4) \end{aligned}$$

From Eqs. (3) and (4),  $\frac{\sin \theta_C}{\cos \theta_C} = \frac{-70.02}{-32.44}$  or  $\tan \theta_C = 2.16$

Because  $\sin \theta_C$  is (-) and  $\cos \theta_C$  is (-),  $\theta_C$  lies in 3<sup>rd</sup> quadrant.

$$\theta_C = \underline{245.1^\circ}$$

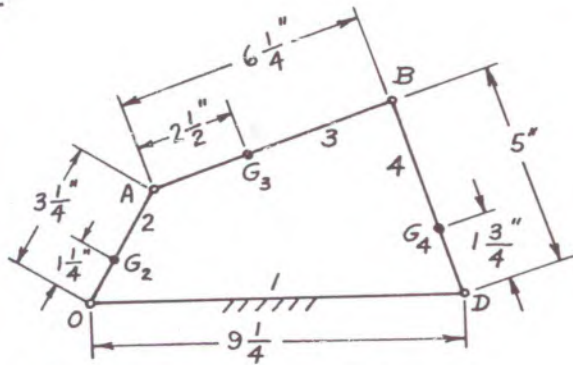
From Eq. (4),  $129.84 + 60.76(-0.9845) + M_C R_C(-0.9070) = 0$

Then  $70.02 = M_C R_C(0.9070)$ ,  $M_C R_C = 77.20$

$$F_C = 2.74 M_C R_C = 2.74(77.20) = \underline{212 \text{ N}}$$



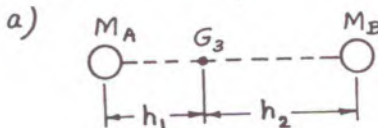
20-1



$$M_2 = 1 \frac{1}{2} \text{ lb}$$

$$M_3 = 3 \text{ lb}$$

$$M_4 = 2 \frac{1}{4} \text{ lb}$$



$$M_A + M_B = 3$$

(1)

$$M_A h_1 = M_B h_2$$

(2)

$$2.5 M_A = 3.75 M_B$$

$$\text{or } M_B = \frac{2.5}{3.75} M_A = 0.667 M_A \quad (3)$$

Substit. Eq. (3) into Eq. (1),

$$M_A + 0.667 M_A = 3$$

$$M_A = \frac{3}{1.667} = \underline{1.80 \text{ lb}}$$

$$M_B = 3 - M_A$$

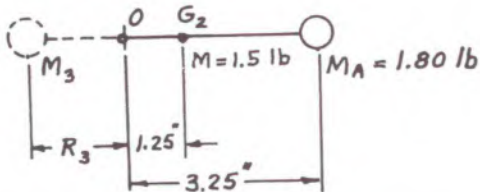
$$= 3 - 1.80 = \underline{1.20 \text{ lb}}$$

b) For link 2:

 $\Sigma \text{ moments about point } O = \text{zero:}$ 

$$M_3 R_3 = 1.5(1.25) + 1.80(3.25)$$

$$= 1.875 + 5.85 = \underline{7.72 \text{ in-lb}}$$

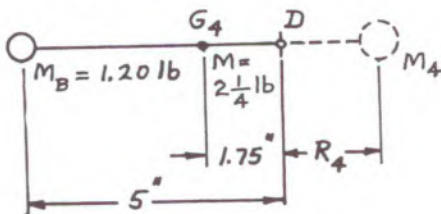


For link 4:

 $\Sigma \text{ moments about point } D = \text{zero:}$ 

$$M_4 R = 2.25(1.75) + 1.20(5)$$

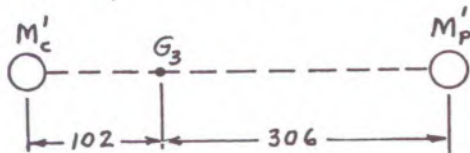
$$= 3.94 + 6 = \underline{9.94 \text{ in-lb}}$$



20-2

$$a) \quad \omega = \frac{1500(2\pi)}{60} = 157 \text{ rad/s}$$

$$M_c'' = \frac{R_2}{R} M_c = \frac{63.5}{102} (3.63) = 2.26 \text{ kg}$$



$$M_c' + M_p' = 3.63 \quad (1)$$

$$M_c'(102) = M_p'(306), \quad M_c' = M_p' \left( \frac{306}{102} \right)$$

$$M_c' = 3 M_p' \quad (2)$$

Substitute Eq. (2) into Eq. (1).

$$3 M_p' + M_p' = 3.63, \quad 4 M_p' = 3.63$$

$$M_p' = 0.908 \text{ kg}$$

$$M_c' = 3.63 - M_p' = 3.63 - 0.908 = 2.722 \text{ kg}$$

Total mass at crankpin

$$= M_c'' + M_c' = 2.26 + 2.72 = 4.98 \text{ kg}$$

Total mass at piston pin

$$= M_p + M_p' = 3.18 + 0.908 = 4.09 \text{ kg}$$

$$f_c = (M_c'' + M_c') R \omega^2 = 4.98 (0.102) (157)^2$$

$$= 12500 \text{ N}$$

Primary inertia force

$$= (M_p + M_p') R \omega^2 \cos \theta$$

$$= 4.09 (0.102) (157)^2 \cos \theta$$

$$= 10300 \cos \theta \text{ N}$$

Secondary inertia force

$$= (M_p + M_p') R \omega^2 \frac{R}{L} \cos 2\theta$$

$$= 4.09 (0.102) (157)^2 \frac{102}{408} \cos 2\theta$$

$$= 2570 \cos 2\theta \text{ N}$$

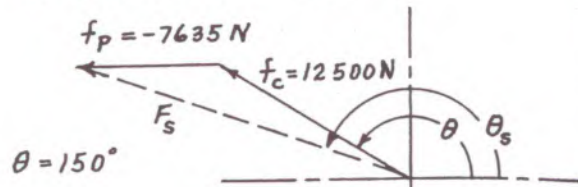
Total inertia force

$$f_p = 10300 \cos \theta + 2570 \cos 2\theta$$

 For  $\theta = 150^\circ$ ,

$$f_p = 10300 (-0.866) + 2570 (0.500)$$

$$= -8920 + 1285 = -7635 \text{ N}$$



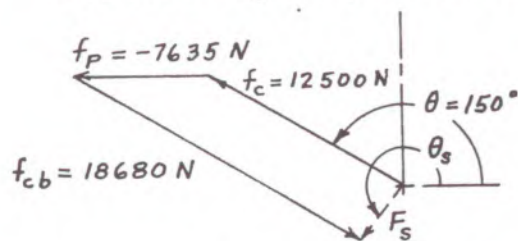
Scale: 1 mm = 350 N

 $F_s$  scales 19700 N

 $\theta_s$  measures  $161.5^\circ$ 

$$b) \quad f_{cb} = f_c + 0.6 (\text{max. primary inertia force})$$

$$= 12500 + 0.6 (10300) = 18680 \text{ N}$$



Scale: 1 mm = 350 N

 $F_s$  scales 3850 N

 $\theta_s$  measures  $234^\circ$ 

$$c) \quad f_{cb} = M_{cb} r \omega^2$$

$$\text{or } M_{cb} = \frac{f_{cb}}{r \omega^2} = \frac{18680}{0.0508 (157)^2}$$

$$= 14.9 \text{ kg}$$



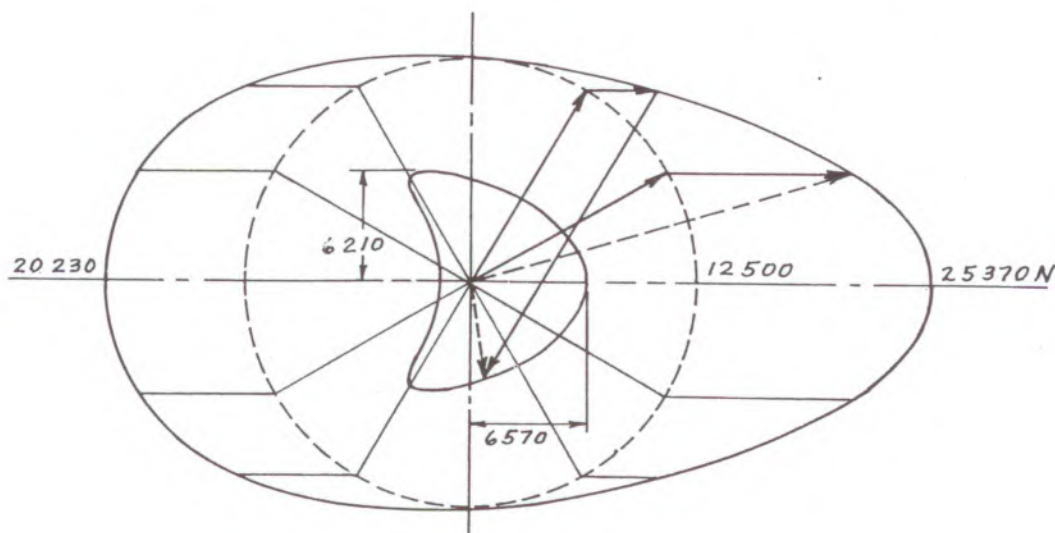
20-3

a) From solution to Prob. 20-2,  $f_c = 12500\text{ N}$

$$f_p = \underbrace{10300 \cos \theta}_{\text{Primary}} + \underbrace{2570 \cos 2\theta}_{\text{Secondary}}$$

$$f_{cb} = 12500 + 0.6(10300) = 18680\text{ N}$$

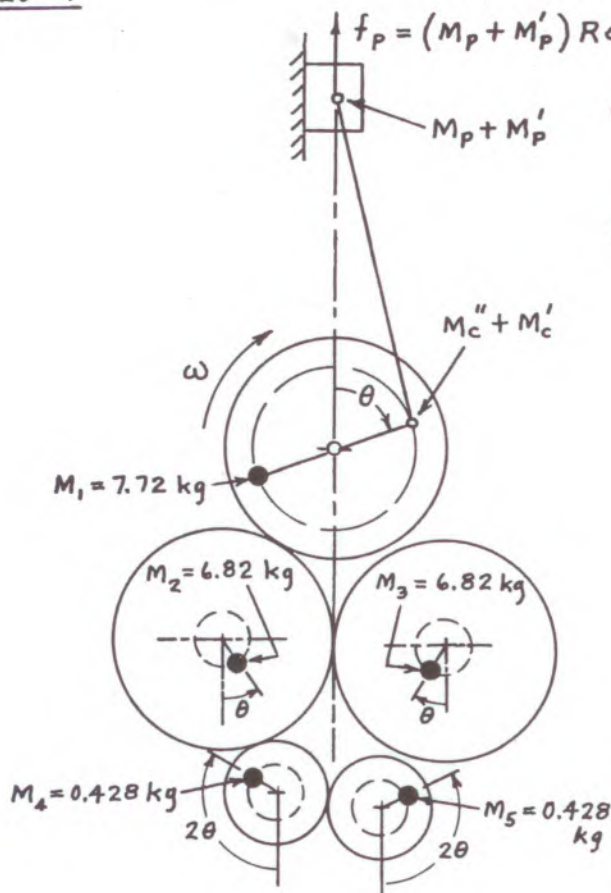
$\theta$	$\cos \theta$	$2\theta$	$\cos 2\theta$	Primary $f_p, \text{N}$	Secondary $f_p, \text{N}$	Resultant $f_p, \text{N}$
0	1.000	0	1.000	10300	570	12870
30	0.866	60	0.500	8920	1285	10205
60	0.500	120	-0.500	5150	-1285	3865
90	0	180	-1.000	0	-2570	-2570
120	-0.500	240	-0.500	-5150	-1285	-6435
150	-0.866	300	0.500	-8920	1285	-7635
180	-1.000	360	1.000	-10300	2570	-7730
210	-0.866	420	0.500	-8920	1285	-7635
240	-0.500	480	-0.500	-5150	-1285	-6435
270	0	540	-1.000	0	-2570	-2570
300	0.500	600	-0.500	5150	-1285	3865
330	0.866	660	0.500	8920	1285	10205
360	1.000	720	1.000	10300	2570	12870



b) Max. horizontal shaking force scales 6570 N

" vertical " " " 6210 N

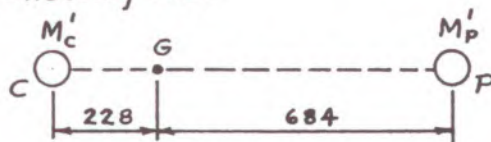
20-4



Crank:

$$M_C'' = \frac{R_2}{R} M_C = \frac{121}{229} (4.30) = 2.27 \text{ kg}$$

Connecting rod:



$$M_C' + M_P' = 7.26 \quad (1)$$

$$M_C' (228) = M_P' (684), \quad M_C' = \frac{684}{228} M_P'$$

$$M_C' = 3 M_P' \quad (2)$$

Substitute Eq. (2) into Eq. (1).

$$3 M_P' + M_P' = 7.26, \quad 4 M_P' = 7.26$$

$$M_P' = 1.815 \text{ kg}$$

$$M_C' = 7.26 - M_P' = 7.26 - 1.815 = 5.45 \text{ kg}$$

Total mass at crankpin

$$= M_C'' + M_C' = 2.27 + 5.45 = 7.72 \text{ kg}$$

Total mass at piston pin

$$= M_P + M_P' = 2.72 + 1.815 = 4.54 \text{ kg}$$

 Want  $M_1$  to balance  $M_C'' + M_C'$ 

$$M_1 (229) = (M_C'' + M_C') 229$$

$$M_1 (229) = (7.72) 229, \quad \underline{M_1 = 7.72 \text{ kg}}$$

Primary inertia force

$$= (M_P + M_P') R \omega^2 \cos \theta$$

$$= 4.54 (0.229) \omega^2 \cos \theta$$

 When  $\theta = 0^\circ$ 

$$(M_2 + M_3) (0.0762) \omega^2 = 4.54 (0.229) \omega^2$$

$$M_2 + M_3 = 4.54 \left( \frac{0.229}{0.0762} \right) = 13.64 \text{ kg}$$

$$\underline{M_2 = M_3 = \frac{13.64}{2} = 6.82 \text{ kg}}$$

Secondary inertia force

$$= (M_P + M_P') R \omega^2 \frac{R}{L} \cos 2\theta$$

$$= 4.54 (0.229) \omega^2 \frac{229}{912} \cos 2\theta$$

$$= (0.261) \omega^2 \cos 2\theta$$

 When  $\theta = 0^\circ$ 

$$(M_4 + M_5) (0.0762) (2\omega)^2 = 0.261 \omega^2$$

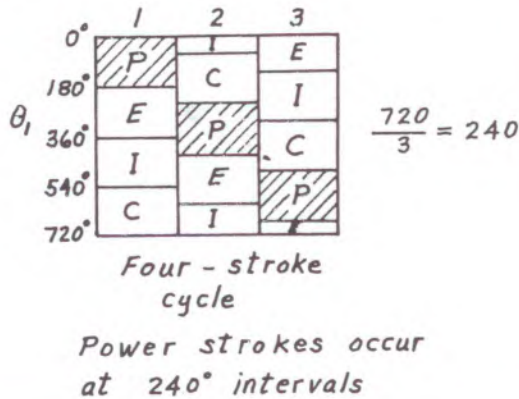
$$M_4 + M_5 = \frac{0.261}{0.0762} = 0.856 \text{ kg}$$

$$\underline{M_4 = M_5 = \frac{0.856}{2} = 0.428 \text{ kg}}$$

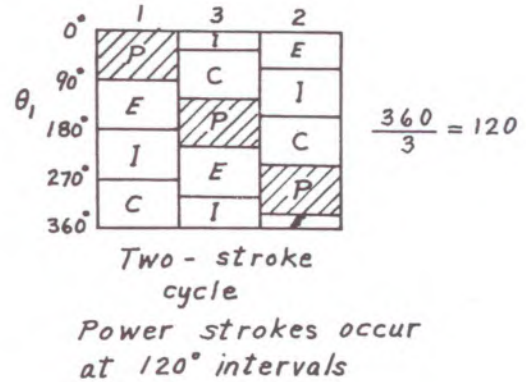


20-5

a)



b)



20-6

a)

Crank	$\phi$	$\cos \phi$	$\sin \phi$	$2\phi$	$\cos 2\phi$	$\sin 2\phi$	$a$	$a \cos \phi$	$a \sin \phi$	$a \cos 2\phi$	$a \sin 2\phi$
1	0°	1.000	0	0	1.000	0	0	0	0	0	0
2	120°	-0.500	0.866	240	-0.500	-0.866	$a$	-0.500a	0.866a	-0.500a	-0.866a
3	240°	-0.500	-0.866	480	-0.500	0.866	$2a$	-a	-1.732a	-a	1.732a
$\Sigma$		0	0		0	0		-1.500a	-0.866a	-1.500a	0.866a
		Primary forces balanced			Secondary forces balanced			Primary moments unbalanced		Secondary moments unbalanced	

b)  $F_s = 0$

c) 
$$M = (M_p + M'_p) R \omega^2 \left[ -1.500 a \cos \theta_1 + 0.866 a \sin \theta_1, \right. \\ \left. - \frac{R}{L} (1.500 a \cos 2\theta_1) - \frac{R}{L} (0.866 a \sin 2\theta_1) \right]$$

 d)  $M$  is a pure couple because  $F_s = 0$ 

20-7

a)

Crank	$\phi$	$\cos \phi$	$\sin \phi$	$2\phi$	$\cos 2\phi$	$\sin 2\phi$	$a$	$a \cos \phi$	$a \sin \phi$	$a \cos 2\phi$	$a \sin 2\phi$
1	0°	1	0	0	1	0	0	0	0	0	0
2	180°	-1	0	360	1	0	$a$	-a	0	a	0
3	0°	1	0	0	1	0	$2a$	2a	0	2a	0
4	180°	-1	0	360	1	0	$3a$	-3a	0	3a	0
$\Sigma$		0	0		4	0		-2a	0	6a	0
		Primary forces balanced			Secondary forces unbalanced			Primary moments unbalanced		Secondary moments unbalanced	

b)  $F_s = (M_p + M'_p) R \omega^2 \left[ \frac{R}{L} (4) \cos 2\theta_1 \right]$

c) 
$$M = (M_p + M'_p) R \omega^2 \left[ -2a \cos \theta_1 + \frac{R}{L} 6a \cos 2\theta_1 \right]$$

# CHAPTER 20. BALANCING RECIPROCATING MASSES

20-7 (CONT.)

$$d) \ z = \frac{M}{F_s} = \frac{-2a \cos \theta_1 + 6 \frac{Ra}{L} \cos 2\theta_1}{4 \frac{R}{L} \cos 2\theta_1} \\ = \frac{-a \cos \theta_1 + 3 \frac{Ra}{L} \cos 2\theta_1}{2 \frac{R}{L} \cos 2\theta_1}$$

20-8

a)  $\frac{720}{4} = 180 \therefore$  for firing at equal time intervals, firing must occur after each  $180^\circ$  of rotation.

Firing orders possible if used as four-stroke cycle:

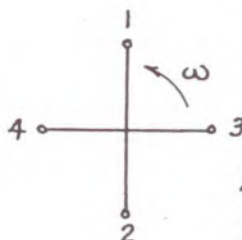
1 2 3 4

1 4 3 2

b) Firing order if used as a two-stroke cycle:

1 and 3, then 2 and 4

c)  $\frac{360}{4} = 90^\circ \therefore$  for firing at equal time intervals, firing must occur after each  $90^\circ$  of rotation.



Firing order:  
1 3 2 4

20-9

Crank	$\phi$	$\cos \phi$	$\sin \phi$	$2\phi$	$\cos 2\phi$	$\sin 2\phi$	$a$	$a \cos \phi$	$a \sin \phi$	$a \cos 2\phi$	$a \sin 2\phi$
1	$0^\circ$	1	0	0	1	0	0	0	0	0	0
2	$240^\circ$	-0.5	-0.866	$480^\circ$	-0.5	0.866	$a$	$-0.5a$	$-0.866a$	$-0.5a$	$0.866a$
3	$120^\circ$	-0.5	0.866	$240^\circ$	-0.5	-0.866	$2a$	$-a$	$1.732a$	$-a$	$-1.732a$
4	$120^\circ$	-0.5	0.866	$240^\circ$	-0.5	-0.866	$3a$	$-1.5a$	$2.598a$	$-1.5a$	$-2.598a$
5	$240^\circ$	-0.5	-0.866	$480^\circ$	-0.5	0.866	$4a$	$-2a$	$-3.464a$	$-2a$	$3.464a$
6	$0^\circ$	1	0	0	1	0	$5a$	$5a$	0	$5a$	0
$\Sigma$		0	0		0	0		0	0	0	0
Primary forces balanced				Secondary forces balanced				Primary moments balanced			
								Secondary moments balanced			

20-10

$\frac{720}{6} = 120 \therefore$  for firing at equal time intervals, firing must occur after each  $90^\circ$  of rotation.

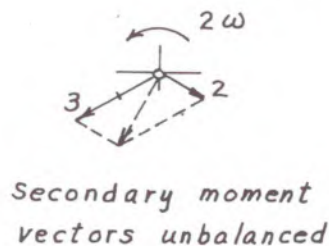
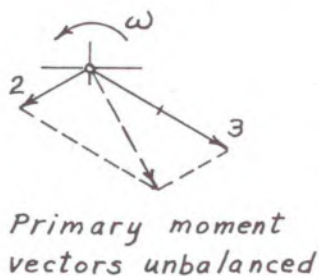
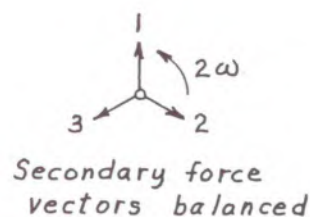
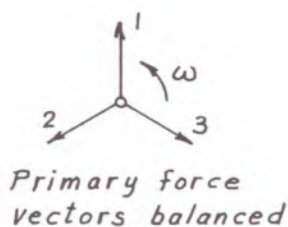
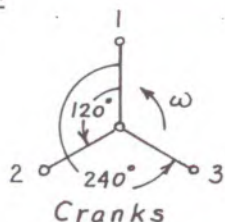
1 5 3 6 2 4 ← Given  
1 5 4 6 2 3  
1 2 3 6 5 4  
1 2 4 6 5 3



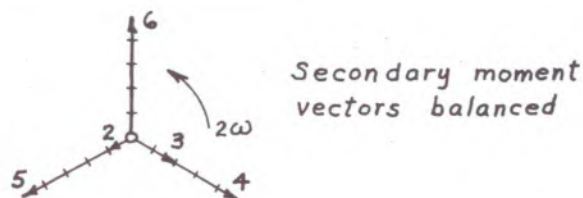
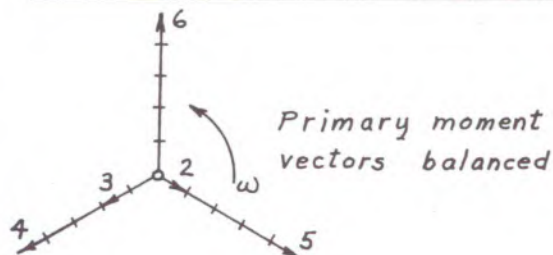
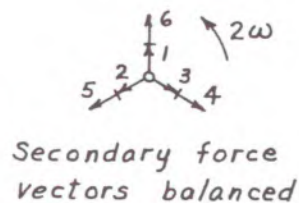
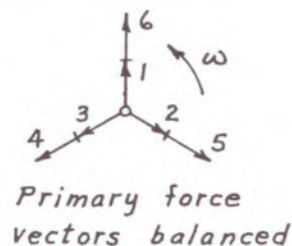
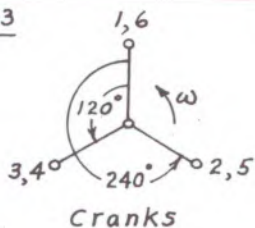
20-11

Crank	$\phi$	$\cos \phi$	$\sin \phi$	$2\phi$	$\cos 2\phi$	$\sin 2\phi$	$a$	$a \cos \phi$	$a \sin \phi$	$a \cos 2\phi$	$a \sin 2\phi$
1	$0^\circ$	1	0	$0^\circ$	1	0	0	0	0	0	0
2	$180^\circ$	-1	0	$360^\circ$	1	0	$a$	- $a$	0	$a$	0
3	$90^\circ$	0	1	$180^\circ$	-1	0	$2a$	0	$2a$	- $2a$	0
4	$270^\circ$	0	-1	$540^\circ$	-1	0	$3a$	0	- $3a$	- $3a$	0
5	$270^\circ$	0	-1	$540^\circ$	-1	0	$4a$	0	- $4a$	- $4a$	0
6	$90^\circ$	0	1	$180^\circ$	-1	0	$5a$	0	$5a$	- $5a$	0
7	$180^\circ$	-1	0	$360^\circ$	1	0	$6a$	- $6a$	0	$6a$	0
8	$0^\circ$	1	0	$0^\circ$	1	0	$7a$	$7a$	0	$7a$	0
$\Sigma$		0	0		0	0		0	0	0	0
Primary forces balanced				Secondary forces balanced			Primary moments balanced			Secondary moments balanced	

20-12

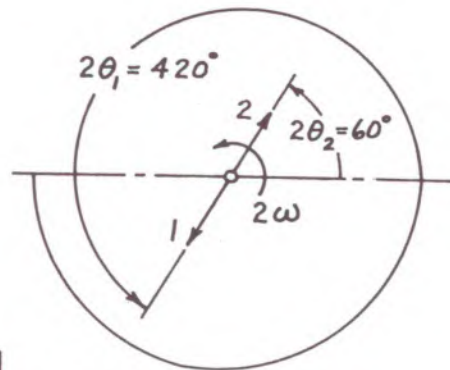
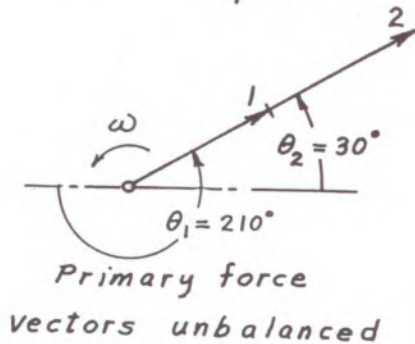
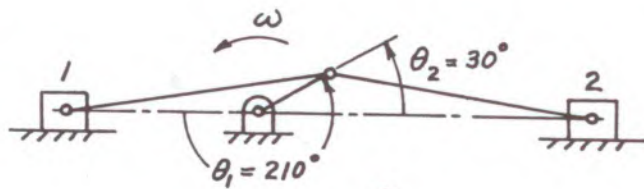


20-13



20-14

a)



b)

$$\omega = \frac{4000(2\pi)}{60} = 419 \text{ rad/s}$$

$$\begin{aligned} (M_P + M_P') R \omega^2 &= \frac{3.5}{386} (2) 419^2 \\ &= \frac{7(175000)}{386} = 3180 \text{ lb} \end{aligned}$$

$$f_P = (M_P + M_P') R \omega^2 \cos \theta + (M_P + M_P') R \omega^2 \frac{R}{L} \cos 2\theta$$

$$\begin{aligned} \text{Piston No. 1: } f_{P_1} &= 3180 \frac{\cos 210^\circ}{-0.866} + 3180 \left( \frac{2}{6.5} \right) \frac{\cos 420^\circ}{0.500} \\ &= -2750 + 489 = -2261 \text{ lb} \quad \therefore f_{P_1} = \underline{2261 \text{ lb}} \end{aligned}$$

$$\begin{aligned} \text{Piston No. 2: } f_{P_2} &= 3180 \frac{\cos 30^\circ}{0.866} + 3180 \left( \frac{2}{6.5} \right) \frac{\cos 60^\circ}{0.500} \\ &= 2750 + 489 = 3239 \text{ lb} \quad \therefore f_{P_2} = \underline{3239 \text{ lb}} \end{aligned}$$

$$\text{Resultant } f_P = f_{P_1} + f_{P_2} = \underline{2261} + \underline{3239} = \underline{5500 \text{ lb}}$$

c) Primary inertia force (max.) for 1 piston = 3180 lb

$$f_{cb} = 2(3180) = 6360 \text{ lb}$$

$$\frac{M_{cb}}{386} r \omega^2 = 6360$$

$$\frac{M_{cb}}{386} (1.5) 419^2 = 6360, \quad M_{cb} = \frac{6360 \times 386}{1.5 \times 175000} = \underline{9.34 \text{ lb}}$$



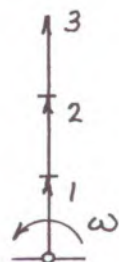
20-15

a) Concentrated mass at crank pin

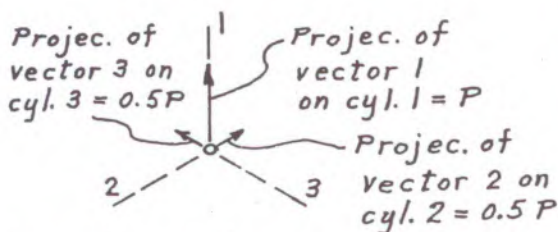
$$= M_c'' + 3M_c'$$

$$M_{cb} r \omega^2 = (M_c'' + 3M_c') R \omega^2$$

$$\underline{\underline{M_{cb} = \frac{R}{r} (M_c'' + 3M_c')}} \quad \underline{\underline{}}$$


 Magnitude of each =  $P$ 

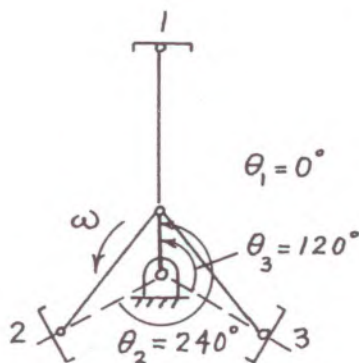
Primary force vectors



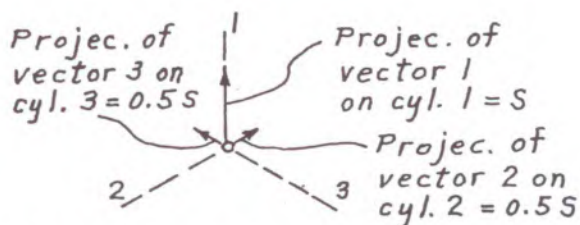
Projections of primary force vectors unbalanced.

 $\therefore$  Primary forces are unbalanced.

b)


 Magnitude of each =  $S$ 

Secondary force vectors



Projections of secondary force vectors unbalanced.

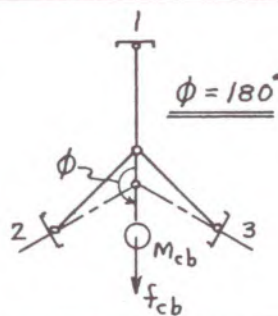
 $\therefore$  Secondary forces are unbalanced.

c)

$$\begin{aligned} \text{Resultant} &= P + 2(0.5P \cos 60^\circ) \\ &= 1.5P \end{aligned}$$

$$= 1.5 (M_p + M_p') R \omega^2$$

d)



e)

$$M_{cb} r \omega^2 = 1.5 (M_p + M_p') R \omega^2$$

$$\underline{\underline{M_{cb} = \frac{1.5R}{r} (M_p + M_p')}} \quad \underline{\underline{}}$$

f) Total mass of counterbalance

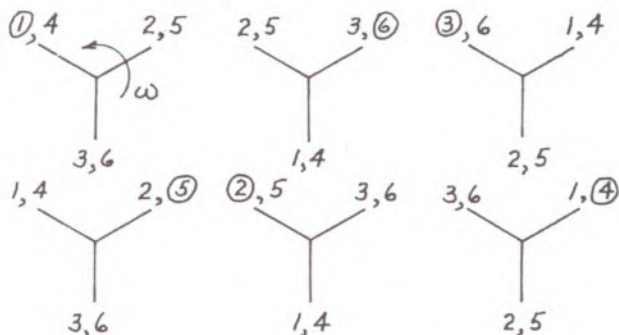
$$\begin{aligned} &= \frac{R}{r} (M_c'' + 3M_c') + \frac{1.5R}{r} (M_p + M_p') \\ &= \frac{R}{r} [M_c'' + 3M_c' + 1.5(M_p + M_p')] \end{aligned}$$

20-16

a)

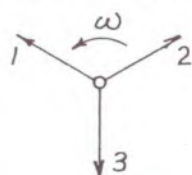
	1	6	3	5	2	4
0°	P	C	I	I	E	P
180°	E	P	C	C	I	E
360°	I	E	P	P	C	I
540°	C	I	E	E	P	C
720°	C	E	I	E	P	P

Successive crank positions:  
Firing cyl. encircled.



b)

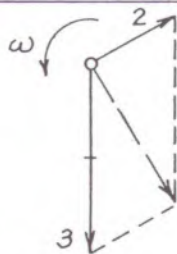
Left Bank



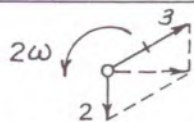
Primary force  
vectors balanced



Secondary force  
vectors balanced

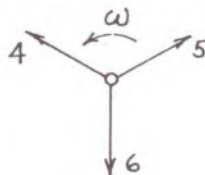


Primary moment  
vectors unbalanced



Secondary moment  
vectors unbalanced

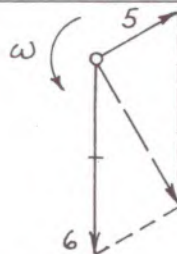
Right Bank



Primary force  
vectors balanced



Secondary force  
vectors balanced



Primary moment  
vectors unbalanced



Secondary moment  
vectors unbalanced



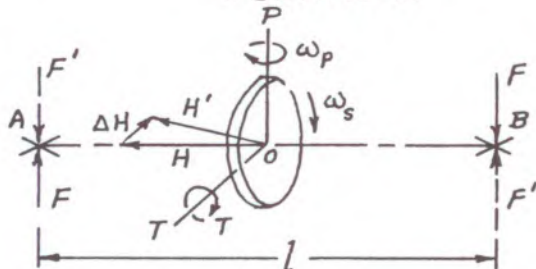
# CHAPTER 21. GYROSCOPIC EFFECTS

21-1

$$\omega_s = \frac{1800(2\pi)}{60} = 188 \text{ rad/s}$$

$$\omega_p = 0.5 \left( \frac{\pi}{100} \right) = 0.00873 \text{ rad/s}$$

$$T = I \omega_s \omega_p = 3200(188)0.00873 = 5270 \text{ lb-ft}$$



Forces bearings exert on shaft are  $F$ .

$$F = \frac{T}{l} = \frac{5270}{15} = 351 \text{ lb}$$

Forces shaft exerts on bearings are  $F' = 351 \text{ lb}$

21-2

a)  $\omega_s = \frac{10000(2\pi)}{60} = 1047 \text{ rad/s}$

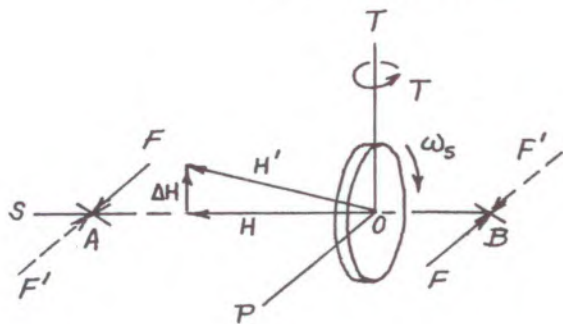
Plane velocity,

$$V = \frac{965000}{60 \times 60} = 268 \text{ m/s}$$

$$\omega_p = \frac{V}{R} = \frac{268}{1524} = 0.176 \text{ rad/s}$$

$$I = Mk^2 = 816(0.229)^2 = 42.8 \text{ kg} \cdot \text{m}^2$$

$$T = I \omega_s \omega_p = 42.8(1047)0.176 = 7890 \text{ N} \cdot \text{m}$$



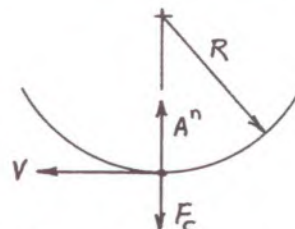
21-2 (CONT.)

$$Fl = T, \quad F = \frac{T}{l} = \frac{7890}{2.286} = 3450 \text{ N}$$

Forces brgs. exert on shaft are  $F$ .

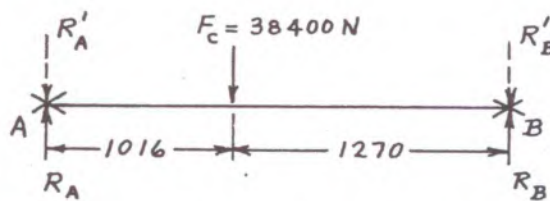
Forces shaft exerts on brgs. are  $F' = 3450 \text{ N}$

b)



$$A^n = \frac{V^2}{R} = \frac{(268)^2}{1524} = 47.1 \text{ m/s}^2$$

$$F_c = MA^n = 816(47.1) = 38400 \text{ N}$$



Forces brgs. exert on shaft are  $R_A$  and  $R_B$ .

$$\Sigma M_A = 0: 2286 R_B - 38400(1016) = 0$$

$$R_B = 38400 \left( \frac{1016}{2286} \right) = 17067 \text{ N}$$

$$\Sigma F_y = 0: R_A + 17067 - 38400 = 0$$

Forces shaft exerts on brgs. are  $R'_A$  and  $R'_B$ .

$$\underline{R'_A = 21333 \text{ N}} \quad \underline{R'_B = 17067 \text{ N}}$$

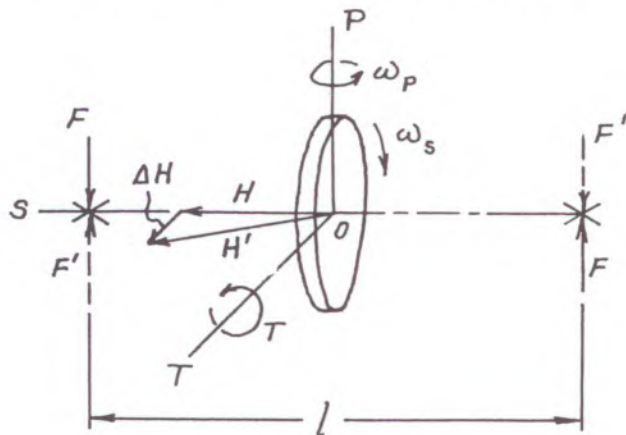
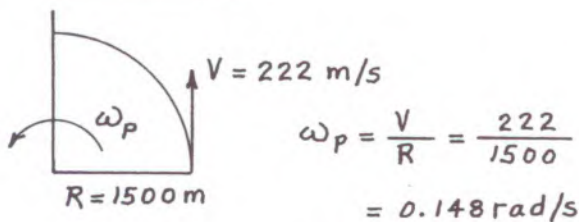
# CHAPTER 21. GYROSCOPIC EFFECTS

21-3

$$a) \omega_s = \frac{8000(2\pi)}{60} = 838 \text{ rad/s}$$

Plane velocity,

$$V = \frac{800000}{60 \times 60} = 222 \text{ m/s}$$



$$I = Mk^2 = 816 (0.229)^2 = 42.8 \text{ kg}\cdot\text{m}^2$$

$$T = I \omega_s \omega_p = 42.8 (838) (0.148) = 5308 \text{ N}\cdot\text{m}$$

$$T = Fl, \quad F = \frac{T}{l} = \frac{5308}{2.286} = 2322 \text{ N}$$

Forces brgs. exert on shaft are  $F$ .

Forces shaft exerts on brgs. are  $F' = 2322 \text{ N}$

b)  $F'$  forces make front of plane tilt upward

21-4

$V$  is car speed, m/s

$n$  is angular speed of wheel, r/s

$$R = \frac{D}{2} = \frac{840}{2} = 420 \text{ mm}$$

$$V = 2\pi Rn$$

$$n = \frac{V}{2\pi R} = \frac{6}{2\pi(0.420)} = 2.27 \text{ r/s}$$

Armature speed

$$\omega_s = 4(2.27) = 9.08 \text{ r/s}$$

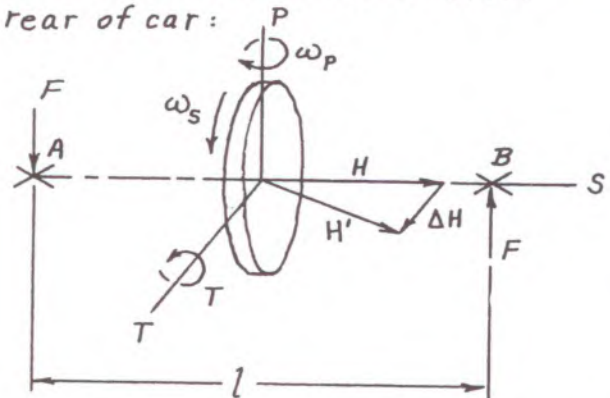
$$= 9.08(2\pi) = 57.1 \text{ rad/s}$$

To find  $\omega_p$ :

$$V = 6 \text{ m/s}$$

$$\omega_p = \frac{V}{R} = \frac{6}{30} = 0.2 \text{ rad/s}$$

View of armature shaft from rear of car:



$$I = Mk^2 = 272 (0.152)^2 = 6.284 \text{ kg}\cdot\text{m}^2$$

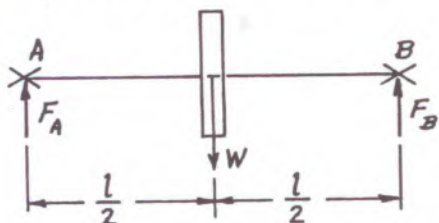
$$T = I \omega_s \omega_p = 6.284 (57.1) (0.2) = 71.76 \text{ N}\cdot\text{m}$$

$$T = Fl, \quad F = \frac{T}{l} = \frac{71.76}{0.610} = 118 \text{ N}$$



21-4 (CONT.)

Bearing reactions due to gravity force:



$$W = Mg = 272 (9.806) = 2667 \text{ kg} \cdot \text{m/s}^2$$

$$= 2667 \text{ N}$$

$$F_A = F_B = \frac{2667}{2} = 1334 \text{ N}$$

Resultant forces that bearings exert on shaft are

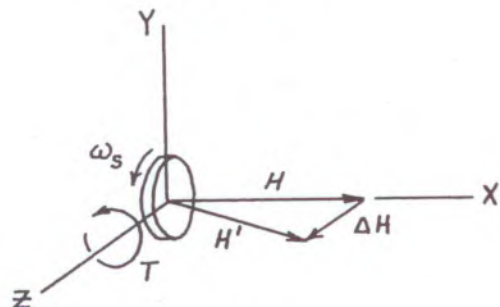
$$R_A = F_A - F = 1334 - 118 = \underline{1216 \text{ N up}}$$

$$R_B = F_B + F = 1334 + 118 = \underline{1452 \text{ N up}}$$

21-5

$$\omega_s = \frac{12000 (2\pi)}{60} = 1257 \text{ rad/s}$$

$$\omega_p = \frac{1(\pi)}{180(60)60} = 4.85 \times 10^{-6} \text{ rad/s}$$



$$T = I \omega_s \omega_p$$

$$= 0.00271 (1257) 4.85 \times 10^{-6}$$

$$= 16.5 \times 10^{-6} \text{ N} \cdot \text{m}$$

$T$ , friction torque, must be applied about  $Z$  axis, hence through bearings  $E$  and  $F$ .

CHAPTER 22. CRITICAL WHIRLING SPEEDS AND TORSIONAL VIBRATIONS OF SHAFTS

22-1

$$I = \frac{\pi d^4}{64} = \frac{\pi (0.5)^4}{64} = 0.00307 \text{ in}^4$$

$$y_{st} = \frac{WL^3}{48EI} = \frac{25(12)^3}{48(30 \times 10^6)0.00307} = 0.00978 \text{ in}$$

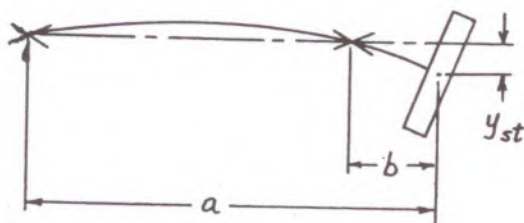
$$\omega_n = \sqrt{\frac{g}{y_{st}}} = \sqrt{\frac{386}{0.00978}} = 199 \text{ rad/s}$$

$$= \frac{199(60)}{2\pi} = 1900 \text{ r/min}$$

Because  $1200 < 0.8(1900)$ , satisfactory

22-2

a) Simply supported:

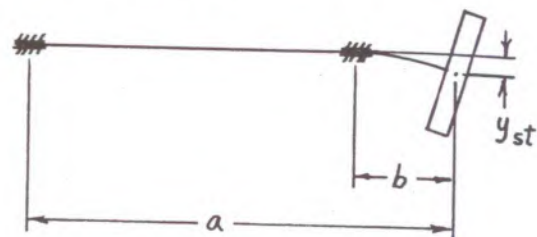


$$y_{st} = \frac{ab^2 Mg}{3EI}$$

$$\omega_n = \sqrt{\frac{g}{y_{st}}} = \sqrt{\frac{3EI}{ab^2 M}}$$

22-2 (CONT)

b) Rigidly supported



$$y_{st} = \frac{Mgb^3}{3EI}$$

$$\omega_n = \sqrt{\frac{g}{y_{st}}} = \sqrt{\frac{3EI}{Mb^3}}$$

22-3

W, lb	y <sub>st</sub> , in	y <sup>2</sup>	Wy	Wy <sup>2</sup>
60	0.0005	25 × 10 <sup>-8</sup>	0.0300	15.00 × 10 <sup>-6</sup>
30	0.0004	16 × 10 <sup>-8</sup>	0.0120	4.80 × 10 <sup>-6</sup>
20	0.0003	9 × 10 <sup>-8</sup>	0.0060	1.80 × 10 <sup>-6</sup>
		Σ = 0.0480		21.60 × 10 <sup>-6</sup>

$$\omega_n = \sqrt{\frac{g \Sigma Wy}{\Sigma Wy^2}} = \sqrt{\frac{386(0.0480)}{21.6 \times 10^{-6}}}$$

$$= \sqrt{85.86 \times 10^4} = 927 \text{ rad/s}$$

$$= 927 \left( \frac{60}{2\pi} \right) = 8852 \text{ r/min}$$



# CHAPTER 22. CRITICAL WHIRLING SPEEDS AND TORSIONAL VIBRATIONS OF SHAFTS

22-4

Cross sectional area:

$$A = \frac{\pi}{4} (D^2 - d^2) = \frac{\pi}{4} (0.063^2 - 0.057^2)$$

$$= \frac{\pi}{4} [(3.969 \times 10^{-3}) - (3.249 \times 10^{-3})]$$

$$= 0.565 \times 10^{-3} \text{ m}^2$$

M = mass of shaft

$$= AL \times \text{density}$$

$$= 0.565 \times 10^{-3} (1.422) 7.83 \times 10^3 = 6.29 \text{ kg}$$

$$I = \frac{\pi}{64} (D^4 - d^4) = \frac{\pi}{64} [(1.575 \times 10^{-5}) - (1.506 \times 10^{-5})]$$

$$= \frac{\pi}{64} (0.519 \times 10^{-5}) = 2.55 \times 10^{-7} \text{ m}^4$$

$$\omega_n = 9.87 \sqrt{\frac{EI}{ML^3}}$$

22-4 (CONT.)

$$\omega_n = 9.87 \sqrt{\frac{207 \times 10^9 (2.55 \times 10^{-7})}{6.29 (2.88)}}$$

$$= 9.87 \sqrt{2914} = 9.87 (54)$$

$$= 532 \text{ rad/s}$$

$$= 532 \frac{60}{2\pi} = \underline{5080 \text{ r/min}}$$

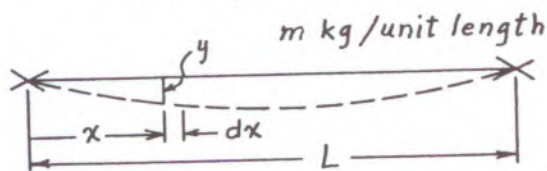
Max. operating speed is 4000 r/min.

$$0.8 (5080) = 4064$$

Because 4000 < 4064, satisfactory

22-5

$$\omega_n = \sqrt{\frac{g \sum M y}{\sum M y^2}} \quad (1)$$



From a mechanical engineering handbook

$$y = \frac{mgx}{24EI} (L^3 - 2Lx^2 + x^3)$$

At any distance x in the figure we have a concentrated mass = m dx and Eq. (1) becomes

$$\omega_n^2 = g \frac{\int_0^L m dx y}{\int_0^L m dx y^2} \quad (2)$$

The numerator of Eq. (2) becomes

$$\frac{m^2 g}{24EI} \int_0^L (xL^3 - 2Lx^3 + x^4) dx = \frac{m^2 g}{24EI} \left[ \frac{x^2 L^3}{2} - \frac{2Lx^4}{4} + \frac{x^5}{5} \right]_0^L$$

$$= \frac{m^2 g}{24EI} \left( \frac{L^5}{2} - \frac{L^5}{2} + \frac{L^5}{5} \right) = \frac{m^2 g}{24EI} \frac{L^5}{5}$$

The denominator of Eq. (2) becomes

$$\frac{m^3 g^2}{(24)^2 E^2 I^2} \int_0^L x^2 (L^3 - 2Lx^2 + x^3)^2 dx$$

$$= \frac{m^3 g^2}{(24)^2 E^2 I^2} \int_0^L (L^6 - 4L^4 x^2 + 2L^3 x^3 + 4L^2 x^4 - 4Lx^5 + x^6) dx$$

# CHAPTER 22. CRITICAL WHIRLING SPEEDS AND TORSIONAL VIBRATIONS OF SHAFTS

22-5 (CONT.)

$$= \frac{m^3 g^2}{(24)^2 E^2 I^2} \int_0^L (x^2 L^6 - 4x^4 L^4 + 2x^5 L^3 + 4x^6 L^2 - 4x^7 L + x^8) dx$$

$$= \frac{m^3 g^2}{(24)^2 E^2 I^2} \left[ \frac{x^3 L^6}{3} - \frac{4}{5} x^5 L^4 + 2 \frac{x^6}{6} L^3 + 4 \frac{x^7}{7} L^2 - 4 \frac{x^8}{8} L + \frac{x^9}{9} \right]_0^L$$

$$= \frac{m^3 g^2}{(24)^2 E^2 I^2} \left( \frac{L^9}{3} - \frac{4}{5} L^9 + \frac{L^9}{3} + \frac{4}{7} L^9 - \frac{L^9}{2} + \frac{L^9}{9} \right) = \frac{m^3 g^2}{(24)^2 E^2 I^2} \frac{31}{630} L^9$$

Then

$$\omega_n^2 = g \frac{\frac{m^2 g L^5}{24 E I}}{\frac{m^3 g^2}{(24)^2 E^2 I^2} \frac{31}{630} L^9} = \frac{E I (24) 630}{m L^4 (5) 31} = 97.5 \frac{E I}{M L^3}$$

where  $M = mL$

$$\omega_n = 9.87 \sqrt{\frac{E I}{M L^3}}$$

22-6

a)  $I = \frac{\pi d^4}{64} = \frac{\pi (0.038)^4}{64} = \frac{\pi (2.085 \times 10^{-6})}{64}$

$$= 1.024 \times 10^{-7} \text{ m}^4$$

$$A = \pi \frac{d^2}{4} = \frac{\pi (0.001444)}{4} = 1.134 \times 10^{-3} \text{ m}^2$$

$$M = AL (\text{density}) = 1.134 \times 10^{-3} (0.914) 7830$$

$$= 8.12 \text{ kg}$$

$$L^3 = (0.914)^3 = 0.764 \text{ m}^3$$

Shaft alone:

$$\omega_n = 9.87 \sqrt{\frac{E I}{M L^3}} = 9.87 \sqrt{\frac{207 \times 10^9 (1.024 \times 10^{-7})}{8.12 (0.764)}}$$

$$= 9.87 (58.4) = 577 \text{ rad/s}$$

$$= 577 \frac{60}{2\pi} = \underline{5510 \text{ r/min}}$$

b) Disk A alone on a massless shaft:

$$\omega_n = \sqrt{\frac{3 E I L}{M a^2 b^2}}$$

$$= \sqrt{\frac{3 (207 \times 10^9) (1.024 \times 10^{-7}) 0.914}{23 (0.305)^2 (0.609)^2}}$$

$$= \sqrt{73200} = 271 \text{ rad/s}$$

Disk B alone on a massless shaft:

$$\omega_n = \sqrt{\frac{3 E I L}{M a^2 b^2}}$$

$$= \sqrt{\frac{3 (207 \times 10^9) (1.024 \times 10^{-7}) 0.914}{34 (0.508)^2 (0.406)^2}}$$

$$= \sqrt{40000} = 200 \text{ rad/s}$$

22-6 (CONT.)

Then

$$\frac{1}{\omega_n^2} = \frac{1}{\omega_s^2} + \frac{1}{\omega_1^2} + \frac{1}{\omega_2^2}$$

$$\frac{1}{\omega_n^2} = \frac{1}{577^2} + \frac{1}{271^2} + \frac{1}{200^2}$$

$$\frac{1}{\omega_n^2} = 3.00 \times 10^{-6} + 13.6 \times 10^{-6} + 25 \times 10^{-6}$$

$$= 41.6 \times 10^{-6}$$

$$\omega_n^2 = \frac{1}{41.6 \times 10^{-6}} = 24038$$

$$\omega_n = 155 \text{ rad/s} = 155 \frac{60}{2\pi} = \underline{1480 \text{ r/min}}$$

c)  $\frac{1}{\omega_n^2} = \frac{1}{\omega_1^2} + \frac{1}{\omega_2^2}$

$$= \frac{1}{271^2} + \frac{1}{200^2}$$

$$= 13.6 \times 10^{-6} + 25 \times 10^{-6} = 38.6 \times 10^{-6}$$

$$\omega_n^2 = 25910, \quad \omega_n = 161 \text{ rad/s}$$

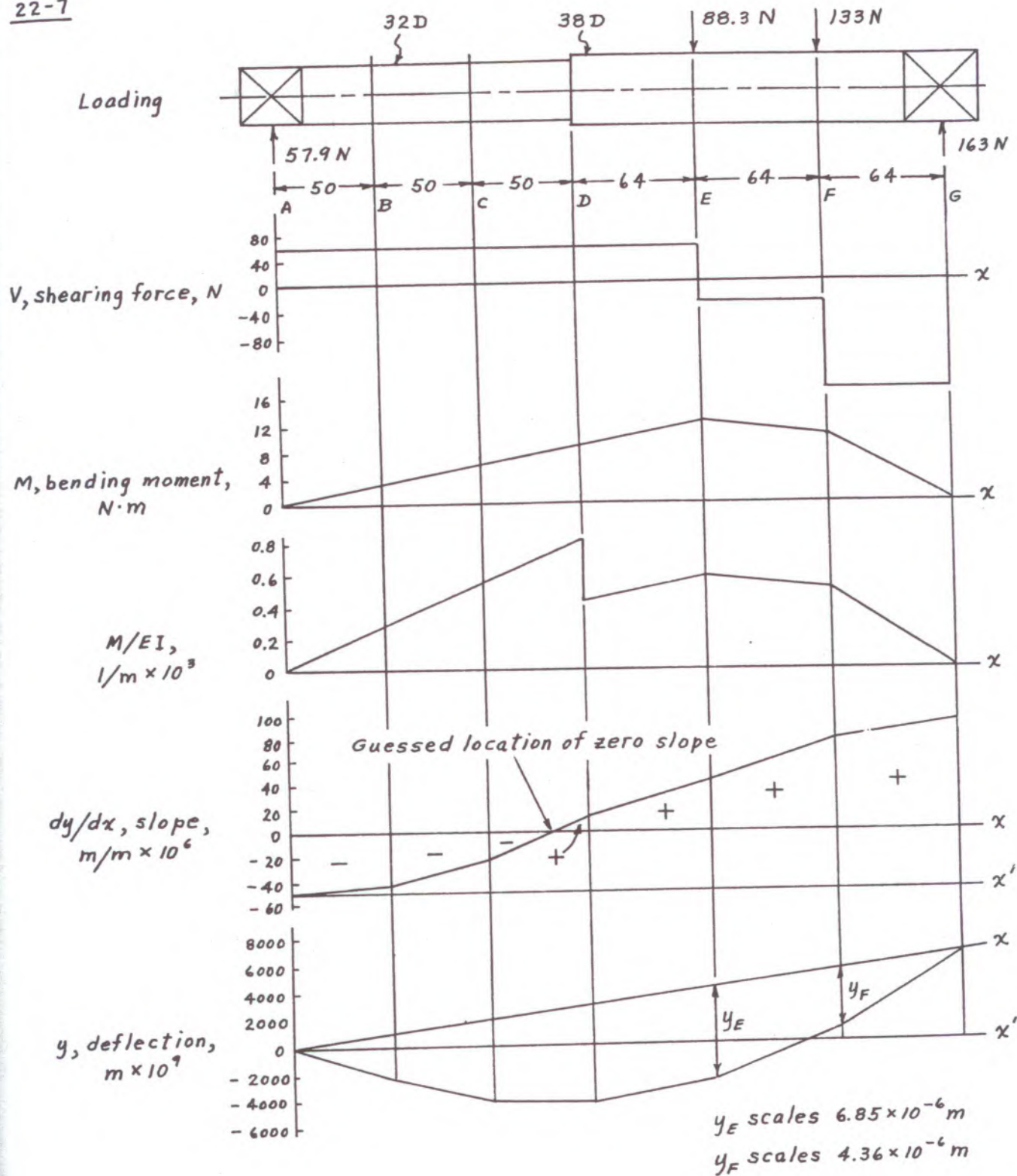
$$\omega_n = 161 \frac{60}{2\pi} = \underline{1537 \text{ r/min}}$$

d) Error =  $\left( \frac{1537 - 1480}{1480} \right)$

$$= 0.0385 = \underline{3.85\%}$$



22-7



# CHAPTER 22. CRITICAL WHIRLING SPEEDS AND TORSIONAL VIBRATIONS OF SHAFTS

## 22-7(CONT.)

Loads :

$$9 \times 9.806 = 88.3 \text{ N}$$

$$13.6 \times 9.806 = 133 \text{ N}$$

Bearing reactions :

$$R_A = \frac{(133 \times 64) + (88.3 \times 128)}{342} = 57.9 \text{ N}$$

$$R_G = \frac{(88.3 \times 214) + (133 \times 278)}{342} = 163 \text{ N}$$

Moments :

$$M_B = 57.9 (0.050) = 2.895 \text{ N} \cdot \text{m}$$

$$M_C = 57.9 (0.100) = 5.790 \text{ N} \cdot \text{m}$$

$$M_D = 57.9 (0.150) = 8.685 \text{ N} \cdot \text{m}$$

$$M_E = 57.9 (0.214) = 12.391 \text{ N} \cdot \text{m}$$

$$M_F = 57.9 (0.278) - 88.3 (0.064) \\ = 10.445 \text{ N} \cdot \text{m}$$

Moments of inertia :

$$I_1 = \frac{\pi (0.032)^4}{64} = 5.147 \times 10^{-8} \text{ m}^4$$

$$I_2 = \frac{\pi (0.038)^4}{64} = 10.24 \times 10^{-8} \text{ m}^4$$

$M/EI$  values :

$$M_B/EI_1 = \frac{2.895}{207 \times 10^9 \times 5.147 \times 10^{-8}} \\ = 0.272 \times 10^{-3} \frac{1}{\text{m}}$$

$$M_C/EI_1 = \frac{5.790}{207 \times 10^9 \times 5.147 \times 10^{-8}} \\ = 0.544 \times 10^{-3}$$

$$M_D/EI_1 = \frac{8.685}{207 \times 10^9 \times 5.147 \times 10^{-8}} \\ = 0.816 \times 10^{-3}$$

$$M_D/EI_2 = \frac{8.685}{207 \times 10^9 \times 10.24 \times 10^{-8}} \\ = 0.416 \times 10^{-3}$$

$$M_E/EI_2 = \frac{12.391}{207 \times 10^9 \times 10.24 \times 10^{-8}} \\ = 0.585 \times 10^{-3}$$

$$M_F/EI_2 = \frac{10.445}{207 \times 10^9 \times 10.24 \times 10^{-8}} \\ = 0.493 \times 10^{-3}$$

Areas in  $M/EI$  diagram :

$$A \text{ to } B = \frac{1}{2} (0.050) 0.272 \times 10^{-3} \\ = 6.8 \times 10^{-6} \frac{\text{m}}{\text{m}}$$

$$B \text{ to } C = 0.050 \left( \frac{0.272 + 0.544}{2} \right) 10^{-3} \\ = 20.4 \times 10^{-6}$$

$$C \text{ to } D = 0.050 \left( \frac{0.544 + 0.816}{2} \right) 10^{-3} \\ = 34.0 \times 10^{-6}$$

$$D \text{ to } E = 0.064 \left( \frac{0.410 + 0.585}{2} \right) 10^{-3} \\ = 31.8 \times 10^{-6}$$

$$E \text{ to } F = 0.064 \left( \frac{0.585 + 0.493}{2} \right) 10^{-3} \\ = 34.5 \times 10^{-6}$$

$$F \text{ to } G = \frac{1}{2} (0.064) 0.493 \times 10^{-3} \\ = 15.8 \times 10^{-6}$$

Ordinates from  $x'$  axis in slope diagram :

$$B = 6.8 \times 10^{-6} \frac{\text{m}}{\text{m}}$$

$$C = (6.8 + 20.4) 10^{-6} = 27.2 \times 10^{-6}$$

$$D = (27.2 + 34.0) 10^{-6} = 61.2 \times 10^{-6}$$

$$E = (61.2 + 31.8) 10^{-6} = 93 \times 10^{-6}$$

$$F = (93 + 34.5) 10^{-6} = 128 \times 10^{-6}$$

$$G = (128 + 15.8) 10^{-6} = 143 \times 10^{-6}$$



22-7(cont.)

Areas in slope diagram:

$$A \text{ to } B = -0.050(48 \times 10^{-6}) = -2400 \times 10^{-9} \text{ m}$$

$$B \text{ to } C = -0.050(34 \times 10^{-6}) = -1700 \times 10^{-9}$$

$$C \text{ to } D = -0.033(11.6 \times 10^{-6})$$

$$+ 0.017(5.8 \times 10^{-6}) = -284 \times 10^{-9}$$

$$D \text{ to } E = +0.064(27.2 \times 10^{-6}) = +1741 \times 10^{-9}$$

$$E \text{ to } F = +0.064(59.2 \times 10^{-6}) = +3789 \times 10^{-9}$$

$$F \text{ to } G = +0.064(84.4 \times 10^{-6}) = 5402 \times 10^{-9}$$

Ordinates from  $x'$  axis in deflection diagram:

$$B = -2400 \times 10^{-9} \text{ m}$$

$$C = (-2400 - 1700) \times 10^{-9} = -4100 \times 10^{-9}$$

$$D = (-4100 - 284) \times 10^{-9} = -4384 \times 10^{-9}$$

$$E = (-4384 + 1741) \times 10^{-9} = -2643 \times 10^{-9}$$

$$F = (-2643 + 3789) \times 10^{-9} = +1146 \times 10^{-9}$$

$$G = (+1146 + 5402) \times 10^{-9} = +6548 \times 10^{-9}$$

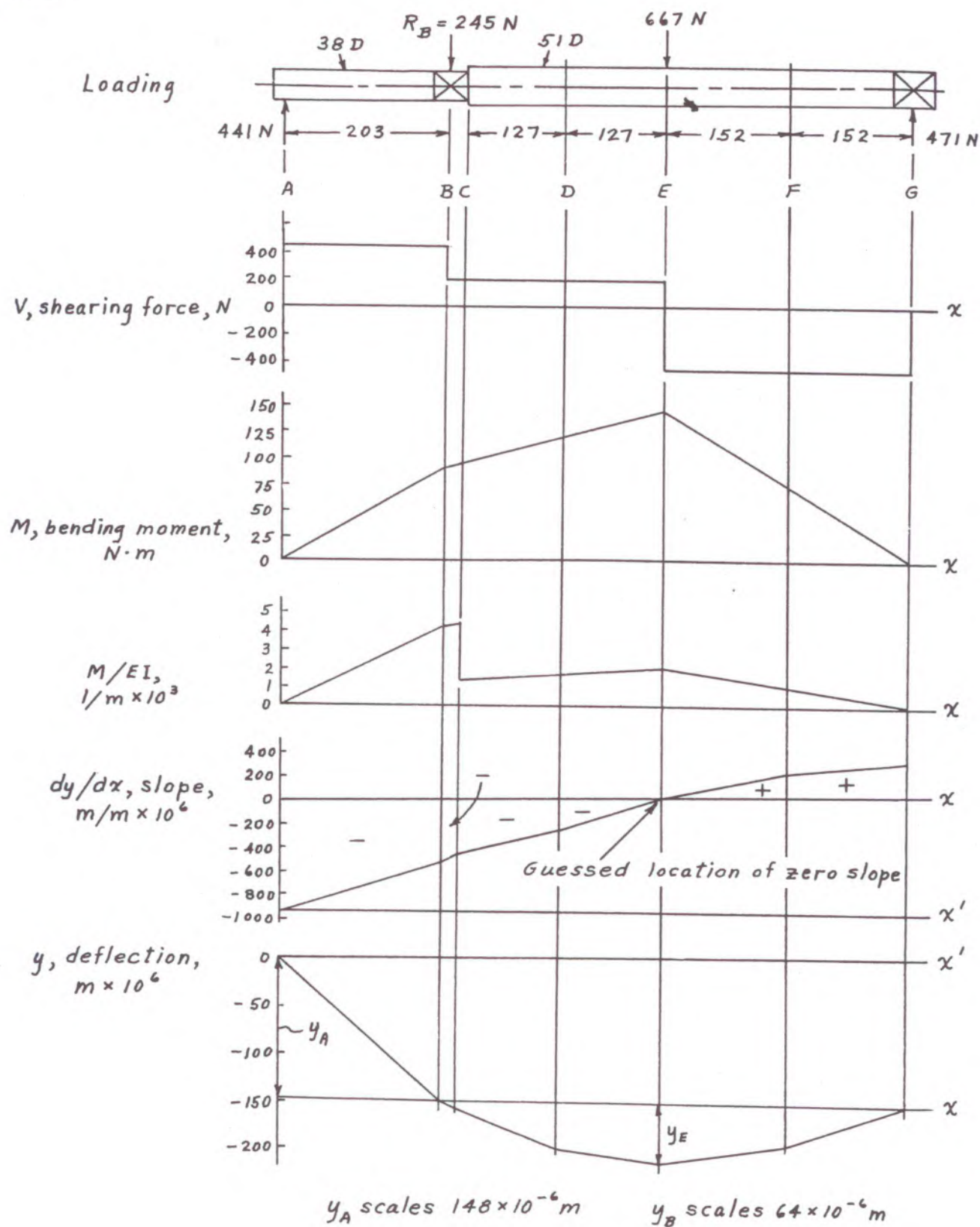
$M, \text{kg}$	$y, \text{m}$	$y^2$	$My$	$My^2$
9	$6.85 \times 10^{-6}$	$46.9 \times 10^{-12}$	$61.7 \times 10^{-6}$	$422 \times 10^{-12}$
13.6	$4.36 \times 10^{-6}$	$19.0 \times 10^{-12}$	$59.3 \times 10^{-6}$	$258 \times 10^{-12}$
		$\Sigma = 121.0 \times 10^{-12}$		$680 \times 10^{-12}$

$$\omega_n = \sqrt{\frac{g \Sigma My}{\Sigma My^2}} = \sqrt{\frac{9.806 \times 121.0 \times 10^{-6}}{680 \times 10^{-12}}}$$

$$= \sqrt{1.745 \times 10^6} = 1321 \text{ rad/s}$$

$$= 1321 \frac{60}{2\pi} = \underline{\underline{12614 \text{ r/min}}}$$

22-8





## 22-8 (CONT.)

Loads:

$$45 \times 9.806 = 441 \text{ N}$$

$$68 \times 9.806 = 667 \text{ N}$$

Bearing reactions:

$$R_B = \frac{(441 \times 780) - (667 \times 304)}{577} = 245 \text{ N}$$

$$R_G = \frac{(441 \times 203) + (667 \times 273)}{577} = 471 \text{ N}$$

Moments:

$$M_B = 441 \times 0.203 = 89.523 \text{ N} \cdot \text{m}$$

$$M_C = (441 \times 0.222) - (245 \times 0.019) = 93.247$$

$$M_D = (441 \times 0.349) - (245 \times 0.146) = 118.139$$

$$M_E = (441 \times 0.476) - (245 \times 0.273) = 143.031$$

$$M_F = 471 \times 0.152 = 71.592$$

Moments of inertia

$$I_1 = \frac{\pi (0.038)^4}{64} = 0.1024 \times 10^{-6} \text{ m}^4$$

$$I_2 = \frac{\pi (0.051)^4}{64} = 0.3321 \times 10^{-6} \text{ m}^4$$

M/EI values:

$$\frac{M_B}{EI_1} = \frac{89.523}{207 \times 10^9 \times 0.1024 \times 10^{-6}} = 4.23 \times 10^{-3} \frac{1}{\text{m}}$$

$$\frac{M_C}{EI_1} = \frac{93.247}{207 \times 10^9 \times 0.1024 \times 10^{-6}} = 4.40 \times 10^{-3}$$

$$\frac{M_C}{EI_2} = \frac{93.247}{207 \times 10^9 \times 0.3321 \times 10^{-6}} = 1.36 \times 10^{-3}$$

$$\frac{M_D}{EI_2} = \frac{118.139}{207 \times 10^9 \times 0.3321 \times 10^{-6}} = 1.72 \times 10^{-3}$$

$$\frac{M_E}{EI_2} = \frac{143.031}{207 \times 10^9 \times 0.3321 \times 10^{-6}} = 2.08 \times 10^{-3}$$

$$\frac{M_F}{EI_2} = \frac{71.592}{207 \times 10^9 \times 0.3321 \times 10^{-6}} = 1.04 \times 10^{-3}$$

Areas in M/EI diagram:

$$A \text{ to } B = \frac{1}{2} (0.203) 4.23 \times 10^{-3} = 429 \times 10^{-6} \frac{\text{m}}{\text{m}}$$

$$B \text{ to } C = 0.019 \left( \frac{4.23 + 4.40}{2} \right) 10^{-3} = 82.0 \times 10^{-6}$$

$$C \text{ to } D = 0.127 \left( \frac{1.36 + 1.72}{2} \right) 10^{-3} = 196 \times 10^{-6}$$

$$D \text{ to } E = 0.127 \left( \frac{1.72 + 2.08}{2} \right) 10^{-3} = 241 \times 10^{-6}$$

$$E \text{ to } F = 0.152 \left( \frac{2.08 + 1.04}{2} \right) 10^{-3} = 237 \times 10^{-6}$$

$$F \text{ to } G = \frac{1}{2} (0.152) 1.04 \times 10^{-3} = 79.0 \times 10^{-6}$$

 Ordinates from  $x'$  axis in slope diagram:

$$B = 429 \times 10^{-6} \text{ m/m}$$

$$C = (429 + 82) 10^{-6} = 511 \times 10^{-6}$$

$$D = (511 + 196) 10^{-6} = 707 \times 10^{-6}$$

$$E = (707 + 241) 10^{-6} = 948 \times 10^{-6}$$

$$F = (948 + 237) 10^{-6} = 1185 \times 10^{-6}$$

$$G = (1185 + 79.0) 10^{-6} = 1264 \times 10^{-6}$$

Areas in slope diagram:

$$A \text{ to } B = -0.203 (733.5 \times 10^{-6}) = -148.9 \times 10^{-6} \text{ m}$$

$$B \text{ to } C = -0.019 (478 \times 10^{-6}) = -9.082 \times 10^{-6}$$

$$C \text{ to } D = -0.127 (339 \times 10^{-6}) = -43.05 \times 10^{-6}$$

$$D \text{ to } E = -\frac{1}{2} (0.127) 241 \times 10^{-6} = -15.30 \times 10^{-6}$$

$$E \text{ to } F = \frac{1}{2} (0.152) 237 \times 10^{-6} = 18.01 \times 10^{-6}$$

$$F \text{ to } G = 0.152 (276.5 \times 10^{-6}) = 42.03 \times 10^{-6}$$

 Ordinates from  $x'$  axis in deflection diagram:

$$B = -148.9 \times 10^{-6} \text{ m}$$

$$C = (-148.9 - 9.082) 10^{-6} = -158 \times 10^{-6}$$

$$D = (-158 - 43.05) 10^{-6} = -201 \times 10^{-6}$$

$$E = (-201 - 15.3) 10^{-6} = -216 \times 10^{-6}$$

$$F = (-216 + 18.01) 10^{-6} = -198 \times 10^{-6}$$

$$G = (-198 + 42.03) 10^{-6} = -156 \times 10^{-6}$$

# CHAPTER 22. CRITICAL WHIRLING SPEEDS AND TORSIONAL VIBRATIONS OF SHAFTS

## 22-8 (CONT.)

M, kg	y <sub>st</sub> , m	y <sup>2</sup>	My	My <sup>2</sup>
45	$1.48 \times 10^{-4}$	$2.19 \times 10^{-8}$	$66.6 \times 10^{-4}$	$98.55 \times 10^{-8}$
68	$0.64 \times 10^{-4}$	$0.410 \times 10^{-8}$	$43.52 \times 10^{-4}$	$27.88 \times 10^{-8}$
$\Sigma = 110.12 \times 10^{-4} \quad 126.43 \times 10^{-8}$				

$$\omega_n = \sqrt{\frac{g \Sigma My}{\Sigma My^2}} = \sqrt{\frac{9.806 \times 110.12 \times 10^{-4}}{126.43 \times 10^{-8}}}$$

$$= \sqrt{85410} = 292 \text{ rad/s}$$

$$= 292 \left( \frac{60}{2\pi} \right) = \underline{\underline{2790 \text{ r/min}}}$$

## 22-9

$$\omega_n = 1 \text{ cycle/sec} = 2\pi \text{ rad/sec}$$

$$\text{Gravity force} = 0.283 \frac{\pi (4.75)^2 1.20}{4} = 6.018 \text{ lbf}$$

$$M = \frac{\text{gravity force}}{g} = \frac{6.018}{32.2 \times 12}$$

$$= 0.0156 \frac{\text{lbf} \cdot \text{sec}^2}{\text{in}}$$

$$= Mr^2 = M \left( \frac{R}{\sqrt{2}} \right)^2 = \frac{MR^2}{2}$$

$$= 0.0156 \frac{(2.375)^2}{2} = 0.0440 \text{ lbf} \cdot \text{in} \cdot \text{sec}^2$$

$$\omega_n = \sqrt{\frac{\pi d^4 G}{32 I l}}, \quad d^4 = \frac{32 \omega_n^2 I l}{\pi G}$$

$$d^4 = \frac{32 (2\pi)^2 0.0440 \times 24}{\pi \times 11.5 \times 10^6}$$

$$= 36.925 \times 10^{-6}, \quad \underline{\underline{d = 0.0780 \text{ in}}}$$

## 22-10

$$a) \quad J = \frac{\pi d^4}{32} = \frac{\pi (4)^4}{32} = 25.132 \text{ in}^4$$

$$k_t = \frac{JG}{l} = \frac{25.132 \times 11.5 \times 10^6}{32} = 9.032 \times 10^6 \text{ in} \cdot \text{lb/rad}$$

## 22-10 (CONT.)

$$\text{Generator: } I_1 = 1600 \text{ lbf} \cdot \text{sec} \cdot \text{in}$$

$$\text{Motor: } I_2 = 2000 \text{ lbf} \cdot \text{sec} \cdot \text{in}$$

$$\omega_n = \sqrt{k_t \frac{I_1 + I_2}{I_1 I_2}}$$

$$= \sqrt{9.032 \times 10^6 \frac{1600 + 2000}{1600(2000)}}$$

$$\sqrt{10161} = 100.1 \text{ rad/sec}$$

$$\omega_n = \frac{100.1}{2\pi} = \underline{\underline{16.04 \text{ cycles/sec}}}$$

$$b) \quad l_1 = \frac{I_2 l}{I_1 + I_2} = \frac{2000(32)}{1600 + 2000} = 17.78 \text{ in}$$

$$l_2 = l - l_1 = 32 - 17.78 = 14.22 \text{ in}$$

Thus node is 14.22 in from motor

## 22-11

$$a) \quad J = \frac{\pi d^4}{32} = \frac{\pi (0.065)^4}{32} = 1.752 \times 10^{-6} \text{ m}^4$$

$$k_t = \frac{JG}{l} = \frac{1.752 \times 10^{-6} (79.3 \times 10^9)}{0.308}$$

$$= 4.511 \times 10^5 \text{ N} \cdot \text{m/rad}$$

Generator:

$$I_1 = Mr^2 = 7.20 (0.109)^2 = 0.08554 \text{ kg} \cdot \text{m}^2$$

Turbine:

$$I_2 = Mr^2 = 14.2 (0.232)^2 = 0.7643 \text{ kg} \cdot \text{m}^2$$

$$\omega_n = \sqrt{k_t \frac{I_1 + I_2}{I_1 I_2}}$$

$$= \sqrt{4.511 \times 10^5 \frac{0.08554 + 0.7643}{(0.08554)(0.7643)}}$$

$$= \sqrt{5.864 \times 10^6} = 2422 \text{ rad/s}$$

$$= \frac{2422 (60)}{2\pi} = \underline{\underline{23128 \text{ cycles/min}}}$$



22-11 (CONT.)

$$b) \quad l_1 = \frac{I_2 l}{I_1 + I_2} = \frac{0.7643 (0.308)}{0.08554 + 0.7643}$$

$$= 0.277 \text{ m} = 277 \text{ mm}$$

$$l_2 = l - l_1 = 308 - 277 = 31 \text{ mm}$$

Thus node is 31 mm from turbine

$$c) \text{ For resonance } N n_c = f_n$$

$$15 n_c = 23128$$

$$\underline{n_c = 1542 \text{ r/min}}$$

22-12

$$J_1 = \frac{\pi d_1^4}{32} = \frac{\pi (0.045)^4}{32} = 40.25 \times 10^{-8} \text{ m}^4$$

$$J_2 = \frac{\pi d_2^4}{32} = \frac{\pi (0.028)^4}{32} = 6.03 \times 10^{-8} \text{ m}^4$$

$$k_1 = \frac{J_1 G}{l_1} = \frac{40.25 \times 10^{-8} (79.3 \times 10^9)}{0.350}$$

$$= 91200 \text{ N}\cdot\text{m/rad}$$

$$k_2 = \frac{J_2 G}{l_2} = \frac{6.03 \times 10^{-8} (79.3 \times 10^9)}{0.250}$$

$$= 19130 \text{ N}\cdot\text{m/rad}$$

$$\frac{1}{k_t} = \frac{1}{k_1} + \frac{1}{k_2}$$

$$= \frac{1}{91200} + \frac{1}{19130}$$

$$= 1.096 \times 10^{-5} + 5.227 \times 10^{-5}$$

$$= 6.323 \times 10^{-5}$$

$$k_t = \frac{1}{6.323 \times 10^{-5}} = 15820 \text{ N}\cdot\text{m/rad}$$

$$\omega_n = \sqrt{k_t \frac{I_1 + I_2}{I_1 I_2}}$$

$$= \sqrt{15820 \frac{0.878 + 0.439}{(0.878)(0.439)}}$$

$$= \sqrt{54054} = 232 \text{ rad/s}$$

$$= \frac{232}{2\pi} = \underline{\underline{36.9 \text{ Hz}}}$$

22-13

Equivalent spring constant

$$k_t = \frac{1}{(1/k_1) + (1/n^2 k_2)}$$

$$= \frac{1}{[1/5.00 \times 10^8] + [1/(4 \times 1.92 \times 10^8)]}$$

$$= \frac{1}{0.200 \times 10^{-8} + 0.1302 \times 10^{-8}}$$

$$= 3.028 \times 10^8 \text{ N}\cdot\text{m/rad}$$

$$\omega_n = \sqrt{k_t \frac{I_1 + n^2 I_2}{I_1 n^2 I_2}}$$

$$= \sqrt{3.028 \times 10^8 \frac{5.20 + 4 (0.260)}{5.20 (4) 0.260}}$$

$$= \sqrt{3.494 \times 10^8} = 18690 \text{ rad/s}$$

$$= \frac{18690 (60)}{2\pi} = \underline{\underline{179000 \text{ cycles/min}}}$$

22-14

$$\text{Speed ratio, } n = 32/18 = 1.778$$

$$n^2 = 3.161$$

Equivalent spring constant

$$k_t = \frac{1}{(1/k_1) + (1/n^2 k_2)}$$

$$= \frac{1}{[1/1.30 \times 10^8] + [1/(3.161) 0.325 \times 10^8]}$$

$$= \frac{1}{0.7692 \times 10^{-8} + 0.9734 \times 10^{-8}}$$

$$= \frac{1}{1.7426 \times 10^{-8}} = 0.5739 \times 10^8 \text{ N}\cdot\text{m/rad}$$

CHAPTER 22. CRITICAL WHIRLING SPEEDS AND TORSIONAL VIBRATIONS OF SHAFTS  
22-14 (CONT.)

$$\begin{aligned}\omega_n &= \sqrt{k_t \frac{I_1 + n^2 I_2}{I_1 n^2 I_2}} \\&= \sqrt{0.5739 \times 10^8 \left[ \frac{1.70 + (3.161) 0.93}{1.70 (3.161) 0.93} \right]} \\&= \sqrt{0.5739 \times 10^8 \frac{4.64}{4.998}} = 7299 \text{ rad/s} \\&= \frac{7299 (60)}{2\pi} = \underline{\underline{69700 \text{ cycles/min}}}\end{aligned}$$